HENLEY'S WORKABLE RADIO RECEIVERS

Simple Crystal ~Two Stage Amplifier Simple Audion ~Three Tube Regenerative Four Tube Radio Frequency Amplifier Two Tube Reflex ~Five Tube Neutrodyne Eight Tube Super Heterodyne ~

> John E. Anderson Elmer H. Lewis

The Norman W. Henley Publishing Co. 2 West 45th St., New York

PRICE, \$1.00







HENLEY'S

Workable Radio Receivers

THEIR DESIGN AND CONSTRUCTION

SIMPLE CRYSTAL—SIMPLE AUDION—TWO STAGE AMPLIFIER—DOUBLE CIRCUIT REGENERATIVE— RADIO FREQUENCY AMPLIFIER—REFLEX—NEUTRO-DYNE—SUPER-HETERODYNE—ULTIMATE RECEIVING SYSTEM—LOW LOSS SHORT WAVE RECEIVER

CONTAINS EXPLICIT INSTRUCTIONS FOR CON-STRUCTION AND OPERATION OF EACH OF THE ABOVE TYPES TOGETHER WITH CIRCUIT DIA-GRAMS, PANEL LAYOUTS, APPARATUS ARRANGE-MENT AND OTHER NECESSARY INFORMATION EACH TYPE IS THOROUGHLY PRACTICAL AND OPERATIVE

INCLUDING

INSTRUCTIONS ON HOW TO READ CIRCUIT DIAGRAMS, ILLUS-TRATIONS OF AND INFORMATION ON MODERN FACTORY BUILT RECEIVERS, IN WHICH SUGGESTIONS MAY BE FOUND FOR AMATEUR CONSTRUCTION, AND A CHAPTER ON THE EFFECT OF LOCATION UPON RADIO RECEPTION

BY

JOHN E. ANDERSON, A.B., M.A. Formerly with the Western Electric Co., and

ELMER H. LEWIS, Assoc. I.R.E., Radio Instructor East Side Y. M. C. A., New York. Author of "A B C of Vacuum Tubes" Authors of "Henley's 222 Radio Circuit Designs"

Fully Illustrated by Entirely New and Original Engravings

NEW YORK THE NORMAN W. HENLEY PUBLISHING COMPANY 2 West 45th Street 1925

COPYRIGHT, 1924

BY

THE NORMAN W. HENLEY PUBLISHING CO.

PRINTED IN U. S. A.

NOTE-Every Circuit Diagram in this book has been specially drawn and engraved by the publishers, and their use without permission is strictly prohibited.

Composition and Presswork by Publishers Printing Co., New York, U. S. A.

PREFACE

With the hundreds of new circuits that appear every month in the daily press and magazines it is becoming more and more difficult for the novice to select the type of circuit which is best suited to his needs. It is with the object of offering a receiver to most every type of requirement from the least to the most expensive, and from the simplest selective crystal set to the most sensitive and most selective vacuum tube receiver, that this book is prepared.

The receivers described in this book represent the best of each type in use today. With first-class materials and careful workmanship each one should equal in results any commercial receiver of the same type.

For those who are living in the immediate vicinity of a high power broadcasting station and who desire to use headphones alone for reception it is not necessary to use an expensive or elaborate set; a double circuit tuner with a crystal detector, such as is described will suffice.

If it is desired to advance a step further with the idea of adding an amplifier at a later date for the reception of the local programs on a loud speaker and to eliminate the uncertainty of the adjustment of the crystal, the simple vacuum tube receiver is suggested.

Most people, after having had their radio enthusiasm aroused by listening to local broadcast programs for awhile, like to "reach out" and "pick up" more distant stations. One of the most satisfactory receivers for this purpose is a double circuit regenerative set of the type described in this book. It is sufficiently powerful to operate a loud speaker on local stations and even on stations 1,500 miles away under good receiving conditions, provided a good antenna is used. It is selective enough to tune out the local stations when receiving distant stations operating on frequencies differing by 20 to 30 kilocycles from the local stations. Although this circuit is regen-

Preface

erative it is not a serious radiator because it has double circuit tuning with loose coupling. As a means of preventing all radiation from a circuit of this type the "silencer" tube circuit described herein may be used. The proper method of using this is also explained.

Two receivers which have about the same reception range as the double circuit regenerative set are described. The first is a radio frequency amplifier consisting of two stages of radio frequency amplification, a detector and one stage of audio frequency amplification. The second is a two-tube reflex circuit, which is effectively the same as one stage of radio frequency amplification, a detector, and one stage of audio frequency amplification.

For long distance reception through the interference of local stations a sensitive and very selective set is necessary. A neutrodyne type of receiver meets these requiremnts quite satisfactorily. This receiver is ordinarily considerably more sensitive than the circuits previously described and also more selective. A stage of power amplification is added to this circuit in order that a loud speaker may be used for the distant stations.

When the utmost in selectivity and sensitivity is desired without unduly complicating the operation of the set, a superheterodyne receiver is the most satisfactory. Such a receiver is also described.

An outline is given of what might be called the ultimate set. This comprises an eight-tube super-heterodyne receiver, a loud speaker, a storage battery with its charger, a plate current supply set, and a filter for smoothing out the current ripples in the plate supply, all enclosed in a single cabinet and arranged so that the only connection to the set is the antenna and a plug to the alternating current lighting mains.

The construction of a short wave, low loss regenerative receiver which has an untuned antenna or primary circuit is described very completely so that there should be no trouble whatever in building and getting results with it.

Preface

A chapter is devoted to the description and illustration of commercial types of receivers so that the best practices in construction and design may be made available to the experimenter. He may embody the best features in the set he is constructing from the directions given. The effect of location on radio reception is discussed to make it clear that location as well as distance from a broadcasting station affect the reception.

Each type of receiver described in this book is based upon the soundest principles of radio design. The directions for construction and operation are explicit and may be successfully followed by any one.

It is the hope of the authors that the variety of receivers described in this book will effectively meet the requirements of all classes of broadcast listeners and experimenters.

THE AUTHORS

Остовея, 1924



TABLE OF CONTENTS

CHAPTER I

INTRODUCTION

Characteristics of Vacuum Tubes. How to Read Circuit Diagrams. Construction of Proper Receiving Antennas. The Reduction of Lightning and Fire Hazards by Proper Protection. To Help the Beginner, a Description of Parts from Which the Set May Be Built Is Given. Pages 1-24

CHAPTER II

SIMPLE CRYSTAL RECEIVER

CHAPTER III

SIMPLE VACUUM TUBE RECEIVER

The Simple Vacuum Tube Receiver Is Described. Both the Grid Bias and Grid Leak Method of Detection Are Considered. Specific Information on the Coils, Condensers, etc., Are Given Together with Picture Diagrams, Panel Layouts and Sufficient Text So That the Receiver May Be Made by the Beginner Pages 37-44

CHAPTER IV

Two Stage Audio Frequency Amplifier

CHAPTER V

THREE TUBE DOUBLE CIRCUIT REGENERATIVE RECEIVER

CHAPTER VI

RADIO FREQUENCY AMPLIFIER RECEIVER

The Tuned Radio Frequency Amplifier Receiver Is Described in Detail. The Necessary Circuit Drawings and Panel Layout Sketches Showing Arrangement of Apparatus Are Given for the Construction of This Set. The Operation of the Set Is Described So That the Set May Be Properly Operated After It Is Constructed . . . Pages 64-72

CHAPTER VII

Two TUBE REFLEX RECEIVER

A Very Satisfactory Type of Reflex Set Is Described in Detail and All the Necessary Information, Including List of Parts, Circuits, Panel and Apparatus Layouts, etc., Is Given for Its Construction. Pages 73-82

Contents

CHAPTER VIII

NEUTRODYNE TYPE RECEIVER

CHAPTER IX

SUPER-HETERODYNE RECEIVER

The Most Sensitive and Selective Receiver, The Super-heterodyne, Is Described in Detail. The Construction of the Beat Frequency Transformers Is Explained and Methods of Testing Them and the Complete Set Are Minutely Described Pages 94-111

CHAPTER X

THE ULTIMATE RECEIVER

CHAPTER XI

SHORT WAVE LOW LOSS RECEIVER

The New Developments in Short Wave Work Include the Low Loss Receiver Which, Although Extremely Simple Is Both Very Selective and Very Sensitive. Complete Working Drawings Are Given for the Construction of Such a Receiver, Including a Regenerative Detector and Single Stage Audio Frequency Amplifier . . . Pages 129-141

CHAPTER XII

COMMERCIAL TYPES OF RECEIVERS

Many of the Better Types of Commercial Receivers Are Described and Illustrated By Cuts So That the Reader May See Just How These Manufacturers Solved Their Mechanical and Electrical Problems. The Effect of Location on Radio Reception Is Included So That a Better Understanding of Why Signals Are Strong in Some Locations and Weak in Others May Be Had Pages 142-160

CHAPTER XIII

LIST OF BROADCASTING STATIONS

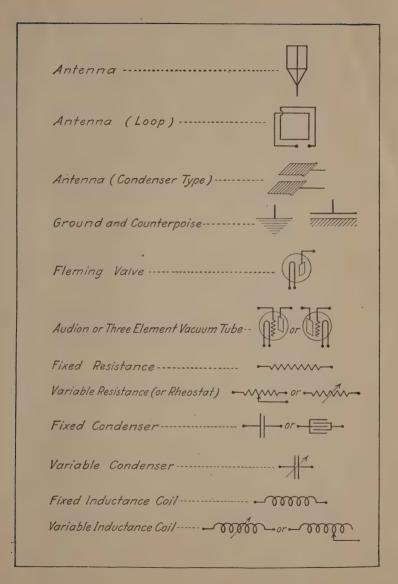
A Complete and Up-to-date List of All Broadcasting Stations in the United States, and the More Important Stations in Canada, Showing the Call Letters, Owner, Location, Wave Length and Power of Stations.

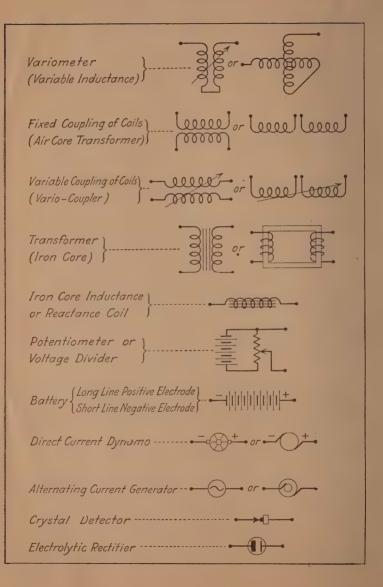
Pages 161-175

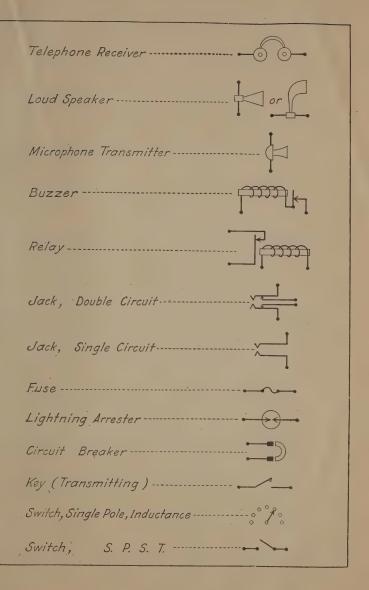
CHAPTER XIV

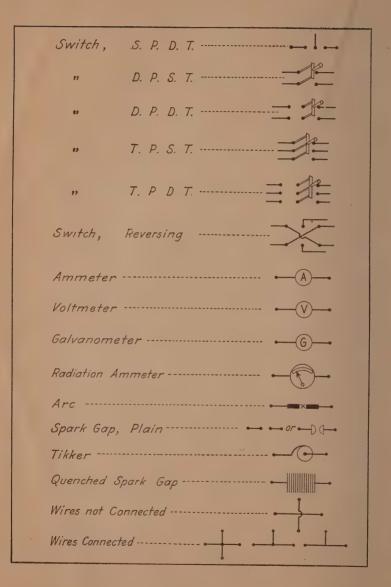
DICTIONARY OF RADIO TERMS

Contains	Sim	ple	3	Def	ini	tion	s	of	A	11	Ne	w	Ra	dio	Т	eri	ms	U	sed Thr	oughout
\mathbf{the}	Book	i, i	•	•	•	•	•	•	•			•		•	•			•	Pages	176-192
INDEX				۰.															Pages	193-196









INTERNATIONAL RADIOTELEGRAPHIC CONVENTION

LIST OF ABBREVIATIONS TO BE USED IN RADIO COMMUNICATION

ABBREVIA-	QUESTION.	ANSWER OR NOTICE.
PRB	Do you wish to communicate by means of the International Signal Code?	I wish to communicate by means of the Inter- national Signal Code.
QRA	What ship or coast station is that?	This is.
QRB	What is your distance?	My distance is
QRC	What is your true bearing?	My true bearing is
QRD	Where are you bound for?	I am bound for
QRF		I am bound from
QRG	Where are you bound from?	
	What line do you belong to?	I belong to the Line.
QRH	What is your wave length in meters?	My wave length is meters,
QRJ	How many words have you to send?	I have words to send.
QRK	How do you receive me?	I am receiving well.
QRL	Are you receiving badly? Shall I send 20?	I am receiving badly. Please send 20.
		• • • • •
	for adjustment?	for adjustment.
QRM	Are you being interfered with?	I am being interfered with.
QRN	Are the atmospherics strong?	Atmospherics are very strong.
ORO	Shall I increase power?	Increase power.
QRP	Shall I decrease power?	Decrease power.
ORO	Shall I send faster?	Send faster.
ORS	Shall I send slower?	Send slower.
QRT	Shall I stop sending?	Stop sending.
QRU	Contait & Senth Scottering	I have nothing for you.
ORV	Are you ready?	
		I am ready. All right now.
QRW	Are you busy?	I am busy (or: I am busy with). Please do not interfere.
QRX	Shall I stand by?	Stand by. I will call you when required.
QRY	When will be my turn?	Your turn will be No
QRZ	Are my signals weak?	Your signals are weak.
QSA	Are my signals strong?	Your signals are strong
0.00	is my tone bad?	The tone is bad.
QSB	Is my spark bad?	The spark is bad.
OSC	Is my spacing bad?	Your spacing is bad.
QSD	What is your time?	My time is
QSF	Is transmission to be in alternate order or in series?	Transmission will be in alternate order.
OSG		Transmission will be in series of 5 messages.
QSH		Transmission will be in series of 10 messages.
QSJ	What rate shall I collect for	Collect
QSK	Is the last radiogram canceled !	
QSL	Did you get my receipt?	Please acknowledge.
QSM	What is your true course?	My true course is degrees.
QSN	Are you in communication with land?	I am not in communication with land.
QSO	Are you in communication with any ship or station (or: with)?	I am in communication with (through
QSP	Shall I inform that you are calling him?	Inform that I am calling him.
QSQ	Iscalling met	You are being called by
QSR	Will you forward the radiogram1	I will forward the radiogram.
QST	Have you received the general call?	General call to all stations.
QSU	Please call me when you have finished (or: ato'clock)?	Will call when I have finished.
•QSV	Is public correspondence being handled f	Public correspondence is being handled. Please do not interfere.
QSW	Shall I increase my spark frequency?	Increase your spark frequency.
QSX	Shall I decrease my spark frequency !	Decrease your spark frequency.
QSY	Shall I send on a wave length of meters!	Let us change to the wave length of
QSZ		send each word twice. I have difficulty in receiving you.
QTA		Repeat the last radiogram.
OTC	Have you anything to transmit?	I have something to transmit.
ÕTE	What is my true bearing?	Your true bearing isdegrees
QTF	What is my position?	Your position islatitude longitude.

*Public correspondence is any radio work, official or private, handled on commercial wave lengths.

When an abbreviation is followed by a mark of interrogation, it refers to the question indicated for that abbreviation.

INTERNATIONAL MORSE CODE AND CONVENTIONAL SIGNALS

TO BE USED FOR ALL GENERAL PUBLIC SERVICE RADIO COMMUNICATION

1. A dash is equal to three dots. 2. The space between two letters is equal to three dota. 4. The space between two words is equal to five dota.

A e mm	
B	Period
C	Semicolon
D	Semicoon
E •	Comma
Foomer o	
G	Colon
Heee	Interrogation
I.e.	
J . mm uns mm	Exclamation point
K	
Loumos	Apostrophe
M man was	Hyphen
N	
0	Bar indicating fraction
P • mm mm •	
Q	Parenthesis
R • mm •	Inverted commas
S	
T	Underline
U • • mmt	Dull hil
V · · · · ·	Double dash
W • mm mm	Distress Call
X	
Y me o me me	Attention call to precede every transmission
	General inquiry call
🔏 (German)	Constant and and constant for starting and and and and
	From '(de)
A or A (Spanish-Scandinavian)	Tente for the tensor to for the te
CH (German-Spanish)	Invitation to transmit (go ahead)
	Warning-high power
É (French)	Question (please repeat after)-inter-
N (Spanish)	rupting long messages
Ö (German)	Wait
	Break (Bk.) (double dash)
U (German)	break (Dk.) (double dash)
	Understand
2	_
3	Error
4	Received (O. K.)
5	
6	Position report (to precede all position mes- sages)
7	
8	End of each message (cross) • • • • •
9	Transmission finished (end of work) (conclu-
0	sion of correspondence) • • • • • • •

Henley's Workable Radio Receivers

CHAPTER I

INTRODUCTION

Characteristics of Vacuum Tubes—How to Read Circuit Diagrams— Construction of Proper Receiving Antennas—The Reduction of Lightning and Fire Hazards by Proper Protection—To Help the Beginner, a Description of Parts from Which the Set May Be Built Is Given

The designs of the various circuits described in this book are based on the characteristics of the particular vacuum tubes recommended for use in these circuits. If it is desired to use other tubes having different characteristics, it may be necessary to make changes in the designs.

The factors that usually vary are the filament battery voltage, the filament terminal voltage, the plate voltage, and the grid biasing voltage. In order to facilitate the changes that may be necessary due to the use of tubes other than those specified, tables I and II have been included.

It will be observed that the Radio Corporation UV series of tubes are identical with the Cunningham C series of tubes, and hence these may be used interchangeably without altering the design; but if the circuit has been designed for use with WD12 tubes, and it is desired to change to UV201A, it will be necessary to make a change in the filament battery voltage, as the former requires only 1.5 volts, while the latter requires 6 volts. No other changes will be necessary.

If the circuit has been designed for WD12 tubes, and it is desired to use UV199, it will be necessary not only to change the filament battery voltage but also the resistance of the rheostats. The voltage of the battery required for UV199 is from 3 to 4.5 volts, and the resistance in the filament rheostat is about 30 ohms when a single tube is used. The method of calculating the correct resistance of the rheostats for one or more tubes will be shown below.

The column of Table I which gives the grid bias voltage when the tube is used as an amplifier gives the limiting values corresponding to the plate voltages given in the column just preceding. To get a rough approximation of the correct value of the grid bias voltage for any other plate voltage consider that the best effective value of the plate to filament potential is from 40 to 45 volts. Subtract this value from the actual plate potential applied, and divide by the amplification constant of the tube. For instance, what grid biasing voltage would be required on a UV201A tube when the plate voltage is 120? Subtracting 45 from 120, leaves 75, and then dividing by 8 (the amplification constant of that tube), gives 9. Hence, the proper grid bias is approximately 9 volts.

	CHARACTERISTICS OF COMMERCIAL VACUUM TUBES								
	Filament Terminal		Filament Current	Resist- ance Filament	Plate V	oltage	Grid Voltage	Amplifi- cation	
	Voltage	Voltage	Amps.	Rheostat Ohms	Det.	Det. Ampl.		Constant	
UV 199 C 299	3.0	4.5	0.06	30	20-40.0	45-90	0.5-4.5	6.25	
UV 200 C 300	5.0	6.0	1.00	6 vernier	15-22.5			7.0	
UV 201 C 301	5.0	6.0	1.00	4-6	40.0	45-90	0.5-6.0	7.0	
UV 201A C 301A	5.0	6.0	0.25	6-10	40.0	45-120	0.5-9.0	8.0	
WE "N" 215A	1.1	1.5	0.25	4–6	22.5-40.0	45–60	0.5-3.0	6.5	
WD 11 WD 12 }	1.1	1.5	0.25	4-6	22.5-40.0	45–90	0.5-3.0	6.5	
VT 1	2.75	4.0	1.1	4	22.5-40.0	45-90	0.5-3.0	6.0	
216A	5.5	6.0	1.0	None	22.5-40	45-150	.5–9	6.0	

TABLE I

CHARACTERISTICS	OF	COMMERCIAL	VACUUM	TUBES
-----------------	----	------------	--------	-------

Introduction

Table II gives the grid biasing voltages for various plate voltages for UV201A, UV199 and WD12 and similar tubes.

TABLE II

GRID BIAS VOLTAGE FOR BEST AMPLIFICATION

UV201A AND C201A

Plate Voltage		Grid Voltage
40		.5 to 1.0
60		1.0 to 3
80		3 to 4.5
100	6	4.5 to 6
120	4	6 to 9
150		9 to 13.5
	UV 199	
40		.5 to 1
60		1 to 3
80-90		4.5 to 6
	WD 11 AND 12	
45		0
60 .		1.5
80-90		3 volts

The proper amount of resistance in the filament rheostat may be obtained from the data given in the second and third columns of Table I. The second column gives the filament terminal voltage and the third the filament battery voltage. The difference between these two is the voltage drop in the resistance of the rheostat. By Ohm's law this is equal to the product of the current flowing through the rheostat and the resistance, or the resistance is equal to the voltage drop in the rheostat divided by the current. For example, consider a UV199 tube. The filament terminal voltage as found in the second column is 3 volts and the filament battery voltage as found in the second column may be 4.5 volts. The difference between these two is 1.5 volts, which is the drop in the rheostat. The current flowing through the rheostat is found in column four to be .06 ampere. Hence the resistance 1.5

in the rheostat must be - = 25 ohms. A resistance of

3

Workable Radio Receivers

about 30 ohms should be specified, in order that there may be a factor of safety. If two of these tubes are used in parallel with a common rheostat, then the total current flowing through the rheostat is .12 ampere. The required resistance then is $\frac{1.5}{.12} = 12.5$ ohms. A resistance of from 15 to 20 ohms

should be specified.

When selecting a rheostat, it is important to make sure that its current carrying capacity is sufficient to carry the current which is to pass through it without undue heating.

How to Read Circuit Diagrams

Since the receivers described must be constructed from directions given in the text and sketches and circuit diagrams, possibly a word or two about how to read circuit diagrams would not be amiss.

The radio novice often finds it difficult to read circuit diagrams even though he understands the meaning of the symbols used. He is unable to visualize the various constituent parts of a circuit from their symbols on the diagram, and therefore he finds it necessary to request a list of parts from those who have had more experience in the subject than he. Sometimes he makes this request because he does not understand the circuit or the symbols involved and sometimes because he lacks confidence in himself, and merely makes the request as a verification of his own conclusions. However, it is a needless waste of time that may easily be avoided.

In this book the various symbols on a circuit diagram are captioned, and the values of the various coils, condensers, and resistances are usually given. If these values are omitted from the diagram they are either understood or else they are given in the text pertaining to the particular receiver.

Suppose we have decided to build the crystal receiver described in this book (Circuit Fig. 27), assuming that the antenna and ground circuits have already been installed. In the first place, it is seen that there are two symbols for variable condensers-a 43 plate and-a 23 plate condenser. Hence, one of each is needed. Then there is a symbol for a fixed phone condenser of .001 mfd. capacity. Hence we add one of these to the list of parts. There are also two symbols for inductance switches, each having 3 points. Therefore we need 2 inductance switch arms, 6 points, and 4 switch stops. It is also seen that the coupling between the primary coil L, and the secondary coil L₂ is variable. Hence, the two coils cannot be wound on the same form. A vario-coupler of some kind is needed. If one can be found on the market that has the proper number of taps and turns on the primary and secondary, it is best to buy it complete. Otherwise, it must be made at home. For this a tube of the proper length and diameter is needed for the primary, and another for the secondary. There is also a symbol for a crystal detector and one for a telephone headset. Hence, one of each of these is included in the list of needed parts.

If it is desired to mount the circuit in a cabinet, additional parts needed will be a panel, a box, four binding posts, three dials, various screws, nuts and some wire.

Hence, the list of parts will be:

$\begin{array}{c} 1\\ 1\\ 2\\ 6\\ 4\end{array}$.001 mica condenser switch arms switch points switch stops	11411	dials crystal detector headset binding posts panel (about 7" x 10") cabinet (about 7" x 10" x 8")
		1	cabinet (about 7" x 10" x 8") Various screws, nuts and some wire

It is beyond the scope of this book to discuss the care and use of batteries, the meaning of wave length and frequency, etc. The reader is referred to *Henley's 222 Radio Circuit Designs for further information in regard to these points and for circuit diagrams of all types of receivers and transmitters.

* Published by The Norman W. Henley Publishing Company, 2 West 45th Street, New York City. Price \$1.00.

Workable Radio Receivers

Antennas

It must be remembered in the construction of a radio receiver that the better the antenna, the better the signals for a given type of set will be. It is of more importance to have a good antenna for a simple set than it is for one more complex, as its operation is dependent only on the energy it



Fig. 1. Simple Antenna System (Receiving)

receives from the antenna. In the case of the more complex sets, a slight increase in the amplification often compensates for a poor antenna.

There are many types of antennas in use in radio reception, each of which has its special field of usefulness depending on local conditions.

By far the most common and most satisfactory form is the outdoor, open circuit type. Of this there are several variations, namely the vertical wire, the inverted L, the T, and the umbrella. The vertical wire is the simplest form and is a very satisfactory antenna. It is held up by a wooden mast or other support and very carefully insulated. The inverted L, illustrated in Fig. 1, is the most common form. It consists of a vertical wire, or lead-in, and a horizontal portion. The total length of this antenna, when used for the reception of broadcast wave lengths from 220 to 550 meters, should not exceed 180 feet. This includes the horizontal top, the lead-in, and the ground wire. The T type of antenna is similar to the inverted L except that the lead-in is taken off the middle of the horizontal portion.

Each of these antennas may consist of single wires or of groups of wires. For instance the vertical wire type may consist of several wires in parallel, either arranged side by side, or in the form of a cylinder. The separate wires are usually spaced 2 feet apart. The horizontal portion of the other types may be made in a similar manner. Not much, if anything is gained by using more than a single wire.

In any of these antennas the strength of the received signals is proportional to the effective height of the antenna. The

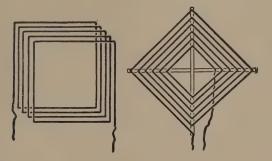


Fig. 2. Loop Antennas

effective height of an antenna is never equal to the actual physical height, but is always less than that. For a given physical height of antenna, the effective height may be increased by lengthening the horizontal portion, although the gain is not rapid.

Another convenient form of antenna is the closed circuit or loop, two forms of which are shown in Fig. 2. Ordinarily this is more selective than any of the other types, and in

Workable Radio Receivers

addition it is directive; that is, it receives signals from certain directions better than those coming from another. The loop antenna is not as effective as the outdoor antenna, and therefore requires more sensitive receiving equipment. The size of the loop may vary from a few inches to 10 or 15 feet across, the number of wires depending on the cross section. The usual size, however, for broadcast reception is from 2 to 4 feet. The number of turns then may vary from 14 for the smaller size to 6 for the larger. Loop antennas cannot be used to advantage inside steel buildings or in places where the loop would be shielded from the transmitting station by a metallic screen.

When erecting an outdoor antenna it should be placed as high as possible and as far away from walls of buildings,

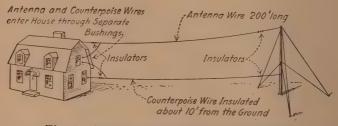


Fig. 3. Antenna System Using Counterpoise

branches of trees, and electric wires of every kind as is practicable. It should be securely fastened to prevent excessive swinging and it should be thoroughly insulated at every contact with its supports.

In some cases, it is desirable to construct a counterpoise beneath the antenna, insulated from the ground and made up of a number of wires—say 10 to 30—having a length at least equal to that of the antenna and a width about half of its length. In Fig. 3 is shown a single wire counterpoise in connection with a single wire antenna. The counterpoise reduces the effective resistance of the antenna circuit and increases the signal strength and selectivity. It has been found in practice by amateurs who are operating experimental stations that the use of a counterpoise has increased their range many times.

The Reduction of Lightning and Fire Hazard

When erecting an outdoor antenna certain precautionary measures should be observed in order that the danger from lightning and fire may be reduced to a minimum. The antenna should not be erected too close to a high tension electric wires, or in such a manner that it will come in contact with such wires if either those wires or the antenna should fall.

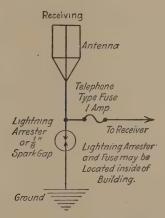


Fig. 4. Lightning Arrester Connections

The receiving antenna should have a lightning arrester connected directly between the antenna terminal and ground, as shown in Fig. 4. A fuse may also be connected in series with the antenna-receiver lead.

Further details on the reduction of fire and lightning hazard will be found in the Regulations of the National Board of Fire Underwriters in this chapter.

NATIONAL FIRE PROTECTION ASSOCIATION

AVAILABLE FOR RELEASE, APRIL 29, 1922

Electrical Committee DANA PIERCE, Chairman

Report of Standing Committee on Signal Systems, Wireless and Lightning

Committee

WILLIAM S. BOYD, CHAIRMAN 175 West Jackson Boulevard, Chicago, Ill. J. M. CURTIN C. W. MITCHELL RALPH SWEETLAND

To Electrical Inspectors:

The following report of the Technical Sub-Committee on Radio Equipment (National Electrical Code, Rule 86) has been approved by the Standing Committee on Signal Systems, Wireless and Lightning, and in co-operation with Mr. Dana Pierce, Chairman of the Electrical Committee, is promulgated in order to produce field experience to substantiate the wisdom of the proposed rules before final submission to the Electrical Committee for incorporation into the 1923 edition of the National Electrical Code. Neither the Standing Committee nor the Electrical Code. Neither the Standing Committee nor the sissued by the authority to suspend or replace the present Rule 86 of the National Electrical Code, but this report is issued by the authority granted to the Chairman of the Standing Committee and the Chairman of the Electrical Committee for the information of inspection departments having jurisdiction over the application of the Code.

Suggestions for improvements in these proposed rules should be sent to Mr. William S. Boyd, Chairman, 175 W. Jackson Boulevard, Chicago, not later than September 1, 1922.

(Signed) DANA PIERCE, Chairman,

Electrical Committee, N. F. P. A.

(Signed) WILLIAM S. BOYD, Chairman, Standing Committee on Signal Systems, Wireless and Lightning.

CORRECTED FINAL REPORT

The following requirements are submitted as proposed revisions of Rule 86, National Electrical Code:

RULE 86, RADIO EQUIPMENT

NOTE: These rules do not apply to Radio Equipment installed on ship-board.

In setting up radio equipment all wiring pertaining thereto must conform to the general requirements of this code for the class of work installed and the following additional specifications:

FOR RECEIVING STATIONS ONLY

ANTENNA

a. Antennas outside of buildings shall not cross over or under electric light or power wires of any circuit of more than six hundred (600) volts or railway trolley or feeder wires nor shall it be so located that a failure of either antenna or of the above-mentioned electric light or power wires can result in a contact between the antenna and such electric light or power wires.

Antennas shall be constructed and installed in a strong and durable manner and shall be so located as to prevent accidental contact with light and power wires by sagging or swinging.

Splices and joints in the antenna span, unless made with approved clamps or splicing devices, shall be soldered.

Antennas installed inside of buildings are not covered by the above specifications.

LEAD-IN WIRES

b. Lead-in wires shall be of copper, approved copper-clad steel or other approved metal which will not corrode excessively

and in no case shall they be smaller than No. 14 B. & S. gauge except that approved copper-clad steel not less than No. 17 B. & S. gauge may be used.

Lead-in wires on the outside of buildings shall not come nearer than four (4) inches to electric light and power wires unless separated therefrom by a continuous and firmly fixed non-conductor that will maintain permanent separation. The non-conductor shall be in addition to any insulation on the wire.

Lead-in wires shall enter building through a non-combustible, non-absorptive insulating bushing.

PROTECTIVE DEVICE

c. Each lead-in wire shall be provided with an approved protective device properly connected and located (inside or outside the building) as near as practicable to the point where the wire enters the building. The protector shall not be placed in the immediate vicinity of easily ignitible stuff, or where exposed to inflammable gases or dust or flyings of combustible materials.

The protective device shall be an approved lightning arrester which will operate at a potential of five hundred (500) volts or less.

The use of an antenna grounding switch is desirable, but does not obviate the necessity for the approved protective device required in this section. The antenna grounding switch if installed shall, in its closed position, form a shunt around the protective device.

PROTECTIVE GROUND WIRE

d. The ground wire may be bare or insulated and shall be of copper or approved copper-clad steel. If of copper the ground wire shall be not smaller than No. 14 B. & S. gauge, and if of approved copper-clad steel it shall not be smaller than No. 17 B. & S. gauge. The ground wire shall be run in as straight a line as possible to a good permanent ground. Preference shall be given to water piping. Gas piping shall not be used for grounding protective devices. Other permissible grounds are grounded steel frames of buildings or other grounded metallic work in the building and artificial grounds such as driven pipes, plates, cones, etc.

The ground wire shall be protected against mechanical injury. An approved ground clamp shall be used wherever the ground wire is connected to pipes or piping.

WIRES INSIDE BUILDINGS

e. Wires inside buildings shall be securely fastened in a workmanlike manner and shall not come nearer than two (2) inches to any electric light or power wire unless separated therefrom by some continuous and firmly fixed non-conductor making a permanent separation. This non-conductor shall be in addition to any regular insulation on the wire. Porcelain tubing or approved flexible tubing may be used for encasing wires to comply with this rule.

RECEIVING EQUIPMENT GROUND WIRE

f. The ground conductor may be bare or insulated and shall be of copper, approved copper-clad steel or other approved metal which will not corrode excessively under existing conditions, and in no case shall the ground wire be less than No. 14 B. & S. gauge except that approved copper-clad steel not less than No. 17 B. & S. gauge may be used.

The ground wire may be run inside or outside of building. When receiving equipment ground wire is run in full compliance with rules for Protective Ground Wire, in Section d, it may be used as the ground conductor for the protective device.

FOR TRANSMITTING STATIONS

ANTENNA

g. Antennas outside of buildings shall not cross over or under electric light or power wires of any circuit of more than

14 Rules and Regulations for Fire Protection

six hundred (600) volts or railway trolley, or feeder wires nor shall it be so located that a failure of either the antenna or of the above-mentioned electric light or power wires can result in a contact between the antenna and such electric light or power wires.

Antennas shall be constructed and installed in a strong and durable manner and shall be so located as to prevent accidental contact with light and power wires by sagging or swinging.

Splices and joints in the antenna span shall, unless made with approved clamps or splicing devices, be soldered.

LEAD-IN WIRES

h. Lead-in wires shall be of copper, approved copper-clad steel or other metal which will not corrode excessively and in no case shall they be smaller than No. 14 B. & S. gauge.

Antenna and counterpoise conductors and wires leading therefrom to ground switch, where attached to buildings, must be firmly mounted five (5) inches clear of the surface of the building, on non-absorptive insulating supports such as treated wood pins or brackets equipped with insulators having not less than five (5) inch creepage and air gap distance to inflammable or conducting material. Where desired approved suspension type insulators may be used.

i. In passing the antenna or counterpoise lead-in into the building a tube or bushing of non-absorptive insulating material shall be used and shall be installed so as to have a creepage and air-gap distance of at least five (5) inches to any extraneous body. If porcelain or other fragile material is used it shall be installed so as to be protected from mechanical injury. A drilled window pane may be used in place of bushing provided five (5) inch creepage and air-gap distance is maintained.

PROTECTIVE GROUNDING SWITCH

j. A double-throw knife switch having a break distance of four (4) inches and a blade not less than one-eighth $(\frac{1}{8})$ inch by one-half $(\frac{1}{2})$ inch shall be used to join the antenna and counterpoise lead-ins to the ground conductor. The switch may be located inside or outside the building. The base of the switch shall be of non-absorptive insulating material. Slate base switches are not recommended. This switch must be so mounted that its current-carrying parts will be at least five (5) inches clear of the building wall or other conductors and located preferably in the most direct line between the lead-in conductors and the point where ground connection is made. The conductor from grounding switch to ground connection must be securely supported.

PROTECTIVE GROUND WIRE

k. Antenna and counterpoise conductors must be effectively and permanently grounded at all times when station is not in actual operation (unattended) by a conductor at least as large as the lead-in, and in no case shall it be smaller than No. 14 B. & S. gauge copper or approved copper-clad steel. This ground wire need not be insulated or mounted on insulating supports. The ground wire shall be run in as straight a line as possible to a good permanent ground. Preference shall be given to water piping. Gas piping shall not be used for the ground connection. Other permissible grounds are the grounded steel frames of buildings and other grounded metal work in buildings and artificial grounding devices such as driven pipes, plates, cones, etc. The ground wire shall be protected against mechanical injury. An approved ground clamp shall be used wherever the ground wire is connected to pipes or piping.

OPERATING GROUND WIRE

l. The radio operating ground conductor shall be of copper strip not less than three-eighths $(\frac{3}{8})$ inch wire by one-sixty-

16 Rules and Regulations for Fire Protection

fourth (1-64) inch thick, or of copper or approved copper-clad steel having a periphery or girth (around the outside) of at least three-quarters $(\frac{3}{4})$ inch (for example, a No. 2 B. & S. gauge wire) and shall be firmly secured in place throughout its length. The radio operating ground conductor shall be protected and supported similar to the lead-in conductors.

OPERATING GROUND

m. The operating ground conductor shall be connected to a good permanent ground. Preference shall be given to water piping. Gas piping shall not be used for ground connections. Other permissible grounds are grounded steel frames of buildings or other grounded metal work in the building and artificial grounding devices such as driven pipes, plates, cones, etc.

POWER FROM STREET MAINS

n. When the current supply is obtained directly from street mains, the circuit shall be installed in approved metal conduit, armored cable or metal raceways.

If lead covered wire is used, it shall be protected throughout its length in approved metal conduit or metal raceways.

PROTECTION FROM SURGES, ETC.

o. In order to protect the supply system from high-potential surges and kick-backs there must be installed in the supply line as near as possible to each radio-transformer, rotary sparkgap, motor in generator sets and other auxiliary apparatus one of the following:

1. Two condensers, each of not less than one-half $(\frac{1}{2})$ microfarad capacity and capable of withstanding six hundred (600) volt test, in series across the line and mid-point between condensers grounded; across (in parallel with) each of these condensers shall be connected a shunting fixed spark-gap capable of not more than one-thirty-second (1-32) inch separation.

2. Two vacuum tube type protectors in series across the line with the mid-point grounded.

3. Non-inductively wound resistors connected across the line with mid-point grounded.

4. Electrolytic lightning arresters such as the aluminum cell type.

In no case shall the ground wire of surge and kick-back protective devices be run in parallel with the operating ground wire when within a distance of thirty (30) feet.

The ground wire of the surge and kick-back protective devices shall not be connected to the operating ground or ground wire.

SUITABLE DEVICES

p. Transformers, voltage reducers, keys and other devices employed shall be of types suitable for radio operation.

Workable Radio Receivers

Parts from Which Your Set May Be Built

COILS, CONDENSERS AND ACCESSORIES

Types of Coils and Condensers Used in Radio Equipment; What to Avoid in the Construction or Purchase of Coils and Condensers

A detailed discussion of the many types of coils and condensers that are used in radio circuits is beyond the scope of this book. Hence only a few typical examples of these essentials are illustrated, and this is done with the view of giving the novice and experimenter a concrete representation of the various parts used in the circuits discussed. A few



Fig. 5. Solenoidal Inductance Coil



Fig. 6. Spider Web Coil

suggestions regarding their good and undesirable qualities are also made in order that the novice may have a general guide in the construction or purchase of them. For the same reasons a few other pieces of radio apparatus are illustrated in this chapter.

Coils

FIGURE 5 represents a single layer, air core solenoidal inductance coil. This type of coil is most frequently used for the shorter and broadcasting wave lengths, and it is ordinarily considered to be the most efficient within this range.

Introduction

FIGURE 6 shows the so-called spider-web, or stagger-wound coil-a type which is useful in circuits where a flat coil is desirable. It is an efficient type of coil, perhaps not so good as the solenoidal coil, but on account of the staggered winding

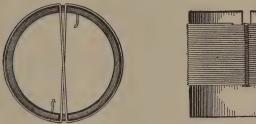




Fig. 7. Figure of Eight Coil

it has a very low distributed capacity and this is an advantage at high frequencies (i.e. short waves).

FIGURE 7 illustrates the Figure of Eight coil (sometimes called a D coil). The advantage of this coil is that its external magnetic field is very small, and it may therefore be used where it is desirable to reduce to a minimum stray magnetic coupling with other coils. Two of these coils, placed end to end, and mounted so that one may be revolved about their common axis, form a very convenient vario-coupler. The coupling may be varied from minimum to maximum by merely turning one of the coils through an angle of 90°. If two of these coils are connected in series, and mounted in a similar manner, they form a very convenient variometer, the inductance of which may be varied from minimum to maximum by turning one of the coils through an angle of 180°.

FIGURE 8 shows a cross section of two bank-wound coils, illustrating the method of putting on the successive turns. One is a two-layer bank-wound coil, and the other a three-layer bank-wound coil. The advantage of banked winding in coils is that a comparatively large inductance may be obtained with a minimum of distributed capacity.

FIGURES 9 and 10 show duo-lateral and honeycomb coils, which are convenient to use where compact inductances are desired.

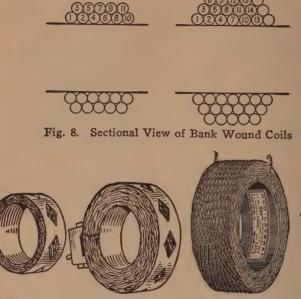
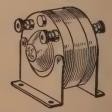


Fig. 9. Honeycomb Coils



Fig. 11. Radio Frequency Transformer Fig. 12. Radio Frequency Transformer

Fig. 10. Duo-Lateral Coils



such as in medium wave radio tuners, and radio-frequency choke coils. The advantage of these types of winding is a very low distributed capacity.

Introduction

FIGURES 11 and 12 show typical radio-frequency transformers for short and medium wave purposes. Fig. 13 illustrates a typical audio-frequency transformer.



Fig. 13. Typical Audio Frequency Transformer

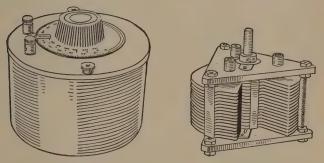


Fig. 14. Variable Air Condenser

Condensers

FIGURE 14 illustrates one of the best variable air condensers that may be obtained on the market. The figure to the right shows a panel mounting type as used in radio receiving sets, while the figure to the left illustrates the same condenser enclosed in a case as it is used for laboratory work and measurement purposes.

FIGURE 15 illustrates a self-balanced variable air condenser which is adapted for use in radio circuits.

FIGURE 16 illustrates a more common type of variable air condenser.

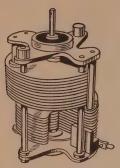


Fig. 15. Balanced Variable Air Condenser





Fig. 16. Typical Variable Air Condenser

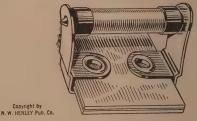


Fig. 17. Postage Stamp Type Condensers and Grid Leak



Fig. 18. Potentiometer or Rheostat



Fig. 19. Crystal Detector Mounting

FIGURE 17 is a type of fixed condenser which is used in radio circuits for stopping and by-pass purposes.

 $\mathbf{22}$

Introduction

Other Radio Essentials

FIGURE 18 illustrates a typical potentiometer or rheostat. This particular instrument is so arranged that when it is used as a rheostat the connections may be so made that the current



Fig. 20. Small Vacuum Tube Socket (For UV199 Tube)





Fig. 23. Jack for Multi-Circuit Filament Control, etc.

Fig. 22. Telephone Plug



Fig. 24. Grid Leak Resistance



Fig. 25. Multi-jack and Plug

increases as the rheostat is turned toward the right, either when it is mounted on a board or on a panel.

FIGURE 19 is a good type of crystal detector mounting.



Fig. 21. Vacuum Tube Socket Adapter

FIGURE 20 shows a socket adapted for the small UV199 vacuum tubes.

FIGURE 21 shows a vacuum tube socket adapter which makes it possible to use small tubes in a standard socket.

FIGURE 22 illustrates a telephone plug.

FIGURE 23 illustrates a jack. This particular jack is a double circuit filament control jack.



Fig. 26. Telephone Receiver Headset

FIGURE 24 is a typical tubular grid leak. The resistance unit of this leak is enclosed in a moisture-proof glass tube to prevent any variations in the value of the resistance.

FIGURE 25 shows a telephone plug with the multi-jack. FIGURE 26 is a typical headset.

 $\mathbf{24}$

CHAPTER II

SIMPLE CRYSTAL RECEIVER

Description of a Simple Crystal Receiver of the Best Type Is Given, Together with Lists of Apparatus Needed and the Necessary Drawings for Its Construction—A. Few Paragraphs Are Devoted Also to the Operation of the Set

There are thousands of people who desire to avail themselves of the benefits to be derived from the possession of a radio receiving set, but who hesitate to purchase one on account of the expense involved. If one lives in the immediate vicinity of a powerful radio broadcasting station the question of expense need not worry him, as a very satisfactory crystal receiver may be constructed at home from parts purchased at a reasonable price. Such a receiver may be made sufficiently selective to tune in the desired local station to the satisfactory exclusion of all others operating within the reception radius of the set, unless a very powerful station is located within a mile or two. In this case, an inexpensive wave trap may be used to exclude this station when it is desired to receive one of the more distant ones.

A good wave trap may be made by connecting a 100 microhenry inductance coil across an ordinary 43 plate variable condenser. This inductance may be obtained approximately by winding 40 turns of No. 18 double cotton covered wire on a cardboard or composition tube 3 inches in diameter. The wave trap should be connected in series with the antenna lead; that is, the antenna lead should be connected to one side of the wave trap coil and condenser, and the antenna binding post on the receiver to the other side. To eliminate a disturbing station this wave trap is tuned exactly to the wave length of that station. Tuning should be done carefully as it is extremely sharp. If the set is then retuned it will be possible to receive weaker and more distant stations without interference from the local station. It may be well to bring out taps on the wave trap coil at about the 25th and 20th turns, and use these for the shorter wave lengths because a wave trap connected in this manner will work best when the inductance of the coil is small, and the capacity of the condenser large.

The wave trap may also be inductively coupled to the antenna and this method is often preferred. In this case a small coupling coil of about 12 turns of wire on a tube which just fits inside the wave trap coil of 40 turns, metioned above, is employed. Instead of connecting the antenna lead to one side of the 40 turn coil and condenser it is connected to one end of the small 12 turn coil. Taps should be brought out from the 12 turn coil at the 4th and 8th turns. The antenna binding post on the receiver is then connected to the contact arm or lever of the tap switch instead of to the other end of the 40 turn coil and condenser. The 12 turn coil is then in series with the antenna and antenna post on the receiver and the coupling of this coil to the 40 turn coil (or wave trap coil) is varied by adjusting the tap switch. Maximum coupling is had when the switch includes all of the 12 turn coil in the antenna circuit and minimum coupling is had when only 4 turns are included. When the coupling is maximum the wave trap will blank out signals which are too strong, to be blanked out with minimum or medium coupling.

Description of Receiver

The Circuit. The circuit diagram of a satisfactory and selective crystal receiver is shown in Fig. 27. It is a double circuit tuner in which both the primary or antenna circuit and the secondary are tuned. Approximate tuning of the primary is obtained by varying the inductance of the primary coil L_1 and fine tuning by varying the capacity of condenser C_1 . Tuning of the secondary circuit is done with condenser C_2 .

Simple Crystal Receiver

Most crystal detector circuits are not selective, due to the effect of the crystal and telephones on the tuned circuit. There are many ways of improving the selectivity. In Fig. 27, one method is shown. A switch which is connected to one side of the telephone is used to connect the crystal and phones across

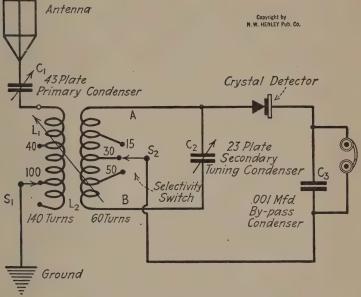


Fig. 27. Simple Crystal Detector Circuit

a portion only of the secondary coil. The fewer the number of turns included in the detector-telephone circuit, the more selective the receiver will be. Thus, when the switch is on the 15 turn tap the circuit is most selective, when on the 30 turn tap less so, and when on the 50 turn tap, it is only slightly more selective than if it were connected across the entire coil. The increased selectivity is gained only at a sacrifice in volume of signal.

Condenser C_1 is of the ordinary 43 plate size, and C_2 of the 23 plate size. Condenser C_3 is a by-pass or telephone shunting

condenser. Its capacity should be about .001 microfarad. This condenser is desirable but not absolutely necessary.

Inductance coil L_1 may be wound on a tube $3\frac{1}{2}$ inches in diameter with about 140 turns of No. 24 or No. 26 double cotton covered wire. Taps should be taken out at the 40th and 100th turns. The secondary coil L_2 should be wound on a tube $2\frac{1}{2}$ inches in diameter with approximately 60 turns of No. 24 or No. 26 double cotton covered wire. Taps should be brought out at the 15th, 30th and 50th turns.

The telephones used with this circuit should have a resistance of at least 2000 ohms. This is necessary in order to get maximum energy out of the crystal detector circuit into the telephone receiver.

The crystal detector consists essentially of a cup or receptacle to hold the crystal, and an adjustable arm with a small

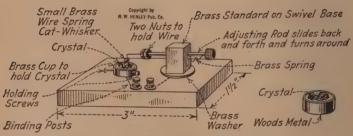


Fig. 28. Crystal Detector Mounting

flexible wire (or "catwhisker") which may be placed in contact with any portion of the crystal with any degree of pressure. In adjusting the crystal, a great deal of skill is required but fortunately this is acquired very rapidly. Fig. 28 illustrates one of many types of crystal detector stands. This detector stand is so made that the rough crystals, or crystals which have been mounted in Woods Metal (a metal which melts in boiling water) may be used.

There are numerous kinds of crystals that may be used satisfactorily. Galena is probably the most sensitive on weak signals, but it is difficult to adjust for greatest response and

Simple Crystal Receiver

very difficult to maintain in adjustment, especially where there is any vibration. Iron pyrite is a sensitive and reliable crystal, and it is not difficult to adjust. Chalcopyrite, when used with a zincite crystal instead of a catwhisker of the ordinary type, is a sensitive as well as a stable combination. In the old days it used to be called the "Perikon" detector and sold for \$110.00.

Antenna	•		
A Primary Condense C ₁ 43 Plate	r	Secondary Juning Condenser 40-100 Ohms]
51 100	52 7	23 Plate 0.001 Mfd 53	
Ground	⁻² Switch to secure sharpness of tuning Copyright by N.W. HENLEY Pub. Co.	Telephone Telephone Shunting Condenser	

Fig. 29. Carborundum Detector Circuit

For very loud signals and in places where there is much vibration, a carborundum crystal is the most satisfactory. It is easy to adjust, and it does not easily get out of adjustment. This crystal, however, requires a local polarizing battery for greatest sensitivity. A 400 to 1000 ohm potentiometer is connected across a 4 volt polarizing battery. One side of the crystal is connected to one side or the middle of this potentiometer, and one of the telephone leads to the sliding contact S_c . The switch S_a is closed, and the contact S_c is moved until

the signals are loudest. If the crystal lead is connected to one side, it may be necessary to reverse the battery before the proper adjustment may be obtained. If the crystal lead is connected to the middle, as shown in Fig. 29 this is not neces-

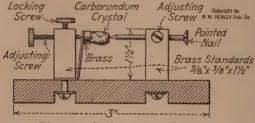


Fig. 30. Carborundum Detector

sary as the best point will be found on one side of the middle or the other. To connect the crystal lead to the middle of the potentiometer simply solder this lead to the resistance wire at the middle of the resister unit.

The carborundum detector may take the form as shown in Fig. 30. The nail may be adjusted roughly, and additional pressure may be applied by means of the adjusting screw. The best pieces of carborundum have a rough flat surface on one edge and sharp crystalline surface on the other. The rough edge should be faced to the pointed nail.

The Set. To construct this set, the following materials and apparatus are required:

- 1 primary condenser, 43 plate (.001 mfd.)
- 1 secondary condenser, 23 plate (.0005 mfd.)
- 1 telephone shunting condenser (.001 mfd.)
- 1 primary coil (140 turns No. 24 or No. 26 dec wire on a 3½ inch tube about 4 inches long)
- 1 secondary coil (60 turns No. 24 or No. 26 dcc wire on a 2½ inch tube about 2½ inches long), or a vario-coupler
- 2 inductance switch arms
- 6 switch points
- 4 switch stops
- 1 crystal detector
- 1 pair of telephone receivers
- 1 baseboard, 11" x 6" x ½"

It is first necessary to purchase and assemble these pieces of apparatus. After this is done it is necessary to decide whether the open type of mounting, or the cabinet type is desired. If the latter is decided upon, additional parts will be needed:

panel, 7" x 12" x 3/16"
 cabinet, 7" x 12" x 7"
 binding posts
 dials
 Various screws, nuts and some wire

If a carborundum crystal is used the following materials will be needed in addition:

- 1 400-1000 ohm potentiometer
- 1 flashlight battery of 4.5 volts
- 1 single pole, single throw switch

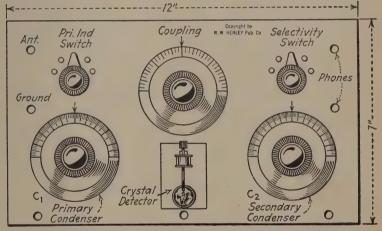


Fig. 31. Front View of Simple Crystal Receiver

If a wave trap is to be constructed in connection with the set, the following will be the material needed for that purpose:

1 cardboard, or composition tube
3 inches long and 3 inches in
diameter1 variable condenser (43 plate,
.001 mfd.)50 feetNo. 18 double cotton
covered wire

If the set is intended for experimental purposes and as a stepping stone to some more complicated receiver, it is recommended that the set be mounted open on a board. No suggestions as to the arrangement of the parts need be given for this form of set, but if the receiver is desired solely for the enjoyment of broadcast programs, the set will not only be much more satisfactory if it is mounted on a panel and enclosed in a cabinet, but it will also present a much neater appearance.

In Fig. 31 is given the size and layout of a possible panel suitable for this circuit. This is only suggestive, and need not

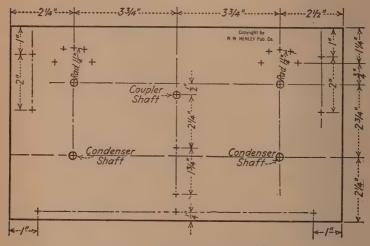


Fig. 32. Details of Panel Drilling

be followed. Accurate dimensions cannot be given because the sizes of various parts now on the market have not been standardized, and any one type of apparatus may not be obtainable everywhere. It is best to collect the parts first and then measure the coils, condenser, and other apparatus, to determine the size of panel and cabinet needed. It is well to get a panel which is too large, rather than one which just fits the parts when they are crowded together.

Simple Crystal Receiver

After the panel has been purchased the location of the various units should be determined accurately by measurement, and the panel then drilled. Be sure to allow plenty of room for mounting purposes and for binding posts.

It is best to lay the panel out symmetrically whenever possible and practicable. Although it is ordinarily desirable to make all leads as short as possible, it will do no serious harm to make them a little longer for the sake of obtaining a wellbalanced layout.

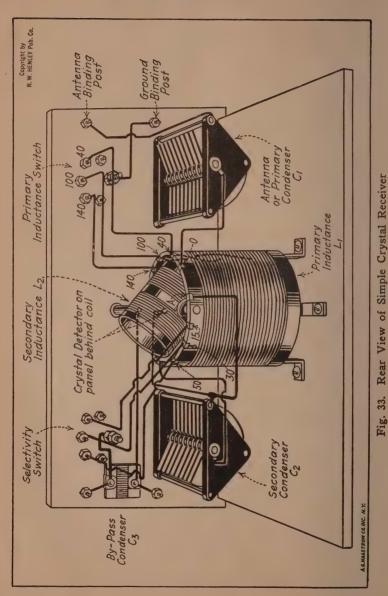
FIGURE 32 gives the dimension for a panel template with locations of holes for the various pieces of apparatus to be mounted on the panel. Most of the holes are to fit 6/32 or 8/32 machine screws, and therefore No. 26 and No. 18 drills, respectively, should be used. Where the holes are to be larger the centers have been enclosed within two concentric circles. For a ¼ inch shaft, a 5/16 inch drill should be used. The switch arm bearings usually require larger holes. All sizes, however, can best be determined after all the parts have been obtained.

FIGURE 33 is a perspective of the rear of the set showing wiring in accordance with diagram Fig. 27.

After the equipment has been assembled, it should be wired up in accordance with the circuit diagram or the perspective (Fig. 33), care being taken to solder all joints carefully. As has already been pointed out under the paragraph on antennas it is most essential to have a good antenna for use with a crystal detector set. No reasonable effort should be spared to make the antenna as efficient as possible.

The Wave Length Range. The tuning range of a set depends upon the coils and condensers used in the antenna and secondary circuits. The primary circuit as specified in this receiver, when used with any ordinary antenna, has a range sufficiently wide to include all the broadcasting wave lengths, and it will tune to longer waves than those used in broadcasting. The secondary circuit will tune to wave lengths from about 250 to 650 meters.

Reception Range. The reliable receiving range of this re-



ceiver is from 10 to 20 miles. Under exceptional conditions it may reach 50 miles and even more.

Of course, in large cities it is very often the case that the signal strength 20 miles from a station is the same as that only 3 to 4 miles away in another direction, due to the effect of the high buildings. This is a very important factor to consider when deciding what type of set to build to receive from the local broadcasting stations.

When tuning in with this receiver, set the antenna condenser C₁ at maximum, the antenna switch at the 40th turn tap, the coupling dial at about 50, and the selectivity switch at the 50th turn tap. Then place the catwhisker against the crystal and tune with condenser C₂. If no signal is heard, as the dial of C, is turned from 0 to 100 adjust the crystal again and repeat. As soon as a signal is heard adjust the condenser until this signal is loudest. Then adjust the catwhisker against the crystal until the signal becomes as loud as possible. Then tune with condenser C₁ until the signals are a maximum. If there is no maximum include more turns and try for a maximum again. When found, re-adjust condenser C, a little. Now, if there is an interfering signal which also comes in, it is necessary to increase the selectivity of the set. This is done by setting switch S₂ on points 30 or 15, and by reducing the coupling.

Every time the switch S_2 and the dial of the coupler are changed, condenser C_2 must be readjusted and of course, every time S_1 is changed C_1 must be readjusted. C_1 is not so greatly affected by the setting of the coupler. If the interfering station cannot be tuned out, the wave trap, as already described, must be used.

When a particular station has been tuned in exactly, its call letters and wave length, together with the settings of condenser and coupler dials and tap switches should be recorded for future reference. This should be done for every station tuned in. Finally, it will not be necessary to go through the tuning process every time but mercly set the dials and switches in accordance with the calibration data in order to get any desired station or wave length within the limits of the receiver.

It may be added that the capacity of a variable condenser is maximum when the rotary (or moveable plates) are all in mesh with the stationary plates and minimum when they are all out. The coupling between any two coils is maximum when they are closest together and minimum when they are as far apart as possible. If the coils, as in a vario-coupler, are so arranged that one turns on its axis then maximum coupling is had when the coils are parallel with each other and minimum when they are at right angles.

CHAPTER III

SIMPLE VACUUM TUBE RECEIVER

The Simple Vacuum Tube Receiver Is Described—Both the Grid Bias and Grid Leak Method of Detection Are Considered. Specific Information on the Coils, Condensers, etc., Are Given Together with Picture Diagrams, Panel Layouts and Sufficient Text So That the Receiver May Be Made by the Beginner

While the simple vacuum tube receiver is not much more sensitive than a crystal receiver employing the same type of tuner, it is much more stable in operation and obviates the necessity of continually adjusting the crystal. It is therefore not advisable to build a simple, single bulb vacuum tube receiver unless it is intended to add amplification or to make it regenerative at an after date. Many people, however, prefer to start with a single tube set and gradually extend it as they gain in experience and enthusiasm until they have one of the more complex sets. For this reason a receiver employing a single tube is described below.

The tuner, consisting of the primary and secondary condensers, the primary and secondary inductance coils employed in this circuit is similar to that described in the previous chapter. Both the antenna and the secondary circuits are tuned, and the coupling between the primary and the secondary is variable so that loose coupling may be used. The special feature for increasing selectivity used in the crystal receiver is also used in this circuit because the tube exerts a similar effect on the selectivity as the crystal, although not to the same extent. If this feature together with the double tuning and loose coupling does not give sufficiently high selectivity to eliminate the signals from some high power station, recourse must be taken to a wave trap as in the case of the crystal receiver. The wave trap described in the preceding chapter will also serve in this circuit.

The circuit diagram of the receiver is shown in Fig. 34. C_1 is the primary tuning condenser with which fine tuning of the primary circuit is obtained. It should be a 43 plate. C_2 is the secondary tuning condenser which may also be a 43 plate condenser, but a 23 plate condenser will probably give better

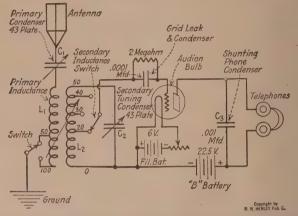


Fig. 34. Circuit Diagram of Simple Vacuum Tube Receiver

results. The grid blocking condenser may have any value from .0001 to .00025 microfarad and it should be a good mica dielectric condenser. C_3 is a by-pass condenser across the telephones. Its value should be about .001 mfd., and should preferably be a mica dielectric condenser.

The primary inductance coil L_1 should contain about 140 turns of No. 26 double cotton covered wire wound on a tube $3\frac{1}{2}$ " in diameter. It should have taps at the 50th and the 100th turns. The secondary inductance coil L_2 should contain 60 turns of No. 24 or 22 double cotton covered wire on a tube $2\frac{1}{2}$ " in diameter. This coil should be tapped at the 20th, 30th and 40th turns. Coils L_1 and L_2 may be the stator and rotor, respectively, of a good vario-coupler if one having the proper number of turns and taps can be found on the market.

The grid leak resistance should be about 2 megohms and should be of the type in which the resistance unit is sealed in a moisture proof container. The rheostat should have a resistance of 10 ohms, unless a UV199 tube is to be used, when it should have a resistance of 30 ohms.

The circuit shown in Fig. 34 employs the grid condenser and grid leak method of detection. This is especially sensitive when weak signals are to be received; but when the signals become very strong this arrangement becomes unstable and distorts

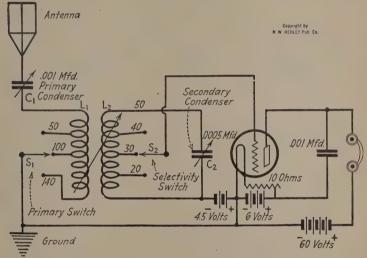


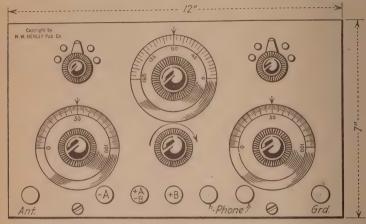
Fig. 35. Circuit Diagram of Simple Vacuum Tube Receiver Using Negative Grid Bias Detector

the signals. A more satisfactory method of detecting very strong signals is by the use of a negative grid biasing battery. Fig. 35 is a circuit diagram of the proper connections of the receiver when a grid battery is used for detection. The only change in the receiver is the substitution of the grid battery for the grid condenser and leak and the increase of the plate voltage to 60 volts.

There are two inductance switches in this receiver. The first is in the antenna to ground circuit and is used to vary the primary inductance, while the second is in the secondary

circuit and is used to vary the degree of selectivity of the

Since this receiver is intended for use with a headset, the dry cell tubes will give entire satisfaction. Any of the tubes now on the market such as the UV199, WD12, and UV201A





may be used. The first of these requires a 4.5 volt battery, the second a single 1.5 volt dry cell, and the last a 6 volt battery which may be made up of 4 dry cells connected in series. The plate voltage for these tubes may have any value from 22.5 to 45 volts if the grid condenser and leak method of detection is used. If the grid battery method of detection is used the voltage may be much higher. A voltage of 60 with 4.5 volts on the grid is suggested.

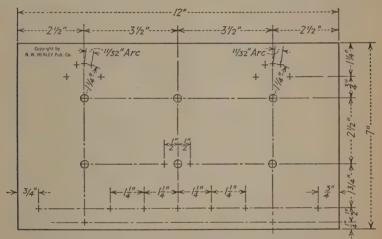
The Set. The arrangement of the various parts of this receiver necessarily depends on the size of the apparatus purchased and on the tastes of the individual builder. Hence the following is merely suggested as a general guide.

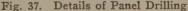
FIGURE 36 shows the panel layout of the receiver. The dial of the primary tuning condenser is shown in the lower left corner, and directly above it is the antenna inductance switch. The dial of the secondary condenser is shown in the lower

40

right hand corner and directly above it is the selectivity switch. The filament rheostat is shown between the two condenser dials, while the dial of the coupler is shown between the two inductance switches. All of the binding posts are shown at the bottom of the panel. Fig. 37 gives the dimensions for a panel template for drilling the panel in accordance with the suggested layout of Fig. 36. Fig. 38 shows the connections of the units as viewed from the rear of the set.

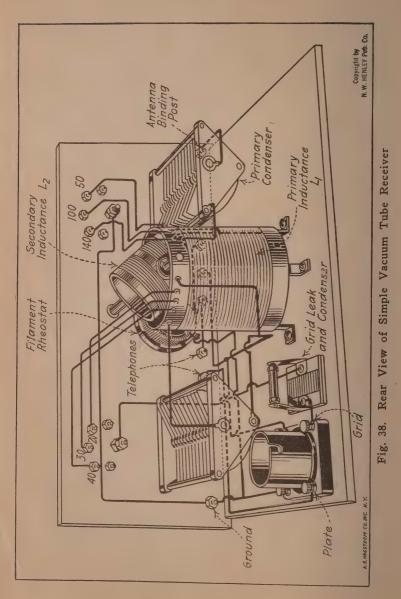
The following apparatus should be purchased before laving out the set as it may possibly be that some apparatus unit is so large that it will determine the size of the panel and box:





- 1 primary condenser (43 plate .001 mfd.)
- 1 secondary condenser (23 plate .0005 mfd. or 43 plate .001 mfd.)
- 2 switches
- 6 switch points and 4 stops 1 grid condenser and grid leak (.0001 mfd. 2 megohms)
- 1 tube socket (Standard or UV 199 type)
- 1 filament rheostat (10 or 20 or 30 ohms)

- 1 shunting condenser (.001 mfd.) 1 pair telephone receivers (2000
- to 3000 ohms)
- 1 ''B'' battery 22½ volts 1 ''A'' battery, 1.5, 4.5 or 6 volts
- 7 binding posts 3 dials, 3" diameter Some nuts, screws, soldering lugs, and bare copper wire.
 - Additional parts needed
- 1 panel 1 cabinet
 - Antenna and ground equipment



The first step in the construction of the set is to prepare the panel. Obtain all the essential dimensions of the instruments that are to be mounted on the panel. Lay these out very accurately on a piece of bristol board or heavy manila paper of exactly the same size as the panel, and mark the locations of all holes. Check the measurements to make sure that they are correct and that they have been correctly transferred to the template. Then clamp the paper template to the panel proper, and with a sharp-pointed instrument mark the panel through the paper. Remove the template from the panel and check the measurements again. If correct, go over all marks with a center punch and make a hole large enough to prevent the drill from slipping. Then clamp the panel to the work bench and drill the proper size holes. In drilling, the drill must be held at right angles to the panel. Countersink all holes which are to take flat-head screws. When this has been done mount the instruments on the panel temporarily to see if they will fit. If they do, remove them and put a tin or copper-foil shield back of the panel. Be sure to cut holes in the shield large enough so that the shield does not touch the condensers or other instruments on the panel. This may be fastened with shellac or similar material. Then the instruments may be mounted permanently on the panel. Now attach the panel temporarily on the baseboard and arrange the various pieces of apparatus in accordance with Fig. 38, or in the best suitable manner, mark their location with a pencil, remove the panel and fasten the various parts on the baseboard. Now put soldering lugs under all terminals and binding posts, and wire the set as far as possible before the panel is mounted, following either the schematic diagram Fig. 34 or 35, or the picture drawing Fig. 38 which follows diagram Fig. 34. Then mount the panel and complete the wiring.

The receiver is now ready to be tested. If a buzzer is available this is the most convenient for use in testing to see that all connections are properly made, and that there are no short circuits. Then connect the filament battery to the "B" battery terminals. If the tubes light the plate circuit is incorrect and

this should be corrected before further test. Then connect the filament battery to the positive and negative "A" battery connections and if the tubes light this circuit is probably correct. Then connect the plate battery to its proper terminal.

After this preliminary test has been completed, the receiver should be tested on an incoming radio signal. Connect up all batteries and the antenna and ground leads, and tune the receiver. Set the primary inductance switch L_1 on the 50th turn tap, the primary condenser C_1 and the coupling on maximum, and the selectivity switch on the 40th turn tap. Then tune with C_2 until the desired signal is maximum. If no signal is heard, and there is a broadcasting station transmitting within the reception range of the set, check over the connections again, especially those of the antenna and ground circuit. When a signal has been picked up and tuned in with C_2 its strength may be increased by tuning the primary circuit with condenser C_1 . In order to secure maximum signal strength in this way it may be necessary to change the primary inductance switch to the 100th or 140th turns.

Now if two or more stations can be heard at the same time, it will be necessary to increase the selectivity of the receiver. This is done by loosening the coupling between the primary and the secondary coils, and by setting the selectivity switch on either the 30th or 20th turn taps. It will be necessary to retune both the primary condenser C_1 and the secondary C_2 every time either the coupling or the selectivity switch is changed.

To obviate the necessity of tuning the receiver every time a calibration chart should be prepared. If this is done it will only be necessary to tune the circuit once for each wave length. After it has once been tuned, it is only necessary to refer to the chart and set the dials according to the calibration data. The first column of this chart should contain the call letters, the second the frequency in kilocycles, the third the wave length in meters, the fourth the setting of C_1 , the fifth the setting of C_2 , the sixth the setting of the primary inductance switch and the seventh the coupling.

CHAPTER IV

Two Stage Audio Frequency Amplifier

A Simple Two-Stage Audio Frequency Amplifier Is Described In Detail and Its Design So Clearly Pictured That It Is Easily Constructed. This Amplifier Is Intended for Use with the Receivers Described In Chapters II and III

Many people who own a simple detector circuit similar to either of those previously described like to increase the signal strength by adding amplification. For this purpose the following amplifier is described. When this amplifier is connected to the output of either the crystal detector circuit or the similar vacuum tube circuit, the signals from local stations will be sufficiently loud to operate a loud speaker satisfactorily. It consists of two stages, and it is so arranged that the telephones or loud speaker may be plugged into either of the two. There is also a volume control so that the signal distortion due to the overloading of the tubes, or the sound producing mechanism, may be prevented. The schematic diagram of the amplifier is shown in Fig. 39. T, and T, are the two audiofrequency transformers. Both of these should have a turns ratio of 1 to 4 or less and a very high primary impedance. The inductance of the primary on open secondary should not be less than 10 henrys. Much better quality would be obtained if the primary inductance were as high as 35 henrys when the transformer is working between ordinary vacuum tubes having a tube impedance of 20,000 ohms or less.

The best tubes to use in this circuit are UV201A or 216A, or tubes having the same characteristics. Smaller tubes than these are likely to become overloaded, and give a distorted signal. A good combination is to use a UV201A in the first stage, and a 216A in the second.

Only one rheostat, R_2 , is used in the circuit to control the filaments of both tubes. If two tubes of the same type are

used in both stages, the connections may be as shown in the diagram, but if UV201A is used in the first stage and a 216A in the second stage, then the filament of the latter should be connected directly across the battery; that is, the positive return lead from that tube should be connected on the other side of the rheostat. The 216A tube will work satisfactorily when it is connected directly across a 6 volt battery, whereas

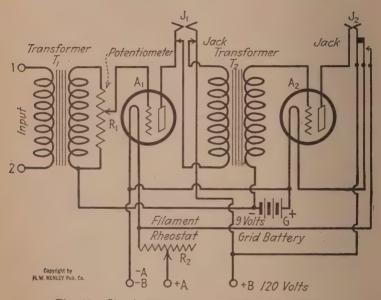


Fig. 39. Circuit Diagram of Two-Stage Amplifier

a UV201A requires only 5 volts. If the two filaments, when the two tubes are different, were connected as shown, the filament of the first would not be safe when the second tube is turned off, due to the rise in the filament current of the first.

The details of the potentiometer used for volume control are shown in Fig. 40. The potentiometer is made up of two 48,000 ohm and four 100,000 ohm resistance units with the necessary switch points and contact lever. The two jacks J_1 and J_2 are provided so that the telephones may be plugged into either the first or second stages. J_1 is a double circuit jack, while J_2 is a single circuit automatic filament control jack. The latter type of jack is used so that the second filament is lighted only when the telephones are

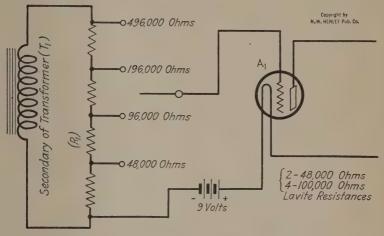


Fig. 40. Potentiometer in Two Stage Amplifier

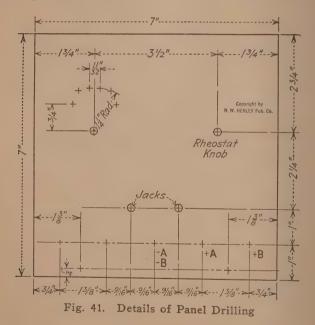
plugged into the plate circuit of that tube. The finer variation of amplification (or volume of sound) is obtained by means of the volume control, potentiometer R_1 , which is inserted in parallel with the secondary of the first transformer. (Fig. 40.) This volume control device is placed in the input of the first stage in order that the current level in the amplifier may be as low as possible, as then the distortion in the amplifier will be the least.

In order that the tubes may operate under the best conditions, a high plate voltage is employed, as well as a negative grid bias. A suitable value for the plate potential on either of the tubes is 120 volts, and the corresponding grid bias potential 9 volts. The latter is being supplied by the battery G. If the amplifier is only to be used for headset reception, the plate voltage may be only 60 volts, provided the biasing voltage be reduced to 3 or 41/2 volts.

Description of the Set. The following pieces of apparatus will be needed for the construction of this amplifier:

- 2 audio frequency transformers
- 2 standard tube sockets
- 1 double circuit jack
- 1 single circuit, automatic filament jack
- 1 10 ohm rheostat
- 1 switch arm
- 4 switch points, 2 stops
- 5 binding posts

- 1 grid battery (9 volts, or 3-41/2 volts)
- 1 potentiometer as per Fig. 40
- 1 7" x 7" x 3/16" panel
- 1 board, 8" x 6" x ½" 1 cabinet, 7" x 7" x 8"
- 2 vacuum tubes
- 1 telephone plug Screws, nuts, wire, soldering lugs, and solder



When the parts have been purchased the set may be constructed as shown in Fig. 41, which shows the panel drilling. Fig. 42 shows the floor plan of the same amplifier. These are placed on a panel of 7" x 7", and a cabinet 7" x 7" x 8".

48

The volume control R_1 appears to the left of the panel, and the rheostat knob to the right. The two jacks are shown in the middle of the panel, below the median line, and all the binding posts are shown near the bottom of the panel.

Preparation of the Panel. In preparing the panel, first decide on the layout, giving due consideration to the dimensions of the various parts purchased. Then lay them out in a manner

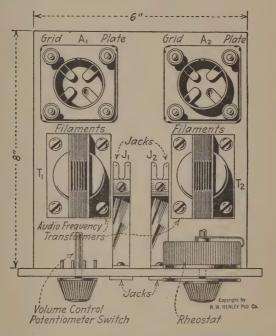
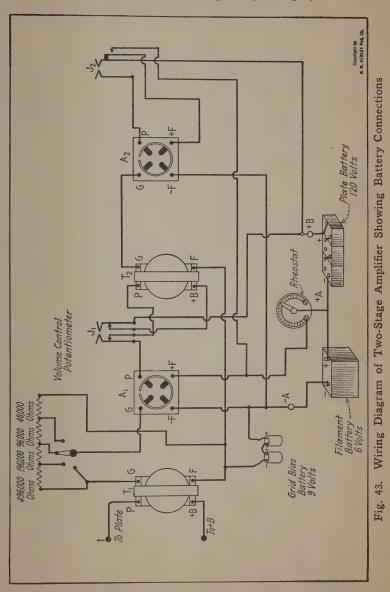


Fig. 42. Layout of Apparatus on Baseboard

similar to that suggested in Fig. 41. First make an accurate template on a piece of bristol board or heavy manila paper. Check the various dimensions, and if correct, clamp the template to the panel, mark the centers with a sharp-pointed instrument. Remove the template and check all dimensions

again very carefully. If the locations of all the centers are found to be correct, go over all with a center punch and make holes to prevent the drill from slipping. Clamp the panel to the work bench and drill with the proper size drill. All holes larger than 3/16" should first be drilled with a smaller drill to make sure that the center will be in the right place, and then enlarge to the correct size with the proper drill. Countersink all holes which are to have flat head screws. If it is desired to give the panel a dull finish, this may be done by rubbing with a piece of fine emery cloth and oil.

When the panel has been prepared mount all the apparatus on it and then temporarily attach the panel to the baseboard. Then arrange the sockets, transformers and grid battery on the baseboard in the best suitable manner, so that none of the instruments on the baseboard interfere with any of the instruments on the panel. Fig. 42 is suggested. The two audiofrequency transformers should be placed as far apart in the cabinet as possible. If they are not shielded, the cores should be placed at right angles, or they should be placed in such a manner that the stray coupling does not feed back energy in such a way as to cause howling. It should be remarked here that the design of some audio-frequency transformers is such that when the cores are apparently placed at right angles, the magnetic fields are not at right angles, because they are symmetrical about a vertical line. When that is the case, it would do no good to place the cores at right angles. When the instruments on the baseboard have been properly placed, mark their location with a pencil, remove the panel from the baseboard. and mount the instruments on the baseboard. Now put soldering lugs under all terminals and binding posts of both the panel and the baseboard, and wire both as far as possible before they are put together. In wiring, the circuit diagram of Fig. 39 or the picture diagram of Fig. 43 should be followed. Then the panel should be attached permanently to the baseboard and the wiring completed. It is best to use No. 14 bare tinned-copper wire, or 1/16 inch square copper bus wire. The



51

use of "spaghetti" is only necessary where there is any danger of short circuiting.

Testing the Set. When the wiring has been completed, the set is ready to be tested. Place the tubes in their sockets and connect the "A" battery to the "B" battery binding posts. If either of the tubes light the plate circuit of that tube or tubes is incorrect and the wiring should be checked up with the circuit diagram. If this is O.K. the "A" battery may be connected to the "A" battery binding posts to see if the tubes light. If they do the filament circuits are probably correct. When this has been done, connect the binding post marked "Input, 1 and 2" (see diagram Fig. 39) to the output terminals of a detector in a receiving set. These detector output terminals are those to which a pair of telephone receivers are normally connected when the receiver only is in use. Tune the receiver and see if signals are heard in the telephone receivers which have been plugged into the jack, J₂ (see Fig. 39). If no signals come through, connect the telephone receivers to the telephone or output terminals of the receiving set to see if signals can be heard. If they can, then it will be necessary to check over all the wiring for faulty connections. Use the diagram of Fig. 39 as a guide. Very little difficulty should be experienced with a simple circuit of this type.

When this amplifier is connected to any of the detector circuits previously described, the signals should be loud enough to operate a loud speaker with sufficient volume to be heard in a good-sized room.

CHAPTER V

THREE TUBE DOUBLE CIRCUIT REGENERATIVE RECEIVER

The Three Tube Double Circuit Regenerative Receiver Is Described Because It Is the Best of the Regenerative Receivers. A Circuit Is Given for the Complete Elimination of Radiation from a Regenerative Receiver. Complete Details Are Given So That Such a Receiver May Be Constructed and Operated from the Information Contained in This Chapter

When the entire family circle desires to listen in on a radio program, a loud speaker and a receiver capable of operating it are necessary. Such a receiver should be sufficiently sensitive to pick up signals from broadcasting stations located 1000 to 1500 miles away and amplify them so that they may be heard easily on a loud speaker in a good-sized room. It should also be sufficiently selective to exclude the signals from the high power local broadcasting and other stations while receiving a distant station whose frequency differs only by 20 to 30 kilocycles from the frequencies of the closer stations. It is not always necessary to eliminate the interfering signals completely, but to a sufficient extent that they do not disturb the desired program to an objectionable degree.

Description of Receiver

The Circuit. A very simple and satisfactory circuit which meets the above requirements is the double circuit, two variometer regenerative receiver to which two stages of audio frequency amplification have been added (shown in Fig. 44). This circuit is very sensitive, quite selective, and comparatively simple to operate. For these reasons it has gained considerable popularity with radio enthusiasts.

The primary or antenna circuit of this receiver is tuned with condenser C_1 and with the variable inductance coil L. The secondary circuit is tuned by the variometer V_1 . Selectivity is obtained by keeping the coupling between the antenna coil

L and the coupling coil L_2 loose and by carefully tuning both the primary and the secondary circuits.

Regeneration is obtained in this receiver by means of tuning the plate circuit of the tube with variometer V2. When the plate circuit is in tune with the grid circuit for a given frequency there is sufficient feed-back through the grid to plate capacity of the tube to cause the circuit to oscillate at that frequency. If this frequency exactly coincides with the frequency of an incoming signal which is impressed on the grid, the receiver is extremely sensitive to that frequency. Ordinarily it is not practical to use this method of reception because of the instability of the two frequencies. The slightest change in either of the two will cause audible beats; and if the receiver oscillates too violently, the signals will be weak or they will entirely disappear. The proper method of using the regenerative feature is to tune the plate circuit with the variometer until the receiver is on the verge of oscillation. The signals are then very strong and comparatively free from distortion. The tube then acts as a highly sensitive relay which is controlled solely by the signals which are impressed on the grid circuit.

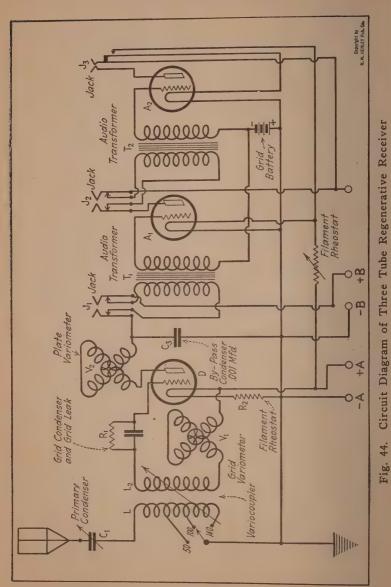
A regenerative set of this type will unavoidably break into oscillation at times no matter how carefully the operator handles the circuit while tuning, and whenever this occurs it radiates energy from the antenna and this causes interference with all other receiving sets in the neighborhood. This trouble may be minimized by keeping the coupling between coils L and L_2 as loose as will give satisfactory results. But even when the coupling is very loose there will be some radiation, and this may best be prevented by inserting a "silencer" tube or radio frequency amplifier in front of the regenerative detector tube. How this may be done without changing to any great extent the panel layout or the interior arrangement of parts is shown in Fig. 45.

In this modified form of the receiver the silencer tube is connected directly across the antenna inductance coil L. If the primary condenser C_1 is small and the inductance L large the input voltage (the voltage between grid and filament) will be large and hence the signals will be strong. The power output of the silencer tube is coupled to the input of the detector (grid filament circuit) by means of L_1 which is in inductive relation with the coupling coil L_2 . The latter coil may be the same as that in Fig. 44. Although the coupling between coils L_1 and L_2 is shown to be variable, this is not absolutely necessary since sufficient selectivity may be obtained with the coupling fixed and rather close. However, the use of fixed coupling would entail a departure from the panel layout, as will be described for the first circuit. The ratio of turns of L_1 to L_2 may be as high as 1 to 4.

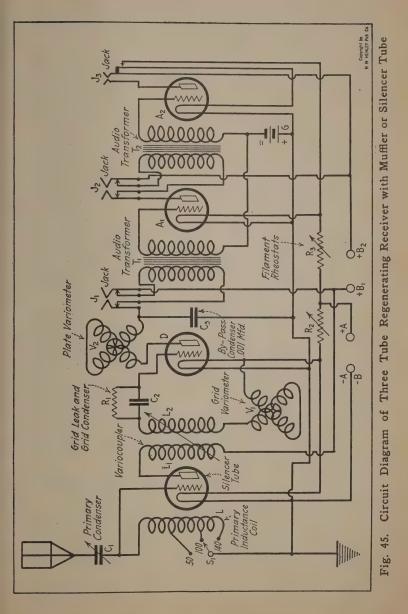
In the circuit as shown in Fig. 44 rheostat R_2 is used for the detector alone, while in Fig. 45 it is also used for the silencer tube. In other respects the modified circuit does not differ in any way from the three tube circuit. Since the owner of the three tube circuit will very likely be highly unpopular with his radio neighbors, it is recommended that the four tube circuit be used whenever possible.

The antenna condenser C_1 may be either a 43 or 23 plate variable air condenser. This is the only variable condenser in the circuit. It is used to obtain fine tuning in the antenna circuit. C_2 is the ordinary grid blocking condenser, and it may have any value from .0001 to .00025 microfarad. C_3 is a by-pass for the high frequency currents across the primary of the first audio frequency transformer T_1 and across the plate battery. Both C_2 and C_3 should be good mica dielectric condensers.

The antenna inductance coil L should have at least 140 turns of No. 26 double cotton covered wire on a tube 3" in diameter, and it should have at least two taps, which may be taken out at the 50th and the 100th turns. L_2 may contain from 15 to 20 turns on a tube which will turn inside the tube of coil L. Coils L and L_2 may constitute the primary and secondary, respectively, of a good vario-coupler which may be purchased.



56



Variometers V_1 and V_2 should be of the medium size obtainable on the market. This also applies to the vario-coupler LL₂.

The two audio frequency transformers T_1 and T_2 may be any good instruments having a turns ratio of about 1 to 4 or less and a high primary impedance. It is of greater importance that the audio frequency transformers have a high primary impedance than a high turns ratio.

Jacks J_1 and J_2 are ordinary double circuit jacks but J_3 is of a special type. It is so arranged that when the telephone plug is inserted in it the filament circuit of the last tube is automatically closed. Pacent 65 or a similar jack may be used for this purpose.

The grid leak resistance R, depends somewhat on the kind of detector tube which is used. For a UV200 it should be about 500,000 ohms while for other tubes it may vary from one to five megohms. The two rheostats R, and R, should each have a resistance of about 10 ohms for all tubes suitable for loud speaker operation. Since tubes A_1 and A_2 are both on rheostat R, the current in the filaments will drop below normal when the telephone is plugged into J₂. It is therefore necessary to reduce the resistance in the rheostat in order to bring the current up to the proper level. When the plug is withdrawn again, the current in the filament of tube A, will increase above normal. Hence, before withdrawing the plug, the resistance should be increased in order to protect the filament of that tube from overheating. However, the difference is only 10% and there is no danger of the tube burning out if this precaution is momentarily neglected.

When listening in on the detector alone both tubes A_1 and A_2 may be turned out with the rheostat R_3 .

It is recommended that standard tube sockets be used in this circuit, so that UV201A tubes may be used. Smaller tubes than these are not satisfactory for loud speaker operation.

Batteries. When UV201A tubes are used a 6 volt storage battery is required.

Three Tube Double Circuit Receiver

The plate voltage on the detector tube should be about 40 volts, while on the amplifier tubes it may range from 60 to 120. The value of the grid battery G depends on the plate voltage used on the amplifier tubes. The voltage specified by the manufacturers and furnished with the tubes should be used, or see Table II Chapter I.

List of Parts. The parts and material needed for the construction of this receiver will be:

1 grid condenser, .0001 to .00025 1 plate battery, 60 to 120 volts mfd. 1 grid battery 1 by-pass condenser, .001 mfd. 4 dials 1 43 plate variable condenser 1 inductance switch 1 vario-coupler 3 switch points and 2 stops 2 variometers 6 binding posts 1 grid leak, 2 megohms 2 rheostats, 10 ohms 3 standard tube sockets 1 sheet, tin or copper foil, 6" by 23" 1 panel, 3/16" x 7" x 24" 1 baseboard, 7" x 23" x ½" 1 cabinet, 7" x 8" x 24" 2 double circuit jacks 1 single circuit, open automatic 1 telephone plug filament jack 1 headset or loud speaker 2 audio frequency transformers 1 filament battery, 6 volt storage 3 vacuum tubes

Assembling the Set. The first step in building the set after all the necessary parts have been obtained is to prepare the panel. First decide upon the panel layout. When doing this due consideration must be given to the dimension of the various parts. The layout given in Fig. 46 is suggested as suitable. This not only makes the panel arrangement symmetrical, but it also allows ample room for the various parts. Fig. 47 gives dimensions for a drilling template for the layout suggested in Fig. 46 and Fig. 48 is a perspective of the rear of the receiver showing arrangement of parts.

When the panel layout has been decided upon make an accurate template of bristol board or heavy manila paper. Clamp this template to the panel and make a mark on the panel through the template with a sharp pointed instrument. Then remove the template and check the locations of the center marks against the dimensions of the various parts that are to be mounted. When they have been verified go over the

marks with a center punch, making holes deep enough to prevent the drill from slipping. Then clamp the panel to a board and drill the holes to required size. Countersink to proper depth all holes which are to take flat head screws.

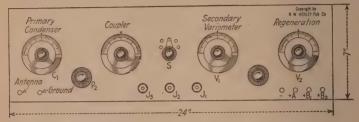


Fig. 46. Front View of the Receiver Panel

After the panel has been drilled and the true location of holes checked by actual test, prepare the shield and mount it on the panel. Be sure to cut holes in shield large enough to prevent any of the instruments on the panel from touching it. It may be fastened with glue or shellac. When this has dried mount the instruments on the panel and attach the panel to

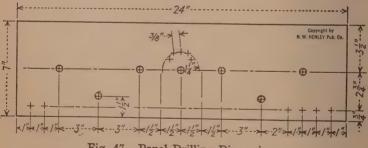
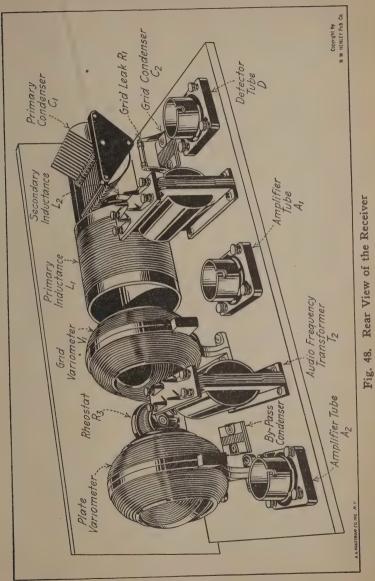


Fig. 47. Panel Drilling Dimensions

the baseboard. Arrange the parts on the baseboard in accordance with Fig. 48 and mark with a pencil. Then remove the panel and fasten the various instruments to the baseboard.



The set is now ready to be wired. Put well-tinned soldering lugs under all terminals and binding posts to facilitate the wiring and soldering. Wire as much as possible while the panel assembly and baseboard assembly are in separate units. Then attach the panel permanently to baseboard and complete the wiring. Use either No. 14 tinned copper wire or tinned copper bus bar, and follow the schematic diagram in Fig. 44 or the picture diagram of Fig. 48.

Testing. Test the receiver before putting the circuit in the cabinet. Place the tubes in the sockets and first connect the filament battery. If the filaments light the filament circuit is probably correct. Then connect the plate battery, first using a very low voltage as a precaution against a faulty connection. If it is all right for about 16 volts it is probably safe to use the high voltage. Ascertain whether the high voltage reaches the plate terminals on the tube sockets. If not, there is an open circuit which must be completed. Then go over the rest of the wiring with a buzzer, if one is available. If none is available, an ordinary headset with a 1.5 volt cell in series may be used to test whether the connections are continuous. When the testing with the buzzer has been completed connect up the set for a test on a signal.

The Operation of the Set. When first tuning in this circuit, set the inductance switch S at minimum, the condenser C_1 at maximum, and the coupling between L and L_2 also at maximum. Then using the variometer V_1 tune the circuit until the desired signals can be heard with a maximum strength. Then tune this circuit with condenser C_1 until the signal is a maximum. In order to obtain this condition, it may be necessary to change the setting of the switch S to one of the other points, depending on the wavelength of the signal in question. Now if it is desired to increase the strength of the signals still further, this may be done by tuning the plate circuit with the variometer V_2 . A point will be found at which the signals will be maximum, and beyond which the circuit will oscillate. The final setting of the variometer V_2 should be considerably below

Three Tube Double Circuit Receiver

the point at which oscillations begin. Now if sufficient selectivity cannot be obtained, the coupling between L and L_2 should be reduced and the primary and secondary circuits retuned.

Calibration of the Set

In order to obviate the necessity of tuning the receiver each time a certain station is wanted, the set should be calibrated so that it will only be necessary to refer to the calibration data. In the first column of the chart made, the call letters of the stations should be recorded, in the second and third, the frequency in kilocycles and the wave length in meters and in the fourth the setting of the variometer V_1 . These should be recorded for the best settings of the coupling and the variometer V_2 .

CHAPTER VI

RADIO FREQUENCY AMPLIFIER RECEIVER

The Tuned Radio Frequency Amplifier Receiver Is Described in Detail. The Necessary Circuit Drawings and Panel Layout Sketches Showing Arrangement of Apparatus Are Given for the Construction of This Set. The Operation of the Set Is Described So That the Set May Be Properly Operated After It Is Constructed

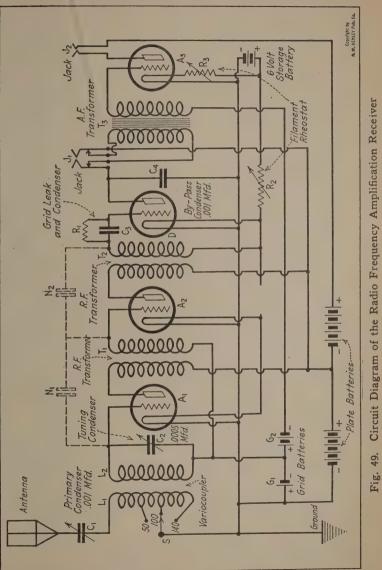
One of the most reliable of radio frequency receivers, and at the same time the simplest to operate, is one in which radio frequency transformers are used to couple the succesive stages of amplification. Such a receiver, however, is not so sensitive for a given number of tubes as receivers using tuned coupling transformers, but it is much more stable in operation, and it is not so liable to cause interference by radiation. The efficiency of the receiver is largely dependent on the efficiency of the radio frequency transformers over the frequency band it is intended to receive.

In order that such a transformer may be effective over the broadcasting frequency range (from 1350 to 550 kilocycles), its effective tuning should be very broad with its maximum near the middle of the band, or about 850 kc (350 meters).

Due to the fact that the received signals are amplified at radio frequency, this type of receiver is quite selective, but not nearly so selective as a receiver having tuned coupling transformers.

Description of Receiver

In Fig. 49 is shown a typical receiver in which radio frequency transformers are used to couple the successive stages. It is a four tube circuit, divided into two stages of radio frequency amplification, a detector, and one stage of audio frequency amplification. The tuner of this receiver is of the double circuit type with loose coupling which makes it possible to obtain satisfactory selectivity.



Radio Frequency Amplifier Receiver

Circuit Diagram of the Radio Frequency Amplification Receiver

65

The primary condenser C_1 , which is used to obtain final tuning of the antenna circuit, should be of the 43-plate size. Condenser C_2 , the secondary tuning condenser, should be of the 23-plate size, and it should preferably be equipped with a vernier adjustment. C_3 is the grid blocking condenser in the input circuit of the detector. Its value may be anything from .0001 to .00025 microfarad. Condenser C_4 is a radio frequency by-pass in the output circuit of the detector. Its value should be about .001 microfarad.

The primary inductance coil L_1 and the secondary tuning coil L_2 may be the stator and rotor respectively of a good vario-coupler, which may either be purchased or made at home. L_1 should contain about 140 turns of No. 24 or No. 26 double cotton covered copper wire wound on a cardboard or composition tube 3" in diameter. This coil should be tapped at the 50th and 100th turns. L_2 should contain about 60 turns of the same kind of wire wound on a tube $2\frac{1}{2}$ " in diameter. It should be mounted inside the primary coil in such a manner that it may be turned through an angle of 90°.

The transformers T_1 and T_2 may be any two good radio frequency transformers having an effective frequency band of 1350 to 550 kc (220 to 550 meters), T_3 is an audio frequency transformer. Its turns ratio should be 1 to 4 or less and its primary should have a very high impedance. This is necessary in order to get natural reproduction of voice and music.

The grid leak resistance R_1 should be about 2 megohms. R_2 is a rheostat which is used for the filaments of the radio frequency portion of the circuit. If UV201A tubes are used the resistance of this rheostat may be from 6 to 20 ohms. R_3 is the filament control rheostat for the audio frequency amplifier tube. If a 216A tube is used as audio amplifier, this rheostat may be omitted. Otherwise it may be of the same resistance as R_2 .

Jack J_1 is a double circuit jack for the output of the detector tube, while J_2 is a single circuit open type for the output of the audio amplifier.

The most satisfactory filament supply is a 6 volt storage battery, unless the small dry cell tubes are used throughout, when a 1.5 or a 4.5 volt dry cell battery may be used to advantage, depending on the type of tube used. The plate voltage on the two radio frequency tubes and the detector should be about 40 volts, and the voltage on the audio frequency amplifier from 60 to 150 volts. The grid voltage on the two radio frequency amplifiers should be about 1.5 volts when the plate voltage is 40 volts. The grid biasing voltage on the audio frequency amplifier tube should vary from 3 volts for 60 volts on the plate to 9 volts for 150 volts on the plate. G, is the grid bias battery on the radio frequency amplifiers, and G, and G, the grid bias battery on the audio frequency amplifier.

In radio frequency amplifier circuits of this type, it has been customary to connect the grid return leads to the sliding contact of a potentiometer connected across the filament for the purpose of preventing self-oscillations in the tubes. This is merely a makeshift, which reduces the amplification to a point where the circuit will not oscillate. A grid battery is not used in that case. A much better method of preventing oscillations is to use the neutralizing condensers N₁ and N₂, which are connected in the circuit as is shown by the dotted lines. When these are used, the grid battery may be used and added amplification secured. The principle of the neutralizing condensers, and the method of constructing and adjusting them. are discussed under the neutrodyne circuit in Chapter VIII.

List of Parts. The following parts and materials will be required for the construction and operation of this receiver:

- 1 43-plate condenser (.001 mfd.)
- 1 23-plate condenser (vernier, .0005 mfd.)
- 1 grid condenser (.0001 to .00025 mfd.)
- 1 by-pass condenser (.001 mfd.)
- 2 neutralizing condensers
- 1 vario-coupler
- 2 radio frequency transformers

- 1 audio frequency transformer
- 1 double circuit jack 1 single circuit jack
- 1 grid leak-2 megohms
- 2 rheostats
- 4 vacuum tube sockets
- 1 6 volt storage battery
- 1 120 volt plate battery
- 1 9 volt grid battery

- 4 UV 201A vacuum tubes
- 1 headset
- 1 telephone plug
- 1 inductance switch
- 3 switch points
- 2 switch stops
- 1 base board 7" x 17" x ½"
- 1 panel 7" x 18" x 3/16" 1 cabinet 7" x 8" x 18"
- 6 binding posts A good antenna and ground, bus wire, machine and wood screws, nuts and some solder

The first step in building a receiver is to collect the various parts and materials that are to go into the set. The size of the panel, baseboard, and cabinet necessarily depends on the amount and size of the various parts, and since these have not been standardized, it would not be practicable to specify

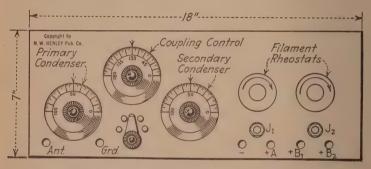


Fig. 50. View of the Front of the Panel

them absolutely. Some builders may prefer a large, roomy set, while others may prefer a neat, compact assembly. Generally, less trouble will be experienced, both mechanically and electrically, if the panel and cabinet are too large rather than just large enough. Figs. 50 and 51 give the panel layout and dimensions for a drilling template, based on a standard panel 7" x 18". This is merely suggested as a general guide, and may, of course, be deviated from in either direction to suit the varying tastes of the individual constructors.

It will be observed that a certain measure of symmetry has been secured in the panel layout. The antenna and ground bindings posts are on the extreme left, while the battery binding posts are opposite. The tuning and coupling elements are placed on the left of the panel, while the jacks and the rheostats are on the right. The rheostats are placed half way up the panel, and the jacks directly under them, and over the battery binding posts.

The first step in preparing the panel is to decide upon the layout. This can only be done after all the parts have been collected. When a satisfactory layout has been decided upon,

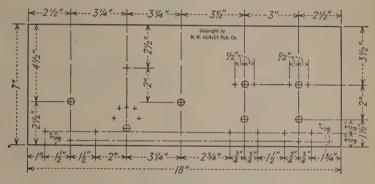


Fig. 51. Panel Drilling Dimensions

obtain all essential measurements of the parts which are to be mounted on the panel. Lay these out on a template made of bristol board or heavy manila paper of the exact dimensions of the panel. This must be done very carefully. Check all the measurements and see that they have been transferred correctly to the template. When sure that the template is correct, clamp it to the panel and mark all holes with a sharp pointed instrument such as a mechanics scriber. Remove template and re-check the location of the centers. If correct, go over all with a center punch, making a hole deep enough to prevent the drill from slipping. Then clamp the panel to the work bench and drill all holes with the proper size drill. For holes larger than about 3/16" it is well to drill a small hole first and then enlarge to proper size because it is difficult to place a large hole in the right place without first centering it with a small drill. While drilling it is necessary that the drill be held at right angles to the panel otherwise the holes will not be in the right place on the opposite side of the panel. After all the holes have been made, countersink to proper depth all holes which are to take flathened screws.

When these operations have been completed, mount the parts on the panel and attach the panel temporarily to the baseboard. Then arrange the parts that go on the baseboard in the most suitable manner. Mark their locations with a pencil, remove panel, and mount the parts on the baseboard. Fig. 52 will serve as a guide in mounting the instruments on the baseboard.

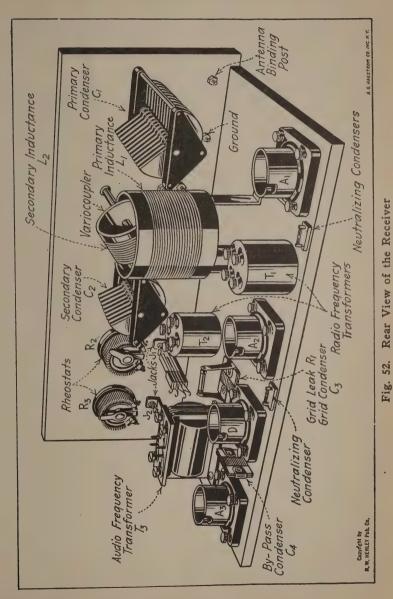
If a shield is to go on the panel, it should be prepared and mounted on the back of the panel before any of the parts are mounted on it.

The set is now ready to be wired. Put well-tinned soldering lugs under all binding posts and terminals, both on the panel and on the baseboard, in order that the final wiring and soldering may be simplified. Much trouble will be avoided if as much of the wiring as possible is done before the panel is mounted on the baseboard. In soldering, use a hot, clean and well-tinned copper with a non-corrosive flux. The rosin core solder obtainable in radio stores is suitable.

In wiring the set follow either the circuit diagram Fig. 49 and the perspective drawing of the rear of the set showing the location of the apparatus, Fig. 52.

The reception range of this receiver, using a headset, may be 1000 to 2000 miles or more. High power stations within a radius of possibly 25 to 200 miles may be received on a loud speaker.

Operation of the Set. In operating this set, plug the headset into the detector jack J_1 , first making sure that rheostat R_2 is off. Insert the tubes and turn the filament current on gradually until the tubes have the proper brilliancy. Then to tune in a station set condenser C_1 at maximum, the switch S at minimum, and the coupling between L_1 and L_2 near maximum. Then



turn the dial of C_2 until the desired signal is heard, and leave it at the point where the signals are a maximum. Now reduce the coupling and retune C_2 to make sure that the signals are at maximum.

It is well to record the values of the two condenser settings as well as the coupling where a given signal is heard best, in order to simplify subsequent tuning operations. This should be done for signals of all wave lengths that are picked up.

CHAPTER VII

TWO TUBE REFLEX RECEIVER

A Very Satisfactory Type of Reflex Set Is Described in Detail and All the Necessary Information, Including List of Parts, Circuits, Panel and Apparatus Layouts, etc., Is Given for Its Construction

The object of using a regenerative circuit is to obtain the greatest possible volume with the least number of tubes. The same result, however, may be obtained with a reflex circuit in which one or more of the tubes are used twice to amplify the signals—first at radio frequency, and then at audio frequency. Thus, a two tube circuit without regeneration may be made the equivalent of a two tube regenerative circuit or to a three tube non-regenerative circuit composed of one stage of radio frequency amplification. A circuit of this type with tuned coupling is probably also as good as the four tube radio frequency amplifier circuit described in Chapter VI in which radio frequency transformers are used.

The circuit shown in Fig. 53 is an example of a two tube reflex circuit. The first tube is used both as a radio and audio amplifier, while the second is an ordinary detector. The signals are first impressed on the grid circuit of the first tube and amplified at radio frequency. Then they are impressed on the grid circuit of the second or detector tube by means of the tuned coupling transformer. The audio frequency output of the detector is returned to the first tube and impressed on its grid circuit by means of the audio frequency transformer. The amplified audio frequency signal in the plate circuit of the first tube is then passed to the telephone headset or loud speaker.

The selectivity of this circuit is quite satisfactory since the coupling between the antenna and the secondary may be made loose, and there are three tuned circuits to filter out undesired

wave lengths. The radio frequency amplification of the first tube also increases the selectivity.

Condenser C_1 should be an ordinary 43 plate and C_2 should be a 23 plate or smaller variable air condenser. C_3 and C_6 are high frequency by-pass condensers and may each have a value

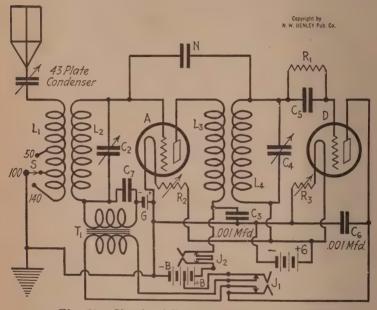


Fig. 53. Circuit of Two Tube Reflex Receiver

of about .001 microfarad. C_4 is a variable air condenser of the same size as C_2 . C_5 may have any value from .0001 to .00025 microfarad. The grid leak resistance may vary from $\frac{1}{2}$ to 5 megohms depending on the kind of tube used for detector and the intensity of the signals. For a UV200 it should be about $\frac{1}{2}$ megohm, and for other tubes above 1 megohm. C_7 may be either a .0005 or a .001 microfarad condenser.

For the value of the neutralizing condenser N, its connection and construction, the reader is referred to the description of the Neutrodyne circuit in Chapter VIII. The purpose of this condenser is to prevent self-oscillation in the first tube.

The best tubes to use in this circuit are the UV201A and 216A types. Smaller tubes should not be used because they would quickly become overloaded by the high voltages impressed, and distortion and singing would result. A good combination of tubes would be a 216A in the first stage, and a UV201A in the second. A WD12 may also used as detector, provided the filament circuit is properly changed.

The primary coil L_1 and the secondary coil L_2 may be the stator and rotor respectively of a good vario-coupler. L_1 should have about 140 turns of No. 24 or No. 26 double cotton covered wire wound on a tube 3 inches in diameter. Taps should be brought out from this coil at the 50th and 100th turns. The secondary L_2 may be wound with 60 turns of the same size wire as the primary on a tube $2\frac{1}{2}$ in diameter, which will just turn inside the primary provided it is not over $2\frac{1}{4}$ long. The coupling between the first and the second tube may be an arrangement like the tuned radio frequency transformers used in the neutrodyne type of receiver or L_3 may be wound with about 20 turns of No. 26 or No. 24 double cotton covered wire on a tube $2\frac{3}{4}$ in diameter, and L_4 with about 45 turns of the same kind of wire on a tube 3 in diameter.

It is not desirable to make the coupling between L_3 and L_4 variable because it unnecessarily complicates the tuning of the receiver.

The proper amount of resistance in the rheostats R_2 and R_3 depends on the filament voltage, and the type of tube used. The reader is referred to the discussion on tube characteristics in Chapter I.

Jack J_1 is for the output of the detector tube, and it should be a double circuit jack. J_2 is for the output of the amplifier, and should be a double circuit jack, connected as indicated.

The best plate voltage for the detector is from 22.5 to 45 volts. This is not at all critical except for the UV200 tube, for

which it should be about 22.5. The plate voltage on the amplifier tube may vary from 40 to 120 volts, depending on the tube used. Greater volume is obtainable with the higher plate voltages.

The correct value of the grid battery G depends mainly on the plate voltage used. This information is usually furnished with the tube or see Table II, Chapter I. It varies from $\frac{1}{2}$ volt at 40 volts on the plate to about 9 for 120 volts on the plate.

In many reflex circuits of this type trouble may be experienced from oscillations in the first tube due mostly to electrostatic feed back from plate to grid. The trouble in many cases is minimized when the parts are spread out in a long cabinet, such as is specified for this circuit and following the design described. It may be completely eliminated by the use of a neutralizing condenser, for details of which the reader is referred to the neutrodyne circuit, described in Chapter VIII.

The wave length range of the tuners in this circuit is about 200 to 600 meters. If it is desired to shift this range up or down the wave length scale, it is only necessary to add or subtract a few turns of wire from the tuning coils, L_1 , L_2 and L_4 .

The reception range of this circuit under good conditions may be 1500 miles or more on a headset. The local stations and even some distant stations may be received on a loud speaker.

Reflex Circuit

LIST OF PARTS

1 variable condenser .001 mfd.	1 vario-coupler
2 variable condensers .0005 mfd.	1 inductance switch
2 mica by-pass condensers .001	3 switch points
mfd.	2 switch stops
1 mica by-pass condenser .0005	2 tube sockets
mfd.	1 audio frequency transformer
1 grid condenser .0002 mfd.	2 double circuit jacks
1 grid leak about 1 megohm	2 vacuum tubes
2 rheostats about 10 ohm	1 7" x 24" x 3/16" panel
1 fixed coupler or tuned radio fre-	
quency transformer	7 binding posts

Two Tube Reflex Receiver

4 dials

- 1 filament battery
- 1 plate battery
- 1 grid battery
- 1 base board 23" x 7" x $\frac{1}{2}$ " 1 strip of copper foil 3" x 24"
- Antenna wire 150 ft. No. 14 Ground wire 50 ft. No. 14
- 1 ground clamp
- 2 antenna insulators
- 2 nailed porcelain knobs
- 1 porcelain lead in tubes
- 1 headset (2200 ohm)
- 1 telephone plug Copper bus wire about 25 ft. machine and wood screws

Description of Set. In Fig. 54 is shown a possible arrangement of the tuning controls on the panel. This is based on a 7" x 24" panel, which is recommended although a smaller one may be used. The primary tuning condenser C_1 appears at the extreme left, and the coupling control to the right of this condenser. One of the rheostats is between and below these controls. The primary inductance switch S appears in the middle of the panel, and above the median line. The two secondary tuning condensers C_2 and C_4 are placed on the right half of the panel and centered along the median line. The second rheostat is placed between and below these two con-

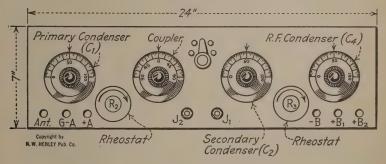


Fig. 54. View of the Front Panel

trols. Half of the six binding posts are placed on the left and half on the right, and the two jacks are placed in the middle. Thus, the layout is perfectly symmetrical. The appearance of the panel may be improved by putting the six binding posts on a sub-panel at the rear.

FIGURE 55 gives dimensions for a template for drilling the panel shown in Fig. 54 and Fig. 56 the floor plan of the re-

ceiver based on a 7" x 24" panel, and 7" x 23" baseboard.

Before drilling the panel prepare a template of bristol board or heavy manila paper. Measure all the necessary dimensions on the parts that have been obtained for the set, and lay these out accurately on the template. Then clamp the template

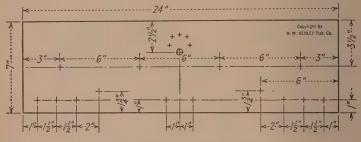


Fig. 55. Panel Drilling Dimensions

to the panel and mark centers with a sharp pointed instrument. Remove template and check locations of centers again to make sure that all holes are in the proper places. Then go over the

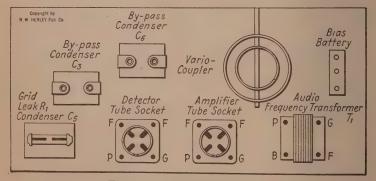


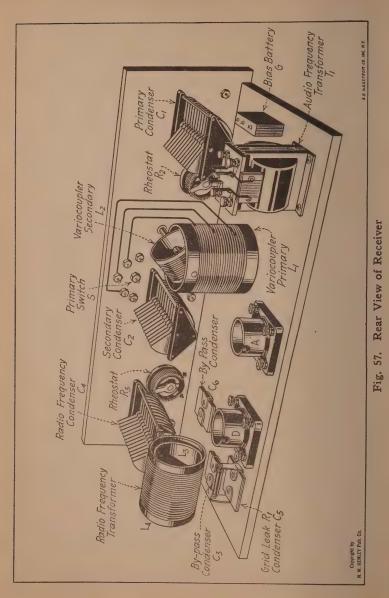
Fig. 56. Layout of Apparatus

panel with a center punch and make a hole deep enough to prevent the drill from slipping. For holes larger than 3/16''use a small drill first and then enlarge to proper size. It is easier to place a small hole in the exact location than a large one. After drilling, countersink to the proper depth all holes that are to take flathead screws.

The next step is to mount a good shield on the panel to prevent "body capacity" from affecting the tuning units. This shield should preferably be made of 1/16" copper or brass sheeting, but if this is not available, or if the builder does not have the proper tools to work it, ordinary tinfoil or copperfoil may be used. This may be cut with a pair of scissors and mounted with shellac. Now mount all the instruments on the panel and attach the panel temporarily to the baseboard. Then arrange the parts that go on the baseboard in accordance with Fig. 56, or some other suitable way, being careful to see that none of the instruments on the panel interfere with any on the baseboard. Mark the locations on the baseboard with a pencil. Remove panel and mount instruments on the baseboard permanently. Now put well-tinned soldering lugs on all terminals, and wire as much of the set as possible, following the circuit diagram of Fig. 53 and the perspective of rear of set showing location of apparatus (Fig. 57). Attach the panel to the baseboard and finish the wiring. Use tinned No. 14 copper wire, or tinned bus wire. The use of "spaghetti" or similar insulator is only necessary where there is danger of a short circuit

Now the set is ready for testing. First go over the wiring with a buzzer to ascertain that everything is correct. Then insert the tubes in the sockets and connect the filament battery. If the tubes light the filament circuit is probably correct. Then connect the plate battery and test whether the high potential reaches the plate terminals. If this also is found correct, the set is ready to be tested for signal reception. Connect the antenna and ground to the proper terminals, and tune in.

Set the primary condenser C_1 on 100, the primary inductance switch on the 50 turn tap, and the secondary condenser C_4 on zero. Then turn the dial of condenser C_2 back and forth, and listen. If a strong signal is within the tuning range of the set, it should be heard. If one is picked up, leave condenser



 C_2 where the signal is loudest, and tune with condenser C_1 to see if a point can be found at which the signals again are loudest. It may be necessary to change the switch S to another tap to find this point. When it has been found retune C_2 . Then go to condenser C_4 and tune that for maximum signal strength. Now reduce the coupling to 25 or less, and retune condensers C_1 and C_2 . If more than one station can be heard the coupling should be reduced still further. The strength of the desired signal will probably be so great that the coupling may be made very loose. The same process is necessary for all the different wave lengths.

In order to avoid the necessity of going through this tuning process every time a station is desired, the set should be calibrated; that is, the settings of the three tuning condensers and the inductance switch for a given value of the coupling should be recorded. This value of coupling should be low since for close coupling between L_1 and L_2 the tuning of the primary condenser C_1 and the secondary C_2 depends to a great degree on the coupling. The setting of C_4 is practically unaffected by the coupling between these coils.

If there is any trouble from singing and self-oscillation in the circuit the neutralizing condenser N should be used. To adjust this condenser, open the filament of the first tube by means of the rheostat, or by inserting a bit of paper under one of the prongs of the tube. This prevents the signal from passing the tube in the regular way: i.e., through the electron stream. If any of the signal reaches the telephones when they are connected in the output of the detector, or in the jack J_1 , it crosses the first tube through stray coupling. It is this that causes oscillations, and it must be eliminated. Adjust the value of the condenser N until no signal is heard or until it is minimum. The neutralization is then complete. A strong signal should be used while adjusting, and all the tuned circuits should be accurately adjusted to the wave lengths of this signal.

If there is also some inductive coupling between L_2 and L_4

the neutralization will only be complete for the frequency at which the adjustment is made. To correct this a small negative tickler coil may be used. The capacity and inductive coupling should be neutralized separately in order that the circuit may be balanced for all frequencies. If the coils L_2 and L_4 are properly placed, the stray inductive coupling should be negligible and tickler unnecessary.

CHAPTER VIII

NEUTRODYNE TYPE RECEIVER

For Distant Reception Through Local Stations the Neutrodyne Type Receiver Is Very Satisfactory and in This Chapter the Details, Including Necessary Circuits, Layouts and Picture Diagrams Are Given for Its Construction. Under "Adjustment of Receiver," the Use of the Calibration Table Is Explained

One of the most satisfactory of all receivers is the five-tube neutrodyne, which comprises two stages of neutralized radio frequency amplification, a detector, and two stages of audio frequency amplification. Since it uses three tuned coupling transformers with a step-up ratio between the tubes, it is very selective and at the same time very sensitive. It will pick up the signals from a 500 watt transmitter 1500 miles away under good weather conditions and deliver sufficient volume to operate a loud speaker without much interference from an equally powerful broadcasting station located a few miles away and operating on a wave length differing by only 5 per cent. Under exceptionally good conditions, signals from stations even 3000 miles away may be received.

Although the receiver has three tuned circuits in tandem, all of which must be in exact resonance with the desired wave, the set is relatively simple to operate. This is because the absence of variable couplings make it possible and practicable to calibrate the tuned circuits so that when a particular station has once been received it may be tuned in again by merely referring to and following the calibration data.

The principle of operation of the neutrodyne circuit may be explained briefly by referring to Fig. 58. There exists a certain amount of electrostatic capacity between the plate of a tube and the grid, and also between the apparatus on the grid or input side of the tube, and the apparatus on the plate or output side. This capacity allows a certain amount of energy from the plate to reach the grid, and this energy reaches the grid in such a manner as to increase the original input. At radio frequencies the amount of energy that returns to the grid is sufficient to start and maintain oscillations which are independent of the original input, and these oscillations either "paralyze" the tube, or produce undesirable noises.

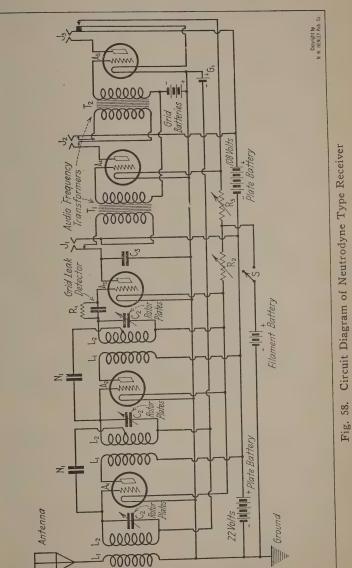
The principle of the neutrodyne circuit is to wipe out the effect of this capacity between the output and input sides of the tube. This is done by feeding back energy to the grid in opposite phase to that reaching it through the stray capacity in sufficient amount to affect neutralization. This reverse feedback is secured by means of a small neutralizing condenser N, connected between the grid of the tube and some point on the output side at which the voltage is of the proper phase. Usually this point is a tap on the secondary of the tuned transformer between the tube and the next following. In order that there may be a point, however, at which the voltage is of the proper phase, the connections of the transformer must be such that there is a change of phase. If neutralization cannot be effected with a certain connection the leads of either the primary or the secondary should be reversed.

In the usual neutrodyne circuit, such as is described here, two neutralizing condensers N_1 are necessary, one for each of the radio frequency amplifier stages.

Description of Receiver

The Circuit. FIGURE 58. In the circuit there are three identical tuned radio frequency transformers, L_1L_2 of special construction. The primary L_1 contains 15 turns of No. 24 double cotton covered wire wound on a cardboard or bakelite tube 23/4'' in diameter. The secondary L_2 contains 60 turns of No. 24 double cotton covered wire wound on a tube 3'' in diameter. The primary coil is mounted inside the secondary near the ground end of tube and the terminals are brought out to four binding posts attached to the ends of the secondary coil former. A tap is made on the secondary coil at about the seventeenth turn from the terminal. When this unit is made up, it is mounted directly on a 17 plate variable air condenser

Circuit Diagram of Neutrodyne Type Receiver 58.



and the proper connections made to the secondary coil. The rotor plates of the condenser should be connected to the filament terminal of the coil secondary.

Three of these units are needed in this receiver. They may be obtained in any radio store ready for panel mounting, under the trade name of neutroformers. A much more satisfactory receiver may be constructed if these units are purchased rather than made at home.

Various forms of the neutralizing condensers N_1 may be used. Perhaps the simplest and best is that sold under the trade name of Neutrodon. It consists of two heavy copper wires W_1 and W_2 (Fig. 59) placed end to end but separated about $\frac{1}{8}$ of an inch. These are surrounded by a brass sleeve S made of a piece of brass tubing 3/16'' in diameter and 2'' long. The sleeve is insulated from the central wires by a fibre bushing. This arrangement forms in reality two small condensers in series. To vary the capacity the sleeve is moved back and forth. The capacity is greatest when the sleeve covers just as much of one wire as the other, and least when it is entirely clear of one of them.

The grid condenser C_1 (Fig. 58) may be a .0002 microfarad



Fig. 59. Balancing Condenser

mica condenser and the by-pass C₃ may be a .001 microfarad condenser.

The grid leak resistance should be about 2 megohms. The rheostats R_2 and R_3 may each have a resistance of 10 ohms, and they should have a carrying capacity of at least one ampere.

 J_1 and J_2 are double circuit jacks, while J_3 is a single circuit open automatic filament control jack.

S is a single pole single throw jack switch for turning on and off the filament battery.

T, and T₂ are any good audio frequency transformers having a high primary impedance and a ratio of not much more than 4 to 1.

It is recommended that UV201A or similar tubes be used throughout, except that WE216A tubes may be used in the audio frequency amplifier. No changes in the circuit need be made if both the audio amplifier tubes are the same, but if A. is a UV201A and A_5 a WE216A, then the lead from the automatic filament switch to the positive side of the filament of tube A_{4} should be moved to the other side of rheostat R_{2} ; i.e., to the lead between the switch S and rheostat R₃. No rheostat is necessary when the 216A tube is connected to a 6 volt battery, and the filament of tube A₄ would not be safe if the 216A tube were also on rheostat R₂.

A 6 volt storage battery should be used to supply the filament current in this circuit. The plate voltage on the two radio frequency tubes and the detector should be about 40, and on the two audio tubes about 120. The grid voltage on the first two tubes should be about $1\frac{1}{2}$ volts, while that on the audio frequency tubes should be about 9 volts. These voltages are given by the grid batteries G_1 and G_2 . If the plate voltage on the audio tubes should be reduced, the value of the grid voltage should also be reduced,—see Table II, Chapter I.

Neutrodyne Type Receiver

LIST OF PARTS

- 3 17-plate variable air condensers
- 3 radio frequency transformers
- 2 neutralizing condensers
- 1 by-pass condenser, .001 mfd.
- 1 grid condenser, .0002 mfd.
- 1 grid leak, 2 megohms
- 5 tube sockets
- 2 double circuit jacks
- 1 single circuit open jack with automatic filament control
- 2 rheostats-10 ohms
- 1 6 volt storage battery
- 3 45 volt plate batteries 2 4¹/₂ volt grid batteries with taps

- 1 11/2 volt dry cell
- 1 1/2 'on any control of the second s

- 1 head set
- 5 UV201A tubes
- 25 ft. 1/16" tinned copper bus bar, wood and machine screws, soldering lugs, and nuts
- 2 telephone plugs
- 1 loud speaker

The Set. FIGURE 60 shows a sketch of the finished panel with knobs and dials mounted on it. If desired, all binding posts may be put on a sub-panel at the rear of the cabinet. This will greatly improve the appearance of the receiver, as it eliminates all unsightly battery leads from the front panel.

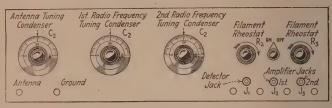


Fig. 60. View of the Front Panel

FIGURE 61 gives dimensions for a drilling template of the panel. This is merely suggestive of the general layout, as accurate figures would not be applicable to all makes of apparatus. As a preliminary step in preparing the panel all essential dimensions of the parts to be mounted on the panel should be obtained with a ruler and a pair of dividers. These

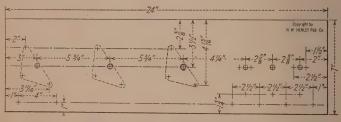


Fig. 61. Panel Drilling Details

dimensions should then be laid out on a piece of bristol board or heavy manila paper of the same dimensions as the panel. When this has been done and carefully checked for possible errors, the cardboard template should be accurately clamped to the panel. The marks should be made in the panel through the cardboard with a sharp pointed scriber. Then the template should be removed and the marks on the panel carefully checked to make sure that all the holes are in the right place. This must be done very carefully, especially for the condensers and the two rheostats.

After the true location of all holes has been verified, all should be gone over with a center punch to make a mark large enough to prevent the drill from slipping. For holes larger than 3/16'' it is well to drill a smaller hole first, and then

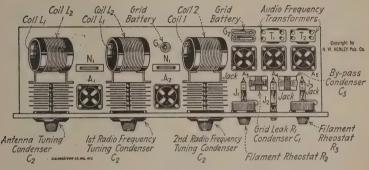
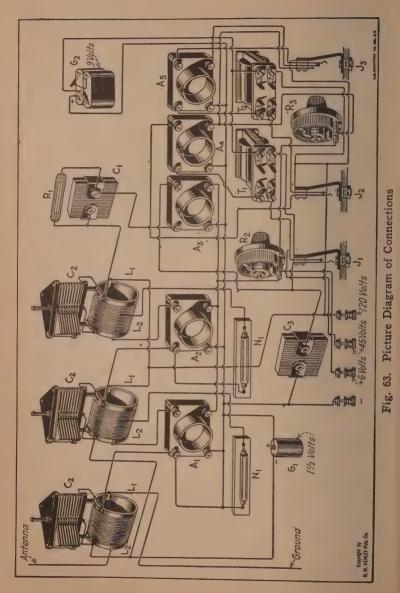


Fig. 62. Layout of Apparatus

enlarge to proper size. The size of the drill to be used for the various holes must be determined after the apparatus have been purchased. For a $\frac{1}{4}$ " shaft, which is used in most condensers, a 5/16" drill is about right, and for a standard 6/32" machine screw, a No. 26 B & S drill. Jacks usually require a ³/₈" or 7/16" drill. After the panel has been drilled, carefully countersink the condenser and rheostat mounting holes until the proper size flathead machine screw will just fit without projecting above the panel surface. Then mount all the parts that are to go on the panel, and then temporarily mount the panel on the baseboard. When this has been done, arrange all sockets, transformers and grid batteries on the baseboard in accordance with the floor plan given in Fig. 62, in such a manner that the parts on the baseboard do not interfere with those on the panel. Mark the locations with a pencil, remove the panel, and mount sockets, transformers, etc. on the base-



90

Neutrodyne Type Receiver

board permanently. Then before attaching the panel permanently to the baseboard, put well-tinned solderings lugs on all terminals where connections are to be made. Then wire the set in accordance with the circuit diagram shown in Fig. 58 or with the picture diagram shown in Fig. 63. Either No. 14 tinned copper wire or 1/16'' tinned copper bus wire may be used. The use of "spaghetti" is optional. Bare wire is entirely satisfactory if precaution is taken against short circuits. Solder all connections with a hot, clean, soldering copper, using a non-corrosive flux, such as rosin.

Adjustment of Receiver. When the wiring has been completed test the circuit with a buzzer to make sure that all connections are correct. If a buzzer is not available, an ordinary headset with a $1\frac{1}{2}$ volt battery in series may be used. When certain that all connections have been made correctly, insert tubes into the sockets to see if they will light, and if the rheostats function properly. Next connect the plate battery and ascertain whether the plate voltage reaches the plate binding posts on the sockets.

The next procedure is to adjust the neutralizing condensers. If a high frequency buzzer is available this may be used in this connection; otherwise, tune in the set on the nearest broadcasting station. Tune very carefully so that all the tuned circuits are in resonance with the incoming wave. Remove the first tube from its socket and insulate one of the filament prongs with a bit of paper. Then replace tube in its socket. A weak signal will still probably be heard while listening in one of the jacks. Now adjust the first neutralizing condenser until this signal entirely disappears or until it is minimum. Then remove the insulating paper from the prong of the first tube so that it will light. Then go to the second tube and insulate that in the same way. Again a signal will probably be heard in the telephones. Adjust the second neutralizing condenser until the signal disappears or until it is minimum. This completes the adjustment of the neutralizing condensers.

The receiver is now ready for calibration. If a calibrated wave-meter, capable of transmitting any desired high frequency wave is available, this is the most convenient and rapid for calibrating the receiver. If one is not available, recourse must be taken to the various broadcasting stations.

TABLE III

Call Letters	Frequency KC.	Wave Length Meters	Settings of Condenser Dials		ser	Call Letters
			1	2	3	
KSD	550	546	81	87	84	
KYW	560	536	77	83	80	
WOAW	570	526	74	79	76	
WCX	580	517	70	75	73	WWJ
WIP	590	509	67	72	69	WOO
WMC	600	500	64	69	66	
WEAF	610	492	61	66	63	KGW, WECO
WOC	620	484	58	64	60	
WFAA	630	476	56	61	57	WBAP
WRC	640	469	53	58	55	WCAP, KFI
WCAE	650	462	50	56	52	·
WJZ	660	455	48	53	50	KDZE
WJAZ	670	448	46	51	48	WMAQ
WOS	. 680	441	44	49	46	· ·
	690	434				
WSB	700	429	40	45	41	
KPO	710	423	38	43	39	
WBAH	720	417	36	41	37	WLAG
WDAF	730	411	34	39	36	WHB
WJY	740	405	32	37	34	WOR
CFUC	750	400	30	36	33	PWX, WBAK, WHAS

CALIBRATION TABLE

Prepare a table like that shown in Table III for the record of the calibration. The first column is reserved for the call letters of the broadcasting stations, the second gives the frequency of the wave, the third the corresponding wave length, the fourth, fifth and the sixth the setting on the three variable condensers and the seventh is reserved for additional stations. To make a complete table begin with 550 kilocycles and increase the frequency by 10 kilocycles at a time up to 1350. One line should also be reserved for the 833 kilocycle frequency, which corresponds to the 360 meter wave length used by class A transmitting stations. As there is more than one station sending on any one frequency ample room should be provided in the first and seventh columns for several call letters.

The call letters, frequencies, and corresponding wave-lengths may be obtained from the list published in this book, or it may be obtained from government publications. To complete the table, tune in accurately a station, and as soon as it has been identified by its call letters record the capacity setting of all the condensers in the proper square. Do this whenever a new station is tuned in, and the calibration table will gradually be filled in. To tune in subsequently on any desired station, all that is necessary is to refer to the table, set the dials, and listen.

As many of the Canadian broadcasting stations do not fit into this table, a similar table should be made for them.

CHAPTER IX

SUPER-HETERODYNE RECEIVER

The Most Sensitive and Selective Receiver—The Super-heterodyne—Is Described in Detail. The Construction of the Beat Frequency Transformers Is Explained and Methods of Testing Them and the Complete Set Are Minutely Described

The most satisfactory receiver from the points of view of sensitivity, selectivity, and simplicity of operation, is the super-heterodyne. It is capable of delivering loud speaker volume of signals from either local or distant transmitting stations in almost any locality and with a reasonably good antenna, provided atmospherics or man-made static from electrical installations is not excessive in that location. In places where an outdoor antenna is not possible, this receiver may be used with entire satisfaction on a small loop or on an open wire erected in the room. It surpasses all other types of receivers in selectivity and the only practical limit to its sensitivity is static disturbances. The quality of the signals is exceptionally good because amplification is mainly done at radio frequency.

Principle of Operation. When two musical tones of nearly equal pitch are sounded together, there is a periodic rise and fall in the intensity of the sound heard. The frequency of this rise and fall is equal to the difference between the frequencies of the two tones which are sounded together. Almost everybody is familiar with this phenomenon in accoustics, and knows it by the term "beats."

As the difference between the frequencies of the two tones is increased the beat frequency is also increased until the separate beats can no longer be heard. The beat frequency then merges into a tone, which at first is of a low disagreeable pitch, but finally becomes as pleasing as either of the two original tones.

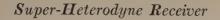
Super-Heterodyne Receiver

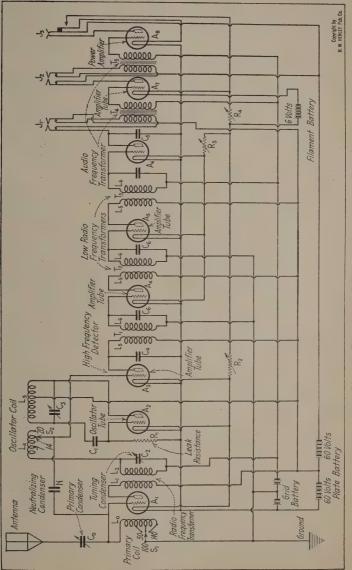
Since musical tone frequencies are relatively low, the beat frequency between them is also low. But the principle applies equally well to air vibrations far above the musical scale, and even to vibrations whose frequencies are far above audibility, and it is not limited to air vibrations. The principle applies also to electrical vibrations or oscillations. When currents of any two frequencies are impressed on a suitable detector circuit, the two produce a beat current whose frequency is the difference between the frequencies of the two original currents. The whistling interference familiar to every radio listener is a beat frequency between two electrical vibrations of much higher frequencies. When the two original frequencies are the same, no beat can be heard, but as one is changed the beats begin to be heard, first as a tone of a low pitch, then higher and higher, until it becomes a shrill whistle, which gradually passes into the region above audibility. The beats do not cease as long as the two vibrations are maintained; they merely cease to be heard

The principle of beats is used for the reception of continuous radio waves which have a frequency so high that they are inaudible to the human ear. To make it audible another vibration is generated at the receiving station and this is impressed on the same detecting circuit as the signal wave. The locally generated vibration is made to differ from the incoming signal frequency by an audible beat frequency and hence the signals may be heard. This method of reception is called the heterodyne method of receiving continuous waves.

The heterodyne or beat frequency may also be made so high that it cannot be heard by the human ear; that is, it may be a super-audible heterodyne frequency. That is the case in the super-heterodyne method of receiving continuous and modulated continuous radio waves, which is an application of the principle of beats. The high frequency oscillation carrying the signal is received on an ordinary tuner or radio frequency amplifier and is impressed on a detector or modulator. On this modulator is also impressed the output of a local high frequency oscillator, whose frequency is adjusted so as to differ from the incoming oscillation by any desired super-audible beat frequency. A current of this beat frequency results. This is selected by means of a tuned circuit and amplified to any desired extent. It is then detected to make it audible in the loud speaker or telephones. Thus in the super-heterodyne method of reception the radio frequency is stepped down to another and much lower radio frequency at which it is amplified. The amplification at this frequency may be carried to a much higher level because the amplifier tubes are much more efficient and the accompanying circuits are much more stable in operation at this lower frequency.

The Circuit. In Fig. 64 is shown the circuit diagram of a satisfactory super-heterodyne receiver in which eight tubes are used. The first tube is a radio frequency amplifier and "silencer." It is connected directly across the antenna inductance in order that full advantage may be taken of the high potentials obtainable in the single circuit tuner. It is non-regenerative and it is so adjusted that no energy from the plate side of the circuit can get back to the grid side. Thus the audible beats which may be generated in the modulator due to the interaction of the locally generated oscillations, with the signal carrier frequency are prevented from reaching the antenna. This effectively prevents this super-heterodyne from radiating and thereby causing the well known "bloop" type of interference. The second tube is the local oscillator and the third is the modulator. The incoming oscillations are impressed on the modulator by means of the tuned transformer $L_1 L_2$, and the local oscillations are impressed on the modulator by means of the coupling coil L₄, which is in mutual relation with the oscillating coil L_2 . The fourth and fifth tubes are intermediate frequency amplifiers, which are coupled by means of the tuned transformers $L_s L_s$. There are three of these. The last of them impresses the super-audible frequency on the sixth tube, which is a detector. The seventh and eighth tubes are ordinary audio frequency amplifiers.





 C_0 may be either a 43 or a 23- plate condenser of the ordinary type. C_2 and C_3 should be 23-plate variable air condensers preferably supplied with vernier adjustment. C_1 is a mica dielectric condenser having a fixed capacity of .001 microfarad. C_4 may be of the same type and size as C_1 . The three condensers C_6 should be good mica dielectric condensers having a value of .0001 microfarad. C_5 should be a condenser of the same type but its capacity should be about .002 microfarad. N is a small neutralizing condenser to prevent the first tube from oscillating. Its size and method of construction may be obtained in the discussion on the neutrodyne circuit in this book.

The coil L_0 is the antenna tuning inductance. It should consist of about 140 turns of No. 26 double cotton covered wire wound on a cardboard or composition tube 3" in diameter. This coil should be tapped at the 50th and 100th turns. L, may consist of 15 to 20 turns of No. 26 double cotton covered wire wound on a tube 21/3" in diameter, and L, may consist of 55 turns of No. 22 or No. 24 double cotton covered wire wound on a tube 3" in diameter. L, should be placed inside of L, in order to secure the proper coupling and to conserve space. The tuned coupling transformer L₁L₂ may be made similar to those described under the neutrodyne circuit. L₂, the oscillating coil, may consist of 50 turns of No. 22 or No. 24 double cotton covered wire wound on a tube 3" in diameter. This coil should be tapped at a point about 20 turns from the plate terminal. L4 may contain about 20 turns of No. 26 double cotton covered wire wound on a tube 2" in diameter with taps taken out at the 7th and the 14th turns. This coil should be mounted inside of coil L₃.

Coils L_5 and L_6 are the primary and secondary, respectively, of the coupling transformers T_1 , T_2 and T_3 . These transformers may be made as follows: First obtain three wooden spools 2" in diameter and 1" long with $\frac{3}{8}$ " flanges. Then put on 500 turns of No. 36 double cotton covered wire as evenly as possible. Cut wire and bring out terminals. Then put on several layers of paraffined paper. On top of this wind 250 turns of the same kind of wire as the first winding. This 250 turn winding constitutes L_5 , the primary. Put on some more paraffined paper as before, and on top of that put on another 500 turns of wire. Connect the outside terminal of the first 500 turns to the inside terminal of the second 500 turns. These two windings connected in series constitute the secondary L_6 . Bring the four terminals of the transformer out to binding posts which may be fastened to the wooden core. Solder connections and protect the fine wire where exposed with bees wax or similar substance. Now fasten the condensers C_6 to the secondary binding posts. The coils are now ready to be tuned. How this may be done is discussed in another section below.

If it is not desired to construct these transformers very good results may be obtained with coils sold under the name Rubicon Type SR. The Radio Receptor Company's coils may also be used. Of course, the condensers C_6 must not be used.

The oscillator grid leak resistance R_1 should be about 12,000 ohms. This is used to maintain the grid at the proper negative potential with respect to the filament. R_2 is a rheostat which controls the filament current in the first three, or radio frequency tubes. R_3 is a rheostat which controls the filament current in the three intermediate frequency tubes, and R_4 a rheostat which controls the filament current in the two audio frequency tubes. If a Western Electric 216A tube is to be used in the last stage and a UV201A the seventh (A_7) , R_4 should only be used for the latter tube. The 216A tube may be connected across a 6 volt battery. If 216A tubes are to be used in both the audio frequency stages, R_4 may be omitted or it may be retained as a filament switch.

The audio frequency transformers T_4 and T_5 should have a primary impedance several times higher than the output impedance of the tubes. This is necessary in order to prevent distortion of the signals. The turns ratio for best quality should be about 4 to 1 or less.

 J_1 and J_2 are double circuit jacks for the outputs of the detector and first amplifier, respectively. J_3 is a single circuit, automatic filament control jack for the output of the last amplifier.

The best tubes to use in this circuit are UV201A or tubes having the same characteristics, except in the audio frequency amplifier, where Western Electric 216A may be used to good advantage.

The filament current should be supplied by a 6 volt storage battery having a capacity of about 120 ampere-hours. When all the tubes are lighted and when 216A tubes are used in the last two stages as suggested, the total filament current will be about $3\frac{1}{2}$ ampere.

The plate potential on the two audio frequency tubes should be 120 volts and on the first six tubes it may be 60 volts. For these voltages on the plates, the grid biasing potential on the two audio frequency tubes and on the two detectors should be about 9 volts and on the other amplifier tubes it should be about 3 volts. Hence the grid biasing battery should be made up of three 3-volt units.

In both the detectors grid biasing batteries are used for detection because this method of detection is more reliable and generally more satisfactory, especially when strong signals are involved.

If the three intermediate frequency transformers T_1 , T_2 and T_3 are connected into the circuit without tuning it is probable that the receiver will not be very sensitive. The three transformers will undoubtedly tune to three slightly different frequencies due to variations in the windings. Even if each one is efficient at its own natural frequency, the overall efficiency will not be high unless the three tuning peaks coincide exactly. Therefore if full advantage is to be taken of the amplification of the tubes and the step-up of the transformers it is necessary to tune them. Two ways of doing this will be shown below.

The First Method. The best way of tuning the intermediate frequency transformers is to set up a special test circuit for this purpose. This consists of an oscillator which generates a frequency of about 50,000 cycles per second, and an amplifier which is as nearly equal to the amplifier into which the transformers finally go as is practicable. The test circuit is shown in Fig. 65.

The circuit of the oscillator should be entirely independent of the amplifier except for a small coupling transformer L_1L_2 ; that is, the batteries should be distinct and the oscillator as a whole should be enclosed in an iron box. This box should be

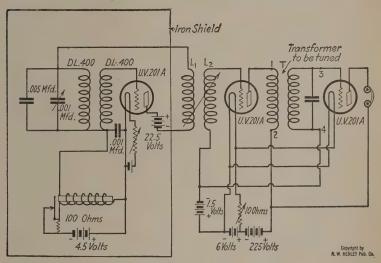


Fig. 65. Diagram of Testing Circuit

grounded and the thickness of the wall should not be less than 1/16". The various parts of this oscillator may be mounted on a small board and Fahnestock clips may be used for terminals. The amplifier may be made similarly except that it is not necessary to shield it.

The oscillator circuit is composed of a 400 turn duo-lateral coil and two condensers, one of which is a mica condenser of .0005 microfarad capacity and the other a 43-plate variable air condenser. The oscillator coil is coupled inductively to the

grid by means of another 400 turn duo-lateral coil. The coupling between these coils should be as close as it is possible to make it. If the circuit will not oscillate, reverse the connections to one of the duo-lateral coils. The 50,000 cycle oscillations thus generated are modulated by means of a buzzer which is coupled to the grid circuit of the oscillator through a fixed condenser of .001 mfd. capacity. When the buzzer and oscillator are started, a modulated high frequency current will flow through coil L_i . This may be picked up by the amplifier circuit provided the detector is properly tuned to the frequency of the oscillator.

The transformer to be tested is placed between the two amplifier tubes UV201A. The inside terminal of the inner winding should be connected to the plate of the first tube, and the other terminal of that winding should be connected to the positive side of the plate battery. The inside terminal of the outer winding should be connected to the negative filament terminal of the second tube and the other terminal of that winding to the grid of the second tube. Now if a telephone is inserted in the plate circuit of the last tube, and the oscillator is started, the buzzer signal will be heard. If either the tuning of the secondary of transformer T or the frequency of the oscillator is varied, the strength of the signals heard in the telephones will vary. When the sound is a maximum the frequency of the oscillator is exactly in tune with the transformer.

Since there are three tuned transformers in the super-heterodyne circuit, each one of these should be placed in the test circuit and tested separately. First select the one which tunes to the highest frequency. This should be done because the others may then be tuned by removing turns rather than by adding turns, and it is much more simple to decrease the number of turns than to increase them. When the transformer that tunes to the highest frequency has been found by actual trial, use that frequency as a standard; that is, when the frequency of the oscillator has been varied until it fits exactly with the transformer, leave the oscillator untouched and then substitute the other two transformers in turn in the test circuit, and change the number of turns in the secondary of each until the sound in the telephone is a maximum.

When all the transformers have been adjusted to the same frequency in this way, they may be connected into the intermediate frequency amplifier of the super-heterodyne circuit.

The Second Method. The following method may also be used in adjusting the intermediate transformers to the same frequency. This, however, is not as satisfactory as the preceding, but it is considerably less expensive and entails less work. In this method, the transformers are tested directly in the superheterodyne circuit, and instead of using a separate oscillator to generate the intermediate frequency, the regular super-heterodyne frequency is used. This requires that the circuit be tuned to some incoming signal, and that the other frequency oscillator be started, so that the super-heterodyne frequency may be produced.

First remove all the intermediate transformers T_1 , T_2 and T_3 . Then disconnect the condenser C_4 from the plate terminal of tube A_3 , and connect the plate of tube A_3 to the plate of A_5 . Now connect in turn all the intermediate transformers between tubes A_5 and A_6 to determine which one tunes to the highest frequency. This may be done by listening in with the telephones in jack J_1 , and by tuning the circuit to the incoming signal. Two settings of condenser C_3 will be found at which the signal will be maximum, one which is below the frequency of the incoming signal, and one above. The distance on the dial between these two points determines the intermediate frequency. The transformer which gives the widest separation between these two points on the condenser C_3 tunes to the highest frequency. This should be used as a standard, as was done in the case of the first method.

Now leave that transformer in place and remove the temporary connections between the plates of A_3 and A_5 , and connect together the plates of A_3 and A_4 . Now insert one of the

remaining intermediate frequency transformers between tubes A4 and A5, and without altering the position of condenser C2, vary the number of turns on the secondary of transformer T, until the signal as heard in the telephones is again a maximum. The second transformer it then exactly in tune with the same frequency as the first.

Now insert the remaining transformers between tubes A₃ and A₄, remove the temporary connection between the plates of these tubes, and connect the by-pass condenser C₄, as shown in the diagram. Then vary the number of turns of the secondary of the transformer T₁; that is, of the remaining intermediate frequency transformer, until that also is in tune with the same frequency. This completes the adjustment of the intermediate frequency amplifier.

While this test is progressing it is absoluetly essential that the frequency of the local high frequency oscillator does not vary.

The tuning of the intermediate frequency transformers, if done by the first method, should be carried out before the set is assembled because then some of the parts which will ultimately go into the set may be used for the construction of the test set.

The following parts will be needed for the construction of this receiver:

- 3 23-plate variable condensers (.0005 mfd.)
- 1 small neutralizing condenser
- 2 mica-dielectric fixed condensers (.001 mfd.)
- 3 mica fixed condensers (.0001 mfd.)
- 1 mica fixed condenser (.002 mfd.)
- 2 inductance switches
- 6 switch points
- 4 stops
- 5 inductance coils, as described in text
- 3 intermediate frequency transformers, as described in text
- 2 audio-frequency transformers
- 2 double circuit jacks
- 1 single circuit, automatic filament control jack

- 8 vacuum tube sockets
- 1 grid leak resistance, 12,000 ohms
- 3 rheostats, 10 ohms each
- 1 6-volt, 120 ampere-hour storage battery
- 3 45 v. tapped "B" batteries $2 4\frac{1}{2}$ v. "C" batteries
- 1 11/2 v. dry cell
- panel, hard rubber or bakelite, 7" x 36", or larger
 baseboard, 7" x 35" x 34", or
- larger
- 1 cabinet to fit the panel
- 7 binding posts
- 1 strip bakelite 2" x 10", for binding posts 25 ft. bus wire
- 2 dozen terminal lugs Solder, wood screws, machine screws, etc.

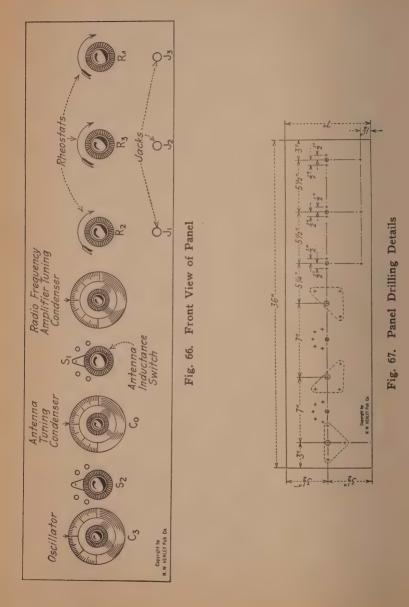
- 1 telephone headset
- 2 telephone plugs
- 1 loud speaker for coil test circuit
- 7 UV201A tubes
- 1 216A tube
- 1 high frequency buzzer 1 iron box to enclose oscillator, see text
- 2 duo-lateral coils DL 400
- 1 6-ohm resistance

- 4 Fahnestock clips
- 1 43-plate condenser (.001 mfd.)
- 2 221/2 volt "B" batteries
- 1 1.5 volts dry cell No. 6 1 4.5 volts "C' battery to be used for buzzer
- 1 fixed mica condenser, capacity .0005 mfd.
- 1 small coupling coil, as described in the text on the test set

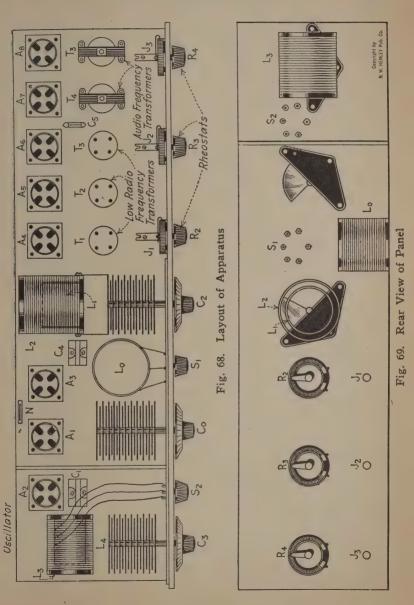
Construction of the Set. The construction of the superheterodyne receiver may be done in accordance with Figs. 64 to 69. Fig. 64 shows the schematic diagram of the receiver which may be used in wiring the set. Fig. 66 shows a suitable panel layout which may be used if desired. This is based on a panel 7" wide by 3 ft. long. In Fig. 67 are dimensions for a drilling template in accordance with the panel layout, as shown in Fig. 66.

The baseboard arrangement of the various parts is shown in Fig. 68. This figure shows the oscillator circuit in a separate shielded compartment on the extreme left of the receiver. The oscillator condenser C. is mounted on the panel at the extreme left and directly behind it is the oscillating coil L₃ and the small coupling coil L_4 . The coupling inductance switch S_2 is also in this compartment, and is mounted between condensers C₂ and C₂. The oscillator tube is also mounted in this compartment and is placed at the rear.

The primary condenser C_o and the primary inductance coil L₀ are mounted next. The primary tuning switch S, is mounted between condensers C₀ and C₂, and directly in front of the inductance coil L_o. The first radio frequency amplifier tube is mounted directly behind condenser Co, and the modulator tube is mounted behind coil L_o. The secondary tuning condenser C₂ is mounted near the center of the panel and the tuned transformer L₁L₂ is mounted directly behind this condenser. It may be mounted in the same way as the tuned transformers in a neutrodyne circuit. It should, however, be mounted so that its axis is at right angles to the axes of both coil L_0 and L_3 . It



Super-Heterodyne Receiver



should also be mounted as far away from shields and other metallic objects as possible. It is also well to mount it at least an inch or two from the nearest tubes. A metal shield of either brass or copper sheeting, at least 1/16'' thick, should be placed at the back of panel and in front of the condensers and various coils. A shield of similar material should be used between the oscillator and the other radio frequency tubes.

A similar shield may also be placed between the radio frequency part of the circuit and the intermediate frequency. This shield has not been indicated in the drawing.

The three intermediate frequency tubes and the two audio frequency tubes are mounted at the rear of the cabinet, and the various transformers are mounted directly in front of the tubes as is clearly indicated in Fig. 68. The three rheostats are mounted on the right half of the panel in such a way that the panel layout is as symmetrical as possible. The three jacks are placed directly underneath the rheostats. Fig. 69 gives a rear view of the receiver to illustrate more clearly how the condensers and coils are mounted.

Constructing the Set. The first step in building the circuit is to obtain all the necessary apparatus. Before purchasing the panel, baseboard and cabinet, lay out the other pieces of apparatus in the best suitable manner on some temporary baseboard to determine the exact size needed. If the dimensions as given in the accompanying figures will fit the particular parts that have been purchased, these or similar specifications may be followed. It must be remembered that a cabinet which is too large is better than one which is just large enough.

After having decided upon the layout, and the required size of the panel and baseboard, these should be purchased. Then prepare the panel. Prepare a template of bristol board or heavy manila paper, of exactly the same size as the panel. Measure all the essential dimensions of the apparatus and lay them out on the template. Check all the dimensions on the template against the dimensions on the apparatus, then clamp the template to the panel, and with a sharp pointed instrument mark the panel through the template. Remove the template

from the panel, and again check the location of the centers on the panel to make sure that they are exactly correct. Having verified their true location, go over them with a center punch, and make holes deep enough to prevent the drill from slipping. Now clamp the panel to the work bench, and drill the proper size holes. Holes larger than 3/16" should be drilled with a small drill first, and then enlarged to the proper size.

When the panel has been drilled, prepare the front shield in the same manner. Of course, larger holes must be cut in the shield and the dimensions do not require the same accuracy. Then mount the shield and the various parts on the panel. Attach the panel temporarily to the baseboard, arrange all the parts that go on the baseboard in the best suitable manner, and mark their location with a pencil. Then remove the panel and mount the instruments on the baseboard permanently.

The circuit is now ready to be wired. Put soldering lugs under all terminals and binding posts, on both the panel and baseboard assemblies. Wire as far as possible while these two sections are in separate units, following the schematic diagram of Fig. 64. Then attach the panel permanently to the baseboard, and complete the wiring.

It should be observed that no provision has been made for any binding posts on the panel. It is, of course, optional with the constructor whether to put these on the panel, or at the rear of the set. The receiver will present a much neater appearance if all the binding posts are removed to the rear and mounted on a small sub-panel. This, however, makes the wiring somewhat more difficult.

Calibration of the Set. In order to facilitate the operation of the set, all the tuning controls should be calibrated. The first is the antenna condenser C_0 and the antenna inductance L_0 , and the second the two variable condensers, one of which controls the frequency of the local oscillator, and the other the tuning of the modulator.

As has already been pointed out, there are two points on the oscillator condenser at which any particular signal will be found. Both of these points should be calibrated, because interference may be encountered on one of them, and then the other will have to be used.

Prepare a chart similar to that which was explained under the neutrodyne circuit. The first column of this chart should be reserved for call letters and broadcasting stations, the second and third for the frequency in kilocycles and the wave lengths in meters respectively, the fourth for the setting of the antenna condenser C_0 , the fifth for the setting of condenser C_2 , and the sixth and seventh for the two tuning points on the oscillator condenser C_2 . These values should be recorded for the best positions of the inductance switches S_1 and S_2 .

Operation of the Set. When the receiver has been tested and found satisfactory, insert the telephone plug in jack J, and light all the preceding tubes. Then tune the circuit to some desired station. Set the condenser Co at maximum, and the antenna inductance switch S, at minimum. The position of switch S₂ is of no great importance at first. Its best value may be found by experiment after the circuit has been tuned. Then start the two condenser C, and C, at zero, and turn C, forward slowly. If there is a signal present it will be heard. If none of that high frequency is present, move condenser C. about ten divisions and turn condenser C₃ back and forth very slowly, from 10 to 20 divisions on either side of the corresponding position of C₂. If no signal is heard, again move condenser C₂ about ten divisions and repeat with condenser C₂. In this manner, the whole tuning range of the receiver may be explored, and all signals may be picked up.

When any particular signal has been picked up, increase its strength by carefully tuning C_2 and C_3 . Then adjust C_0 and the antenna inductance switch S_1 . When the signal is as loud as it can be made in this way, try the inductance switch S_2 to find the best coupling between the oscillator coil and the modulator circuit. If the signal which has been picked up is extremely weak, insert the telephone in either jack J_2 of J_3 . It is possible, however, that even on jack J_1 the signals will be entirely too loud for a headset, when it will be necessary to plug in a loud speaker. The degree of sensitivity of this receiver may be controlled to some extent by the rheostat R_2 . The two other rheostats should not be used for that purpose, but should be adjusted for maximum amplification and least distortion. The sensitivity may also be varied by means of the coupling switch S_2 , and the tuning of the antenna circuit.

Testing of the Set. When the wiring of this circuit has been completed, it is ready to be tested. First inspect the wiring carefully to make sure that all connections have been properly made. Then, by means of a buzzer, test the continuity of all connections to discover any possible defective joints or short circuits. When this has been done, connect the filament battery to ascertain whether all the filaments of the tubes light. If they do, it is reasonably certain that the filament circuits are correct.

Then connect a low tension battery across the plate terminals, and ascertain whether the voltage reaches all the plate terminals of the tube sockets. If it does not there is an open connection somewhere which must be corrected. Then, when this test has been carried out, the high tension battery may be connected to the proper terminals.

Now connect the receiver to the antenna and ground terminals, and tune the circuit to some signal. First listen in at jack J_1 and determine whether the signal reaches that point. If no signal is heard, the first place to look for the trouble is in the jack itself, which may be defective. If this is found to be correct, test the tubes. This may be done by switching the tubes from one socket to another. Make sure that all the contact springs are clean. Then test the two audio frequency amplifiers by listening in at jack J_2 . If this amplifier works properly, the signal should now be many times stronger and free from noticeable distortion. Then try jack J_3 . In this stage the signals should be as much louder as the second was over the first, and entirely too loud for the headset.

The testing of the intermediate frequency amplifier was done in adjusting the tuned transformers and is probably correct.

CHAPTER X

THE ULTIMATE RECEIVER

The Construction of This Receiver Which Includes Battery Supply, A, B and C Battery Supply, Radio Receiver, Audio Frequency Amplifier and Loud Speaker Is Explained in Detail and Amply Illustrated by Drawings and Illustrations

The design of the receivers already described in this book follows conventional lines; that is, the tuning elements, the tubes, and the transformers are enclosed in a box or cabinet, while the loud speaker and the filament and plate batteries are placed in the least inconvenient location in the room. At best, this arrangement is never convenient, is always unsightly, and ultimately will be found unsatisfactory. It will only be tolerated as long as broadcasting is a novelty. As soon as the radio receiver has taken its place as a modern necessity in every home, the demands on the receiving set will be much more exacting. Some of the requirements of the set of the future, or the ultimate set, will be set forth below:

1. It must be sufficiently sensitive to operate satisfactorily a loud speaker from the stations located 2,000 to 3,000 miles away under favorable atmospheric conditions.

2. It must be sufficiently selective to eliminate interference from local stations operating on a frequency 10 to 15 kilocycles different from the frequency of the desired distant station.

3. The receiver must be simple to tune.

4. It must be convenient to operate and inexpensive to maintain.

5. It must be entirely contained in a single cabinet that harmonizes with the rest of the furniture in the room.

6. It must be capable of delivering signals of the highest quality; that is, signals which are as free from distortion as possible.

The first two conditions are satisfactorily met by either a well-made neutrodyne, or a super-heterodyne circuit, but as the latter is considerably the better it has been selected for the "Ultimate Set," described herein. The super-heterodyne also satisfies the third condition. There are only two critical controls to manipulate, and these may readily be calibrated so that it is only necessary to tune the circuit once for each wave length.

The fourth condition refers particularly to the filament current and plate potential supply. It is obvious that in a set containing eight tubes large enough to operate a loud speaker without distortion, the use of dry cells for heating the filament is out of the question, and the use of alternating currents with a step down transformer is not practicable when so many tubes are used, because of the difficulty of balancing out the A.C. hum. The only alternative is the use of a storage battery which has the proper voltage and ampere hour capacity. Since this battery requires recharging periodically, convenience demands that a charger be installed in the set so that this operation may be performed without removing the battery.

The plate power may be supplied from a dry cell battery, a high voltage storage battery, or a special rectifier set supplied with a smoothing-out filter.

The use of dry cells for this purpose will prove rather expensive, as the heavy drain due to the plate current of the tubes will quickly exhaust the battery. Since this cannot be recharged it must be replaced with a new battery. The use of a high voltage, low capacity storage battery is much more economical and it is fully as convenient. If this type of battery is used, a high voltage charger will be required. This may be made similar to the low voltage charger, or an attachment may be obtained for this charger, which makes it possible to charge the high voltage battery.

Perhaps the most satisfactory method of obtaining a high voltage for the plates is to use a special rectifier with a smoothing-out filter. This method has been used in the set described herein, the details of connection and construction being given in a later section.

The fifth condition will be satisfactorily met if the entire

receiver is placed in a phonograph cabinet, preferably of the console type. This should be sufficiently large so that the receiver proper, the rectifier, the batteries, the filter, and the loud speaker may be placed inside without crowding the apparatus too close. The details of this will be given below.

In order to satisfy the sixth condition, large tubes must be used in the audio frequency amplifier. Tubes smaller than UV201A should not be employed, and 216A should be used if they are obtainable. The audio frequency transformer must be of the best make having a very high impedance in the primary circuit. The loud speaker should be the best that is obtainable. If these conditions for good quality are not observed, the most expensive and elaborate set will only give mediocre results.

The Circuit. The circuit proper of this receiving set is essentially the same as the super-heterodyne circuit described in the previous chapter, and a detailed discussion of it here is not necessary. There are a few points of divergence, however, which will be pointed out.

The present circuit employs the grid condenser, grid leak method of detection in the second detector, whereas the former employs the grid biasing method in both detectors. The present circuit also has an additional volume control. The output or plate circuits of the first detector and the two intermediate frequency amplifier tubes are provided with jacks so that the input circuit of the second detector may be plugged into any of them according to the volume desired. Jacks are also provided in the outputs of the second detector and the two audio frequency tubes so that the loud speaker or headset may be plugged into any of them. There is also a slight difference in the grid batteries to take account of the slightly different plate voltages called for.

If desired, the super-heterodyne with bias voltage on second detector grid, described in Chapter IX, may be used here, provided a potential of about 50 volts is used on the second detector instead of 25 volts. A circuit diagram giving connections of the complete receiver is shown in Fig. 70. This includes the receiving circuit proper, the storage battery and charger, the high voltage rectifier, and the smoothing-out filter. It shows the proper location of the protecting fuse, indicator lamps and control switches. An explanation of the legends associated with the various symbols on the diagram is given in the summary of circuit specifications.

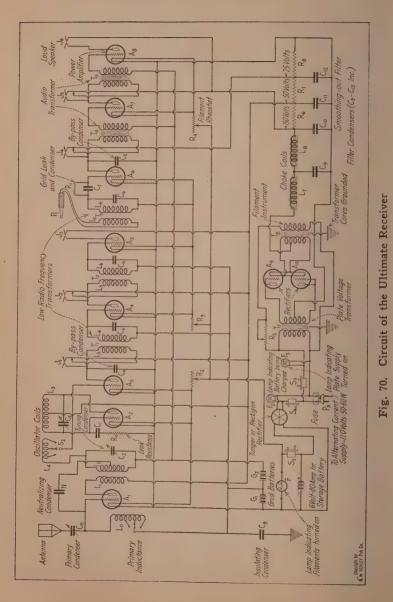
Filament and Plate Current Supply Set

The current supply set is composed of three main units; namely, the filament supply set, the plate power supply set, and the smoothing-out filter.

The filament supply set consists of a rectifier and a storage battery. The rectifier should preferably be of the vacuum tube type, such as the Tungar of the Rectigon, and it should have a current capacity of five amperes. Either of these may be purchased on the market ready for use, and a description of them is not necessary. The other two units will be described in detail.

The Plate Supply Unit. The plate potential for all the tubes in the receiver is obtained through a special rectifier circuit, which is similar in operation to the filament battery rectifier, except that it operates on a very much higher voltage and a lower current. In this unit two specially constructed transformers T_{τ} and T_s and two rectifier tubes A_9 and A_{10} are used. The proper connections for these are clearly shown in Fig. 70. The tubes used in this rectifier may be ordinary UV201A or 216A, but better results will probably be obtained if UV216 tubes are used, because this type has been especially made for this purpose, while the other tubes are ordinary receiving tubes. If the ordinary tubes are used, they should be employed as Fleming valves by connecting together the plates and the grids, that is, converting them into diode valves.

Construction of the Plate Transformer T_{τ} . The plate transformer should be constructed as shown in Figs. 71, 72, 73 and



The Ultimate Receiver

74. The core should be made of laminated silicon steel, not thicker than .015", and the cross section of the core should be one square inch. Two stampings, shown in Fig. 71, are used in the assembly of the core. In this figure the method of assembling the cores is also shown. A layer of friction tape is wound over the core to protect the insulation of the windings.

The primary winding is first placed on the core, and this consists of two sections of 600 turns each. This winding should be

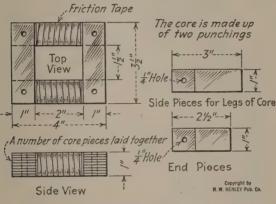


Fig. 71. Transformer Details (For Plate)

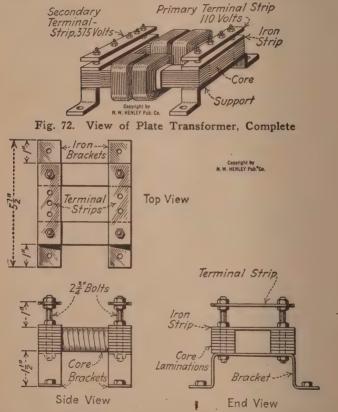
wound with No. 26 double silk covered copper wire. One of the sections should be placed on each leg of the core, as is indicated in the drawing, and connected in series aiding.

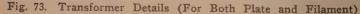
After the primary turns have been placed on the core, several layers of empire cloth or varnished cambric should be put over the winding to insulate it from the secondary or high potential winding.

The secondary winding should consist of a total of 4200 turns of No. 30 double silk covered copper wire. This should be made up in four sections of 1050 turns each, and two of these sections should be wound over each of the two sections of the primary. All these sections should be connected in series aiding, that is, in such a manner that their inductances add up.

There are five terminals on this transformer, two on the

primary side, and three on the secondary, one of these being taken out on the middle point. These terminals are brought out and carefully insulated with varnished cambric tubing, and connected to fibre or micarta insulating strips, as is in-

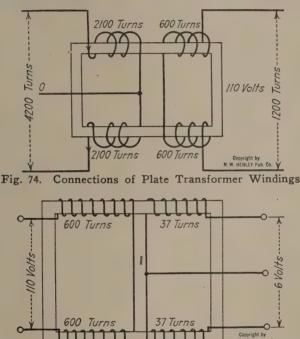


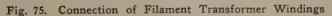


dicated in Fig. 72. When the terminals have been attached, and the transformer assembled, attach the mounting lugs, as shown in Figs. 72 and 73. These may be made of iron strips, 3%'' wide, and 1/16'' to 1%'' thick. The winding connections of this transformer are shown in Fig. 74.

The Ultimate Receiver

Construction of the Filament Transformer T_s . The filament transformer should be wound on a core identical with that of the plate transformer. After the silicon laminations have been assembled, a few layers of empire cloth or friction tape should be wound around the core to protect the insulation of the windings. The primary winding consists of 1200 turns of No. 26 double silk covered wire, and the secondary consists of 74 turns of No. 16 double silk covered wire. The details of con-





struction of the windings are essentially the same as in the plate transformer, except for the number of turns. The secondary or low voltage winding of this transformer should have a tap at the middle point. The winding connections are shown in Fig. 75. Five terminals will be required, and these are brought out and connected to terminal strips, as was done in the high voltage transformer. A filament rheostat of 20 ohms should be used to control the power to the filaments of the rectifier tubes.

The plate power rectifier unit is connected directly to the alternating current mains. A single-throw, single-pole pushbutton switch is connected in one of the leads so that the power may be cut off when desired, and a small indicator lamp is connected across the leads to show when the power is on. This lamp should be colored blue, to distinguish it from other indicator lamps used in this receiving system.

Construction of the Smoothing-out Filter. When this rectifier is constructed according to these directions, it will deliver a pulsating high voltage current. But a steady direct current potential is required for the supply of the plate power to the tubes, hence it is necessary to use some device for smoothing out the pulsations. A filter consisting of choke coils and condensers is used. The choke coils are connected in series with the output of the rectifier, while the condensers are connected in shunt. The two coils L_7 and L_8 are equal, and each consists of 5000 turns of No. 28 double silk covered wire. The details of construction and the size of the core may be the same as for the plate transformer, T_7 , 2500 turns being placed on each leg of the core. These sections are connected in series aiding and the two terminals are brought out to terminal strips.

The condensers used in this filter should be made up of two microfarad units connected in parallel, and they may be of the paper dielectric type, provided the paper insulation is sufficient to withstand the peak voltage of the pulsations. The first condenser C_9 should have a capacity of 12 mfd., C_{10} , 8 mfd., C_{11} , 4 mfd., and C_{12} , 2 mfd. The proper potential for the various tubes of the receiver is obtained by connecting the plate leads from those tubes to the proper point on a resistance through which the output current of the rectifier and filter passes. The total resistance is 12,000 ohms. 25 volts for the second detector may be obtained at a point 2500 ohms from the ground side of the filter; 50 volts for the other radio frequency tubes may be obtained at 5000 ohms from that side, and 150 volts for the two audio frequency amplifiers at a point 12,000 ohms from the ground potential side.

Assembly of Receiver

One of the main requirements of the "Ultimate Receiver" is that it be enclosed entirely in a single cabinet. The method of assembling the receiver depends largely on the size and shape of cabinet obtained, and that in turn depends on the tastes of the individual builder and on the type of furniture in the room in which it is to be placed. Of course, there are countless possibilities as to size, shape and style of cabinet and arrangement of the various units that go into it. The receiver described herein is based on a console type cabinet, the inside dimensions of which are $42'' \ge 21'' \ge 18''$.

A general view of the Ultimate Receiver is shown in Fig. 76. It is divided into three parts; namely, the current supply on the right, the circuit proper and control panel in the center, and the loud speaker horn and spare parts on the left. The front view with doors closed is shown in Fig. 77. The only parts that are visible are the three indicator lamps with their control switches and name plates. Directly under this is a door hinged at the bottom. Behind this door are concealed the four rheostats with their name plates. The door on the left conceals the storage battery, the two rectifiers, and the filter, while the door on the right conceals the loud speaker horn. This door should be open when the loud speaker is operating, or else the door should be so arranged that the sound can pass through it without appreciable loss of volume. Symmetry then requires that the other door is made similarly.

In Fig. 78 is shown the front view of the receiver with the doors removed. The plate power supply set is placed on a shelf in the upper left hand corner. To the right of this and directly in the center, space is reserved for the circuit proper. In the lower left hand corner are the storage battery and the

charger. The control panel is shown directly under the circuit and in the center of the cabinet. The mouth of the horn is shown in the space to the right of the control panel and the

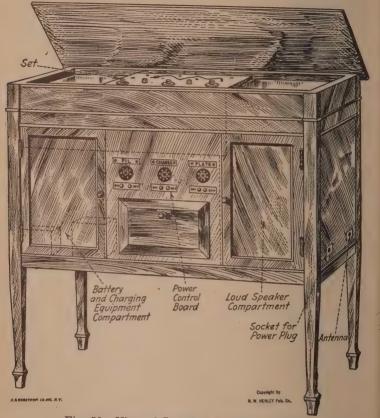


Fig. 76. View of Complete Ultimate Receiver

circuit proper. The horn bends around and is partly behind the control panel. An outline of the position of the horn is shown in Fig. 79 as viewed from above.

The position of the circuit proper is also shown in Fig. 79. In front center is the horizontal tuning panel, and directly

The Ultimate Receiver

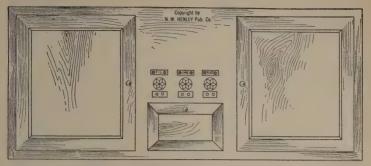


Fig. 77. Front Panel of Receiver

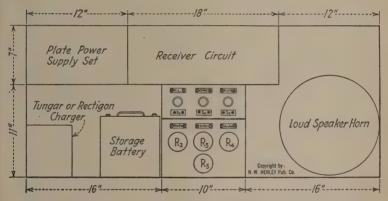


Fig. 78. Apparatus Layout (Power Equipment, Front View)

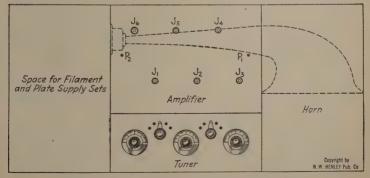


Fig. 79. Top View of Receiver, Cover Open

below it the tuning condensers and inductance coils. Back of the tuner is located the intermediate frequency and audio frequency amplifiers. These are concealed by a lid hinged at

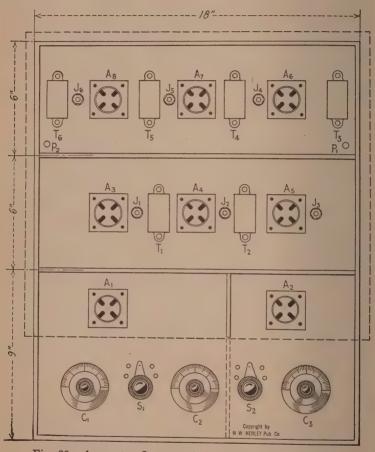


Fig. 80. Apparatus Layout of the Receiver (Top View)

the rear. This lid contains eight holes, two for the plug cords P_1 and P_2 , and six for the jacks. The jacks are so mounted that they just project through the lid when it is closed. An-

other hinged cover should be used for the entire cabinet so as to protect the set from dust when the receiver is not in use.

FIGURE 80 shows the plan of the circuit proper with the lid removed. The audio frequency tubes and the second detector are placed at the rear in a shielded compartment. Here are also placed the three audio frequency transformers T_4 , T_5 and T_{s} and the intermediate frequency transformer T_{s} , P_{1} and P_{2} indicate where the plug cords may be anchored. The intermediate frequency tubes and the first detector are placed in a shielded compartment in the middle. Two intermediate transformers are also placed here. The locations of the six jacks in these two compartments are clearly indicated. Note C, Fig. 80 is C. Fig. 70.

The high frequency oscillator, including A₂, coils L₂ and L₂. the coupling switch S_2 , and the tuning condenser C_3 , are all placed in a shielded compartment in the right front corner of the circuit section, while the tuning condenser C_1 and C_2 , the silencer tube, the primary coil L_0 , the switch S_1 and the transformer L₁L₂ are placed in the left front compartment.

All the shielding should be made of brass or copper sheet 1/16" thick. The shielding should not only separate the various groups, but should also surround the entire circuit.

The Ultimate Set

SUMMARY OF CIRCUIT SPECIFICATIONS

Co-.0005 mfd. variable air condenser

C₁-.001 mfd. mica condenser

 \mathbf{C}_2 and $\mathbf{C}_3-.0005$ mfd. variable air condensers, preferably with vernier attachment

C4-.001 mfd. mica condenser

C₅-.002 mfd. mica condenser

 C_{τ} —.0002 mfd. mica grid condenser

Cs-2 mfd. condenser to insulate set from ground

 N_{-} Neutralizing condenser. (See neutrodyne circuit) L_0 —Antenna inductance coil. 150 turns of No. 26 dec wire on a tube 3" in diameter, with taps at 50 and 100 L_1 —15 turns of No. 25 dec wire on a tube 2%" in diameter

 L_2 -40 turns of No. 22 dcc wire on a tube 3" in diameter

- L_s-40 turns of No. 22 dcc wire on a tube 3" in diameter, with a tap at the 20th turn L₄-24 turns of No. 26 dcc wire on a tube 2" in diameter, with taps at 8 and 16 L₅ and L₆-Primary and secondary of transformers T₁, T₂ and T₃ L₅—Inside winding. 250 turns of No. 36 dec wire on a 2" core L_6 —Outside winding. 1000 turns of No. 36 dec wire. 3 of each required S1 and S2-Inductance switches, each with 3 points and 2 stops R_-12,000 ohm grid leak **R**₁-2,000,000 ohm grid leak R_2 , R_3 and R_4 —20 ohm filameent rheostats C_9 -12 mfd. paper condensers (6 2 mfd. units in parallel) \vec{C}_{10} = 8 mfd. paper condensers (4 2 mfd. units in parallel) \vec{C}_{11} = 4 mfd. paper condensers (2 2 mfd. units in parallel) C₁₂-2 mfd. paper condensers
- \mathbf{R}_{6} —7000 ohm resistance
- \mathbf{R}_{1} and \mathbf{R}_{8} -2500 ohm resistance

These resistances should be of the Ward-Leonard type, and be capable of carrying one-tenth ampere.

- G₁ and G₂—Two 4.5 volt grid batteries
- T_1 , T_2 and T_3 —Intermediate frequency transformers

These may be similar to those described in the preceding chapter or may be purchased. Rubicon transformers are recommended.

- T4 and T5-Audio-frequency transformers
- T_-Loud speaker step-down transformer
- J_1 , J_2 , J_4 and J_5 —Double circuit jacks

 J_3 and J_6 —Single circuit jacks

P₁-Plug for varying number of intermediate frequency tubes used

P₂—Plug for varying number of audio-frequency tubes used A_1 , A_2 , A_3 , A_4 , A_5 and A_6 —UV201A vacuum tubes A_7 and A_8 —UV201A or preferably 216A vacuum tubes

SUMMARY OF FILAMENT AND PLATE CURRENT SUPPLY SET

- P_3 -Wall plug to connect set with house electric a. c. mains
- P_3 —Push button "on and off" switch for lighting tubes of circuit S_4 —Push button "on and off" switch for charging filament battery S_5 —Push button "on and off" switch for plate current supply set
- F-A small pilot lamp to indicate when current is on filaments. light should be colored green This
- F,-A 10 watt pilot lamp to indicate when the battery charger is operating. This should be colored red.
- F_3 —A 10 watt pilot lamp to indicate when plate current supply set is operating. This light should be colored blue. When the red light is on, the other two should be off, and when set is operating, the red light should be off, and the blue and green on
- R_z —20 ohm rheostat

 T_7 —Plate supply transformer as described

T_s-Filament supply transformer as described

A, and A₁₀-UV201A, 216A, or better, UV216 vacuum tubes

L₇ and L₈-Iron core choke coils, as described

LIST OF PARTS

- 2 iron boxes—Columbia metal box
- 1 plug
- 1 fuse receptacle and 10 ampere fuses
- 3 wall switches
- 1 rectifier
- 1 80 AH 6 volt storage battery
- 1 20 ohm rheostat
- 1 plate transformer

- 2 vacuum tube sockets
- 1 filament transformer
- 2 choke coils
- 13 2 mfd. condensers
- 1 7000 ohm resistance
- 2 2500 ohm resistances
- 4 terminals and terminal strip Assembly of power supply in iron box; charger and battery in iron box

Operation of Set. The first step in the operation of the set is the charging of the storage battery, unless this is already charged when it is placed in the cabinet. Turn off switches S_3 and S_5 . Then plug P_3 into some convenient a.e. outlet and turn on S_4 . The red lamp should now be lighted, indicating that the charger is operating. Leave the charger several hours until the storage battery is fully charged, usually over night. This may be determined with a low voltage voltmeter or a hydrometer. When the battery has received the proper charge, turn off switch S_4 . Then connect the antenna and ground leads and turn on switches S_3 and S_5 . The green and the blue lights should now be burning, indicating that the receiver is ready for tuning in.

To tune the circuit set C_0 and S_2 on maximum and S_1 on minimum, insert P_1 in jack J_3 and P_2 in jack J_6 . Turn all the rheostats on until the filaments glow with the proper degree of incandescence. Then tune with C_2 and C_3 . Set C_2 on a point near the zero end of the scale and turn C_3 carefully and slowly back and forth. If there is any signal coming in on the lower wave lengths it will be heard. If not, set C_2 on a point about 10 divisions higher and explore with C_3 as before. Continue this until a station is heard. After a station has been located leave C_3 where the signal is strongest. Then tune with C_2 until it is as strong as it can be made that way. Then tune with C_0 and S_1 until the signal is strongest. If the signal becomes too strong for comfortable reception during this process of tuning, reduce the amplification by plugging P_2 into jacks J_5 or J_4 , or by plugging P_1 into J_2 or J_1 . The switch S_2 should be left on the point which gives strongest signals without overloading the first modulator tube.

Two points will be found on the C_3 dial on which any one signal comes in loud. It may be that interference will be encountered at one of the points while the other is clear. For this reason both of these points should be noted and recorded for future reference. The positions of C_0 , S_1 and S_2 should also be recorded so that a station that has once been located may again be picked up without having to retune.

A calibration chart should be prepared in which are entered the tuning data of all stations that have been picked up.

Testing the Set. The testing of the receiver proper may be done in the same manner as was done for the super-heterodyne circuit, and hence it is not necessary to repeat it here.

In testing the storage battery charger all that is necessary is to see that connections are good and that they are correct as to polarity. The terminals are plainly marked both on the rectifier and the battery, and no difficulty should be experienced.

Since the plate power supply set is home-made, it requires more thorough testing. Make sure that the different sections of the windings of transformers T_{τ} and T_{s} are connected in the same direction, that the windings are continuous, and that there are no short circuited turns. If the filaments of A₉ and A_{10} light up to the proper brilliancy, and if this brilliancy may be controlled with rheostat R_5 , it may be assumed that the filament circuit of this set is correct. The other may be assumed to be correct if the proper d.c. voltages are obtained. This may best be determined with a direct current voltmeter having the proper ranges. These measurements should be taken between the ground side of the filter, or negative side of the filaments of the receiver, and the plates of the tubes. They may also be made across condensers C₁₀, C₁₁ and C12. If the proper voltages are obtained here, and if no a.c. hum is heard in the loud speaker, it may be assumed that both the plate power supply set and the smoothing-out filter are operating properly.

CHAPTER XI

SHORT WAVE LOW LOSS RECEIVER

The New Developments in Short Wave Work Include the Low Loss Receiver Which, Although Extremely Simple Is Both Very Selective and Very Sensitive. Complete Working Drawings Are Given for the Construction of Such a Receiver, Including a Regenerative Detector and Single Stage Audio Frequency Amplifier

It has been comparatively recently that the average amateur has awakened to a full realization that when selectivity is lacking in a radio receiver the "nigger in the wood-pile" is resistance. It may be laid down as an axiom that if maximum selectivity is desired nothing short of the lowest possible resistance in tuned circuits will suffice. Two of the causes are coil and condenser resistance and they are two which may very easily be reduced by intelligence in their design. Another cause is resistance in some other circuit in shunt with, or coupled to the tuned circuit. For example, in a so-called "single circuit" receiver where the coupling between the antenna and grid circuit is conductive, it is quite well known that the antenna resistance must be kept just as low as possible in order to get even an approach to real selectivity in the grid circuit. Even when the two circuits are inductively coupled it is very advisable to have a low resistance antenna, so that tuning of the secondary or grid circuit will not be too broad with moderately close coupling. The lower the antenna resistance is, the looser the coupling may be, still keeping the signal strength good. If the coil in the grid circuit (the secondary coil) has low resistance there is less waste energy and greater voltage is, under any circumstances, impressed upon the grid of a tube detector.

The advantages of the shorter waves, under 200 meters, are becoming more and more apparent to the average amateur and since some of the sources of resistance greatly increase in im-

portance with a decrease of wave length, (increase of frequency) loss reduction becomes very essential. Because of the absolute necessity of loss reduction for short wave reception

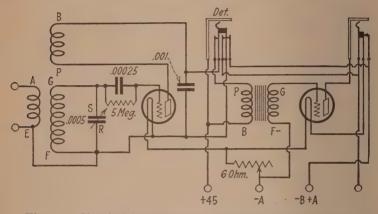


Fig. 81. Circuit Diagram Low Loss Short Wave Receiver

a short wave low loss receiver will be described and details of its construction given.

The wave length range is approximately 75 to 200 meters and, therefore, covers the three higher wave bands allotted to amateurs—between 75 and 200 meters.

At the end of the chapter suggestions are made regarding changing the coils to cover a wave band of about 30 to 80 meters.

Circuit. Most amateurs are either sticking to the old reliable regenerative circuit or returning to it after trying out the various circuits and devices offered as panaceas for lack of selectivity. After all, they find that the simplest is usually the best. The diagram of Fig. 81 is, therefore, not that of a new circuit but the old standby. Only one stage of audio frequency is included since it is almost never advisable to use two stages for long distance reception. More amplification often increases the effect of radio noise, such as atmospherics ("static") and other electrical interferences, to a point where

it is actually more difficult to "copy" the transmitting station. For nearby stations even a single stage of audio frequency amplification is too much at times and a filament control jack is included so that a quick change may be made to detector or back to one stage of audio when needed. No readjustment of the filament rheostat is necessary when these changes are made since there is only a small change in filament current accompanying them. Filament control jacks are, therefore, very convenient.

Coil System. The coil system may be purchased already assembled and ready to mount on the back of a panel if desired. This would obviate the rather difficult construction of suitable mountings. The antenna coil has 6 turns of No. 14 D.C.C. wire wound closely on a hard rubber or bakelite tube $2\frac{3}{4}$ " in diameter and 2" long. There is no advantage in spacing the turns from each other since the distributed capacity of the coil when closely wound will be too small to affect results. This six turn coil makes the antenna circuit untuned since no tuning condenser is used with it. The advantages are that the antenna length has little effect upon the tuning range of the receiver, tuning adjustments are simplified and may be made more rapidly, and there is less liability of receiver radiation.

The secondary coil is more difficult to make and will require some patience. The first step is to lay out, on a piece of wood, a circle 41/s" in diameter and place 14 steel wire pegs equally spaced around this circle. The pegs may be about 3/32" thick and should be round. No. 12 D.C.C. wire should be used in making a basket winding which may be started at any one of the pegs, passed just inside of the next two, outside of the next one, inside of the next two and so forth until there are 18 complete turns. Some waxed thread may then be passed through the spaces made by winding in this manner and the coil quite firmly secured. The coil may then be lifted carefully off the former and is ready for mounting. Reference to Fig. 82, which shows an assembled coil system, will show how this coil (the middle one) looks when completed.

The tickler coil has 10 turns of No. 20 D.C.C. wire on exactly the same size coil form or tube as the antenna coil. There is no advantage in spacing the turns of this coil and it is not at all

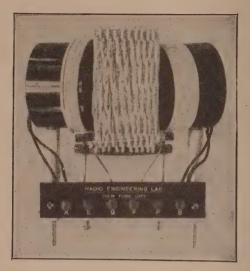


Fig. 82. Assembled Coil System

detrimental to wind either this or the antenna coil on a tube because in neither case will the dielectric losses be anything but very negligible.

If the constructor desires to make his own coil mountings he may do so if it is remembered that no magnetic metal such as iron or steel should be placed in the vicinity of the coils or wires leading to them. Brass and aluminum if used rather sparingly, as shown in Fig. 82 are entirely permissible. The coils should be supported so as to be well back of the panel and there should be no electrical connection between a coil and any metal support. Flexible wires should be soldered to the terminals of the antenna and tickler coils so that they may be freely rotated.

Short Wave Low Loss Receiver

Tuning Condenser. The front panel template of Fig. 83 shows holes to be drilled for a General Radio condenser. This should have a maximum capacity of 0.00025 mfd. If any other type condenser is used it must have a minimum capacity of 0.00001 mfd. and the lowest possible losses and the template should be changed to accomodate it. It is highly inadvisable to use a condenser which is a better sieve than it is a variable capacitance and a few extra dollars may well be spent in securing the best. It makes a distinct difference in a receiver for short wave reception although the difference is not so noticeable in receivers for higher wave lengths. In order that capacity

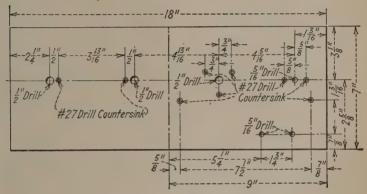


Fig. 83. Front Panel Template

changes may be very gradual and tuning less critical on the very short wave lengths, the rotary plates may be cut away as shown in the condenser of Fig. 87. The plates when so cut are said to be "stagger-cut." Any condenser selected should not extend more than $2\frac{1}{4}$ " back from the front panel when mounted because there is only $2\frac{1}{2}$ " clearance between the front panel and the edge of the sub-panel.

Sockets. Two high grade sockets are required and they may have metal shells without in any way detracting from the working of the receiver since present day vacuum tubes practically all have metal shells at their bases. The sub-panel template of Fig. 84 has been designed to accommodate General Radio sockets but others may be used if the template is changed accordingly.

Transformer. For convenience of mounting beneath the subpanel, a General Radio transformer is used. The turns ratio

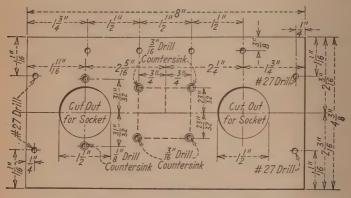


Fig. 84. Sub-Panel Template

of this transformer is somewhat low whereas a high ratio transformer resonant at about 1000 cycles might serve better. The transformer used gives such good results, however, that it was used for the sake of convenience. If any other make is selected the sub-panel may have to be raised up to provide clearance for the transformer between sub-panel and floor of cabinet, or, the transformer may be mounted on top instead of underneath this sub-panel. Mounting below simply keeps the connecting wires out of sight and adds to the appearance of the finished receiver. Regarding high ratio, it is to be remembered that there is no question of distortion in this receiver since it is to be used for radio-telegraph reception.

Grid Condenser and Leak Resistor. The grid condenser should have a mica dielectric and have highest grade insulation. Its capacity should be 0.00025 mfd. The grid leak resistance should be 5 megohms if a UV201A or C301A tube is used as

detector. These tubes are recommended for use in this receiver. If the grid leak resistance is too low regeneration may be hard to control.

By-pass Condenser. A .001 mfd. by-pass condenser should be used as shown in the circuit diagram.

Rheostat. A six ohm rheostat is required if UV201A or C301A tubes are used. The front panel template of Fig. 83 shows the drilling for a Pacent but any other good rheostat may be used and the template changed.

Dials. It is a very good plan to use vernier dials for the tickler and secondary condenser, particularly the latter. A standard dial may be used on the antenna coil shaft.

Jacks. Two jacks are required. One is a double filament control and the other a single filament control jack. The first will be used for the detector circuit and the second for the amplifier. Federal jacks have been provided for in the front panel template but any good jacks will serve providing the panel holes are drilled to accommodate them.

Front Panel. The front panel may be of any of the excellent materials on the market and its dimensions are $7'' \ge 18'' \ge 3/16''$. A drilling template may be made from the reduced template of Fig. 83. If any parts have been substituted for those mentioned above be sure that the template has been properly altered before the panel is punched. In making the actual template be sure that all the centers are accurate and check all measurements carefully. Manila paper is good for making this template. When the template is finished, clamp it firmly to the panel making certain that its edges line up accurately with the panel edges. Then, with a center punch and a light hammer or mallet, carefully make the punch marks into the panel. The punch should be held vertically at each center point of the drilling circles. All holes shown by double circles are to be countersunk after drilling through. After making all the punch marks, carefully look them all over to make sure that none have been missed. The template may then be removed and the holes drilled with the size of drills indicated

in Fig. 83. When drilling holes it is advisable to lay the panel on a perfectly flat board. Hold the brace vertically and drill slowly to avoid breaking the drill or making a rough opening on the other side of the panel.

Sub-panel. The sub-panel may be of the same insulating material as used for the front panel. Its dimensions should be $43/8'' \ge 8'' \ge 3/16''$. A drilling template may be made from the reduced template of Fig. 84. The same care should be taken that the template is changed if there has been any substitution of parts, and the same care in punching and drilling as with the front panel.

Brackets for Sub-panel. Brass brackets should be used for supporting the sub-panel upon which are to be mounted the

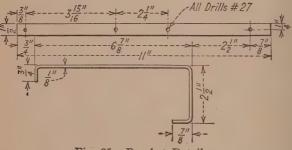


Fig. 85. Bracket Details

sockets, transformers and battery binding posts. Two pieces of $\frac{1}{8}$ " stock, each $\frac{1}{2}$ " wide and 11" long are necessary. Each piece should be bent exactly at right angles as shown in Fig. 85. Bending may be done by clamping the pieces in a vise so that just the part to be bent over sticks out and then hammering the end back until the bend is a right angle. Before bending, however, the holes should be drilled according to Fig. 85.

Assembly and Wiring. When all of the above work has been completed the constructor is ready for the assembly of parts. The sockets should first be secured to the sub-panel by pushing their shells up through the holes made for them and passing machine screws of the right size through the panel holes, from the top, and down through the socket mounting holes. One or two thick washers may have to be placed underneath the panel between it and the socket and, if so, they should be slipped on the machine screw before the screws are passed through the socket holes. Hexagonal nuts may be then turned onto the machine screws and tightened up to hold the sockets in posi-

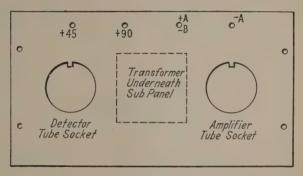


Fig. 86. Sub-Panel Layout

tion. Mounting the transformer is next. If the sub-panel has been drilled for the General Radio transformer and that one is available, line up the holes in its mounting feet with the panel holes making sure that the primary connections are nearest the detector tube. Machine screws of proper size should then be passed through the holes in the panel and mounting feet and hexagonal nuts turned on to the screws and tightened up. The transformer is then mounted bottom side up underneath this sub-panel;—it might be termed "underslung." The four binding posts may then be fastened into the panel and the panel mounted on its brackets with machine screws and hexagonal nuts.

The constructor is now ready to mount the coil system on the front panel. If the coil system shown is used it is only necessary to fasten it to the back of the panel, bakelite strip

up, with the two machine screws furnished for that purpose. When this has been done the variable condenser may be mounted and wired so that its rotor plates connect directly with the secondary coil terminal marked "F" and the ground binding post marked "E." No. 12 or No. 14 solid bare, round copper wire or tinned bus bar may be used. Then connect the stator (fixed) plates to the secondary coil binding post marked "G." See circuit diagram of Fig. 81.

Everything is now ready for securing the sub-panel to the front panel with machine screws and hexagonal nuts. When this is done the wiring may be completed. (See the circuit

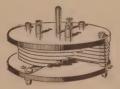


Fig. 87. Condenser with Stagger-cut Rotary Plates

diagram.) When connecting up the tickler coil be sure that its winding is opposite to that of the secondary. If the coil system illustrated has been used, there will be no question as to this if post "P" is connected to the plate terminal of the detector socket and post "B" to the proper spring of the detector jack. When connecting up the transformer, if its terminals are unmarked or incorrectly marked, see that the lead from the inside of the primary winding (next to the core) connects to the proper spring of the detector jack and that the lead from the outside of the secondary winding connects to the grid terminal of the amplifier socket. Otherwise the amplifier might at some time develop a slight howl.

Connecting Batteries and Testing. First connect the "A" battery to the proper binding posts and insert a tube in the detector socket, the rheostat having been turned first to the "off" position. Plug the head telephones into the detector

jack and turn rheostat up slowly whereupon the filament should light. If a D.C. voltmeter reading up to at least 6 volts is handy, connect it to the filament terminals of the detector socket and turn rheostat up until the meter reads 5 volts or a little less. Make a note of this rheostat adjustment. This should be done with an "A" battery up to full voltage. Then put the tube in the amplifier socket, first having pulled the plug out of the detector jack and turn the rheostat back to the "off" position. Plug into the amplifier jack and slowly turn the rheostat up until the voltmeter again reads 5 volts or a little less. The rheostat should now have been turned up as far as it was the first time. Make a permanent note of this adjustment and never turn the rheostat higher when a fresh "A" battery is connected to the set. The filament circuits through the jacks are now probably all right. No tube should light until the plug is pushed into one of the jacks and the amplifier tube should only light when the plug is pushed into the amplifier jack. Now connect the "B" battery to the proper terminals, leaving the tubes out of their sockets if a voltmeter reading up to 100 volts is available. Connect the voltmeter to the negative terminal of the "B" battery and the plate terminal of the detector socket. The meter should read less than the voltage of that portion of "B" battery used in the detector plate circuit. If it reads the same the transformer primary is short circuited, but if it does not read at all then either this primary winding is open or the jack is at fault. First trace the wiring to make sure that it is complete, examine the jack connections to make sure they are properly made and the jack springs to make sure that contacts are being made properly. If this is all O.K. then test directly across the transformer primary with battery and voltmeter and if an open is found, get a new transformer. If the reading was all right plug the telephones into the detector jack and see if voltmeter shows a reading. If it did previously and does not now, then either the jack is not properly connected up, it is not mounted correctly so that tip and sleeve of plug make

contacts with the proper springs or there is an open in the receiver cord, in the receiver magnet windings or between the receiver posts and these windings. Perhaps a connection is off at the receiver case or inside the receiver. If this test is O.K. move the positive voltmeter lead from the plate terminal of the detector socket to the plate terminal of the amplifier socket and plug the head telephones into the amplifier jack. The voltmeter should read less than the full amplifier "B" battery voltage and if it does not the jack is probably at fault.

The receiver is now ready to try out on signals. Although it is sensitive enough to be used in many places without antenna or ground, a good antenna and a good ground will always improve signal strenghth with any receiver. The coupling between the antenna and secondary coils may usually be left as close as it is possible to make it. Only occasionally, when it is necessary to "work through" a nearby station, will the coupling have to be loosened much. If the detector tube goes into oscillation too suddenly (with a bang) the grid leak resistance probably is not of the right value. If it is, then the rheostat may be turned down and perhaps the detector plate voltage lowered also. Sometimes when the antenna capacity is very low the tendency toward oscillation with small tickler coupling is too great. If lowering the detector "B" battery voltage does not improve the situation take off some of the turns of the tickler coil. The tube should go into oscillation at the longest waves within the range of the receiver when the tickler coupling is just about maximum.

The secondary condenser dial settings may be recorded for the various stations providing the antenna coupling is not changed. Changing coupling has some effect upon secondary tuning, as may be expected, but not as much as it would if the antenna coil had more turns. The effect in the case of this receiver is not very great.

If, when increasing the tickler coupling, the signal strength decreases instead of increases as it should, reverse the connections to the tickler coil and the trouble will be cleared up.

Variations of tickler coupling affect the secondary tuning to some extent but not a great deal.

Cabinet. A cabinet sometimes detracts from the performance of a short wave receiver because of capacity effects between it and various portions of the circuit. The receiver will stand up without one. If a cabinet is desired, however, it may be one having dimensions of $7'' \ge 18'' \ge 9''$.

Change in Coils to Adapt this Set to a Wave Length Range of About 30 to 80 Meters. This wave length range may be covered with the same condenser (0.00025 mfd.) by putting 4 turns of No. 14 D.C.C. on the antenna coil instead of 6 turns. The secondary winding may be of 6 turns of No. 12 D.C.C. and the tickler coil may have 4 turns of No. 20 D.C.C. wire. The constructor might devise some means allowing a change from one set of coils to another and in this case the use of the same condenser for both wave length bands would be convenient.

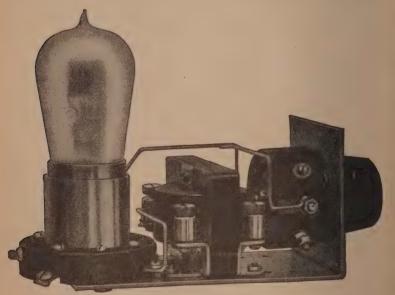
If a smaller condenser were used with a larger secondary coil the ratio of inductance to capacity would be better but, since the smaller condenser would probably not have so great a capacity range, the range of wave lengths would be narrowed down. If regeneration is difficult to secure at the lower wave lengths it may be advisable to shunt a 1 mfd. mica dielectric condenser across the "A" and "B" batteries. A great deal of experimental work is being done by various laboratories, for example NKF, the Naval Experimental Laboratories at Bellevue, near Washington, D. C., on short waves and it would be possible to hear some of this work being done by making the above changes.

CHAPTER XII

COMMERCIAL TYPES OF RECEIVERS

Many of the Better Types of Commercial Receivers Are Described and Illustrated By Cuts So That the Reader May See Just How These Manufacturers Solved Their Mechanical and Electrical Problems. The Effect of Location on Radio Reception Is Included So That a Better Understanding of Why Signals Are Strong in Some Locations and Weak in Others May Be Had

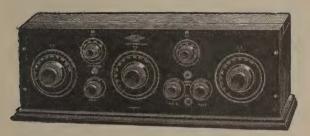
The illustrations shown in this chapter are included for the purpose of giving the amateur builder an idea of how designers of commercial radio receivers treat their subjects. This will



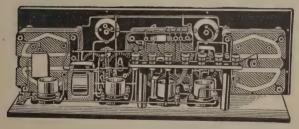
Courtesy of General Radio Co. Fig. 88. Single Stage General Radio Amplifier Unit

not only help the amateur in building the circuits described in this book, but will be of value in case he decides to deviate from these descriptions in favor of some other design. FIGURE 88 shows a single stage amplifier unit designed and sold by the General Radio Co. A rheostat is provided for the tube so that the filament current may be adjusted to the proper value.

In Fig. 89 is shown a typical commercial design of a radio frequency receiver. This employs tuned coupling between the



Courtesy of Amsco Products Co. Fig. 89. Melco Receiver



Courtesy of Amsco Products Co. Fig. 90. Interior of Melco Receiver

stages, and the circuit is of the neutrodyne type with variable neutralizing condensers. The interior arrangement of the various parts may be seen in Fig. 90. It will be observed that "D" type variometers of special construction are employed. The circuit diagram of this receiver is shown in Fig. 91.

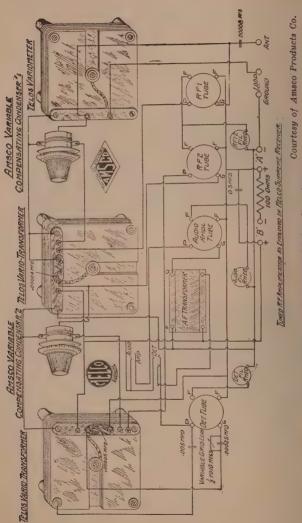


Fig. 91. Circuit of Melco Receiver

Workable Radio Receivers

Commercial Types of Receivers

FIGURE 92 shows the design of a single Control radio receiver. This set embodies the Grimes Inverse Duplex circuit. It includes two stages of radio frequency, a detector, and three stages of audio frequency amplification. One rheostat is used



Fig. 92. Bristol R. F. Receiver

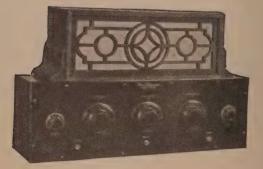
for the detector and one for the three amplifier tubes. A voltmeter is also mounted on the panel to show the filament voltages at which the amplifier tubes are operated.

FIGURE 93 illustrates a new commercial receiver in which the reflex principle is used. The design of this receiver deviates

considerably from ordinary receivers on the market. It is self-contained, as the batteries and various accessories are placed in compartments at both ends of the cabinet. The tuning controls are mounted directly on a wooden panel, no special



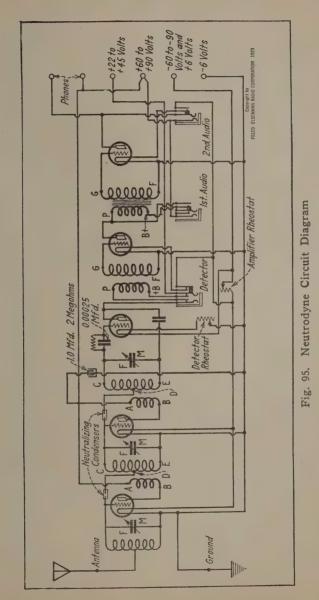
Courtesy of the Radio Corporation of America Fig. 93. Regenoflex Receiver

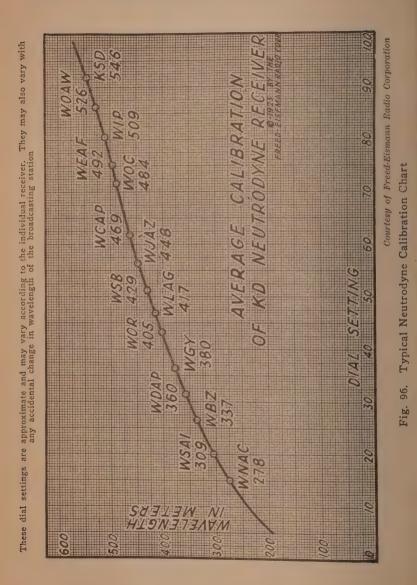


Courtesy of Freed-Eismann Radio Corporation Fig. 94. Freed-Eismann Receiver

insulating panel being used, as is customary in most receivers. It is designed to deliver sufficient volume to operate a loud speaker, when connected into a low resistance antenna circuit.

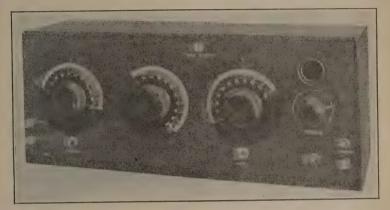
FIGURE 94 shows the arrangement of the panel of one of the



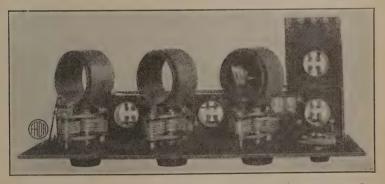


Commercial Types of Receivers

standard Neutrodyne receiving sets. This is a five tube receiver, somewhat similar to the one described in Chapter VIII of this book. It comprises two stages of neutralized radio frequency amplification, a detector, and two stages of audio fre-

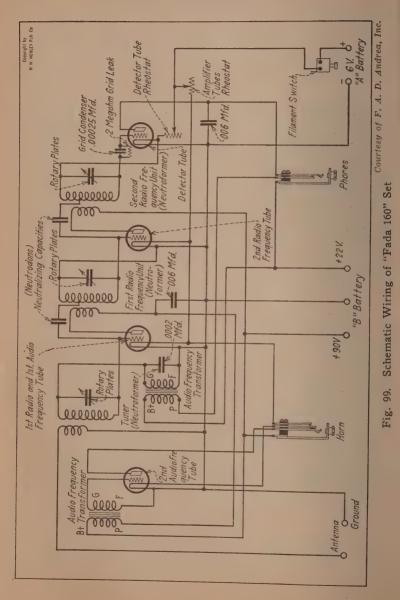


Courtesy of F. A. D. Andrea, Inc. Fig. 97. Front of "Fada 160" Set



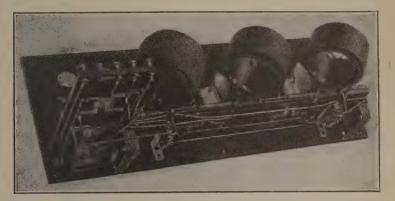
Courtesy of F. A. D. Andrea, Inc. Fig. 98. Interior of "Fada 160" Set

quency amplification. It is a very efficient and sensitive set, and will deliver loud speaker volume from distant stations with a reasonably good antenna. It is sufficiently selective to



separate two signals of approximately equal intensity, differing about five meters in the neighborhood of 400 meters without noticeable interference.

The circuit of this receiver is similar to that shown in Fig. 95. A receiver of this type should be calibrated so that the tun-



Courtesy of F. A. D. Andrea, Inc. Fig. 100. Rear View of "Fada 160" Neutrodyne

ing operations may be simplified as much as possible. A typical calibration of one of these receivers is shown in Fig. 96.

FIGURE 97 illustrates the panel layout of another Neutrodyne receiver. This receiver is fundamentally the same as the previous circuit. This receiver only employs four tubes, however, as the first audio frequency stage is reflexed.

The interior view of this receiver is shown in Fig. 98 and the schematic wiring diagram in Fig. 99.

FIGURE 100 illustrates the rear view of the receiver. It shows clearly the arrangement of the tubes, the "Neutroformers" the neutralizing condensers, and the audio frequency transformers. Most of the wiring is plainly visible.

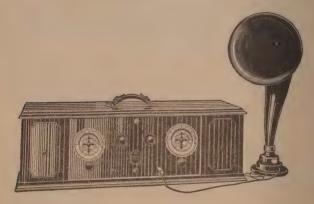
FIGURE 101 illustrates a semi-portable super-heterodyne receiver. This instrument is also self contained. Batteries are placed in two compartments at opposite ends of the cabinet and

the tuning elements are in the center. A small loop inside the cabinet or an exterior loop may be employed as desired. This receiver employs six UV199 Radiotrons. It is sensitive and selective, and will deliver moderate loud speaker volume without appreciable distortion.

The Effect of Location on Radio Reception

Nearly every radio listener has observed the fact that radio signals may be received much better in some localities than in others with the same receiving equipment, and at the same distance from the broadcasting station.

The reason for this varying intensity of the received waves



Courtesy of Radio Corporation of America Fig. 101. Radiola Super-Heterodyne

is usually due to local obstruction, which cast a shadow over the country beyond them. Any radio receiver which is placed in the shadow of such obstructions is eclipsed, so to speak, and very little energy reaches it directly from the broadcasting station. Such places have usually been termed radio pockets, or "dead spots."

The simplest way to understand the effects of various natural and man-made obstructions is to compare the radio wave with

other waves which may be observed more readily, such as water waves, sound waves, light waves and heat waves.

For instance, consider the water wave. If a rock is dropped into a large body of still water, waves will start at the point of disturbance and travel outward in concentric circles, as

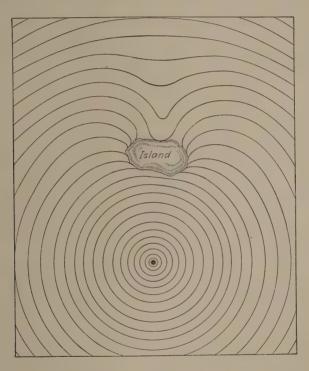


Fig. 102. Water Waves

shown in Fig. 102. If an obstacle, such as an island, is located in the way of the waves, the waves will partly be reflected when they strike the island and partly be absorbed, as illustrated in Fig. 102. The waves in the other direction, away from the land, will travel on and bend around the island, so that a considerable distance beyond the obstacle the waves will again

meet and continue in circles almost as if the obstacle had not been present. The longer the waves are in comparison to the extent of the obstacle, the sooner they will meet, and the effect of the obstruction healed up.

The same phenomena occurs in sound, although it cannot be so readily observed. Behind every obstacle there is a sound shadow, and a person who is located in the shadow area receives the energy mostly from the edges and the top of the obstacle. At a short distance back of the obstacle the sound appears to come from the source just as if the obstacle had not been present. This effect is not very readily observed except with very delicate instruments.

When the waves are very short in comparison to the extent of the obstacle the shadow is more pronounced, which is the case of light waves, which are very short in comparison to any obstacle which we may perceive. The separation between the shadow and light area seems to follow a straight line. There is, however, a bending inward into the shadow area, and this phenomenon is known as diffraction. The light which reaches the shadow area is partly due to diffraction and partly to diffused reflection.

Theory tells us that the radio wave travels away from the point of disturbance in space equally in all directions, so that the wave front is always the surface of a sphere. This, however, is under ideal conditions, which are never met with in practice. A radio wave, if one side of the radiator is grounded, is always attached to the ground, and travels away from the center of disturbance in the form of a hemisphere.

The intensity of the wave at any point is inversely proportional to the distance away from the radiator. The actual strength of the magnetic field due to a radio wave is never as great as that which one would expect from theoretical considerations, due to absorption in material obstructions in the path of waves, such as objects on the surface of the ground, and particles of dust in the air.

The nearest approach to the theoretical conditions which we

meet with in practice is that of the surface of the sea. This may be regarded as a fairly good conducting plane surface, which is homogeneous in all directions. Here the results obtained under actual experimental conditions agree very well with results deduced theoretically.

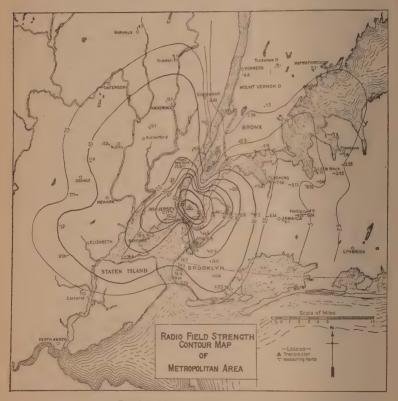
On land the results obtained experimentally deviate to a much greater degree, and the extent of the absorption depends largely on the nature of the soil and the topography of the ground over which the waves travel. A mountain located between a broadcasting station and a receiver casts a shadow around the receiver in exactly the same way as an opaque body casts a shadow around objects placed on the side away from a light source. The longer and higher the mountain is, the greater will be the shadow; also the closer the receiver is to the mountain the more intense will be the shadow. When the radio waves strike the mountain, the energy is divided into three parts; part is transmitted through it, like the light which passes through a semi-opaque body; part is reflected, like light is reflected from most surfaces; and part is absorbed. The energy therefore reaches the receiver in two ways; first, by direct transmission through the mountain, and second, by diffraction around and above the mountain.

Large steel buildings, such as are erected in big eities, are very opaque to electro-magnetic waves, and this opacity is very often selective so that some wave lengths are nearly absorbed, while others pass through more readily. This is due to natural tuned circuits in such places.

Experimental results obtained under actual broadcasting conditions clearly indicate that radio waves follow the same laws as other types of waves, and that various effects may be predicted by comparing the corresponding phenomena.

Consider the radio contour maps given in Figs. 103, 104 and 105. These show in graphic form the results obtained by the American Telephone and Telegraph Company in a series of field measurements around its broadcasting stations WEAF, New York, and WCAP, Washington, D. C.

FIGURE 103 shows the distribution of the radio energy from WEAF over the metropolitan district, in which the effects of water courses and different obstacles may be seen clearly. The



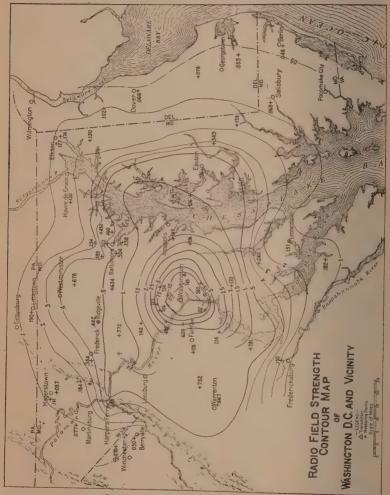
Reprinted by Permission of the Institute of Radio Engineers Fig. 103. Contour Map WEAF

tall steel skyscrapers on lower Manhattan cast a dense shadow over the upper bay, and this shadow has not entirely disappeared at the Narrows between Staten Island and Brooklyn. Another heavy shadow is east over Central Park by the mass of up-town steel buildings. This shadow extends up to Yonkers

Commercial Types of Receivers



Reprinted by Permission of the Institute of Radio Engineers Fig. 104. Aerial Photograph of Manhattan Island



Reprinted by Permission of the Institute of Radio Engineers Fig. 105. Contour Map WCAP

and beyond. Another shadow is cast by Newark over the country beyond, although it is not very intense.

The transmission along water courses and valleys is much more favorable. Thus, in Long Island Sound the contours are far apart and the field is strong at a relatively long distance from the broadcasting station. The same effect is seen along the rivers and valleys in New Jersey.

The same effects are also clearly seen on the aerial photograph map of lower Manhattan shown in Fig. 104. Governor's Island in the foreground is almost wholly eclipsed by the mass of steel at the tip of Manhattan Island. The shadow on Central Park is very pronounced, while a lesser shadow is seen near Yonkers. The conducting effect of the bridges across the East River is also clearly shown. We are indebted to *Radio Broadcast* for the use of this illustration.

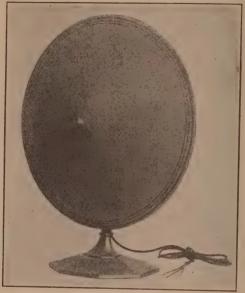
In Fig. 105 is shown a radio contour map around station WCAP, Washington, D. C. The distribution of energy over this territory is much more uniform than in the case of station WEAF. There are no pronounced radio shadows, but there are retardation effects over dry land. The effects of water courses are more apparent. The transmission along the Potomac River, both above and below Washington, is noticeably better than over dry land. The same holds true of Chesapeake Bay.

A New Loud Speaker

Just as this book was going to press a new loud speaker came on the market which is quite different from the average, in that it really reproduces speech and music faithfully. Not having a horn, it has no characteristic horn sound and is neither low pitched nor high pitched but accurately reproduces whatever goes into it.

Its manufacturers give its characteristics as follows:—Input Impedance 8,500 ohms, which means that it is designed to be used with most of the radio receivers on the market. The reproduction of piano, orchestra, band and organ music as well as

speech and vocal music proved in tests to be as nearly natural as could be hoped for. With a power amplifier, volume can be increased to an enormous extent without distortion in the



Courtesy of Western Electric Co.

Fig. 106. Up-to-Date Type Loud Speaker, Type 540-AW

speaker itself. Of course, in order to avoid all distortion there must be none in the amplifier.

Complete List of Broadcasting Stations in the United States

Call Wave Signal Location of Station Length	Power (Watts)
KDKA—East Pittsburgh, Pa., Westinghouse Electric	(Walls)
& Mfg. Co	1,000
& Mfg. Co	,
Mig. Co	500
KDPT—San Diego, Calif., Southern Electric Co 244	50
KDYL—Salt Lake City, Utah, Newhouse Hotel 360	100
KDYM—San Diego, Calif., Savoy Theater	$\frac{100}{50}$
KDZB —Bakersfield, Calif., Frank E. Siefert	100
KDZE—Seattle, Wash., Rhodes Co 270	100
KDZR —Bellingham, Wash., Bellingham Pub. Co 261	50
KFAD—Phoenix, Ariz., McArthur Bros. Mercantile	
Company	100
KFAE—Pullman, Wash., State College of Wash-	500
ington 330 KFAF—Denver, Colo., Western Radio Corp 360 KFAJ—Boulder, Colo., University of Colorado 360	500 50
KFAJ —Boulder, Colo., Western Radio Corp 360	100
KFAR—Hollywood, Calif., Studio Lighting Service	100
Company	100
KFAU—Boise, Idaho, Boise High School	150
KFAW-Santa Ana, Calif., The Radio Den	10
KFAY-Medford, Oreg., Virgin's Radio Service 283	50
KFBB—Havre, Mont., F. A. Buttrey & Co	50
KFBC—San Diego, Calif., W. K. Azvill	5 10
KFBE—San Luis Obispo, Calif., Reuben H. Horn 242 KFBG—Tacoma, Wash., First Presbyterian Church 360	50
KFBK —Sacramento, Calif., Kimball-Upson Co 283	100
KFBL—Everett, Wash., Leese Bros	10
KFBS—Trinidad, Colo., Trinidad Gas & Electric	
Supply Co. and The Chronicle News	10
KFBU—Laramie, Wyo., The Cathedral	50
KFCB—Phoenix, Ariz., Nielsen Radio Supply Co 238 KFCE—Walla Walla Wash, Frank A. Moore 360	10 100
KFCF—Walla Walla, Wash., Frank A. Moore 360 KFCL—Los Angeles, Calif., Leslie E. Rice, Los	100
Angeles Union Stock Yards	500
KFCP—Ogden, Utah, Ralph W. Flygare	25
KFCV—Houston, Tex., Fred Mahaffey, Jr	10
KFCZ—Omaha, Nehr., Omaha Central High School 258	50
KFDD—Boise, Idaho, St. Michaels Cathedral 252	10
KFDH—Tucson, Ariz., University of Arizona 268 KFDL—Convallis Oreg. Oregon Agricultural College 360	50 50
INF DJ —Ourvaille, Oregon righteurvarar contege	100
KFDX—Shreveport, La., First Baptist Church 360 KFDY—Brookings, S. Dak., South Dakota State	100
College 360	150
College360KFDZ—Minneapolis, Minn., Harry Q. Iverson231	5

Call	Wave	Power
Signal Location of Station	Length	(Watts)
KFEC—Portland, Oreg., Meier & Frank Co	248	50
KFEK-Minneapolis, Minn., Augsbury Seminary	261	100
KFEL—Denver, Colo., Winner Radio Corporation KFEQ—Oak, Nebr., J. L. Scroggin	254	50
KFEQ—Uak, Nebr., J. L. Scroggin	$\frac{268}{231}$	100
KFER—Fort Dodge, Iowa, Auto Electric Service Co.	263	10 50
KFEV—Casper, Wyo., Felix Thompson Radio Shop	200	00
KFEY-Kellogg, Idaho, Bunker Hill & Sullivan Min-	9.00	10
ing & Concentrating Co.	360	10
KFFB-Boise, Idaho, Jenkins Furniture Co	240 360	10 10
KFFE—Pendleton, Oreg., Eastern Oregon Radio Co. KFFP—Moberly, Mo., First Baptist Church	266	50
KFFR—Sparks, Nev., Nevada State Journal	226	10
KFFV—Lamoni, Iowa, Graceland College	280	100
KFFX—Omaha, Nebr., McGraw Co	278	100
KFFY—Alexandria, La., Pincus & Murphey	275	, 50
KEGB-Utica, Nebr., Heidbreder Radio Supply Co.	224	10
KFGC—Baton Rouge, La., Louisiana State University	254	100
KFGD-Chickasha, Okla., Chickasha Radio & Elec-		
tric Co	248	200
tric Co. KFGH—Stanford University, Calif., Leland Stanford		
University	273	500
KFGL—Arlington, Oreg., Snell & Irby	234	5
KFGQ-Boone, Iowa, Crary Hardware Co	226	10
KFGX—Orange, Tex., First Presbyterian Church KFGZ—Berrien Springs, Mich., Emmanuel Mis-	250	500
	000	500
sionary College	286	500
KFHA-Gunnison, Colo., Western State College of	050	
Colorado	252	50
KFHD—St. Joseph, Mo., Utz Electric Co KFHH—Neah Bay, Wash., Ambrose A. McCue	$\begin{array}{c} 226 \\ 261 \end{array}$	100
KFHJ—Santa Barbara, Calif., Fallon & Co	360	100
KFHR—Seattle, Wash., Star Electric & Radio Co	283	50
KFI—Los Angeles, Calif., Earle C. Anthony (Inc.).	469	500
KFID—Iola, Kans., Ross Arbuckle's Garage	246	30
KFIF-Portland, Oreg., Benson Polytechnic Institute	360	100
KFIL-Louisburg, Kans., Windisch Electric Farm		
Equipment Co.	234	30
KF10 —Spokane, Wash., North Central High School	252	50
KFIQ-Yakima, Wash., First Methodist Church	242	50
KFIU-Juneau, Alaska, Alaska Electric Light &		
Power Co.	22%	10
KFIX—Independence, Mo., Reorganized Church of Jesus Christ of Latter Day Saints	040	050
KFIZ —Fond du Lac, Wis., Daily Commonwealth and	240	250
Oscar A. Huelsman	273	100
KFJB—Marshalltown, Iowa, Marshall Electric Co	248	100
KFJC—Seattle, Wash., Seattle Post-Intelligencer	240	100
KFJF—Oklahoma City, Okla., National Radio Manu-	410	100
facturing Co.	252	20
KFJI—Astoria, Oreg., Liberty Theater	252	10
KFJK—Bristow, Okla., Delano Radio & Electric Co	233	100
KFJL-Ottumwa, Iowa, Hardsacg Manufacturing Co.	242	10

Call Signal Location of Station	Wave Length	Power (Watts)
KFJM-Grand Forks, N. Dak., University of North	Liongui	(11 4000)
Dakota	280	100
Co., Valley Radio Division	280	5
& Son	258	5
& Son KFJX—Cedar Falls, Iowa, Iowa State Teachers		Ŭ
KEIV-Fort Dodge Jowa Tunwall Radio Co	$\frac{280}{246}$	50 50
College KFJY—Fort Dodge, Iowa, Tunwall Radio Co KFJZ—Fort Worth, Tex., Texas National Guard,	240	50
One Hundred and Twelfth Cavalry	254	20
KFKA—Greeley, Colo., Colorado State Teachers	0.50	- 0
College	273	50
KFKB-Milford, Kans., Brinkley-Jones Hospital	000	500
Association	$\frac{286}{250}$	500 100
KFKV-Butte Mont. F. F. Grav	$\frac{250}{283}$	50
KFKV—Butte, Mont., F. F. Gray KFKX—Hastings, Nebr., Westinghouse Electric &		
Mfg. Co. KFKZ—Colorado Springs, Colo., Nassour Bros.	341	1,000
Radio Co	234	10
Radio Co KFLA—Butte, Mont., Abner R. Wilson KFLB—Menominee, Mich., Signal Electric Manu-	283	5
facturing Co.	248	50
facturing Co. KFLD—Franklinton, La., Paul E. Greenlaw	234	10
KFLE—Denver, Colo., National Education Service.	268	25
KFLQ—Little Rock, Ark., Bizzell Radio Shop KFLR—Albuquerque, N. Mex., University of New	261	20
	254	100
KFLU—San Benito, Tex., Rio Grande Radio Supply		
House	236	100
KFLV—Rockford, Ill., A. T. Frykman KFLW—Missoula, Mont., Missoula Electric Sup-	229	100
ply Co	234	10
KFLX—Galveston, Tex., George R. Clough	$\frac{1}{240}$	10
KFLZ—Atlantic, Íowa, Atlantic Automobile Co	273	100
KFMB-Little Rock, Ark., Christian Churches of		
Little Rock	254	
KFMQ—Fayetteville, Ark., University of Arkansas KFMR—Sioux City, Iowa, Morningside College KFMT—Minneapolis, Minn., George W. Young	263	100
KFMR—Sioux City, Iowa, Morningside College	261	10
KFMT—Minneapolis, Minn., George W. Young	231	5
KFMW—Houghton, Mich., M. G. Sateren KFMX—Northfield, Minn., Carleton College	266	50
KFMA—Northfield, Minn., Carleton College	283	500
KFNF—Shenandoah, Iowa, Henry Field Seed Co KFNG—Coldwater, Miss., Wooten's Radio Shop	$\frac{266}{254}$	$500 \\ 10$
KFNJ—Warrensburg, Mo., Warrensburg Electric		10
Shop KFNL—Paso Robles, Calif., Radio Broadcast	234	50
Association	240	10
KFNV—Santa Rosa, Calif., L. A. Drake	234	5
KFNY-Helena, Mont., Montana Phonograph Co	261	5
KFNZ-Burlingame, Calif., Royal Radio Co	231	10

Call Signal Location of Station	Wave Length	Power (Watts)
KEOA Soattle Wash Rhodes Commence	455	500
KFOC-Whittier, Calif., First Christian Church	236	100
KFOC—Whittier, Calif., First Christian Church KFOD—Wallace, Idaho, The Radio Shop KFOJ—Moberly, Mo., Moberly High School Radio	224	10
KFOJ—Moberly, Mo., Moberly High School Radio Club	246	5
KEOL Marengo, Jowa, Leslie M. Schafbuch	234	10
KFON —Long Beach, Calif., Echophone Radio Shop	234	100
KFOO—Salt Lake City, Utah, Latter Day Saints	261	10
University	$\frac{261}{240}$	$10 \\ 50$
KFOR—David City, Nebr., David City Tire & Elec-	210	00
tric Co	226	20
KFOT—Wichita, Kans., College Hill Radio Club KFOU—Richmond, Calif., Hommel Manufacturing	231	50
KFOU-Richmond, Calif., Hommel Manufacturing	254	100
Company KFOX—Omaha, Nebr., Technical High School (Board	404	100
of Education)	248	100
	226	50
KFOZ-Fort Smith, Ark., Leon Hudson Real Estate	000	~~~
Company	$\begin{array}{c} 233 \\ 224 \end{array}$	$\begin{array}{c} 20 \\ 15 \end{array}$
KFPG-Los Angeles, Calif., Garretson & Dennis.	$\frac{224}{238}$	100
KFPH—Salt Lake City, Utah, Howard C. Mailander	242	50
KFPL—Dublin, Tex., C. C. Baxter	242	20
KFPN—Jefferson City, Mo., Missouri National Guard Headquarters Company, 70th Infantry Brigade	242	10
KFPO —Denver, Colo., Colorado National Guard,	444	10
Forty-fifth Division Tank Co	231	500
Shop	236	20
Forestry Department	231	500
KFPS-Casper, Wyo., Carter A. Ross Motor Service	101	000
Company	242	10
KFPT—Salt Lake City, Utah, Cape & Johnson	268	500
KFPV—San Francisco, Calif., Heintz & Kohlmoos KFPW—Carterville, Mo., St. Johns Church	$\frac{236}{268}$	$50 \\ 20$
KEPX—Pine Bluff, Ark First Presbyterian Church	$\frac{208}{242}$	100
KFPY—Spokane, Wash., Symons Investment Co KFQA—St. Louis, Mo., The Principia KFQB—Fort Worth, Tex., Searchlight Publishing	283	100
KFQA-St. Louis, Mo., The Principia.	261	50
Company	254	100
KFQC—Taft, Calif., Kidd Brothers Radio Shop	$\frac{254}{227}$	$\begin{array}{c} 100 \\ 100 \end{array}$
KFQD —Anchorage, Alaska, Chovin Supply Co	280	100
KFQE-Colorado Springs, Colo., Dickenson-Henry	010	
Radio Laboratories	$\frac{224}{224}$	5
KFQG —Los Angeles, Calif., Armory, Southern Cal-	44	10
ifornia Radio Association	226	100
KFQH—Hillsborough, Calif., Albert Sherman	231	50
KFQI—Culver City, Calif., Thomas H. Ince Corp KFQJ—Oklahoma, Okla., Harbour-Longmire Co	$\frac{234}{236}$	$100 \\ 50$
	200	00

Call Signal Location of Station	Wave Length	Power (Watts)
KFQK—Fayette, Mo., Democrat Leader KFQL—Muskogee, Okla., Oklahoma Free State Fair	236	10
Association	252	20
KFQM —Austin, Tex., Texas Highway-Bulletin	2'68	100
KFQN—Portland, Oreg., Third Baptist Church	283	5
KFQO-Russell, Kans., Meier Radio Shop	261	10
KEOP-Iowa City, Iowa, George S. Carson, Jr.	224	10
KFOR-Oklahoma, Okla., Walter L. Ellis	250	10
KFQR—Oklahoma, Okla., Walter L. Ellis KFQS—Manitou, Colo., Dickenson-Henry Radio La-	246	10
boratories KFQT—Denison, Tex., Texas National Guard, Thirty-		
sixth Signal Co.	252	10
KFQU-Holy City, Calif., W. Riker	234	100
KFQV—Omaha, Nebr., Omaha Grain Exchange	231	100
KFQW-North Bend, Wash., C. F. Knierim Photo	0.40	50
KFQV—Omaha, Nebr., Omaha Grain Exchange KFQV—North Bend, Wash., C. F. Knierim Photo Radio & Electric Shop	248	50
NFQA —Seattle, Wash., Alfred M. Hubbard	233	250
KFSG-Los Angeles, Calif., Echo Park Evangelistic	050	
Association	278	500
KGB—Tacoma, Wash., Tacoma Daily Ledger	252	50
KGG-Portland, Oreg., Hallock & Watson Radio		
Service	360	50
Service KGO—Oakland, Calif., General Electric Co	312	1,000
KGU-Honolulu, Hawaii, Marion A. Mulrony	360	500
KGW—Portland, Oreg., Portland Morning Oregonian	492	500
KGY-Lacey, Wash., St. Martins College	258	5
KHJ-Los Angeles, Calif., Times-Mirror Co	395	500
KHO-Seattle Wash Louis Wasmer	360	100
KJQ—Stockton, Calif., C. O. Gould	273	5
KIR—Seattle, Wash., Northwest Radio Service Co.	283	50
KJS—Los Angeles, Calif., Bible Institute of Los An-	9.00	750
geles KLS—Oakland, Calif., Warner Bros. Radio Supplies	360	750
Company	360	250
Company KLX—Oakland, Calif., Tribune Publishing Co. (Oak-	500	r00
land Tribune)	509	500
KLZ—Denver, Colo., Reynolds Radio Co KMJ—Fresno, Calif., San Joaquin Light & Power	283	500
Corporation	248	50
Corporation KMO—Tacoma, Wash., Love Electric Co	360	10
KNT—Kukak Bay, Alaska, Walter Hemrich KNX—Los Angeles, Calif., Electric Lighting Supply	263	100
Company	360	100
KOB-State College, N. Mex., New Mexico College		
of Agriculture and Mechanic Arts	360	500
KOP-Detroit, Mich., Detroit Police Department	286	500
KPO—San Francisco, Calif., Hale Bros	423	500
KQP-Hood River, Oreg., Apple City Radio Club	360	10
KQV-Pittsburgh, Pa., Doubleday-Hill Electric Co	270	250
KQW-San Jose, Calif., Charles D. Herrold	360	50
KQW—San Jose, Calif., Charles D. Herrold KRE—Berkeley, Calif., Berkeley Daily Gazette KSD—St. Louis, Mo., Post-Dispatch	$275 \\ 546$	50
KSD—St. Louis, Mo., Post-Dispatch	546	500

Call	Wave Length	Power (Watts)
Signal Location of Station	360	750
KTW—Seattle, Wash., First Presbyterian Church KUO—San Francisco, Calif., Examiner Printing Co.	360	150
KUY—El Monte, Calif., Coast Radio Co	256	50
KWG—Stockton, Calif., Portable Wireless Telephone		
Company	360	50
Company	360	250
KYO —Honolulu, Hawaii, The Electric Shop	270	100
KYW-Chicago, Ill., Westinghouse Electric & Mfg.	536	1.000
Company	360	1,000 100
WAAR New Orleans La Valdemar Jensen	268	100
WAAB—New Orleans, La., Valdemar Jensen WAAC—New Orleans, La., Tulane University	360	400
WAAD-Cincinnati, Ohio, Ohio Mechanics Institute.	360	25
WAAF-Chicago, Ill., Chicago Daily Drover Journal	286	200
WAAM—Newark, N. J., I. R. Nelson Co	263	250
WAAN—Columbia, Mo., University of Missouri WAAW—Omaha, Nebr., Omaha Grain Exchange	254	50
	286	500
WABB-Harrisburg, Pa., Harrisburg Sporting Goods	000	10
Company WABD—Dayton, Ohio, Parker High School	$\frac{266}{283}$	10 10
WABE—Washington, D. C., Y. M. C. A	$\frac{200}{283}$	100
WABH—Sandusky, Ohio, Lake Shore Tire Co	240	100
WABI-Bangor, Me., Bangor Railway & Electric Co.	240	100
WABL-Stoors, Conn., Connecticut Agricultural Col-		
lege WABM—Saginaw, Mich., F. A. Doherty Automotive	283	100
WABM—Saginaw, Mich., F. A. Doherty Automotive	054	100
& Radio Equipment Co	$\begin{array}{c} 254 \\ 244 \end{array}$	$\frac{100}{500}$
WABN—La Crosse, Wis., Ott Radio (Inc.) WABO—Rochester, N. Y., Lake Avenue Baptist	444	300
Church	283	10
WABP-Dover, Ohio, Robert F. Weinig	266	100
WABQ-Haverford, Pa., Haverford College Radio		
Club	261	50
WABR—Toledo, Ohio, Scott High School	270	50
WABT—Washington, Pa., Holliday-Hall. WABU—Camden, N. J., Victor Talking Machine Co.	252	100
WABW—Wooster, Ohio, College of Wooster	$\frac{226}{234}$	$50 \\ 20$
WABX-Mount Clemens, Mich., Henry B. Joy	270	500
WABY-Philadelphia, Pa., John Magaldi Jr	242	50
WABZNew Orleans, La., Coliseum Place Baptist		
Church	263	50
WAHG-Richmond Hill, L. I., N. Y., A. H. Grebe		
& Co.	316	503
WBAA—West Lafayette, Ind., Purdue University	283	250
WBAH—Minneapolis, Minn., The Dayton Co WBAN—Paterson, N. J., Wireless Phone Corporation	417	1,000
WBAO—Decatur, Ill., James Millikin University	$\frac{244}{360}$	$100 \\ 50$
WBAP—Fort Worth, Tex., Wortham-Carter Publish-	300	90
ing Co. (Star Telegram)	476	750
WBAVColumbus, Ohio, Erner & Honking Co	423	500
WBAX—Wilkes-Barre, Pa., John H. Stenger, Jr WBAY—New York, N. Y., Western Electric Co	360	20
WDA1-New York, N. Y., Western Electric Co	492	500

Call Signal Location of Station	Wave Length	Power (Watts)
WBBA-Newark, Ohio, Newark Radio Laboratories	240	10
WBBD —Reading, Pa., Barbey Battery Service	234	$\overline{50}$
WBBG—Mattapoisett, Mass., Irving Vermilya	248	500
WBBH—Port Huron, Mich., J. Irving Bell	246	50
WBBL-Richmond, Va., Grace Covenant Church	283	5
WBBM-Lincoln, Ill., Frank Atlass Produce Co	226	200
WBBN-Wilmington, N. C., A. B. Blake.	275	10
WBBP—Petoskey, Mich., Petoskey High School WBBR—Rossville, N. Y., Peoples Pulpit Associations	246	100
WBBR-Rossville, N. Y., Peoples Pulpit Associations	273	500
WBBT-Philadelphia, Pa., Lloyd Bros	234	5
WBBU—Monmouth, Ill., Jenks Motor Sales Co WBBV—Johnstown, Pa., Johnstown Radio Co	224	10_{-}
WBBV—Johnstown, Pa., Johnstown Radio Co	248	5
WBBW—Norfolk, Va., Ruffner Junior High School	222	50
WBBY-Charleston, S. C., Washington Light Infantry	268	20
WBBZ—Indianapolis, Ind., Noble S. Watson	227	50
WBL—Anthony, Kans., T. & H. Radio Co WBS—Newark, N. J., D. W. May (Inc.)	261	100
WBS—Newark, N. J., D. W. May (Inc.) WBT—Charlotte, N. C., Southern Radio Corporation	$\frac{360}{360}$	$\begin{array}{c} 50 \\ 250 \end{array}$
WBZ—Springfield, Mass., Westinghouse Electric &	900	200
Mfg Co	337	1,000
Mfg. Co. WCAD—Canton, N. Y., St. Lawrence University.	280	250
WCAE—Pittsburgh, Pa., Kaufmann & Baer Co	462	500
WCAG—New Orleans, La., Clyde R. Randall	$\frac{102}{268}$	100
WCAH—Columbus, Ohio, Entrekin Electric Co	286	100
WCAJ—University Place, Nebr., Nebraska Wesleyan	200	100
	283	500
University WCAK—Houston, Tex., Alfred P. Daniel	$\frac{263}{263}$	50
WCAL—Northfield, Minn., St. Olaf College	360	500
WCAO-Baltimore, Md., Sanders & Stayman Co	360	50
WCAPWashington, D. C., Chesapeake & Potomac	000	00
Telephone Co.	469	500
Telephone Čo. WCAR—San Antonio, Tex., Southern Radio Corpora-		000
tion of Texas	360	100
WCAS-Minneapolis, Minn., William Hood Dunwoody		
Industrial Institute	2 80	100
WCAT-Rapid City, S. Dak., South Dakota State		
School of Mines	240	50
WCAU-Philadelphia, Pa., Durham & Co	286	250
WCAV-Little Rock, Ark., J. C. Dice Electric Co	360	10
WCAX—Burlington, Vt., University of Vermont WCAY—Milwaukee, Wis., Milwaukee Civic Broad-	360	50
WCAY-Milwaukee, Wis., Milwaukee Civic Broad-	000	950
casting Station	266	250
WCAZ-Carthage, Ill., Carthage College	246	50
WCBA—Allentown, Pa., Charles W. Heimbach	280	10
WCBC—Ann Arbor, Mich., University of Michigan	280	200
WCRD_Zion III., Wilbur G. Vollva \dots	345	500
WCBE—New Orleans, La., Uhalt Radio Co WCBF—Pittsburgh, Pa., Paul J. Miller	263	5
WCBF—Pittsburgh, Pa., Paul J. Miller	236	50
WCBG-Pascagoula, Miss. (portable), Howard S.	268	10
Williams	$203 \\ 242$	10
WCBH—Oxford, Miss. (near), Univ. of Mississippi WCBI—Bemis, Tenn., Nicoll, Duncan & Rush	226	100
WCDI-Dennis, Tenni, Micon, Duncan & Musil	0	100

Call Location of Station	Wave Length	Power (Watts)
WCBJ—Jennings, La., J. C. Mans	$\begin{array}{c} 244 \\ 266 \end{array}$	20 500
WCBK-St. Petersburg, Fla., E. Richard Hall WCBL-Houlton, Me., Northern Radio Manufac-	200	000
turing Co. WCBM—Baltimore, Md., Charles Swarz WCBN—Fort Benjamin Harrison, Ind., James P.	280 229	50
WCBM—Baltimore, Md., Charles Swarz	447	00
Boland, Lieutenant, U. S. A., 3d F. A	266	50
WCBO—Memphis, Tenn., Radio Shop (Inc.) WCBQ—Nashville, Tenn., First Baptist Church	$\frac{250}{236}$	20
WCBR—Providence, R. I. (portable), Charles H.	200	100
Messter WCBT—Worcester, Mass., Clark University	$\frac{246}{238}$	5 250
WCBU—Arnold, Pa., Arnold Wireless Supply Co	$\frac{250}{254}$	50
WCBV—Tullahoma, Tenn., Tullahoma Radio Club	252	10
WCBW-Macon, Ga., George P. Rankin, Jr., and Maitland Soloman	226	· 10
Maitland Soloman WCBX—Newark, N. J., Radio Shop of Newark	233	100
WCBY—Buck Hill Falls, Pa., Forks Electrical Shop WCBZ—Chicago Heights, Ill., Coppotelli Brothers	268	10
Music House	248	50
Music House WCK-St. Louis, Mo., Stix-Baer & Fuller Dry	360	100
Goods Co WCX—Detroit, Mich., Detroit Free Press	517	$\begin{array}{c} 100 \\ 500 \end{array}$
WDAE—Tampa, Fla., Tampa Daily Times WDAF—Kansas City, Mo., Kansas City Star	360	250
WDAF—Kansas City, Mo., Kansas City Star	$\frac{411}{263}$	- 500
WDAG—Amarillo, Tex., J. Laurance Martin WDAH—El Paso, Tex., Trinity Methodist Church	200	100
(South)	268	50
WDAK—Hartford, Conn., The Courant WDAR—Philadelphia, Pa., Lit Brothers	261	100
WDAS—Worcester, Mass., Samuel A. Waite	$395 \\ 360$	500
WDAU-New Bedford, Mass., Slocum & Kilburn	360	100
WDAY—Fargo, N. Dak., Radio Equipment Corp WDBA—Columbus, Ga., Fred Ray	244	50
WDBB—Taunton, Mass., A. H. Waite & Co.	236 229	20 10
WDBC—Lancaster, Pa., Kirk, Johnson & Co	258	50
WDBD—Martinsburg, W. Va., Herman E. Burns WDBE—Atlanta, Ga., Gilham-Schoen Electric Co	268	5
WDBJ-Roanoke, Va., Richardson-Wayland Elec-	252	10
trical Corporation	229	20
WDBK—Cleveland, Ohio, M. F. Bros. Radio Co WDBN—Bangor, Me., Maine Electric Light &	248	100
Power Co. WDBO—Winter Park, Fla., Rollins College	252	. 5
WDBP—Superior, Wis., Superior State Normal	240	50
School	261	50
WDBR-Boston, Mass., Tremont Temple Bantist	234	. 10
Church WDBS—Dayton, Ohio, S. M. K. Radio Corporation	256	100
WDBI-Hattlespurg. MISS., Taylor's Book Store	283 236	5 10
WDBU-Skowhegan, Me., Somerset Radio Co	258	10

Call Signal Location of Station	Wave Length	Power (Watts)
WDBV-Fort Wayne, Ind., Strand Theater	258	100
WDBW—Columbia, Tenn., The Radio Den	268	20
WDBX—New York, N. Y., Otto Baur WDBY—Chicago, Ill., North Shore Congregational	233	5
Church	258	500
WDBZ—Kingston, N. Y., Boy Scouts of America, Ulster County Council	233	5
WDM—Washington, D. C., Church of the Covenant WDZ—Tuscola, Ill., James L. Bush	234	50
WDZ-Tuscola, Ill., James L. Bush	278	10
WEAA-Flint, Mich., Frank D. Fallain	250	10
WEAA—Flint, Mich., Frank D. Fallain. WEAF—New York, N. Y., American Telephone & Telegraph Co.	492	1,000
WEAH—Wichita, Kans., Wichita Board of Trade.		'
WEAL-Ithaca N V Comell University	$\frac{280}{286}$	50 500
WEAI—Ithaca, N. Y., Cornell University. WEAI—Vermilion, S. Dak., University of S. Dakota	283	100
WEAM-North Plainfield, N. J., Borough of North	200	100
Plainfield	286	150
WEAN—Providence, R. I., Shepard Co	273	100
WEAO-Columbus, Ohio, Ohio State University	360	500
WEAP-Mobile, Ala., Mobile Radio Co	360	100
WEAR-Baltimore, Md., Evening News Publishing	0.01	20
Company	261	50
WEAU-Sioux City, Iowa, Davidson Bros. Co	275	100
WEAY—Houston, Tex., Iris Theater WEB—St. Louis, Mo., Benwood Co	360	500
WEBA—Highland Park, N. J., 11 South Eighth Ave.,	273	500
The Electric Shop	233	15
WEBC—Superior, Wis., 1011 North Twenty-first St.		
Walter C. Bridges	242	10
WEBD—Anderson, Ind., Electrical Equipment &		
Service Co.	246	10
WEBE-Cambridge, Ohio, 319 Wall Ave., Roy W.	0.40	7.0
Waller	248	1 000
WEBI-Salisbury, Md., 121 Dock St., Walter	370	1,000
Cibbong	242	15
WEBJ-New York, N. Y., Third Avenue Ry. Co	273	500
WEBP-New Orleans, La., Spanish Fort Amuse-		
ment Park	280	50
WEV-Houston, Tex., Hurlburt-Still Electrical Co.	263	100
WEW-St. Louis, Mo., St. Louis University	$\frac{280}{476}$	$\begin{array}{c} 100 \\ 500 \end{array}$
WFAA—Dallas, Tex., Dallas News & Dallas Journal WFAB—Syracuse, N. Y., Carl F. Woese	$\frac{470}{234}$	100
WFAH—Port Arthur. Tex., Electric Supply Co	$\frac{236}{236}$	150
WFAH—Syracuse, N. 1., Can F. Woese WFAH—Port Arthur, Tex., Electric Supply Co WFAM—St. Cloud, Minn., Times Publishing Co	273	20
WFAN—Hutchinson, Minn., Hutchinson Electric		
Service Co.	360	100
WFAV—Lincoln, Nebr., University of Nebraska	$\begin{array}{c} 275 \\ 240 \end{array}$	250
WFBB—Eureka, Ill., Eureka College WFBG—Altoona, Pa., William F. Gable Co	$\frac{240}{261}$	50 100
WFBH—New York, N. Y., Concourse Radio Corpor.	273	500

Broadcasting Stations

Call Signal Location of Station	Wave Length	Power (Watts)
WFBW-Cincinnati, Ohio, Ainsworth-Gates Radio		
Company WFI—Philadelphia, Pa., Strawbridge & Clothier	309	750
WFI-Philadelphia, Pa., Strawbridge & Clothier	395	500
WGAL-Lancaster, Pa., Lancaster Electric Supply	248	10
and Construction Co	360	50
WGAN—Pensacola, Fla., Cecil E. Lloyd WGAQ—Shreveport, La., Youree Hotel	252	150
WGAQ South Rend Ind South Bend Tribune	360	250
WGI-Medford Hillside, Mass., American Radio and	000	
Research Corporation	360	100
Research Corporation	360	500
WGN—Chicago, Ill., Drake Hotel	370	1,000
WGR-Buffalo, N. Y., Federal Telephone & Tele-		
graph Co	319	750
WGY—Schenectady, N. Y., General Electric Co	380	1,000
WHA-Madison, Wis., University of Wisconsin	$\frac{360}{484}$	500 100
WHAA—Iowa City, Iowa, State University of Iowa	484 280	100
WHAD—Milwaukee, Wis., Marquette University WHAG—Cincinnati, Ohio, University of Cincinnati	222	100
WHAH—Joplin, Mo., Hafer Supply Co	283	250
WHAK—Clarksburg, W. Va., Roberts Hardware Co.	258	15
WHAM-Rochester, N. Y., University of Rochester		
(Eastman School of Music)	283	100
WHAR—Atlantic City, N. J., Seaside House WHAS—Louisville, Ky., Courier-Journal and Louis-	275	100
WHAS-Louisville, Ky., Courier-Journal and Louis-		
ville Times WHAV—Wilmington, Del., Wilmington Electrical	400	500
Specialty Co.	360	50
WHAZ—Troy, N. Y., Rensselaer Polytechnic Institute		
WHR_Kansas City Mo Sweeney School Co	38 0 411	500 500
WHB—Kansas City, Mo., Sweeney School Co WHK—Cleveland, Ohio, Radiovox Co	283	100
WHN—New York, N. Y., George Schubel	360	500
WHO—Des Moines, Iowa, Bankers Life Co	526	500
WIAB-Rockford, Ill., Art A. Johnson's Garage	252	50
WIAC-Galveston, Tex., Galveston Tribune	360	100
WIAD—Philadelphia, Pa., Howard R. Miller	254	100
WIAK—Omaha, Nebr., Journal-Stockman Co WIAQ—Marion, Ind., Chronicle Publishing Co	278	
WIAS—Burlington, Iowa, Home Electric Co	$\frac{226}{283}$	$10\\100$
WIK—McKeesport, Pa., K. & L. Electric Co	$203 \\ 234$	100
WIL-Washington, D. C., Continental Electrical	LOT	100
Supply Co.	360	10
WIP-Philadelphia, Pa., Gimbel Bros	509	500
WIP—Philadelphia, Pa., Gimbel Bros	229	100
WJAD-Waco, Tex., Jackson's Radio Engineering		
Laboratories	360	150
WJAG-Norfolk, Nebr., Norfolk Daily News	283	250
WJAK—Greentown, Ind., Clifford L. White WJAM—Cedar Rapids, Iowa, D. M. Perham	254	30
WJAN-Peoria III., Peoria Star	268	20
WJAN—Peoria, III., Peoria Star	28 0 360	100
	006	500

Call Signal Location of Station	Wave Length	Power (Watts)
WJAS—Pittsburgh, Pa., Pittsburgh Radio Supply House	2 86	500
WJAX-Cleveland, Ohio, Union Trust Co.	200	500 500
WIAZ-Chicago III Chicago Padio Laboratore	268	20
WJD—Granville, Ohio, Denison University WJY—New York, N. Y., Radio Corporation of	229	10
America	405	500
America WJZ—New York, N. Y., Radio Corporation of America	455	
WKAA-Cedar Banida Jowa H F Door	$\frac{455}{278}$	500 50
WKAD-East Providence, R. I., Charles Looff		
(Crescent Park)	$\frac{240}{360}$	20
WKAF-Wichita Falls, Tex., W. S. Radio Supply Co. WKAN-Montgomery, Ala., United Battery Service	006	100
Company WKAP—Cranston, R. I., Dutee W. Flint	226	15
WKAQ—San Juan, P. R., Radio Corporation of Porto	360	50
	360	100
Rico WKAR—East Lansing, Mich., Michigan Agricultural College	000	~ ~ ~
WKAV-Laconia, N. H., Laconia Radio Club	$\frac{280}{254}$	500 50
WKBF-Cranston, R. I., Dutee W. Flint.	$\frac{234}{286}$	500
WKBF—Cranston, R. I., Dutee W. Flint. WKY—Oklahoma, Okla., WKY Radio Shop	360	100
WLAG-Minneapolis, Minn., Cutting & Washington	4.4.67	500
Radio Corporation WLAH—Syracuse, N. Y., Samuel Woodworth WLAL—Tulsa, Okla., Naylor Electrical Co	$\begin{array}{c} 417 \\ 234 \end{array}$	500 100
WLAL-Tulsa, Okla., Naylor Electrical Co	360	100
	286	15
WLAQ-Kalamazoo, Mich., Arthur E. Schilling WLAW-New York, N. Y., Police Department, City	283	10
OI New York	360	500
WLAX-Greencastle, Ind., Putnam Electric Co.	000	000
(Greencastle community broadcasting station) WLB—Minneapolis, Minn., University of Minnesota	231	10
WLBL—Stevens Point, Wis., Wisconsin Department	360	5
of Markets	278	500
WLS-Chicago, Ill., Sears, Roebuck & Co	345	500
WLW—Cincinnati, Ohio, Crosley Mfg. Co WMAC—Cazenovia, N. Y., Fernwood St., Clive B.	423	500
Meredith	261	100
WMAF-Dartmouth, Mass., Round Hills Radio		
Corporation . WMAH—Lincoln, Nebr., General Supply Co	360	500
WMAK-Lockport N Y Norton Laboratories	$\frac{254}{273}$	$100 \\ 500$
WMAK—Lockport, N. Y., Norton Laboratories WMAL—Trenton, N. J., Trenton Hardware Co	256	50
WMAN-Columbus, Ohio, First Baptist Church	286	10
WMAQ—Chicago, Ill., Chicago Daily News	448	500
WMAV—Auburn, Ala., Alabama Polytechnic In- stitute	250	500
WMAY-St. Louis, Mo., Kingshighway Presbyterian	200	500
Church	280	100
WMC-Memphis, Tenn., Commercial Appeal	500	500

Call Signal Location of Station	Wave Length	Power (Watts)
WMU-Washington, D. C., Doubleday-Hill Electric		
Company	261	100
WNAC-Boston, Mass., Shepard Stores	278	100
WNAD-Norman, Okla., University of Oklahoma	360	50
WNAP-Springfield, Ohio, Wittenberg College	275	100
WNAR-Butler, Mo., First Christian Church	231	20
WNAT—Philadelphia, Pa., Lennig Brothers Co	$\frac{360}{360}$	100 5
WNAW—Fort Monroe, Va., Henry Kunzman, box 167 WNAX—Yankton, S. Dak., Dakota Radio Apparatus	500	0
Company	244	100
WNYC-New York, N. Y., City of New York	526	1,000
WOAC—Lima, Ohio, Page Organ Co. (H. P. Maus)	266	50
WOAE_Fremont Nehr Midland College	280	15
WOAF-Tyler, Tex., Tyler Commercial College WOAG-Belvidere, Ill., Apollo Theatre	360	10
WOAG-Belvidere, Ill., Apollo Theatre	273	100
WOAH-Charleston, S. C., Palmetto Radio Corp	360	10
WOAI—San Antonio, Tex., Southern Equipment Co.	385	500
WOAN-Lawrenceburg, Tenn., James D. Vaughn	360	200
WOAO-Mishawaka, Ind., Lyradion Mfg. Co	360	50
WOAT-Wilmington, Del., Boyd M. Hamp	360	100
WOAV-Erie, Pa., Pennsylvania National Guard,	040	20
One Hundred and Twelfth Infantry	242	50
WOAW—Omaha, Nebr., Woodmen of the World WOAX—Trenton, N. J., Franklyn J. Wolff	$\frac{526}{240}$	500 500
WOC—Davenport, Ia., Palmer School of Chiropractic	484	500
WOI—Ames, Iowa, Iowa State College	360	500
WOO-Philadelphia, Pa., John Wanamaker	509	500
WOQ-Kansas City, Mo., Western Radio Co	360	500
WOQ-Kansas City, Mo., Western Radio Co WOR-Newark, N. J., L. Bamberger & Co	405	500
WOS—Jefferson City, Mo., Missouri State Marketing		
Bureau	441	500
Bureau WPAB—State College, Pa., Pennsylvania State		
College	283	500
WPAC-Okmuigee, Okla., Donaldson Radio Co	360	100
WPAJ-New Haven, Conn., Doolittle Radio Cor-	268	100
poration, 39 Center St., WPAK—Agricultural College, N. Dak., North Dakota	200	100
Agricultural College	283	50
WPAL-Columbus, Ohio, Avery & Loeb Electric Co.	286	500
WPAM—Topeka, Kans., Auerbach & Guettel	$\frac{280}{275}$	100
WPAR—Beloit, Kans., Ward Battery & Radio Co	236	10
WPAU—Moorhead, Minn., Concordia College	$\frac{1}{286}$	20
WPAZ—Charleston, W. Va., John R. Koch	273	10
WQAA—Parkesburg, Pa., Horace A, Beale, Jr.	360	500
WQAC—Amarillo, Tex., É. B. Gish	234	100
WQAE-Springfield, Vt., Moore Radio News Station	275	50
WQAF—Sandusky, Ohio, Sandusky Register	240	5
WQAM—Miami, Fla., Electrical Equipment Co WQAN—Scranton, Pa., Scranton Times	283	100
WOAO New York N Y Calvary Bartist Church	280 360	50 100
WQAO—New York, N. Y., Calvary Baptist Church WQAQ—Abilene, Tex., West Texas Radio Co.	300	100
(Abilene Daily Reporter)	. 360	100

Call Signal Location of Station	Wave Length	Power (Watts)
WQAS-Lowell, Mass., Prince-Walter Co	266	100
WQAX—Peoria, Ill., Radio Equipment Co WQJ—Chicago, Ill., Calumet Baking Powder Co	248	100
WQJ-Chicago, Ill., Calumet Baking Powder Co	448	500
WRAF-Laporte, Ind., The Radio Club	224	10
WRAL-St. Croix Falls, Wis., Northern States Power		
Company	248	100
WRAM-Galesburg, Ill., Lombard College	244	100
WRAN-Waterloo, Iowa, Black Hawk Electrical Co.	236	10
WRAO-St. Louis, Mo., St. Louis Radio Service Co.	360	10
WRAV-Yellow Springs, Ohio, Antioch College	242	100
WRAW-Reading, Pa., Avenue Radio Shop	238	10
WRAX-Gloucester City, N. J., Flexon's Garage	268	100
WRBC—Valparaiso, Ind., Immanuel Lutheran Church	278	500
WRC-Washington, D. C., Radio Corporation of America	469	500
America	$\frac{409}{360}$	200
WRK—Hamilton, Ohio, Doron Bros. Electrical Co. WRL—Schenectady, N. Y., Union College	360	500
WRM—Urbana, Ill., University of Illinois	360	500
WRR—Dallas, Tex., City of Dallas, Police and Fire	000	000
Signal Department	360	30
Signal Department	000	
Laboratory	273	500
WSAB-Cape Girardeau, Mo., Southeast Missouri		
State Teachers College	360	100
WSAC—Clemson College, S. C., Clemson Agricultural	000	200
College	360	500
WSAD—Providence, R. I., J. A. Foster Co	261	100
WSAI—Cincinnati, Ohio, United States Playing Card		
Company	309	500
WSAJ-Grove City, Pa., Grove City College	360	250
WSAN—Allentown, Pa., Allentown Radio Club WSAP—New York, N. Y., Seventh Day Adventist	229	10
WSAP-New York, N. Y., Seventh Day Adventist	0.49	050
Church	263	250
	254	100
trical Co. WSAU—Chesham, N. H., Camp Marienfeld	$\frac{234}{229}$	10
WSAU—Oneshani, N. II., Camp Marteneed		TO
WSAV-HOUSION, IEX., OIIIIORA W. VICK RADIO COn-	360	100
struction Co. WSAY—Port Chester, N. Y., Port Chester Chamber	000	100
of Commerce	233	100
WSAZ-Pomeroy, Ohio, Chase Electric Shop	258	50
WSB—Atlanta, Ga., Atlanta Journal	429	500
WSL-Utica. N. Y., J. & M. Electric Co	273	10
WSL-Utica, N. Y., J. & M. Electric Co WSOE-Milwaukee, Wis., School of Engineering.	246	100
WSY—Birmingham, Ala., Alabama Power Co	360	500
WTAB—Fall River, Mass., Fall River Daily Herald		
Publishing Co	266	100
Publishing Co. WTAC-Johnstown, Pa., Washington St., Penn Traf-	0.55	450
fic Company WTAF—New Orleans, La., Louis J. Gallo	275	150
WTAF—New Orleans, La., Louis J. Gallo	$\begin{array}{c} 268 \\ 258 \end{array}$	10
WTAG-Providence, R. I., Kern Music Co	$\frac{238}{236}$	10 10
WTAJ-Portland, Me., The Radio Shop	200	10

Call Location of Station	Wave Length	Power (Watts)
WTAL-Toledo, Ohio, Toledo Radio & Electric Co.	-	10
WTAM_Cleveland, Ohio, Willard Storage Battery		
Company	390	1,000
WTAP-Cambridge, Ill., Cambridge Radio & Electric	0.10	
Company	242	50
WTAQ-Osseo, Wis., S. H. Van Gorden & Son	254	100
WTAR-Norfolk, Va., Reliance Electric Co	280	100
WTAS-Elgin, Ill., Charles E. Erbstein.	286	500
WTAT-Boston, Mass. (portable), Edison Electric	244	100
Illuminating Co WTAU—Tecumseh, Nebr., Ruegg Battery & Electric	411	100
Company	242	10
WTAW-College Station, Tex., Agricultural and		
Mechanical College of Texas	280	250
WTAX—Streator, Ill., Williams Hardware Co	231	50
WTAY-Oak Park, Ill., Oak Leaves Broadcasting		
Station	283	500
WTAZ-Lambertville, N. J., Thomas J. McGuire.	283	15
WTG-Manhattan, Kans., Kansas State Agricultural	079	50
College WVX—Poughkeepsie, N. Y., H. C. Spratley Radio	273	90
Company	360	20
WWAB—Trenton, N. J., Hoenig, Swern & Co	226	10
WWAD—Philadelphia, Pa., Wright & Wright (Inc.)	360	100
WWAE—Joliet, Ill., Lawrence J. Crowley	227	500
WWAO-Houghton, Mich., Michigan College of		
Mines	244	250
WWI-Dearborn, Mich., Ford Motor Co	273	250
WWJ-Detroit, Mich., Detroit News	517	500
WWL-New Orleans, La., Loyola University	280	500

Important Canadian Broadcasting Stations

Call Signal Location of Station	Wave Length	Power (Watts)
CFAC-Calgary, Alberta, The Calgary Herald	430	1,000
CFCA-Toronto, Ont., Star Pub. & Print. Co	400	1,000
CFCF—Montreal, Quebec, Marconi Wireless Tel. Co	440	1,000
CFCH—Iroquois Falls, Ont., Abitibi Power & Paper		2,000
Company	400	250
CFCK—Edmonton, Alberta, Radio Supply Co.	410	125
CFUL—Victoria, B. C., Centennial Me Church	400	250
CFCN—Calgary, Alberta, W. W. Grant Radio Itd	440	500
CFQC—Saskatoon, Sask., The Electric Shop	400	100
CFUC-Montreal, Quebec, Univ. of Montreal	400	1,000
CHBC—Calgary, Alberta, The Albertan Pub Co	410	250
CHCL—Vancouver, B. C., The Vancouver Merchants	110	200
Exchange	440	1,000

Call Signal Location of Station	Wave Length	Power (Watts)
CHYC-Montreal, Quebec, Northern Elec. Co	341	
CJCA—Edmonton, Alberta, The Edmonton Journal		1,000
	450	250
CJCE—Vancouver, B. C., Sprott-Shaw Radio Co	420	125
CJCI-St. John, N. B., Maritime Radio Corp	400	100
CJCN—Toronto, Ont., Simons, Agnew & Co	410	1,000
CJCX—Shackleton Olds, Alberta, Percival Wesley.	400	100
CJGC-London, Ontario, London Free Press Print.		
Company	430	100
CJSC—Toronto, Ont., The Evening Telegraph	430	250
CKAC-Montreal, Que., La Presse Pub. Co	425	1,000
CKCD-Vancouver, B. C., Vancouver Daily Province	410	1,000
CKCE-Toronto, Ontario, Canadian Independent Tel.	450	1,000
CKCK—Regina, Sask., Leader Pub. Co	420	1,000
CKY-Winnipeg, Man., Manitoba Tel. System	450	1,000

"A" Battery. The battery which supplies the current for heating the filament of a tube.

Absorption. The diminution of the amplitude of a radio wave due to losses which occur in the atmosphere and in the ground over which the waves travel. This lost energy is converted into heat.

A. C. Abbreviation for alternating current.

A. C. C. W. Abbreviation for alternating current continuous waves. Pertaining to a system in which high frequency oscillations are generated with alternating currents on the plate.

Aerial. See antenna.

A. F. Abbreviation for audio frequency.

Alternating Current. An electrical current which changes its direction periodically. It starts from zero and gradually increases in one direction up to the maximum amplitude, then regularly decreases to zero, reverses its direction, and goes through the same change in the opposite direction until it finally comes back to the starting point.

Ammeter. An instrument for measuring electric current in amperes; an ampere meter.

Ampere. The practical unit of electric current. If the electrical pressure is one volt across a resistance of one ohm, the current which flows through it will be one ampere.

Ampere-hour. A commercial unit of electric quantity equal to the product of the current in amperes by the time in hours. It is the usual unit for rating the capacity of storage batteries; for instance, a storage battery having a rating of 80 ampere-hours will deliver one ampere for 80 hours.

Ampere-turns. In an electromagnet the product of the current in amperes and the number of turns is called ampere-turns. It is a convenient measure of magneto motive force.

Amplifier. A circuit or other device which increases the intensity of electric current; usually, it is a circuit comprising one or more three-electrode vacuum tubes.

Amplitude. The maximum value of an a. c. current or voltage in a cycle, measuring from zero to its greatest deviation, either in the positive or negative direction.

Antenna. That part of a radio circuit which collects energy from, or radiates it into the ether. See aerial.

Aperiodic. Pertaining to a vibrating system which has no free period of oscillation of its own; for instance, a pendulum suspended in molasses or heavy oil would be aperiodic because it would not swing. In air it would be periodic. It would swing to and fro.

Arc. A passage of electricity through a gas, which depends on the volatilazation of one or both electrodes. In radio the oscillation arc is used as a generator of high frequency oscillations e. g. Poulsen arc—Federal arc.

Attenuation. The attenuation of any electrical device is defined as the natural logarithm of the ratio of the current flowing into the device to the current coming out. The natural unit of attenuation is the napier. The practical unit is the attenuation of a mile of standard cable. The napier is independent of frequency, while the practical unit is a function of frequency. At 1,000 cycles one napier is approximately equal to ten miles.

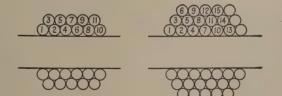
Audibility. A measure of signal strength. The unit of audibility is taken as that strength of signal which just enables dots and dashes to be distinguished.

Audio Frequency. Frequencies which may be perceived by the human ear. They usually lie between 20 and 20,000 vibrations per second.

Audio. Pertaining to hearing; capable of being heard.

Audion. A name given to the three-electrode vacuum tube by Dr. De Forest, its inventor. See vacuum tube.

Bank Winding. A method of winding coils in vertical layers, or in staggered relation; for instance, two turns may first be placed on the form side by side, and the third is wound on top and between



Sectional View of Bank Wound Coils

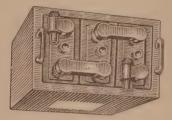
the first two. The fourth is placed at the side of the second, and the fifth on top of the fourth, beside the third, and so on.

Battery. Two or more electrical cells connected together in one unit, either in series or parallel, or in series-parallel.

"B" Battery. The battery which supplies power to the plate circuit of a vacuum tube. See plate battery.

Beats. Periodic variations in the amplitude of two vibrations of different frequencies, due to the interaction of the two; for instance, when two musical tones of nearly equal pitch are sounded together, beats may be heard.

Bias. A potential applied to the grid of a tube to maintain it at a potential which is different from the average potential of the filament. Usually, a negative potential. It may be applied by means of



Storage Battery

a small battery inserted in the grid circuit or by means of a voltage drop in a resistance in the filament circuit.

Binding Post. A convenient terminal for making connections in an electrical circuit.

Blocking Condenser. A small condenser which is inserted in a circuit for the purpose of stopping low frequency and direct current, but which is large enough to admit high frequency currents. Also called the stopping condenser.

Break-in. An arrangement whereby the transmitting key automatically disconnects the receiving set from the antenna, and substitutes the transmitting set, allowing listening when the key is up, and transmitting when the key is depressed.

Bridging Condenser. See by-pass condenser.

Bus-bar. A heavy electrical conductor which serves as a common connector for several circuits.

Buzzer. A type of electro-magnetic interrupter which is used for generating a tone, or high frequency currents.

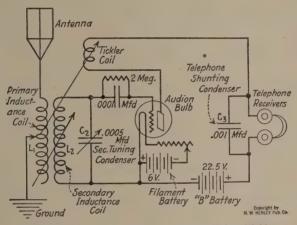
By-pass Condenser. A condenser used for providing a low impedance path for high frequency currents across low frequency apparatus. Its function is the exact opposite of a blocking condenser.

Calibration. A comparison of any instrument with a standard, and recording the data thus obtained. Thus a receiver is calibrated when it is known that for

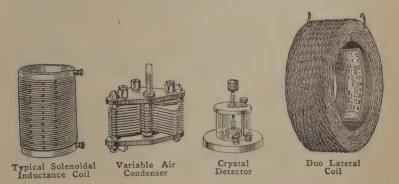
20°	setting	326	meters	will	be	received
40°	66	469	6.6	66	66	
60°	66	492	66	66		66

Capacity. The property of an electrical condenser which determines what quantity of electrical energy may be stored in it with a given voltage. Capacity is measured in farads or in micro-farads (.000001 farad).

Charger. A device used for charging storage batteries. It may be a direct current generator, a motor-generator, a vibrating rectifier, an electrolytic rectifier, or a vacuum tube rectifier. If the source is direct current, it only is a resistance, such as a bank of lamps.



Double Circuit Regenerative Receiver Using Tickler



Choke Coil. See reactance coil.

Circuit. Electrical instruments and apparatus taken collectively when connected for a given purpose.

Coil. Wire wound on a spool or in the form of a helix.

Colpits Oscillator. One of the fundamental types of oscillator circuits in which electrostatic feed-back is employed.

Condenser. An electrical instrument consisting of two conductors separated by a non-conductor or insulator, and capable of storing electrical energy in electro-static form.

Conductor. Material which passes electricity freely.

Continuous Waves. Radio waves which do not diminish in amplitude as time passes, but continue with undiminished strength as long as the generator is going.

Core. The substance upon which a coil is wound. A coil which is wound on a hollow tube is considered to have an air-core. If the hollow space is filled with iron, the coil has an iron core.

Counterpoise. An artificial ground system. It is a network of wires similar to an antenna, and suspended directly under it, a short distance above ground, from which it is insulated.

Coulomb. The practical unit of quantity of electricity. If one ampere flows for one second, the quantity is one coulomb.

Coupling. The means for transferring energy from one part of an electrical system to another; it may be by means of condensers, inductances or resistances (capacitive)—(inductive)—(resistive).

Crystal. A mineral used to rectify frequency current for the purpose of detection. (Crystal detector.)

C. W. Abbreviation for continuous waves. Usually applied to telegraph transmission.

Cycle. A complete reversal of the current or potential in an alternating current circuit; also period.

Damped Waves. Radio waves which are started suddenly by the discharge of a condenser into an oscillatory circuit, and which do not persist, but are damped out quickly by a high effective resistance in the circuit.

"Dead Spot." A term applied to regions in which radio waves from a particular broadcasting station are very weak, in comparison with regions immediately surrounding it. An electromagnetic shadow.

Design. The electrical design of a circuit is the specification of particular values for the various constituent parts of that circuit.

Detector. Any device which renders radio frequency signals perceptible; usually a rectifier.

Dial. A graduated disc attached to rotating parts, so that the adjustment may be noted.

Diaphragm. A thin disc used for transferring sound energy into electric, or vice versa.

Dielectric. Any material which offers a very high resistance to the passage of an electric current, especially when used for insulating the plates of a condenser.

Diffraction. The bending of a wave into the shadow region behind an obstacle.

Diode. A name given to a vacuum tube containing two elements, the filament and the plate. Also called the oscillation valve. It is used as a rectifier for detecting high frequency current.

Direct Current. An electrical current which flows in one direction only.

Dry Cell. Primary electric cell in which the active material is in the form of a paste. Carbon is used for the positive electrode and zinc for the negative.

Duo-lateral. A type of winding for concentrated inductance coils similar to the honeycomb winding. It is differentiated from the honeycomb winding by a lateral shift of the turns of successive layers.

Electrode. A terminal used for passing electricity from one medium to another, as for example, from a metal to an electrolyte. The filament grid and plate elements of a vacuum tube are called electrodes.

Electrolysis. The decomposition and analysis of a compound into its elements by passing an electrical current through it.

Electrolyte. The active liquid in an electrical cell, such as the dilute sulphuric acid in a lead storage battery.

Electro-magnet. A temporary magnet which is magnetized by induction when placed in a magnetic field. Usually, it is a piece of soft iron around which many turns of wire, through which an electrical current passes, have been wound.

Electromotive Force. The force which drives an electrical current through a closed circuit. It is measured in volts. If the e. m. f. is one volt and the total impedance in the circuit is one ohm, the current will be one ampere.

Electron. The natural unit of negative electrical charge. The small particle which always carries this charge.

Electro-static. Pertaining to an electrically charged body through which no current flows.

Emission. The escape of free electrons from a heated metal.

E. M. F. Abbreviation for electromotive force.

Ether. The hypothetical medium through which radio waves are said to be propagated through space.

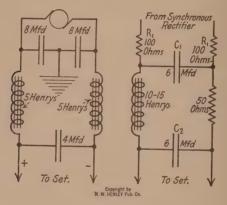
Fading. The irregular fluctuation of the strength of a radio signal from a distant station, observed especially at night. Its cause has not yet been definitely determined.

Farad. The practical unit of capacity. If a steady current of one ampere flows into a condenser, and the voltage across the condenser is one volt at the end of one second, the capacity of that condenser is one farad. A microfarad is .000001 farad.

Feed-back. In a regenerative circuit, the feed-back is the energy returned to the grid circuit, and the means by which it is returned.

Field Strength. A measure of the intensity of the signals that may be obtained at a point with a given receiver.

Filament. The electron-emitting electrode in a vacuum tube.



Filters Using Condensers and Reactance Coils

Filter. An electrical device which passes currents of certain frequencies more readily than currents of other frequencies.

Fleming Valve. See diode.

Frequency. The number of complete periods or cycles per second of any vibration, or oscillation.

Frequency Trap. See wave trap.

Gain. The gain of an electrical amplifier device may be defined as the natural logarithm of the ratio of the current delivered to the current flowing into it. Sometimes the gain is considered as merely the ratio of the current delivered to the current flowing into a device. The gain is the negative of attenuation, and is measured in the same units.

Generator. A machine which converts mechanical energy into electrical energy.

Grid. The electrode in a three element vacuum tube which is used to control the electron stream from the filament to the plate.

Grid Bias. A negative potential applied to the grid. See bias.

Grid Leak. A high resistance customarily connected across a condenser in the grid circuit to prevent the grid from accumulating a high negative charge, which would block the proper functioning of the tube.

Ground. An electrical connection to earth, or to a large conductor which is at earth potential.

Harmonics. Vibrations having frequencies which are integral multiples of the frequency employed, which is the fundamental. The

fundamental is usually regarded as the first harmonic; the second harmonic is a frequency twice the fundamental; and the third harmonic a frequency three times the fundamental.

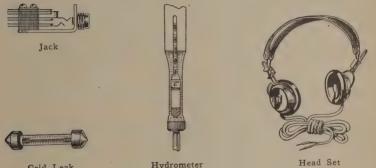
Hartley Oscillator. One of the fundamental types of oscillating circuits in which inductive feed-back is used.

Headset. A pair of telephone receivers arranged with a suitable head-band to fit over the ears.

Henry. The practical unit of inductance. If the current in a coil is changing at the rate of one ampere per second, and the resultant electromotive force in the coil is one volt, then the inductance of the coil is one henry.

Heterodyne. V., to produce beats with an incoming C. W. signal by supplying a locally generated frequency. Adj., pertaining to a system of reception which depends upon beats between the receiving frequency and one locally generated.

Grid Leak Hydrometer Head Set



Honeycomb. A type of winding for inductance coils, which resembles a honeycomb. The wires are wound criss-cross from side to side, to prevent the turns of successive layers from lying parallel.

Hook-up. Slang expression for circuit.

Hydrometer. An instrument for measuring the specific gravity of liquids. Ordinarily, it is used for the purpose of determining the condition of charge of a storage battery.

Hysteresis. The lagging of the current in a dielectric behind the e.m. f., or the magnetic flux in an electromagnet behind the m. m. f., due to energy losses in the material.

I. C. W. Abbreviation for interrupted continuous waves.

Impedance. The total opposition offered by a circuit to the passage of an alternating electrical current. The ratio of the e.m. f. in the circuit to the current produced by it. The impedance may be either dissipative or reactive. The former is due to resistance, and the latter to inductance and capacity.

Impulse. A force acting for a very short time, such as a quick blow.

Inductance. The property of a coil of wire which determines the strength of the magnetic field around it when a given current is flowing through the wire of the coil.

Induction. The total magnetic flux per square centimeter in a magnetic field. The production of an e. m. f. in a circuit, due to the variation of the magnetic flux threading it or due to the change of current in an adjacent circuit.

Input. The energy impressed upon an electrical device.

Insulator. Any substance which does not pass an electrical current.

Interference. Any electrical disturbance originating outside the receiving set, which prevents clear reception of the desired signal.

Interrupter. A device which intermittently breaks and closes an electrical circuit.

Jack. A special type of socket into which a connector may be inserted for connecting telephones or other instruments into the circuit.

Key. A type of switch, by means of which the current may be stopped and started for signaling purposes.

Kilo. A prefix meaning one thousand.

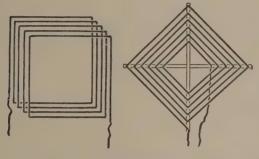
Kilocycle. One thousand cycles.

Lead. A wire leading from one instrument to another.

Lead-in. The conductor or wire which connects the antenna with the receiving or transmitting set.

Lightning Arrester. A safety device connected across the receiving or transmitting set to prevent lightning or other high voltage discharges from injuring the apparatus.

Loading Coil. An inductance coil inserted into a circuit for tuning. Loop. A large coil used as an antenna.



Loop Antennas

Magnet. A piece of steel which has been magnetized so that it has the property of attracting other pieces of steel or iron.

Mega. A prefix meaning one million.

Megohm. One million ohms.

Meissner Oscillator. A type of oscillator in which mutual inductance is used to obtain feed-back. It is similar to the Hartley Oscillator.

Micro. A prefix meaning one millionth.

Microfarad. One millionth farad.

Micro-microfarad. One millionth microfarad.

Microphone. An instrument for converting minute sounds into an electrical current. It usually refers to a carbon granule device.

Microwatt. One millionth of a watt.

Milli. A prefix meaning one thousandth.

Milliampere. One thousandth ampere.

Millihenry. One thousandth henry.

Millivolt. One thousandth volt.

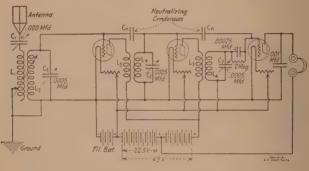
M. M. F. Abbreviation for magnetic motive force. The magnetic force which produces a magnetic field about a conductor carrying an

electric current. It is proportional to the current strength in amperes flowing through the conductor and to the number of turns in the coil, if the conductor is coiled as is customary. The unit of M. M. F. is the Gilbert.

Modulator. A device for varying the amplitude of one current in accordance with the amplitude of a current having a lower frequency.

Motor-generator. An electrical machine comprising a motor and a generator in which the rotors are both on one shaft. It may be either direct or alternating current. It is used to step up or step down direct current, or to convert from a. c. to d. c. or vice versa.

Natural Frequency. The frequency with which a circuit is in tune by virtue of its self-inductance and capacity.



Neutrodyne Type of Circuit

Neutrodyne. A system of receiving radio frequency coils in which a balancing condenser is used to overcome the effect of the capacity between the grid and plate circuits of the tube, and thereby to prevent self-oscillation in the circuit.

Ohm. The practical unit of resistance. A circuit has a resistance of one ohm when one volt is required to force a current of one ampere through it.

Oscillations. Electrical or mechanical vibrations, or rapid to and fro motion.

Oscillator. An electrical circuit designed for the production of oscillations or high-frequency currents.

Output. The useful energy delivered by an electrical device.

Panel. A sheet of insulating material used for mounting radio instruments.

Parallel (connection). The method of connecting electrical apparatus in such a way that the current divides, part passing through one branch, and part through the other. When batteries are connected in parallel, the currents add up, while the voltage of the combination remains the same as the voltage of the individual units.

Peak. The maximum value of a current or voltage during a cycle. Amplitude.

Phase. The time elapsed from the beginning of a cycle to a given instant.

Phase Angle. The difference in phase between the e.m. f. and the current. It is the anti-tangent of the ratio of the reactance to the resistance in a circuit.

Phase Difference. In an inductance coil, condenser or a dielectric material, it is more convenient to speak of the phase difference than the phase angle. It is defined as the complement of the phase angle; that is, 90° minus the phase angle. When the resistance is small it is equal to the ratio of the resistance to the reactance.

Pitch. An acoustic term describing the frequency of a musical tone.

Plate. The electrode in a vacuum tube which receives the electrons emitted from the filament.

Plate Current. The direct current in the plate circuit which is due to the electron stream from the filament to the plate.

Plug. A device for connecting the telephone receivers or loud speaker to a jack.



Plug



Potentiometer or Rheostat

Pole. The end of a magnet from which the magnetic field seems to leave or enter the iron. The terminals of a battery are sometimes designated as poles.

Potential. The electrical pressure which determines the flow of current through a given resistance or impedance.

Potentiometer. A device for measuring potential. Usually employed as a voltage divider.

Power Amplifier. An audio-frequency amplifier designed to deliver sufficient electrical energy to a sound reproducer to make the signal audible in a large hall or auditorium.

Primary. The first winding on a transformer, or the winding on which current is impressed.

Pulsations. Intermittent, uni-directional electrical currents.

Radiation. The energy which leaves a transmitting antenna in the form of radio waves.

"Radio Pocket." Same as "dead spot."

Reactance. That part of the total impedance in a circuit which is due to capacity and inductance. It is the non-dissipative part of the total impedance.

Reactance Coil. A coil whose inductive reactance is large compared to its resistance.

Receiver. A circuit with accessory apparatus used for the reception of radio signals. A headset is sometimes called a receiver.

Rectifier. An electrical device which converts alternating currents to direct, or uni-directional currents.

Reflection. The bending backwards of a wave when it strikes the boundary between two media of different density. For instance, light striking a mirror, or a water wave striking shore, is reflected backwards.

Reflex. A type of receiving circuit in which one tube is used twice for the same signal; once to amplify it at radio frequency, and once at audio frequency.

Refraction. The change in direction of a wave when it enters a medium of different density. For instance, a ray of light entering water will bend upward.

Regeneration. Increasing amplification in a vacuum tube by returning part of the output energy to the grid circuit to be reamplified.

Rejector Circuit. See wave trap.

Relay. An electromagnetic switch by means of which a local power circuit is controlled. A repeater in which little energy controls a device capable of handling a greater amount.

Resistance. That part of the total impedance which is due to dissipation of energy in the circuit.

Resonance. When the reactance due to capacity is equal to the reactance due to inductance, the total reactance in the circuit is zero, and the only impedance offered to a current is the resistance in that circuit. When this condition exists for a given frequency, the circuit is said to be in resonance with that frequency.

Rheostat. A variable resistance used for regulating the flow of current.

Rotor. That part of any radio apparatus which turns, such as movable plates of a condenser, the revolving part of a vario-coupler, or variometer, or the rotating part of an electrical machine.

Secondary. The second winding of a transformer, or the winding which delivers energy.

Selectivity. The property of a tuned circuit which determines its ability to select any desired frequency to the exclusion of others.

Series (connection). The method of connecting electrical apparatus in such a way that the total current passes through all. When batteries are connected in series the voltages add up.

Series Aiding. An inductance coil is said to be connected in series aiding when the mutual inductance between them is positive; that is, when the total inductance is larger than the sum of the two.

Series Opposing. Two inductance coils are said to be in series opposing when the mutual inductance between the two is negative; that is, when the total inductance of the combination is less than the sum of the two.

Shadow. The region behind an obstacle into which the waves from a given wave source do not penetrate. Thus, the quiet water on the leeward side of an island may be considered as the shadow of that island. Sound, radio and heat shadows also exist behind obstacles away from the radiating source.

Shant. A parallel connection. An instrument or piece of apparatus is connected in shunt when it is connected across the line or some other instrument in the circuit.

Signal. An electrical current conveying a message or carrying intelligence.

Skin Effect. A term applied to the change in resistance of a conductor with the change in frequency of the current. High frequency currents have a tendency to travel over the surface of the conductor. The higher the frequency, the less it will penetrate into the interior of the conductor. For this reason, the effective area of a conductor becomes less as frequency increases, and therefore the resistance greater.

Solenoid. An inductance coil which is long in comparison to its diameter. A cylindrical inductance coil.

Space Current. Same as plate current.

Static. The electrical disturbance due to atmospheric discharges, such as lightning, or charges sometimes accumulating on the antenna due to moisture. Stator. That part of an electrical apparatus which is fixed in position, such as, stationary winding of variometers and variocouplers, the stationary plates of a condenser, or the fixed windings of an electrical machine.

Storage Battery. An electrical battery which is capable of being charged by the passage of an electrical current through it in the direction opposite to the direction of discharge of the battery.

Super-audible. A frequency which lies above the audible range. Usually above 20,000 cycles per second.

Super-heterodyne. Pertaining to a method of receiving radio frequency waves in which a beat current, having super-audible frequency, is produced by modulating the output of a local high frequency amplifier with the incoming radio wave, and amplifying this to any desired extent, by an amplifier which is tuned to the super-audible beat frequency before final detection.

Super-regeneration. A method of amplifying radio frequency signals, in which self-oscillation is prevented by periodically damping the circuit. This is usually done by introducing resistance in the tuned circuit by means of an oscillator having a frequency of about 10,000 cycles per second.

Taps. Connections made to an inductance coil to vary the number of turns included in the circuit.

Tickler. An inductance coil, by means of which energy from the plate circuit is returned to the grid circuit, in order to obtain regeneration.

Transformer. An electro-magnetic device for changing the potential to a higher or lower value. It usually consists of two windings, very closely coupled. The turns ratio, that is the ratio turns, determines the ratio of the voltages, or the potentials.

Tuner. That portion of a radio receiver in which tuning is done.

Tuning. The process of bringing a circuit into resonance with any desired radio frequency wave.

Turns-ratio. The ratio between the turns in a transformer.

Ultraudion. A type of unstable oscillator developed by De Forest, in which the stray capacity between the oscillating coil and the filament plays an important part.

Undamped Waves. Continuous waves. Waves which continue with undiminished amplitude as long as the action which causes them is continued.

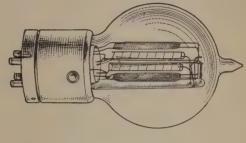
Vacuum Tube. An electron emission device having two or three electrodes enclosed in a vessel from which air and other gases have been removed to a high degree of vacuum. An electron relay.

Valve. See diode.

Vario-coupler. A radio frequency transformer in which the relative positions of the two coils may be changed.

Variometer. A small variable inductance used in a radio circuit. The variation of the inductance is done by varying the coupling between the stator and rotor.





Audio Frequency Transformer

Vacuum Tube

Vernier. A device by means of which accurate readings of a meter may be obtained, or by means of which a fine variation of instruments can be effected.

Vibration. Rapid to and fro motion.

Volt. The practical unit of potential.

Voltage. See potential.



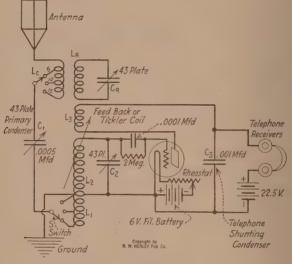
Voltmeter

Voltmeter. An instrument for measuring potential in terms of volts.

Watt. Practical unit of power. If the current flowing is one ampere, and the difference of potential between two points in a conductor is one volt, the power expended in the circuit between those two points is one watt. The power expended in watts may be obtained by multiplying the voltage in volts and the current in amperes.

Wave Length. The distance between two corresponding points in a radio wave; as, for instance, the distance between two consecutive crests of the wave.

Wave Meter. An instrument used to measure the wave length emitted by a transmitting circuit or to calibrate a receiving circuit.



Wave Trap Used with Regenerative Type Receiver

It is usually a series tuned circuit with a current indicating device to show resonance.

Wave Trap. A resonant circuit used to eliminate an interfering signal (Rejective circuit, Frequency Trap).

Wired Radio. An application of the principles of radio communication to signaling over wire. Carrier current communications over wire.

INDEX

\mathbf{A} \cdot \cdot \cdot	Page
Absorption of radio energy	155
A. C. for plate voltage	115
Amplification constant	2
Amplifier, radio frequency, construc-	
tion of	() <u>1</u>
Amplifier tubes, characteristics of	1
Amplifier, two stage audio, con-	
struction of	45
Amplifier unit, single stage	
Antennas	
closed circuit, see loop antenna.	
construction of	
direction effects of height, of	
inverted L	
length of	
loop	
protection of	
Τ	
umbrella	
vertical	. 6
Arrester, lightning	
Audio frequency amplifier, construct	-
tion of	. 45
Audio frequency transformers	. 21
Audio frequency transformers im	
pedance, primary	. 99
Audio frequency transformers, turn	
ratio	. 99

в

Balancing of neutrodyne type 1	re-	
ceiver		91
Bank wound coils		19
Base board layout, neutrodyne	re-	
ceiver		89
super-heterodyne receiver		107
two stage audio amplifier		49
two tube reflex receiver		78
ultimate receiver		124
Battery, polarizing		29
Beat frequency		94
Beats		94
Bristol inverse duplex receiver		145
Broadcasting stations, list of	161	-175
Buzzer test for super-heterody	ne	
receiver		102
By pass condensers		22

С

Calibration chart	148
Calibration of super-heterodyne re-	
ceiver	109
Calibration of three tube double	
circuit regenerative receiver	63
Calibration table neutrodyne receiver	92
Carborundum detector	30
Cat whisker for crystal detector	28
Chalconvrite crystal	29
Characteristics of vacuum tubes	1

.

Pa	ge
Choke coils for smoothing out filter 1	20
	4
Circuit of Melco receiver	44
	50
neutrodyne, Freed Eismann 1	47
neutrodyne, Freeu Eisidann	85
	90
	65
	30
simple crystal receiver	27
simple vacuum tube receiver 38,	39
super-heterodyne receiver	97
super-heterodyne receiver test	
	101
three tube regenerative receiver	56
three tube regenerative receiver	
with muffler or silencer tube	57
two tube reflex receiver	74
two stage audio amplifier	46
ultimate receiver	116
Colla	18
Coils	19
bank-wound	
duo-lateral	20
figure of eight	19
honey-comb	20
solenoidal	18
spider-web	18
stagger wound	18
Condensers balanced variable air	21
balanced variable air	22
fixed	22
grid	20
neutralizing	86
neutralizing	84
radio frequency amplifier receiver	66
simple crystal receiver	27
simple vacuum tube receiver	38
super-heterodyne receiver	98
three tube regenerative receiver	55
ultimate receiver	124
wariable air	21
variable air Contour maps, radio field strength	÷ 1
156, 157,	159
156, 157, Counterpoise	100
Counterpoise	
Coupling	19
Crystal detector 5, 28	, 30
Crystal, mounting for 22, 28 Crystal receiving set	, 30
Crystal receiving set	25

D

Dead spots 15	2
Detector carborundum 3	0
Detector crystal 5, 28, 3	
Detector tubes, characteristics of	1
Dictionary of radio terms 176-19	2
Diffraction of radio waves 15	1
Diffusion of radio waves 15	14
Distortion 4	
Duo-lateral coils 2	0

\mathbf{E}

Effect of location on radio reception 152

Page

-	_		
r	Π.		

Fada neutrodyne receiver "160"	149
Field strength	
Field strength, contour maps of	
156, 157,	
Figure of eight coils	19
Filament current	2
Filament rheostat, see rheostat	
Filament supply set for ultimate re-	
ceiver	115
Filament voltage	2
Filter, for A. C. supply	
Filter, smoothing out	120
Fire protection	10
Fixed condensers	22
Freed Eismann neutrodyne receiver	146

G

Galer	na cry	stal											28
Grid	bias	volta	ge										2
	conde												22
Grid	leak	resist	tan	ce									23

H

Head set 5,	24
Head telephones 5,	24
Heterodyne method of reception	95
Honey-comb coils	20
Horizontal portion of antenna, see	
Antenna	

enna.

I

Impedance, primary of audio fre-	
quency transformers	99
Inductance switches	39
Inductances for neutrodyne type re-	
ceiver	84
radio frequency amplifier	66
short wave low loss receiver	131
simple crystal receiver	28
simple vacuum tube receiver	- 38
super-heterodyne receiver	98
three tube double circuit regen-	
erative receiver	55
two tube reflex receiver	75
Inductances, variable	58
Intermediate frequency transformer	98
Inverse duplex radio receiver, Bristol	
Iron pyrite crystal	29

J

|--|

\mathbf{L}

Lead in, antenna	6
Lightning and fire hazard, reduction	
of	10
Lightning arrester	
List of broadcasting stations 161-	175
Location, effect of, on radio recep-	
tion	152

						ugo
Loop	ante	enna .				7
Loud	spe	aker,	new	Western	Elec-	
tr	ic .					159
Low	loss	short	wave	receiver		129

М

	receiver				
Melco	receiver	circuit	 	3	44
	ator				
	ing cryst			28,	30
	tube, so				
Multi-i	ack		 		23

N

Neutralization of tube capacity	84
Neutralizing condenser 81,	86
Neutrodyne calibration chart	
Neutrodyne receiver circuit	147
Neutrodyne receiver circuit, "Fada	
160"	151
Neutrodyne receiver circuit, Freed	
	147
Neutrodyne receiver, "Fada 160"	
Neutrodyne receiver, Freed Eismann	146
Neutrodyne type receiver, construc-	
tion of	83
Neutroformers	151
New type loud speaker, type 540 AW	159

0

Oscillation, prevention	n of .		67
Oscillator circuit for	local	oscillator	101
Oscillator, local			96
Overloading vacuum	tubes		45

Р

Panel layouts, neutrodyne type re-	
ceiver	88
radio frequency amplifier receiver	68
simple crystal receiver	31
simple vacuum tube receiver	40
super-heterodyne receiver	106
three tube double circuit regen-	
erative receiver	60
two tube reflex receiver	77
ultimate receiver	123
Panel templates, see Templates	
Perikon detector	20
Perspective views of neutrodyne type	
receiver	90
radio frequency amplifier receiver	71
simple crystal receiver	34
simple vacuum tube receiver	42
three tube double circuit regen-	
erative receiver	61
two tube reflex receiver	80
ultimate receiver	122
Phones, see Telephone headset	
Plate voltage	2

Page

Page

Plate	voltage	supply	unit	for	$\mathbf{u}\mathbf{l}$	
	nate rec					115
Plug.	telephon	.e				23
Pocke	ts, radio					152
Polari	zing bat	tery				29
Poten	tiometer					22
Poten	tiometer.	in rad	lio fr	eque	ncy	
ci	renits					67
Poten	tiometer,	use i	n tw	o st	age	
2 0 1 0 1	idio amp	lifier				47
a	auto ump					

R

ĸ
Radio broadcasting stations, list of 161-175
Radio frequency amplifier receiver, construction of
Radio frequency inverse duplex re- ceiver, Bristol
Radio frequency transformers 20
Radio frequency, tuned 73, 83 Radio Legenoflex
Radiola, Regenoflex
Radio pockets 192
Padio receiver MelCo
Radio receiver, Melco circuit 144 Radio receiver, meutrodyne, "Fada
Radio receiver, metto circularitati Radio receiver, neutrodyne, "Fada 160"
Radio receiver, neutrouvite, riccu
Radio receiver, super-heterodyne,
Radio receiver, super-neterodyne, Radiola 152
Dadio shadow 100
Radio terms dictionary of
Radiofrons
Receiver, telephone
receiver
Reception range of simple crystal
Reception range of three tube double
girouit regenerative receiver 35
Reception range of two tube reliex
receiver
Rectifier unit, plate power 154
Reflection of radio waves 154 Reflect receiver, Regenoflex 146
Reflex receiver. two tube, construct
tion of
Regenerative receiver, three tube
double circuit
Regulations of National Board of
Fire Underwriters 10
Resistance grid leak 23
Registance of filament rneostat 2
Rheostat

Selectivity, circuit for	27
of simple crystal receiver 25. of simple vacuum tube receiver	44
of three tube recenerative receiver	00
Chadow radio	100
Shield for super-heterodyne receiver	109
Chart wave low loss receiver. Coll-	
struction of	140

ruy	e
	7
	54
	7
for super-heterodyne 9	6
Single wire antenna	6
Smoothing out filter 12	0
	3
	3
	18
	18
	8
	30
	22
Super-heterodyne receiver, construc-	
) 1

Super-heterodyne receiver, Radiola 152

Т

Table, calibration	92
characteristics of commercial	
vacuum tubes	2
Grid bias voltage for best amplifi-	
cation	3
Telephone headset 5,	24
Telephone plug	23
Templates for neutrodyne receiver	88
radio frequency amplifier receiver	69
short wave low loss receiver 133,	134
simple crystal receiver	32
simple vacuum tube receiver	41
	106
three tube double circuit regen-	1
erative receiver	60
two stage audio amplifier	48
two tube reflex receiver	78
Transformer, audio frequency	21
filament for ultimate receiver	119
intermediate frequency	98
plate for ultimate receiver	115
radio frequency	20
turns ratio	99
Tuning of neutrodyne type receiver	91
radio frequency amplifier receiver	70
simple crystal receiver	
simple vacuum tube receiver	44
super-heterodyne receiver	79
two tube reflex receiver	127
ultimate receiver	127
Turns radio, audio frequency trans-	99
former	

U

Ultimate r	eceiver,	constru	icti	on	0	f	112
Underwrit							
radio Up-to-date	installa						

V

Vacuum	tube	receiver,	constru	iction	
of si	mple	type			
Vacuula	tubes	, characte	ristics	of	1
Variable	air	condenser	s		22

			Page
Variome	ters	 	 . 58
Vertical			
Volume			
eter	as	 	 . 47

Wave length range, simple crystal	
receiver	33
Wave length range, two tube reflex	
receiver	76
Waves, radio diffraction of	154
Waves, radio diffusion of	154
Waves, radio, field strength of	155
Wave trap 25	, 31
Western Electric loud speaker, type	
540 AW	159
Wiring diagram, carborundum de-	
tector	29

* ugo
Wiring Diagram,
"Fada 160" neutrodyne 150
low loss short wave receiver 130
Melco receiver 144
neutrodyne type receiver 85, 147
radio frequency amplifier receiver 65
simple crystal receiver 27
simple vacuum tube receiver 38
super-heterodyne receiver 97
testing circuit 101
three tube regenerative receiver 56, 57
two stage audio frequency am-
plifier 46, 51
two tube reflex receiver 74
ultimate receiver 116
Woods Metal 28

l	1	7	
	5	۰.	

Zin	cite	crys	tal																			1	29	9
-----	------	------	-----	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	---	----	---

LATEST

REVISED CATALOGUE

of the Best

Practical and Mechanical Books

Including Automobile and Aviation Books



PRACTICAL BOOKS FOR PRACTICAL MEN

Each Book in this Catalogue is written by an Expert and is written so you can understand it

PUBLISHED BY

THE NORMAN W. HENLEY PUBLISHING CO. 2 West 45th Street, New York, U. S. A.

Established 1890

Any Book in this Catalogue sent prepaid on receipt of price Manuscripts solicited on Practical Subjects



	PAGE
Abrasives and Abrasive Wheels	29 I
Accidents	25 I
Ain Duolage	1. 26 I
Accidents. Air Brakes	t, 20 1
Arithmetic	7, 37 I
Automobile Books	5.6 I
Automobile Charts	6711
Automobile Ignition Sustang	7 3
Automobile ignition systems	1 1
Automobile Lighting	4 1
Automobile Questions and Answers	5 N
Automobile Repairing	5 1
Automobile Stopting Systems	
Automobile Starting Systems	
Automobile Trouble Charts	6,7 A
Automobile Welding	6 1 1
Aviation	8 1 1
Polla Flootnia	14 1
Dens, Electric	14 1
Bevel Gear.	21 A
Boats. Motor	30 1
Boiler Room Chart	Q N
Doilorg Marine	20 1
Doners, Marine	- 50 P
Brazing	9 P
Cams	21 P
Carburgtion Trouble Charts	7 D
Carburatora	
Carburetors	4 P
Car Charts	9 P
Cements	12 P
Abrasives and Abrasive Wheels. Accidents 22 Air Brakes 22 Arithmetic 13, 27 Automobile Books 3, 4, Automobile Charts 3, 4, Automobile Ignition Systems Automobile Lighting Automobile Lighting Automobile Lighting Automobile Repairing Automobile Starting Systems Automobile Starting Systems Automobile Welding, Aviation Bells, Electric. Bevel Gear Booler Room Chart Boiler Room Chart Boilers, Marine Brazing Carburetors Carburetors Carburetors. Carburetors Carburetors Carburetors Colal. Concrete, Shop Use. Coanbustion Concrete for Shop Use. Cosmetics. Dictionary 12 Dies. 13 Drawing or Plumbers. 13 Drawing for Plumbers. 13 Drawing for Plumbers. 13 Drawing for Plumbers. 13 Drawing for Plumbers. 14 Drawing for Plumbers. 15	21 0
Chanta	7 0 0
Charos	7,9 Q
Chemistry	10 R
Coal	24 B
Combustion	19 R
Comparate	10 1
Concrete	,12 R
Concrete for Farm Use	-11 R
Concrete for Shon Use	11 R
Cosmotion	20 1 1
Cosmetics	32 R
Dictionary	, 16 R
Dies	12 R
Drawing 12	, 32 S
Drawing for Disselson	, 04 0
Drawing for Plumbers	32 S
Dynamo Building	14 S
Electric Bells.	14 S
Electric Dictionary	16 S
Floatria Switchhoonda	
Electric Switchboards	10 8
Electric Toy Making	14 S
Electric Wiring	15 S
Electricity 13 14 15 16 17	, 18 S
Flootroplating	, 10 0
Enconopiating	19 S
Encyclopedia	29 S
Engine, Aviation.	8 8
E-T Air Brake	26 S
Factory Management	40 0
Pactory Management	19 S
rord Automobile	4 Si
Ford Tractor	4 St
Ford Trouble Chart	7 S
Formulas and Recipes	24 0
Tormulas and necipes	34 S
Factory Management. Ford Automobile. Ford Tractor . Ford Trouble Chart Formulas and Recipes. Fuel Gas Engines. Gas Tractor	19 T
Gas Engines	, 21 T
Gas Tractor	'39 T
Gearing and Cama	21 T
Clause and Callis.	21 T
Glossary Aviation Terms	8 T
Glossary Aviation Terms. Heating. High Frequency Apparatus. Horse-Power Chart. Hot Water Heating. House Wiring. 4 ydraulics. 16	37 T
High Frequency Apparatus.	15 T
Horse-Power Chart	26 1
Hot Water Heating	30 T
not water Heating	36 T 37 T
House Wiring	$ \begin{array}{c ccccccc} 18 & T \\ 22 & V \\ 22 & V \\ \hline V $
Hydraulics.	22 1
Ice	00 V
Tomition Organiza	22 V
ignition Systems.	$\begin{array}{c c} 4 & V \\ 7 & W \end{array}$
Ignition Trouble Chart.	7 W
India Rubber	35 W
Hydraulies. Ignition Systems. Ignition Trouble Chart. India Rubber. Interchangeable Manufacturing. Inventions.	35 W 27 W
Inventions	27 W
The children of the second sec	22 W
Inventions	4 W
Knots	23 W
4 6.7 7 7	

	AGE
Tethe Wowly	99
Lathe Work Liquid Air Locomotive Boilers. Locomotive Boilers. Locomotive Engineering	24
Link Mouous	24
Liquid Air	24
Locomotive Bollers	25
Locomotive Breakdowns	25
Locomotive Engineering	26
Machinist Books	29
Manual Training. Marine Engineering. Marine Gasoline Engines.	30
Marine Engineering	00
Marine Gasoline Engines	21
Mechanical Drawing Mechanical Movements	13
Mechanical Movements	28
Metal Work	12
Model Melving	90
Motor Boats	30
Motorevelos 7	31
Motor Truck	3
Motor Truck	30
Navai Engineering	00
Patents	22
Motor Making Motor Boats	31
Perfumery	32
Perspective	13
Pattern Making. Perfumery. Perspective. Plumbing	33
Punches	12
Producer Gas	21
Punches. Producer Gas. Questions and Answers on Automobile.	5
Questions on Heating	38
Questions on Heating 17, Radio 17, Railroad Accidents 17, Railroad Charts 17, Recipe Book 17, Refrigeration 17, Repairing Automobiles 17, Rope Work 17, Rubber 17,	18
Railroad Accidents	25
Railroad Charts	-9
Reging Book	34
Recipe DOOK	$\frac{34}{22}$
Reinigeration.	22
Repairing Automobiles	5 23
Rope Work	23
Rubber	35
Rubber Stamps Rubber Stamps Saw Filing Saws, Management of Serew Cutting Shop Construction	35
Saw Filing.	35
Saws, Management of	25
Screw Cutting	35
Shipbuilders' Pocket Book	30
Shop Construction	27
Shop Management	27
Shop Practice 97 99	29
Shop Tachce	29
Shop Tools	29
Sketching Paper	13
Slide valve	24
Soldering	9
Sphees and Rope Work	23
Steam Engineering	37
Steam Heating	37
Steel	38
Storage Batteries.	18
Submarine Chart.	-9
Switchboards.	15
Tapers	$\frac{10}{23}$
Telegraphy, Wireless	18
Telephone	18
Thread-Cutting	27
Tool Making	27
Tool Stool	27
Toy Making	38
Toy Making	14
Tractive Power Chart	9
Tractor, Gas.	39
Train Rules.	26
Vacuum Heating.	38
Valve Setting.	24
Ventilation	$\frac{5}{37}$
Walschaert Valve Gear	26
Waterproofing	12^{-20}
Welding	20
Wireless Telegraphy	39
Wiring	18
Wiring Diagrams	18
Screw Cutting Strey Cutting Shop Construction. Shop Construction. Shop Practice	15

 Knots.
 23
 Wiring Diagrams.
 15

 Any of these books promptly sent prepaid to any address in the world on receipt of price.
 16

 HOW TO REMIT.
 P.P. Postal Money Order, Express Money Order, Bank Draft, or Registered Letter.

AUTOMOBILES

THE MODERN GASOLINE AUTOMOBILE—ITS DESIGN, CONSTRUC-TION, MAINTENANCE AND REPAIR. By VICTOR W. PAGÉ, M.E.

WHAT IS SAID OF THIS BOOK:

"It is the best book on the Automobile seen up to date."—J. H. Pile, Associate Editor Automobile Trade Journal.

"Every Automobile Owner has use for a book of this character."-The Tradesman.

"This book is superior to any treatise heretofore published on the subject."—The Inventive Age.

"We know of no other volume that is so complete in all its departments, and in which the wide field of automobile construction with its mechanical intricacies is so plainly handled, both in the text and in the matter of illustrations."—The Motorist.

"The book is very thorough, a careful examination failing to disclose any point in connection with the automobile, its care and repair, to have been overlooked."— Iron Age.

"Mr. Pagé has done a great work, and benefit to the Automobile Field."---W. C. Hasford, Mgr. Y. M. C. A. Automobile School, Boston, Mass.

"It is just the kind of a book a motorist needs if he wants to understand his car."— American Thresherman.

THE MODERN MOTOR TRUCK, ITS DESIGN, CONSTRUCTION, OPERA-TION AND REPAIR. By VICTOR W. PAGÉ.

THE MODEL T FORD CAR, ITS CONSTRUCTION, OPERATION AND REPAIR, INCLUDING THE FORDSON FARM TRACTOR, F. A. LIGHT-ING AND STARTING SYSTEM, FORD MOTOR TRUCK. By VICTOR W. PAGÉ.

This is the most complete and practical instruction book ever published on the Ford car and Fordson tractor. All parts of the Ford Model T car and Fordson tractor are described and illustrated in a comprehensive manner. The construction is fully treated and operating principle made clear to everyone. Complete instructions for driving and repairing are given. To the New Revised Edition matter has been added on the Ford Truck and Tractor Conversion Sets and Genuine Fordson Tractor. All parts are described. All repair processes illustrated and fully explained. Written so all can understand—no theory, no guesswork. New revised and enlarged Edition just published. 153 illustrations, 410 pages, 2 large folding plates. Price **\$2.00**

AUTOMOBILE STARTING, LIGHTING AND IGNITION SYSTEMS. By VICTOR W. PAGÉ, M.E.

This practical volume has been written with special reference to the requirements of the non-technical reader desiring easily understood, explanatory matter, relating to all types of automobile ignition. starting and lighting systems. It can be understood by anyone, even without electrical knowledge, because elementary electrical principles are considered before any attempt is made to discuss features of the various systems. These basic principles are clearly stated and illustrated with simple diagrams. All the leading systems of starting, lighting and ignition have been described and illustrated with the co-operation of the experts employed by the manufacturers. Wring diagrams are shown in both technical and non-technical forms. All symbols are fully explained. It is a complete exposition of storage battery construction, care and repair. All types of starting motors, generators, magnetos, and all ignition or lighting system units are fully explained. The systems of cars already in use as well as those that are to come are considered. *Every person in the automobile business needs this volume.* 5½x7½. Cloth. 815 pages, 492 illustrations, 3 folding plates. New revised and enlarged edition. Price

GASOLINE AND KEROSENE CARBURETORS, CONSTRUCTION, IN-STALLATION AND ADJUSTMENT. By VICTOR W. PAGÉ. A new upto-date Book on Modern Carburetion Practice.

to-date Book on Modern Carbureton Practice. This is a simple, comprehensive, and authoritative treatise for practical men explaining all basic principles pertaining to carburetion, showing how liquid fuels are vaporized and turned into gas for operating all types of internal combustion engines intended to operate on vapors of gasoline, kerosene, benzol, and alcohol. All leading types of carburetors are described in detail, special attention being given to the forms devised to use the cheaper fuels such as kerosene. Carburction troubles, fuel system troubles, carburetor repairs and installation, electric primers and economizers, hot spot manifolds and all modern carburetor developments are considered in a thorough manner. Methods of adjusting all types of carburetors are fully discussed as well as suggestions for securing maximum fuel economy and obtaining highest engine power. This book is invaluable to repairmen, students, and motorists, as it includes the most complete exposition on kerosene carburetors ever published. The drawings show all parts of late types of carburetors. 213 pages. 89 illustrations. **32.00**

HINTS AND TIPS FOR AUTOMOBILISTS. By VICTOR W. PAGÉ.

The book is ideal for the busy man or woman who wants to know about car operation and upkeep because of the economies possible when an automobile is intelligently operated. It contains many money-saving hints and a brief simple exposition of location and remedy of roadside troubles apt to occur under ordinary operating conditions. Price 75 cents

AUTOMOBILE REPAIRING MADE EASY. By VICTOR W. PAGÉ, M.E.

A comprehensive, practical exposition of every phase of modern automobile repairing practice. Outlines every process incidental to motor car restoration. Gives plaus for workshop construction, suggestions for equipment, power needed, machinery and tools necessary to carry on the business successfully. Tells how to overhaul and repair all parts of all automobiles. Everything is explained so simply that motorists and students can acquire a full working knowledge of automobile repairing. This work starts with the engine, then considers carburction, ignition, cooling and lubrication systems. The clutch, change-speed gearing and transmission system are considered in detail. Contains instructions for repairing and rules of practice are given for the mechanic. Explains fully valve and magneto timing, "tuning" engines, systematic location of trouble, repair of ball and roller bearings, shop kinks, first aid to injured and a multitude of subjects of interest to all in the garage and repair business.

WHAT IS SAID OF THIS BOOK:

"'Automobile Repairing Made Easy' is the best book on the subject I have ever seen and the only book I ever saw that is of any value in a garage."—Fred Jeffrey, Martinsburg, Neb.

"I wish to thank you for sending me a copy of 'Automobile Repairing Made Easy." I do not think it could be excelled."—S. W. Gisriel, Director of Instruction, Y. M. C. A., Philadelphia, Pa.

QUESTIONS AND ANSWERS RELATING TO MODERN AUTOMOBILE CONSTRUCTION, DRIVING AND REPAIR. By VICTOR W. PAGÉ, M.E.

A practical self-instructor for students, mechanics and motorists, consisting of thirtyseven lessons in the form of questions and answers, written with special reference to the requirements of the non-technical reader desiring easily understood, explanatory matter relating to all branches of automobiling. The subject-matter is absolutely correct and explained in simple language. If you can't answer all of the following questions, you need this work. The answers to these and nearly 2000 more are 50 be found in its pages. Give the name of all important parts of an automobile and describe their functions? Describe action of latest types of kerosene carburetors? What is the difference between a "double" ignition system and a "dual" ignition system? Name parts of an induction coil? How are valves timed? What is an electric motor starter and how does it work? What are advantages of worm drive gearing? Name the causes of lost power in automobiles? Describe all noises due to deranged mechanism and give causes? How can you adjust a carburetor by the color of the exhaust gases? What causes "popping" in the carburetor? What tools and supplies are needed to equip a car? How do you drive various makes of cars? What is a differential look and where is it used? Name different systems of wire wheel construction, etc., etc. A popular work at a popular price. $5\frac{1}{4}$ x7 $\frac{1}{2}$. Cloth. 701 pages, 387 illustrations, 3 folding plates. New revised edition. Price \$2.00

WHAT IS SAID OF THIS BOOK:

"If you own a car-get this book."-The Glassworker.

"We can name no writer better qualified to prepare a book of instruction on automobiles than Mr. Victor W. Page."—Scientific American.

"The best automobile catechism that has appeared."—Automobile Topics.

"There are few men, even with long experience, who will not find this book useful. Great pains have been taken to make it accurate. Special recommendation must be given to the illustrations, which have been made specially for the work. Such excellent books as this greatly assist in fully understanding your automobile."—Engineering News.

HOW TO RUN AN AUTOMOBILE. By VICTOR W. PAGÉ.

THE AUTOMOBILIST'S POCKET COMPANION AND EXPENSE RECORD. By VICTOR W. PAGÉ.

AUTOMOBILE WELDING WITH THE OXY-ACETYLENE FLAME. Bv M. KEITH DUNHAM.

Explains in a simple manner apparatus to be used, its care, and how to construct necessary shop equipment. Proceeds then to the actual welding of all automobile parts, in a manner understandable by everyone. Gives principles never to be forgotten. This book is of utmost value, since the perplexing problems arising when metal is heated to a melting point are fully explained and the proper methods to overcome them shown. 167 pages. Fully illustrated. Price. . . . \$1.50

AUTOMOBILE, AVIATION AND MOTORCYCLE CHARTS

AVIATION CHART—LOCATION OF AIRPLANE POWER PLANT TROUBLES MADE EASY. By MAJOR VICTOR W. PAGÉ, A.S., S.C.U.S.R.

A large chart outlining all parts of a typical airplane power plant, showing the points where trouble is apt to occur and suggesting remeiles for the common defects. In-tended especially for aviators and aviation mechanics on school and field duty. Price 35 cents

CHART. GASOLINE ENGINE TROUBLES MADE EASY-A CHART SHOW-ING SECTIONAL VIEW OF GASOLINE ENGINE. Compiled by VICTOR W. PAGÉ, M.E.

It shows clearly all parts of a typical four-cylinder gasoline engine of the four-cycle type. It outlines distinctly all parts liable to give trouble and also details the de-rangements apt to interfere with smooth engine operation. Valuable to students, motorists, mechanics, repairmen, garagemen, automobile sales-men, chauffeurs, motorboat owners, motor-truck and tractor drivers, aviators, motor-cyclists, and all others who have to do with gasoline power plants. It simplifies location of all engine troubles, and while it will prove invaluable to the novice, it can be used to advantage by the more expert. It should be on the walls of every public and private garage, automobile repair shop, club house or school. It can be carried in the automobile or pocket with ease, and will insure against loss of time when engine trouble manifests itself.

by a practical network for all who motor. More information for the money than ever before offered. No details omitted. Size 25x38 inches. Securely mailed on receipt of . 35 cents .

CHART. LOCATION OF FORD ENGINE TROUBLES MADE EASY. Compiled by VICTOR W. PAGÉ, M.E.

CHART. LUBRICATION OF THE MOTOR CAR CHASSIS. Compiled by VICTOR W. PAGÉ, M.E.

CHART. LOCATION OF CARBURETION TROUBLES MADE EASY. Compiled by VICTOR W. PAGÉ, M.E.

CHART. LOCATION OF IGNITION SYSTEM TROUBLES MADE EASY. Compiled by VICTOR W. PAGÉ, M.E.

CHART. LOCATION OF COOLING AND LUBRICATION SYSTEM FAULTS. Compiled by VICTOR W. PAGÉ, M.E.

CHART. LOCATION OF STARTING AND LIGHTING SYSTEM FAULTS.

The most complete chart yet devised, showing all parts of the modern automobile starting, lighting and ignition systems, giving instructions for systematic location of all faults in wiring, lamps, motor or generator, switches and all other units. Invaluable to motorists, chauffeurs and repairmen. Size 24x38 inches. Price . **35 cents**

CHART. MOTORCYCLE TROUBLES MADE EASY. Compiled by VICTOR W. PAGE, M.E.

AVIATION

A B C OF AVIATION. By MAJOR VICTOR W. PAGÉ.

This book describes the basic principles of aviation, tells how a balloon or dirigible is made and why it floats in the air. Describes how an airplane flies. It shows in detail the different parts of an airplane, what they are and what they do. Describes all types of airplanes and how they differ in construction; as well as detailing the advantages and disadvantages of different types of aircraft. It includes a complete dictionary of aviation terms and clear drawings of leading airplanes. The reader will find simple instructions for unpacking, setting up, and rigging airplanes. A full description of airplane control principles is given and methods of flying are discussed at length.

AVIATION ENGINES—DESIGN; CONSTRUCTION; REPAIR. By MAJOR VICTOR W. PAGÉ, A.S., S.C.U.S.R.

This treatise, written by a recognized authority on all of the practical aspects of internal combustion engine construction, maintenance, and repair, fills the need as no other book does. The matter is logically arranged; all descriptive matter is simply expressed and copiously illustrated, so that anyone can understand airplane engine operation and repair even if without previous mechanical training. This work is invaluable for anyone desiring to become an aviator or aviation mechanic. The latest rotary types, such as the Gnome Monosoupape, and LeRhone, are fully explained, as well as the recently developed Vee and radial types. The subjects of carburetion, ignition, cooling, and lubrication also are covered in a thorough manner. The chapters on repair and maintenance are distinctive and found in no other book on this subject. Not a technical book, but a practical, easily understood work of reference for all interested in aeronautical science. 589 pages. 253 illustrations. **38.00**

GLOSSARY OF AVIATION TERMS — ENGLISH-FRENCH; FRENCH-ENGLISH. By MAJOR VICTOR W. PAGÉ, A.S., S.C.U.S.R., and LIEUT. PAUL MONTARIOL, of the French Flying Corps.

A complete glossary of practically all terms used in aviation, having lists in both French and English with equivalents in either language. Price, net . . \$1.00

APPLIED AERODYNAMICS. By G. P. THOMPSON.

This is a scientific and mathematical treatise that has a special appeal to the student and engineer who are seeking exact information on the acrodynamics of heavier-thanair craft and data on airplane design testing. This book gives an up-to-date presentation of the existing state of Aeronautical Science. In addition to a very full dicussion of the qualities which determine the speed and rate of climb of an aeroplane and the method by which they can be calculated, special attention is paid to stability —a problem now fairly well understood, and to controllability—our knowledge of which is at present in a much more elementary state. Attention is directed to the numerous directions in which further information is required, especially in the form of full-scale experiments. 312 pages (7 x 10). Illustrated with over 142 Diararand Graphic Charts. Price \$12.50

AVIATION CHART—LOCATION OF AIRPLANE POWER PLANT TROUBLES MADE EASY. By Major Victor W. Pagé, A.S., S.C.U.S.R.

BRAZING AND SOLDERING

BRAZING AND SOLDERING. By JAMES F. HOBART.

SOLDERING AND BRAZING. By RAYMOND FRANCIS YATES.

CHARTS

MODERN SUBMARINE CHART.

A cross-section view, showing clearly and distinctly all the interior of a Submarine of the latest type. You get more information from this chart, about the construction and operation of a Submarine, than in any other way. No details omitted—everything is accurate and to scale. All the machinery and devices fitted in a modern Submarine Boat are shown. 35 cents

BOX CAR CHART.

GONDOLA CAR CHART.

PASSENGER-CAR CHART.

STEEL HOPPER BOTTOM COAL CAR.

TRACTIVE POWER CHART.

A chart whereby you can find the tractive power or drawbar pull of any locomotive without making a figure. Shows what cylinders are equal, how driving wheels and steam pressure affect the power. What sized engine you need to exert a given drawbar pull or anything you desire in this line. 50 cents

HORSE-POWER CHART

Shows the horse-power of any stationary engine without calculation. No matter what the cylinder diameter of stroke, the steam pressure of cut-off, the revolutions, or whether condensing or non-condensing, it's all there. Easy to use, accurate, and saves time and calculations. Especially useful to engineers and designers. 50 cents

BOILER ROOM CHART. By GEO. L. FOWLER.

CHEMISTRY

HOW TO MAKE AND USE A SMALL CHEMICAL LABORATORY. By RAYMOND FRANCIS YATES.

CONCRETE

JUST PUBLISHED—CONCRETE WORKERS' REFERENCE BOOKS. A SERIES OF POPULAR HANDBOOKS FOR CONCRETE USERS. Prepared by A. A. HOUGHTON.

The author, in preparing this Series, has not only treated on the usual types of construction, but explains and illustrates molds and systems that are not patented, but which are equal in value and often superior to those restricted by patents. These molds are very easily and cheaply constructed and embody simplicity, rapidity of operation, and the most successful results in the molded concrete. Each of these Twelve books is fully illustrated, and the subjects are exhaustively treated in plain English.

CONCRETE WALL FORMS. By A. A. HOUGHTON.

CONCRETE FLOORS AND SIDEWALKS. By A. A. HOUGHTON.

The molds for molding squares, hexagonal and many other styles of mosaic floor and sidewalk blocks are fully illustrated and explained. (No. 2 of Series) . . . 75 cents

PRACTICAL CONCRETE SILO CONSTRUCTION. By A. A. HOUGHTON.

Complete working drawings and specifications are given for several styles of concrete silos, with illustrations of molds for monolithic and block silos. The tables, data, and information presented in this book are of the utmost value in planning and constructing all forms of concrete silos. (No. 3 of Series) 75 cents

MOLDING CONCRETE CHIMNEYS, SLATE AND ROOF TILES. By A. A. HOUGHTON.

The manufacture of all types of concrete slate and roof tile is fully treated. Valuable data on all forms of reinforced concrete roofs are contained within its pages. The construction of concrete chimneys by block and monolithic systems is fully illustrated and described. A number of ornamental designs of chimney construction with molds are shown in this valuable treatise. (No. 4 of Series.). 75 cents

MOLDING AND CURING ORNAMENTAL CONCRETE. By A. A. HOUGHTON.

CONCRETE MONUMENTS, MAUSOLEUMS AND BURIAL VAULTS. By A. A. HOUGHTON.

MOLDING CONCRETE BATHTUBS, AQUARIUMS AND NATATORIUMS. By A. A. HOUGHTON.

CONCRETE BRIDGES, CULVERTS AND SEWERS. By A. A. HOUGHTON.

A number of ornamental concrete bridges with illustrations of molds are given. A collapsible center or core for bridges, culverts and sewers is fully illustrated with de tailed instructions for building. (No. 8 of Series.)

CONSTRUCTING CONCRETE PORCHES. By A. A. HOUGHTON.

MOLDING CONCRETE FLOWER-POTS, BOXES, JARDINIERES, ETC. By A. A. HOUGHTON.

MOLDING CONCRETE FOUNTAINS AND LAWN ORNAMENTS. By A. A. HOUGHTON.

CONCRETE FROM SAND MOLDS. By A. A. HOUGHTON.

ORNAMENTAL CONCRETE WITHOUT MOLDS. By A. A. HOUGHTON.

The process for making ornamental concrete without molds has long been held as a secret, and now, for the first time, this process is given to the public. The book reveals the secret and is the only book published which explains a simple, practical method whereby the concrete worker is enabled, by employing wood and metal templates of different designs, to mold or model in concrete any Cornice, Archivolt, Column, Pedestal, Base Cap, Urn or Pier in a monolithic form—right upon the job. These may be molded in units or blocks, and then built up to suit the specifications demanded. This work is fully illustrated, with detailed engravings. Price . \$2.00

CONCRETE FOR THE FARM AND IN THE SHOP. By H. Colin Campbell, C.E., E.M.

A new book illustrating and describing in plain, simple language many of the numerous applications of concrete within the range of the home worker. Among the subjects treated are:

Principles of reinforcing; methods of protecting concrete so as to insure proper hardening; home-made mixers; mixing by hand and machine; form construction, described and illustrated by drawings and photographs; construction of concrete walls and fences; concrete fence posts; concrete gate posts; corner posts; clothes line posts; grape arbor posts; tanks; troughs; cisterns; hog wallows; feeding floors and barnyard pavements; foundations; well curbs and platforms; indoor fleors; sidewalks; steps; concrete hotbeds and cold frames; concrete slab roofs; walls for buildings; repairing leaks in tanks and cisterns, etc., etc. A number of convenient and practical tables for estimating quantities, and some practical examples, are also given. (5 x 7). 149 pages, 51 illustrations. Price

POPULAR HANDBOOK FOR CEMENT AND CONCRETE USERS. By Myron H. Lewis.

This is a concise treatise of the principles and methods employed in the manufacture and use of cement in all classes of modern works. The author has brought together in this work all the salient matter of interest to the user of concrete and its many diversified products. The matter is presented in logical and systematic order, clearly written, fully illustrated and free from involved mathematics. Everything of value to the concrete user is given, including kinds of cement employed in construction, concrete architecture, inspection and testing, waterproofing, coloring and painting, rules, tables, working and cost data. The book comprises thirty-three chapters, 430 pages, 126 illustrations. Price. **\$3.00**

WATERPROOFING CONCRETE. By Myron H. Lewis.

DICTIONARIES

STANDARD ELECTRICAL DICTIONARY. By T. O'CONOR SLOANE.

DIES-METAL WORK

DIES: THEIR CONSTRUCTION AND USE FOR THE MODERN WORKING OF SHEET METALS. By J. V. WOODWORTH.

A most useful book, and one which should be in the hands of all engaged in the presworking of metals: treating on the Designing. Constructing, and Use of Tools, Fixtures and Devices, together with the manner in which they should be used in the Power Press, for the cheap and rapid production of the great variety of sheet-metal articles now in use. It is designed as a guide to the production of sheet-metal parts at the minimum of cost with the maximum of output. The hardening and tempering of Press tools and the classes of work which may be produced to the best advantage by the use of dies in the power press are fully treated. Its 505 illustrations show dies, press fixtures and sheet-metal working devices, the descriptions of which are so clear and practical that all metal-working mechanics will be able to understand how to design, construct and use them. Many of the dies and press fixtures treated were either constructed by the author or under his supervision. Others were built by skilful mechanics and are in use in large sheet-metal establishments and machine shops. 6th Edition. 400 pages, 523 illustrations. Price **33.50**

PUNCHES, DIES AND TOOLS FOR MANUFACTURING IN PRESSES. By J. V. WOODWORTH.

This work is a companion volume to the author's elementary work entitled "Dies. Their Construction and Use." It does not go into the details of die-making to the extent of the author's previous book, but gives a comprehensive review of the field of operations carried on by presses. A large part of the information given has been drawn from the author's personal experience. It might well be termed an Encyclopedia of Die-Making, Punch-Making, Die-Sinking, Sheet-Metal Working, and Making of Special Tools, Subpresses, Devices and Mechanical Combinations for Punching, Cutting, Bending, Forming, Piercing, Drawing, Compressing and Assembling Sheet-Metal Parts, and also Articles of other Materials in Machine Tools. 3rd Edition. 483 pages, 702 illustrations. **54** 50

DRAWING—SKETCHING PAPER

PRACTICAL PERSPECTIVE. By RICHARDS and COLVIN.

Shows just how to make all kinds of mechanical drawings in the only practical perspective isometric. Makes are known of incenting plain so that any mechanic can understand a sketch or drawing in this way. Saves time in the drawing room, and mistakes in the shops. Contains practical examples of various classes of work. 4th Edition. \$1.00

LINEAR PERSPECTIVE SELF-TAUGHT. By HERMAN T. C. KRAUS.

This work gives the theory and practice of linear perspective, as used in architectural, engineering and mechanical drawings. Persons taking up the study of the subject by themselves will be able, by the use of the instruction given, to readily grasp the subject, and by reasonable practice become good perspective draftsmen. The arrange-ment of the book is good; the plate is on the left-hand, while the descriptive text follows on the opposite page, so as to be readily referred to. The drawings are on sufficiently large scale to show the work clearly and are plainly figured. There is included a self-explanatory chart which gives all information necessary for the thorough understanding of perspective. This chart alone is worth many times over the price of the book. 2d Revised and enlarged Edition. **\$3.00**

SELF-TAUGHT MECHANICAL DRAWING AND ELEMENTARY MACHINE **DESIGN.** By F. L. SYLVESTER, M.E., Draftsman, with additions by **ERIK** OBERG, associate editor of "Machinery."

A NEW SKETCHING PAPER.

ELECTRICITY

ARITHMETIC OF ELECTRICITY. By Prof. T. O'CONOR SLOANE.

A practical treatise on electrical calculations of all kinds reduced to a series of rules, all A practical treatise on electrical calculations of all kinds reduced to a series of rules, and of the simplest forms, and involving only ordinary arithmetic; each rule illustrated by one or more practical problems, with detailed solution of each one. This book is classed among the most useful works published on the science of electricity, covering classed among the most useful works published on the science of electricity, covering as it does the mathematics of electricity in a manner that will attract the attention of those who are not familiar with algebraical formulas. 22nd Edition. 196 pages. **31.50** Price .

COMMUTATOR CONSTRUCTION. By WM. BAXTER, JR.

DYNAMO BUILDING FOR AMATEURS, OR HOW TO CONSTRUCT A FIFTY-WATT DYNAMO. By ARTHUR J. WEED, Member of N. Y. Electrical Society.

A practical treatise showing in detail the construction of a small dynamo or motor, the entire machine work of which can be done on a small foot lathe. Dimensioned working drawings are given for each piece of machine work, and each operation is clearly described. This machine, when used as a dynamo, has an output of fifty watts; when used as a motor it will drive a small drill press or lathe. It can be used to drive a sewing machine on any and all ordinary work. The book is illustrated with more than sixty original engravings showing the actual construction of the different parts. Among the contents are chapters on: 1. Fifty-Watt Dynamo. 2. Side Bearing Rods. 3. Field Punching. 4. Bearings. 5. Commutator. 6. Pulley, 7. Brush Holders. 8. Connection Board. 9. Armature Shaft. 10. Armature. 11. Armature Winding. 12. Field Winding. 13. Connecting and Starting. Price, cloth, \$1.00

ELECTRIC BELLS. By M. B. SLEEPER.

ELECTRICIANS' HANDY BOOK. By Prof. T. O'CONOR SLOANE.

This work is Intended for the practical electrician who has to make things go. The entire field of electricity is covered within its pages. Among some of the subjects treated are: The Theory of the Electric Current and Circuit, Electro-Chemistry, Primary Batteries, Storage Batteries, Generation and Utilization of Electric Powers, Alternating Current, Armature Winding, Dynamos and Motors, Motor Generators, Operation of the Central Station Switchboards, Safety Appliances, Distribution of Electric Light and Power, Street Mains, Transformers, Arc and Incandescent Lighting, Electric Measurements, Photometry, Electric Railways, Telephony, Bell-Wiring, Electric-Plating, Electric Heating, Wireless Telegraphy, etc. It contains no useless theory; everything is to the point. It teaches you just what you want to know about electricity. It is the standard work published on the subject. Fortysix chapters, 600 engravings. New 5th Edition, Revised and Enlarged. Price **\$4.00**

ELECTRIC TOY MAKING, DYNAMO BUILDING, AND ELECTRIC MOTOR CONSTRUCTION. By Prof. T. O'CONOR SLOANE.

This work treats of the making at home of electrical toys, electrical apparatus, motors, dynamos and instruments in general, and is designed to bring within the reach of young and old the manufacture of genuine and useful electrical appliances. The work is especially designed for amateurs and young folks.

Thousands of our young people are daily experimenting, and busily engaged in making electrical toys and apparatus of various kinds. The present work is just what is wanted to give the much needed information in a plain, practical manner, with illustrations to make easy the carrying out of the work. 20th Edition. 210 pages, 77 illustrations. Price \$1.50

EXPERIMENTAL HIGH FREQUENCY APPARATUS — HOW TO MAKE AND USE IT. By THOMAS STANLEY CURTIS.

HIGH FREQUENCY APPARATUS, ITS CONSTRUCTION AND PRACTICAL APPLICATION. By THOMAS STANLEY CURTIS.

The most comprehensive and thorough work on this interesting subject ever produced. The book is essentially practical in its treatment and it constitutes an accurate record of the researches of its author over a period of several years, during which time dozens of coils were built and experimented with. The work has been divided into six basic parts. The first two chapters tell the uninitated reader what the high frequency current is, what it is used for, and how it is produced. The second section, comprising four chapters, describes in detail the principles of the transformer, condenser, spark gap, and oscillation transformer, and covers the main points in the design and construction of these devices as applied to the work in hand. The third section covers the construction of small high frequency outfits designed for experimental work in the home laboratory or in the classroom. The fourth section is devoted to electrotherapeutic and X-Ray apparatus. The fifth describes apparatus for the cultivation of plants and vegetables. The sixth section is devoted to a comprehensive discussion of apparatus of large size for use upon the stage in spectacular productions. The closing chapter, giving the current prices of the parts and materials required for the purchase of the necessary goods. The Second Edition includes much new matter along the line of home-made therapeutic outfits for physicians' use. The matter on electro plant culture has also been elaborated upon. Second Revised and Enlarged Edition. 266 pages. New second edition. Fully illustrated. Price **. \$3.00**

ELECTRIC WIRING, DIAGRAMS AND SWITCHBOARDS. By NEWTON HARRISON.

A thoroughly practical treatise covering the subject of Electric Wiring in all its branches, including explanations and diagrams which are thoroughly explicit and greatly simplify the subject. Practical, every-day problems in wiring are presented and the method of obtaining intelligent results clearly shown. Only arithmetic is used. Ohm's law is given a simple explanation with reference to wiring for direct and alternating currents. The fundamental principle of drop of potential in circuits is shown with its various applications. The simple circuit is developed with the position of mains, redeers and branches; their treatment as a part of a wiring plan and their employment in house wiring clearly illustrated. Some simple facts about testing are included in connection with the wiring. Molding and conduit work are given careful consideration; and switchboards are systematically treated, built up and illustrated, showing the purpose they serve, for connection with the circuits, and to shunt and compound wound machines. The simple principles of switchboard construction, the development of the switchboard, the connections of the various instruments, including the lightning arrester, are also plainly set forth.

Ingrating arrester, are also planny set rotation. Alternating current wiring is treated, with explanations of the power factor, conditions calling for various sizes of wire, and a simple way of obtaining the sizes for single-phase, two-phase and three-phase circuits. This is the only complete work issued showing and telling you what you should know about direct and alternating current wiring. It is a ready reference. The work is free from advanced technicalities and mathematics, arithmetic being used throughout. It is in every respect a handy, well-written, instructive, comprehensive volume on wiring for the wireman, foreman, contractor, or electrician. 3rd edition, revised and enlarged. 315 pages; 137 illustrations. S2.50

HOUSE WIRING. By THOMAS W. POPPE.

This work describes and illustrates the actual installation of Electric Light Wiring, the manner in which the work should be done, and the method of doing it. The book can be conveniently carried in the pocket. It is intended for the Electrician, Helps, and Apprentice. It solves all Wiring Problems and contains nothing that conflicts with the rulings of the National Board of Fire Underwriters. It gives just the information essential to the Successful Wiring of a Building. Among the subjects treated are Locating the Meter. Panel Boards. Switches. Plug Receptacles. Brackets. Ceiling Fixtures. The Meter Connections. The Feed Wires. The Steel Armored Cable System. The Flexible Steel Conduit System. The Ridig Conduit System. A digest of the National Board of Fire Underwriters' rules relating to metallic wiring systems. Various switching arrangements explained and diagrammed. The easiest method or testing the Three- and Four-way circuits explained. The grounding of all metallic wiring systems and the reason for doing so shown and explained. The insulation of the metal parts of lamp fixtures and the reason for the same described and illustrated. 208 pages. 4th Edition, revised and enlarged. 160 illustrations. Flexible cloth. **Sti.00**

HOW TO BECOME A SUCCESSFUL ELECTRICIAN. By Prof. T. O'CONOR

SLOANE.

STANDARD ELECTRICAL DICTIONARY. By T. O'CONOR SLOANE.

An indispensable work to all interested in electrical science. Suitable alike for the student and professional. A practical handbook of reference containing definitions of about 5,000 distinct words, terms and phrases. The definitions are terse and concise and include every term used in electrical science. Recently issued. An entirely new edition. Should be in the possession of all who desire to keep abreast with the progress of this branch of science. In its arrangement and typography the book is very convenient. The word or term defined is printed in black-faced type which readily catches the eye, while the body of the page is in smaller but distinct type. The definitions are well worded, and so as to be understood by the non-technical reader. The general plan seems to be to give an exact, concise definition, and then amplify and explain in a more popular way. Synonyms are also given, and references to other words are indexed in every reasonable combination of words, reference to the proper place in the body of the body of the body of the body of file body of file body of the body of a start is a start in a sub readily catches are made. A very complete and accurate index of fifty pages is at the end of the volume; and as this index contains all synonyms, and as all phrases are indexed in every reasonable combination of words, reference to the proper place in the body of the book is readily made. It is difficult to decide how far a book of this character is to keep the dictionary form, and to what extent it may assume the encyclopedia form. For some purposes, concise, exactly worded definitions are needed; for other purposes, more extended descriptions are required. This book seeks to satisfy both demands, and does it with considerable success. Complete, concise and convenient. 800 pages. Nearly 500 illustrations. New Revised and Enlarged Edition.

ELECTRICITY SIMPLIFIED. By Prof. T. O'CONOR SLOANE.

The object of "Electricity Simplified" is to make the subject as plain as possible and to show what the modern conception of electricity is; to show how two plates of different metal, immersed in acid, can send a message around the globe; to explain how a bundle of copper wire rotated by a steam engine can be the agent in lighting our streets, to tell what the volt, ohm and ampere are, and what high and low tension mean; and to answer the questions that perpetually arise in the mind in this age of electricity. 15th Revised Edition. 218 pages. Illustrated. Price **\$1.50**

RADIO-DESIGN DATA FOR RADIO TRANSMITTERS AND RECEIVERS. By MILTON B. SLEEPER.

Far from being a collection of formulas, Design Data takes up in proper sequence the problems encountered in planning all types of receiving sets for short, medium and long wave work, and spark coil, transformer and vacuum tube transmitters operating on 200 meters. Tables have been worked out so that values can be found without the use of mathematics. Radio experimenters will find here information which will enable them to have the most modern and efficient equipment. Price . 25 cents

RADIO-HENLEY'S 222 RADIO CIRCUIT DESIGNS. ANDERSON.

An entirely new and thoroughly practical book on radio circuit designs which will meet the needs of every radio enthusiast, whether novice or expert, amateur or pro-fessional. It is replete with correct and trustworthy radio information from which any one can successfully build and operate any of the circuits given. Contains the largest collection of radio circuits and hook ups ever published and includes all the standard types and latest developments.

This new book treats the subject in an entirely different and novel way, as it is the only book that illustrates the complete electrical design of the circuits, showing the electrical values of inductances, capacities and resistances, with the name of each element on the diagram of the circuit.

The book explains in simple words the principles of operation of every circuit described and the functions of all of the component pieces of apparatus—but carefully avoids needless theory. It is so simple that the novice will understand it; so thorough that he can build successfully any circuit it contains without any other assistance; so suggestive of new circuit arrangements that the most insatiable experimenter will suggestive of new circuit arrangements that the most insatiable experimenter will find it an inexhaustible source of circuits; so comprehensive that the most advanced amateur will find inspiration in its pages; so complete and conveniently arranged that the expert radio engineer will find it an invaluable and handy reference volume; so thoroughly indexed that the reader can find at once just the circuit information he is seeking. It is a veritable fountain of authoritative radio information. It brings to the side of every experimenter the results of research in the largest industrial, university, and government radio laboratories, and the expert knowledge of the greatest radio engineers. It is the radio experimenter's indispensable assistant greatest radio engineers. It is the radio experimenter's indispensable assistant-

predest ratio engineers. It is the ratio experimence's indispensable assistant his inseparable laboratory companion. In addition it contains a list of all symbols and a glossary of all technical terms used in the book; a revised and up-to-date list of all the important broadcasting stations in the United States and Canada, together with their operating wave lengths or frequencies. 271 pages. 284 diagrams. Price **31**.00

By MILTON B. SLEEPER. RADIO-RADIO HOOK-UPS.

In this book the best circuits for different instruments and various purposes have been the this book the best circuits for different instruments and values purposes have been carefully selected and grouped together. All the best circuits for damped and un-damped wave receiving sets, buzzer, spark coil and transformer sending equipment, as well as vacuum tube telegraph and telephone transmitters, wavemeters, vacuum tube measuring instruments, audibility meters, etc., are shown in this book. . **25 cents**

RADIO-EXPERIMENTAL WIRELESS STATIONS. By P. E. Edelman.

The theory, design, construction and operation is fully treated including Wireless Telephony, Vacuum Tube, and quenched spark systems. The new enlarged edition is just issued and is strictly up to date, correct and complete. This book tells how to make apparatus to not only hear all telephoned and telegraphed radio mes-sages, but also how to make simple equipment that works for transmission over rea-sonably long distances. Then there is a host of new information included. The first and only book to give you all the recent important radio improvements, some of which have never before been published. This volume anticipates every need of the reader who wants the gist of the art, its principles, simplified calculations, appara-tus dimensions, and understandable directions for efficient operation. Vacuum tube circuits: amplifiers; long-distance sets; loop, coil, and underground jects presented in detail that satisfies. It is independent and one of the few that describe all modern systems.

describe all modern systems. Endorsed by foremost instructors for its clear accuracy, preferred by leading amateurs for its dependable designs. The new experimental Wireless Stations is sure to be most satisfactory for your purposes. 27 chapters, 392 pages. 167 illustra-tions. Price \$3.00

STORAGE BATTERIES SIMPLIFIED. BY VICTOR W. PAGÉ, M.S.A.E.

A complete treatise on storage battery operating principles, repairs and applications. The greatly increasing application of storage batteries in modern engineering and mechanical work has created a demand for a book that will consider this subject completely and exclusively. This is the most thorough and authoritative treatise ever published on this subject. It is written in easily understandable, non-technical language so that anyone may grasp the basic principles of storage battery action as well as their practical industrial applications. All electric and gasoline automobiles use storage batteries. Every automobile repairman, dealer or salesman should have a good knowledge of maintenance and repair of these important elements of the motor car mechanism. This book not only tells how to charge, care for and rebuild storage batteries but also outlines all the industrial uses. Learn how they run street cars, locomotives and factory trucks. Get an understanding of the important functions they perform in submarine boats, isolated lighting plants, railway switch and signal systems, marine applications, etc. This book tells how they are used in central station standby service, for starting automobile motors and in ignition systems. Every practical use of the modern storage battery is outlined in this treatise. 208 pages. Fully illustrated. Price

TELEPHONE CONSTRUCTION, INSTALLATION, WIRING, OPERATION AND MAINTENANCE. By W. H. Radcliffe and H. C. Cushing.

This book is intended for the amateur, the wireman, or the engineer who desires to establish a means of telephonic communication between the rooms of his home, office, or shop. It deals only with such things as may be of use to him rather than with theories.

Gives the principles of construction and operation of both the Bell and Independent instruments; approved methods of installing and wiring them; the means of protecting them from lightning and abnormal currents; their connection together for operation as series or bridging stations; and rules for their inspection and maintenance. Line wiring and the wiring and operation of special telephone systems are also treated.

Intricate mathematics are avoided, and all apparatus, circuits and systems are thoroughly described. The appendix contains definitions of units and terms used in the text. Selected wiring tables, which are very helpful, are also included. Among the subjects treated are Construction, Operation, and Installation of Telephone Instruments; Inspection and Maintenance of Telephone Instruments; Telephone Line Wiring; Testing Telephone Line Wires and Cables; Wiring and Operation of Special Telephone Systems, etc. 2nd Edition, revised and enlarged. 223 pages. 154 illustrations **\$1.50**

WIRELESS TELEGRAPHY AND TELEPHONY SIMPLY EXPLAINED. By Alfred P. Morgan.

This is undoubtedly one of the most complete and comprehensible treatises on the subject ever published, and a close study of its pages will enable one to master all the details of the wireless transmission of messages. The author has filled a long-feit want and has succeeded in furnishing a lucid, comprehensible explanation in simple language of the theory and practice of wireless telegraphy and telephony.

Among the contents are: Introductory: Wireless tenegraphy and telephony. Among the contents are: Introductory: Wireless Transmission and Reception—The Aerial System, Earth Connections—The Transmitting Apparatus, Spark Coils and Transformers. Condensers, Helixes, Spark Gaps, Anchor Gaps, Aerial Switches—The Receiving Apparatus. Detectors, etc.—Tuning and Coupling, Tuning Coils, Loose Couplers, Variable Condensers, Directive Wave Systems—Miscellaneous Apparatus, Telephone Receivers, Range of Stations, Static Interference—Wireless Telephones, Sound and Sound Waves. The Vocal Cords and Ear—Wireless Telephone, How Sounds Are Changed into Electric Waves—Wireless Telephones, The Apparatus—Summary. 154 pages. 156 engravings, Price

WIRING A HOUSE. By HERBERT PRATT.

Shows a house already built; tells just how to start about wiring it; where to begin; what wire to use; how to run it according to Insurance Rules; in fact, just the information you need. Directions apply equally to a shop. Fourth edition . . 35 cents

ELECTROPLATING

THE MODERN ELECTROPLATER. By KENNETH M. COGGESHALL.

FACTORY MANAGEMENT, ETC.

MODERN MACHINE SHOP CONSTRUCTION, EQUIPMENT AND MANAGEMENT. By O. E. PERRIGO, M.E.

FUEL

COMBUSTION OF COAL AND THE PREVENTION OF SMOKE. By WM. M. BARE.

This book has been prepared with special reference to the generation of heat by the combustion of the common fuels found in the United States, and deals particularly with the conditions necessary to the economic and smokeless combustion of bituminous coals in Stationary and Locomotive Steam Boilers.

GAS AND OIL ENGINES

THE GASOLINE ENGINE ON THE FARM: ITS OPERATION, REPAIR AND USES. By XENO W. PUTNAM.

This is a practical treatise on the Gasoline and Kerosene Engine intended for the man who wants to know just how to manage his engine and how to apply it to all kinds of farm work to the best advantage.

SASOLINE ENGINES: THEIR OPERATION, USE AND CARE. By A. HYATT VERRILL.

GAS, GASOLINE, AND OIL ENGINES. By GARDNER D. HISCOX.

Just issued, 23d revised and enlarged edition. Every user of a gas engine needs this book. Simple, instructive, and right up-to-date. The only complete work on the subject. Tells all about the running and management of gas, gasoline and oil engines, as designed and manufactured in the United States. Explosive motors for stationary marine and vehicle power are fully treated, together with illustrations of their parts and tabulated sizes, also their care and running are included. Electric ignition by induction coil and jump spark are fully explained and illustrated, including valuable information on the testing for economy and power and the erection of power plants. The rules and regulations of the Board of Fire Underwriters in regard to the installation

and management of gasoline motors are given in full, suggesting the safe installation of explosive motor power. A list of United States Patents issued on gas, gasoline, and oil engines and their adjuncts from 1875 to date is included. 640 pages. 435 engravings. Folding plates. Price \$3.00

GAS ENGINES AND PRODUCER-GAS PLANTS. By R. E. MATHOT, M.E.

This is a practical treatise, setting forth the principles of gas engine and producer design, the selection and installation of an engine, conditions of perfect operation, producer-rase engines and their possibilities: the care of gas engines and producer-gas plants, with a chapter on volatile hydrocarbon and oil engines. A practical guide for the gas engine designer, user and engineer in the construction, selection, purchase, installation, operation and maintenance of gas engines. Every part of the gas engine is destatistion, operation and maintenance of gas engines. Every part of the das engine is de-scribed in detail, tersely, clearly and with a thorough understanding of the requirements of the mechanic. Recognizing the need of a volume that would assist the gas engine user in understanding the motor upon which he depends for power, the author has discussed the subject without the help of any mathematics. Helpful suggestions as to the purchase of an engine, its installation, care and operation, form a most valuable feature of the book. 6×9 inches. Cloth. 314 pages. 152 illustrations. Price. **\$3.00**

GAS ENGINE CONSTRUCTION, OR HOW TO BUILD A HALF-HORSE-POWER GAS ENGINE. By PARSELL and WEED.

A practical treatise of 300 pages describing the theory and principles of the action of Gas Engines of various types and the design and construction of a half-horse-power Gas Engine, with illustrations of the work in actual progress, together with the dimensioned working drawings, giving clearly the sizes of the various details: for the student, the scientific investigator, and the amateur mechanic. This book treats of the subject more from the standpoint of practice than that of theory. The principles of operation of Gas Engines are clearly and simply described, and then the actual construction of a

HOW TO RUN AND INSTALL GASOLINE ENGINES. By C. VON CULIN.

Revised and enlarged edition just issued. The object of this little book is to furnish, a pocket instructor for the beginner, the busy man who uses an engine for pleasure or profit, but who does not have the time or inclination for a technical book, but simply to thoroughly understand how to properly operate, install and care for his own engine. The index refers to each trouble, remedy, and subject alphabetically. Being a quick reference to find the cause, remedy and prevention for troubles, and to become an expert with his own engine. Pocket size. Paper binding. Price , . 25 cents

GEARING AND CAMS

BEVEL GEAR TABLES. By D. AG. ENGSTROM.

A book that will at once commend itself to mechanics and draftsmen. Does away

CHANGE GEAR DEVICES. By OSCAR E. PERRIGO.

A practical book for every designer, draftsman, and mechanic interested in the inven-tion and development of the devices for feed changes on the different machines requir-ing such mechanism. All the necessary information on this subject is taken up, analyzed, classified, sifted, and concentrated for the use of busy men who have not the time to go through the masses of irrelevant matter with which such a subject is usu-ally encumbered and select such information as will be useful to them.

HYDRAULICS

HYDRAULIC ENGINEERING. By GARDNER D. HISCOX.

A treatise on the properties, power, and resources of water for all purposes. Including the measurement of streams, the flow of water in pipes or conduits; the horse-power of falling water, turbine and impact water-wheels, wave motors, centrifugal, reciprocating and air-lift pumps. With 300 figures and diagrams and 36 practical tables. All who are interested in water-works development will find this book a useful one, because it is an entirely practical treatise upon a subject of present importance, and cannot fail in having a far-reaching influence, and for this reason should have a place in the working library of every engineer. Among the subjects treated are: Historical Hydraulics, Properties of Water, Measurement of the Flow of Streams; Flowing Water Suface Orifices and Nozzles; Flow of Water in Pipes; Siphons of Variouz Kinds; Dams and Great Storage Reservoirs; City and Town Water Supply; Wells and Their Reinforcement; Air Lift Methods of Raising Water; Artesian Wells, Irrigation of Arid Districts; Water Power; Water-Wheels; Pumps and Pumping Machinery: Reciprocating Pumps; Hydraulic Power Transmission; Hydraulic Mining; Canals; Dredges; Conduits and Pipe Lines; Marine Hydraulics; Tidal and Sea Wave Power, etc. 320 pages. Price

ICE AND REFRIGERATION

POCKETBOOK OF REFRIGERATION AND ICE MAKING. By A. J. Wallis-Taylor.

This is one of the latest and most comprehensive reference books published on the subject of refrigeration and cold storage. It explains the properties and refrigerating effect of the different fluids in use, the management of refrigerating machinery and the construction and insulation of cold rooms with their required pipe surface for different degrees of cold; freezing mixtures and non-freezing brines, temperatures of cold rooms for all kinds of provisions, cold storage charges for all classes of goods, ice making and storage of ice, data and memoranda for constant reference by refrigerating engineers, with nearly one hundred tables containing valuable references to every fact and condition required in the installment and operation of a refrigerating plant. New edition just published. Price

INVENTIONS—PATENTS

INVENTORS' MANUAL, HOW TO MAKE A PATENT PAY.

This is a book designed as a guide to inventors in perfecting their inventions, taking out their patents and disposing of them. It is not in any sense a Patent Solicitor's Circular nor a Patent Broker's Advertisement. No advertisements of any description appear in the work. It is a book containing a quarter of a century's experience of a successful inventor, together with notes based upon the experience of many other inventors.

Among the subjects treated in this work are: How to Invent. How to Secure a Good Patent. Value of Good Invention. How to Exhibit an Invention. How to Interest Capital. How to Estimate the Value of a Patent. Value of Design Patents. Value of Foreign Patents. Value of Small Inventions. Advice on Selling Patents. Advice on the Formation of Stock Companies. Advice on the Formation of Limited Liability Companies. Advice on Disposing of Old Patents. Advice as to Patent Attorneys. Advice as to Selling Agents. Forms of Assignments. License and Contracts. State Laws Concerning Patent Rights. 1900 Census of the United States by Counts of Over 10,000 Population. New revised and enlarged edition. 144 pages. Illustrated. Price.

KNOTS

KNOTS, SPLICES AND ROPE WORK. By A. HYATT VERRILL.

This is a practical book giving complete and simple directions for making all the most useful and ornamental knots in common use, with chapters on Splicing, Pointing. Seizing, Serving, etc. This book is fully illustrated with one hundred and fifty original engravings, which show how each knot, tie or splice is formed, and its appear-ance when finished. The book will be found of the greatest value to Campers, Yachts-

LATHE WORK

LATHE DESIGN, CONSTRUCTION, AND OPERATION, WITH PRACTICAL EXAMPLES OF LATHE WORK. By Oscar E. Perrigo.

A new revised edition, and the only complete American work on the subject, written by a man who knows not only how work ought to be done, but who also knows how to do it, and how to convey this knowledge to others. It is strictly up-to-date in its to do it, and how to convey this knowledge to others. It is strictly up-to-date in its descriptions and illustrations. Lathe history and the relations of the lathe to manufacturing are given; also a description of the various devices for feeds and thread cutting mechanisms from early efforts in this direction to the present time. Lathe design is thoroughly discussed, including back gearing, driving cones, thread-cutting gears, and all the essential elements of the modern lathe. The classification of lathes gears, and an the essential elements of the modern lathe. The classification of lathes is taken up, giving the essential differences of the several types of lathes including, as is usually understood, engine lathes, bench lathes, speed lathes, forge lathes, gap lathes, pulley lathes, forming lathes, multiple-spindle lathes, rapid-reduction lathes, precision lathes, turret lathes, special lathes, electrically-driven lathes, etc. In addi-tion to the complete exposition on construction and design, much practical matter on lathe installation, care and operation has been incorporated in the enlarged 1915 edi-tion. All kinds of lathe attachments for drilling milling ate, are described and lathe installation, care and operation has been incorporated in the emiger for our tion. All kinds of lathe attachments for drilling, milling, etc., are described and complete instructions are given to enable the novice machinist to grasp the art of lathe operation as well as the principles involved in design. A number of difficult machining operations are described at length and illustrated. The new edition has nearly 500 S3.00 pages and 350 illustrations. Price \$3.00 1. . .

LATHE WORK FOR BEGINNERS. By RAYMOND FRANCIS YATES.

TURNING AND BORING TAPERS. By FRED H. COLVIN.

LIQUID AIR

LIQUID AIR AND THE LIQUEFACTION OF GASES. By T. O'CONOR SLOANE.

This book gives the history of the theory, discovery, and manufacture of Liquid Air, and contains an illustrated description of all the experiments that have excited the wonder of audiences all over the country. It shows how liquid air, like water, is carried hundreds of miles and is handled in open buckets. It tells what may be expected from it in the near future.

A book that renders simple one of the most perplexing chemical problems of the century. Startling developments illustrated by actual experiments.

LOCOMOTIVE ENGINEERING

AIR-BRAKE CATECHISM. By ROBERT H. BLACKALL.

This book is a standard text-book. It covers the Westkahl. including the No. 5 and the No. 6 E. T. Locomotive Brake Equipment; the K (Quick Service) Triple Valve for Freight Service; and the Cross-Compound Pump. The operation of all parts of the apparatus is explained in detail, and a practical way of finding their peculiarities and defects, with a proper remedy, is given. It contains 2,000 questions with their answers, which will enable any railroad man to pass any examination on the subject of Air Brakes. Endorsed and used by air-brake instruc-tors and examiners on nearly every railroad in the United States. 28th Edition. 411 pages fully illustrated with colored plates and diagrams. Price. pages, fully illustrated with colored plates and diagrams. Price. \$2.50

COMBUSTION OF COAL AND THE PREVENTION OF SMOKE. By WM.

M. BARR.

This book has been prepared with special reference to the generation of heat by the combustion of the common fuels found in the United States and deals particularly with the conditions necessary to the economic and smokeless combustion of bituminous coal in Stationary and Locomotive Steam Boilers.

DIARY OF A ROUND-HOUSE FOREMAN. By T. S. REILLY.

This is the greatest book of railroad experiences ever published. Containing a fund of

LINK MOTIONS, VALVES AND VALVE SETTING. By Fred H. Colvin. Associate Editor of American Machinist.

A handy book for the engineer or machinist that clears up the mysteries of valve setting. Shows the different valve gears in use, how they work, and why. Piston and slide valves of different types are illustrated and explained. A book that every railroad man in the motive power department ought to haye. Contains chapters on Locomotive Link Motion, Valve Movements, Setting Slide Valves, Analysis by Diagrams, Modern Practice, Slip of Block, Slice Valves, Piston Valves, Setting Piston Valves, Joy-Allen Valve Gear, Walschaert Valve Gear, Gooch Valve Gear, Alfree-Hubbell Valve Gear, etc., etc. 3rd Edition, 101 Pages. Fully illustrated. Price

75 cents

LOCOMOTIVE BOILER CONSTRUCTION. By FRANK A. KLEINHANS.

The construction of boilers in general is treated, and, following this, the locomotive boiler is taken up in the order in which its various parts go through the shop. Shows all types of boilers used; gives details of construction; practical facts, such as life of riveting, punches and dies; work done per day, allowance for bending and flanging sheets, and other data. Including the recent Locomotive Boiler Inspection Laws and Examination Questions with their answers for Government Inspectors. Contains chapters on Laying Out Work; Flanging and Forging; Punching; Sheating; Plate Planing; General Tables; Finishing Parts; Bending; Machinery Parts; Riveting; Boiler Details; Smoke Box Details; Assembling and Calking; Boiler Shop Machinery, etc., etc.

There isn't a man who has anything to do with boiler work, either new or repair work, who doesn't need this book. The manufacturer, superintendent, foreman, and boiler worker—all need it. No matter what the type of boiler, you'll find a mint of informa-tion that you wouldn't be without. 451 pages, 334 illustrations, five large folding blace. Sa 50 plates. Price

LOCOMOTIVE BREAKDOWNS AND THEIR REMEDIES. By GEO. L. FOWLER. Revised by WM. W. WOOD, Air-Brake Instructor. Just issued. Revised pocket edition.

It is out of the question to try and tell you about every subject that is covered in this pocket edition of Lccomotive Breakdowns. Just imagine all the common troubles that an engineer may expect to happen some time, and then add all of the unexpected that an engineer may expect to happen some time, and then add an of the intexpected ones, troubles that could occur, but that you have never thought about, and you will find that they are all treated with the very best methods of repair. Walschaert Locomotive Valve Gear Troubles, Electric Headlight Troubles, as well as Questions and Answers on the Air Brake are all included. 293 pages. 8th Revised Edition. Study illustrated.

LOCOMOTIVE CATECHISM. By ROBERT GRIMSHAW.

The 30th revised and enlarged edition, just off the press, is a new book from cover to cover. It is bigger, better, more authoritative, and useful than ever. It is decidedly the best work on this subject ever published. It puts not only the underlying prin-ciples, but the practical handling and operation of all kinds of Locomotives at your finger tips. Answers over four thousand questions about Steam and Electric Loco-motives, and all kinds of Air Brakes. Specially helpful to all preparing for an exami-nation. You can get more valuable, up-to-date information from this book, and get it more quickly and easily, than from any other source; and the price is within reach of every engineer, fireman and apprentice. Contains four thousand examina-tion questions with their answers and is written in such simple language that all to self-educator on the Locomotive without an equal. It has been highly endorsed by the Brotherhood Journals and by thousands of practical Railroaders. It contains just the questions that will be asked of you when examined for promotion. It tells at once not only what to do but what not to do. 1000 pages. 408 illustrations **54.00** Price . .

PREVENTION OF RAILROAD ACCIDENTS, OR SAFETY IN RAILROADING. By GEORGE BRADSHAW.

This book is a heart-to-heart talk with Railroad Employees, dealing with facts, not theories, and showing the men in the ranks, from every-day experience, how accidents occur and how they may be avoided. The book is illustrated with seventy original occur and how they may be avoided. The book is illustrated with seventy original photographs and drawings showing the safe and unsafe methods of work. No vision-ary schemes, no ideal pictures. Just plain facts and Practical Suggestions are given. Every railroad employee who reads the book is a better and safer man to have in railroad service. It gives just the information which will be the means of preventing many injuries and deaths. All railroad employees should procure a copy; read it, and do your part in preventing accidents. 169 pages. Pocket size. Fully illustrated. 50 cents Price . .

TRAIN RULE EXAMINATIONS MADE EASY. By G. E. Collingwood.

This is the only practical work on train rules in print. Every detail is covered, and puzzling points are explained in simple, comprehensive language, making it ρ practical treatise for the Train Dispatcher, Engineman, Trainman, and all others who have to do with the movements of trains. Contains complete and reliable information of the Standard Code of Train Rules for single track. Shows Signals in Colors, as used on the different roads. Explains fully the practical application of train orders, giving a clear and definite understanding of all orders which may be used. The meaning and necessity for certain rules are explained in such a manner that the student may know beyond a doubt the rights conferred under any orders he may receive or the action required by certain rules. As nearly all roads require trainmen to pass regular examnations, a complete set of examination questions, with their answers, are included. These will enable the student to pass the required examinations with credit to himself and the road for which he works. Second Edition revised. 234 pages. Fully illustrated with Train Signals in Colors, Price **31.50**

THE WALSCHAERT AND OTHER MODERN RADIAL VALVE GEARS FOR LOCOMOTIVES. By WM. W. Wood.

If you would thoroughly understand the Walschaert Valve Gear you should possess a copy of this book, as the author takes the plainest form of a steam engine—a stationary engine in the rough, that will only turn its crank in one direction—and from it builds up—with the reader's help—a modern locomotive equipped with the Walschaert Valve Gear, complete. The points discussed are clearly illustrated; two large folding plates that show the posicions of the valves of both inside or outside admission type, as well as the links and other parts of the gear when the crank is at nine different points in its revolution, are especially valuable in making the movement clear. These employ sliding cardboard models which are contained in a pocket in the cover.

The book is divided into five general divisions, as follows: 1. Analysis of the gear. 2. Designing and erecting the gear. 3. Advantages of the gear. 4. Questions and answers relating to the Walschaert Valve Gear. 5. Setting valves with the Walschaert Valve Gear; the three primary types of locomotive valve motion; modern radial valve gears other than the Walschaert; the Hobart All-free Valve and Valve Gear, with questions and answers on breakdowns; the Baker-Pilliod Valve Gear; the Improved Baker-Pilliod Valve Gear, with questions and answers on breakdowns.

WESTINGHOUSE E-T AIR-BRAKE INSTRUCTION POCKET BOOK. By WM. W. WOOD, Air-Brake Instructor.

Wat, W. Woob, An-Drake Instructor. Here is a book for the railroad man, and the man who aims to be one. It is without doubt the only complete work published on the Westinghouse E-T Locomotive Brake Equipment. Written by an Air-Brake Instructor who knows just what is needed. It covers the subject thoroughly. Everything about the New Westinghouse Engine and Tender Brake Equipment, including the standard No. 5 and the Perfected No. 6 style of brake, is treated in detail. Written in plain English and profusely illustrated with Colored Plates, which enable one to trace the flow of pressures throughout the entire equipment. The best book ever published on the Air Brake. Equally good for the beginner and the advanced engineer. Will pass anyone through any examination. It informs and enlightens you on every point. Indispensable to every engineman and trainman.

Contains examination questions and answers on the E-T equipment. Covering what the E-T Brake is. How it should be operated. What to do when defective. Not a question can be asked of the engineman up for promotion, on either the No. 5 or the No. 6 E-T equipment, that is not asked and answered in the book. If you want to thoroughly understand the E-T equipment get a copy of this book. It covers every detail. Makes Air-Brake troubles and examinations easy. Second Revised and Enlarged Edition. Price \$22.50

MACHINE-SHOP PRACTICE

AMERICAN TOOL MAKING AND INTERCHANGEABLE MANUFACTUR-ING. By J. V. WOODWORTH.

ING. By J. V. WOODWORTH. A "shoppy" book, containing no theorizing, no problematical or experimental devices, there are no badly proportioned and impossible diagrams, no catalogue cuts, but a valuable collection of drawings and descriptions of devices, the rich fruits of the author's own experience. In its 500-odd pages the one subject only. Tool Making, and what-ever relates thereto, is dealt with. The work stands without a rival. It is a complete practical treatise on the art of American Tool Making and system of interchangeable manufacturing as carried on to-day in the United States. In it are described and illustrated all of the different types and classes of small tools, fixtures, devices, and special appliances which are in general use in all machine-manufacturing and metal-working establishments where economy, capacity, and interchangeability in the pro-duction of machined metal parts are imperative. The science of jig making is exhaus-tively discussed, and particular attention is paid to drill jigs, boring, profiling and milling fixtures and other devices in which the parts to be machined are located and fastened within the contrivances. All of the tools, fixtures, and devices illustrated and de-scribed have been or are used for the actual production of work, such as parts of drill presses, lathes, patented machinery, typewriters, electrical apparatus, mechanical ap-pliances, brass goods, composition parts, mould products, sheet metal articles, drop-forgings, jewelry, watches, medals, coins, etc. 3rd Edition. 531 pages. Price \$4.50

MACHINE-SHOP ARITHMETIC. By COLVIN-CHENEY.

MODERN MACHINE-SHOP CONSTRUCTION, EQUIPMENT AND MAN-AGEMENT. By OSCAR E. PERRIGO.

The only work published that describes the Modern Shop or Manufacturing Plant from the time the grass is growing on the site intended for it until the finished product is shipped. Just the book needed by those contemplating the erection of modern shop buildings, the rebuilding and reorganization of old ones, or the introduction of Modern Shop Methods, time and cost systems. It is a book written and illustrated by a prac-tical shop man for practical shop men who are too busy to read theories and want facts. It is the most complete all-round book of its kind ever published. . 384 pages. 219 original and specially-made illustrations. Revised and Enlarged Edition. Shop Price \$5.00

"SHOP KINKS." By ROBERT GRIMSHAW.

THREADS AND THREAD-CUTTING. By Colvin and Stabel.

THE WHOLE FIELD OF MECHANICAL MOVEMENTS COVERED BY MR. HISCOX'S TWO BOOKS

We publish two books by Gardner D. Hiscox that will keep you from "inventing" things that have been done before, and suggest ways of doing things that you have not thought of before. Many a man spends time and money, pondering over some mechanical problem, only to learn, after he has solved the problem, that the same thing has been accomplished and put in practice by others long before. Time and money LOST. The whole field of mechanics, every known mechanical movement, and practically every device is covered by these two books. If the thing you want has been invented, it is illustrated in them. If it hasn't been invented, then you'll find in them the nearest things to what you want, some movements or devices that will apply in your case, perhaps; or which will give you a key from which to work. No book or set of books ever published is of more real value to the Inventor, Draftsman, or practical Mechanic than the two volumes described below.

MECHANICAL MOVEMENTS, POWERS, AND DEVICES. By GARDNEP D. HISCOX.

This is a collection of 1,890 engravings of different mechanical motions and appliances, accompanied by appropriate text, making it a book of great value to the inventor, the draftsman, and to all readers with mechanical tastes. The book is divided into eighteen sections or chapters, in which the subject-matter is classified under the following heads: Mechanical Powers: Transmission of Power; Measurement of Power; Steam Power; Air Power Appliances; Electric Power and Construction; Navigation and Roads; Gearing; Motion and Devices; Controlling Motion: Horological; Mining; Mill and Factory Appliances; Construction and Devices; Drafting Devices; Miscellaneous Devices, etc. 15th edition enlarged. 400 octavo pages. Price . \$4.00

MECHANICAL APPLIANCES, MECHANICAL MOVEMENTS AND NOVEL-TIES OF CONSTRUCTION. By Gardner D. Hiscox.

SHOP PRACTICE FOR HOME MECHANICS. By RAYMOND FRANCIS YATES.

A thoroughly practical and helpful treatment prepared especially for those who have had little or no experience in shop work. The introduction is given over to an elementary explanation of the fundamentals of mechanical science. This is followed by several chapters on the use of small tools and mechanical measuring instruments. Elementary and more advanced lathe work is treated in detail and directions given for the construction of a number of useful shop appliances. Drilling and reaming, heat treatment of tool steel, special lathe operations, pattern making, grinding, and grinding operations, home foundry work, etc., make up the rest of the volume. The book omits nothing that will be of use to those who use tools or to those who wish to learn the use of tools The great number of clear engravings (over 300) add tremendously to the text matter and to the value of the volume as a visual instructor Octavo, 320 pages. 309 engravings. Price

MACHINE-SHOP TOOLS AND SHOP PRACTICE. By W. H. VANDERVOORT.

A work of 552 pages and 672 illustrations, describing in every detail the construction, operation, and manipulation of both hand and machine tools. Includes chapters on filing, fitting, and scraping surfaces; on drills, reamers, taps, and dies; the lathe and its tools; planers, shapers, and their toois; milling machines and cutters; gear cutters and gear cutting; drilling machines and drill work; grinding machines and thempering; gearing, belting, and transmission machinery; useful data and tables. 7th Edition. 552 pages. 672 illustrations. Price \$4.50

COMPLETE PRACTICAL MACHINIST. By JOSHUA ROSE.

The new, twentieth revised and enlarged edition is now ready. This is one of the best-known books on machine-shop work, and written for the practical workman in the language of the workshop. It gives full, practical instructions on the use of all kinds of metal-working tools, both hand and machine, and tells how the work should be properly done. It covers lathe work, vise work, drills and drilling, taps and dies, hardening and tempering, the making and use of tools, tool grinding, marking out work, machine tools, etc. No machinist's library is complete without this volume. 20th Edition. 547 pages. 432 illustrations. Price \$8.00

HENLEY'S ENCYCLOPEDIA OF PRACTICAL ENGINEERING AND ALLIED TRADES. Edited by Joseph G. Horner, A.M.I.Mech.E.

This book covers the entire practice of Civil and Mechanical Engineering. The best known experts in all branches of engineering have contributed to these volumes. The Cyclopedia is admirably well adapted to the needs of the beginner and the selftaught practical man, as well as the mechanical engineer, designer, draftsman, shop superintendent, foreman and machinist.

It is a modern treatise in five volumes. Handsomely bound in half morocco, each volume containing nearly 500 pages, with thousands of illustrations, including diagrammatic and sectional drawings with full explanatory details. Five large volumes. Price \$30.00

MODEL MAKING Including Workshop Practice, Design and Construction of Models. Edited by RAYMOND F. YATES. Editor of "Everyday Engineering Magazine."

This book will help you to become a better mechanic. It is full of suggestions for those who like to make things, amateur and professional alike. It has been prepared especially for men with mechanical hobbles. Some may be engineers, machinists jewclers, pattern makers, office clerks or bank presidents. Men from various walks of life have a peculiar interest in model engineering. MODEL MAKING will be a help and an inspiration to such men. It tells them "how-to-do" and "how-to-make" things in simple, understandable terms. Not only this, it is full of good, clear working drawings and photographs of the models and apparatus described. Each model has been constructed and actually works if it is made according to directions. 379 pages. 300 illustrations. Price

ABRASIVES AND ABRASIVE WHEELS. By Fred B. JACOBS.

A new book for everyone interested in abrasives or grinding. A careful reading of the book will not only make mechanics better able to use abrasives intelligently, but it will also tell the shop superintendent of many short cuts and efficiency-increasing kinks. The economic advantages in using large grinding wheels are fully explained, together with many other things that will tend to give the superintendent or workman a keen insight into abrasive engineering. 340 pages. 174 illustrations. This is an indispensable book for every machinist. Price \$33.00

HOME MECHANIC'S WORKSHOP COMPANION. By Andrew Jackson, Jr.

MARINE ENGINEERING

THE NAVAL ARCHITECT'S AND SHIPBUILDER'S POCKETBOOK. Of Formulæ, Rules, and Tables and Marine Engineer's and Surveyor's Handy Book of Reference. By CLEMENT MACKROW and LLOYD WOOLLARD. The twelfth revised and enlarged edition of this most comprehensive work has just been issued. It is absolutely indispensable to all engaged in the Shipbuilding Industry,

MARINE ENGINES AND BOILERS-THEIR DESIGN AND CONSTRUC-TION. THE STANDARD BOOK. By DR. G. BAUER, LESLIE S. ROBERTSON and S. BRYAN DONKIN.

In the words of Dr. Bauer, the present work owes its origin to an oft felt want of a condensed treatise embodying the theoretical and practical rules used in designing marine engines and boilers. The fact that the original German work was written by the chief engineer of the famous Vulcan Works, Stettin, is in itself a guarantee that this book is in all respects thoroughly up-to-date, and that it embodies all the information which is necessary for the design and construction of the highest types of marine engines and boilers. It may be said that the motive power which Dr. Bauer has placed in the fast German liners that have been turned out of late years from the Stettin Works represent the very best practice in marine engine of the present the very best practice in marine engineering of the present the very best practice in marine engineering of the present the very best practice in marine engines of the present the very best practice in marine engines of the very best practice in marine engines of the present the very best practice in marine engines of the present the very best practice in marine engines of the present the very best practice in marine engines of the present the very best practice in marine engines of the present the present the very best practice in marine engines of the present the very best practice in marine engines of the present the very best practice in marine engines of the present the very best practice in marine engines of the present the present the very best practice in marine engines that the very best practice in the tast of the present the present the very best practice in marine engines engines that the very best practice in marine engines that the very best practice in marine engines the tast of the present the very best practice in marine engines that the very best practice in marine engines the tast of the present the very best practice in marine engines the tast of Stetin Works represent the very best practice in marine engineering of the present day. The work is clearly written, thoroughly systematic, theoretically sound; while the character of the plans, drawings, tables, and statistics is without reproach. The illustrations are careful reproductions from actual working drawings, with some well-executed photographic views of completed engines and boilers. Fifth impression. 744 pages. 550 illustrations, and numerous tables. Cloth. Price . . . **\$10.00**

MANUAL TRAINING

ECONOMICS OF MANUAL TRAINING. By Louis Rouillion.

MOTOR BOATS

MOTOR BOATS AND BOAT MOTORS. By VICTOR W. PAGÉ AND A. C. LEITCH

OTOR BOATS AND BOAT MOTORS. By VICTOR W. PAGE AND A. C. LEITCH All who are interested in motor boats, either as owners, builders or repairmen, will find this latest work a most comprehensive treatise on the design, construction, opera-tion and repair of motor boats and their power plants. It is really two complete books in one cover as it consists of two parts, each complete in itself. Part One deals with THE HULL AND ITS FITTINGS, Part Two considers THE POWER PLANT AND ITS AUXILIARIES. A valuable feature of this book is the complete set of dimensioned working drawings detailing the construction of five different types of boats ranging from a 16-foot shallow draft, tunnel stern general utility craft to a 25-foot cabin cruiser. These plans are by A. C. Leitch, a practical boat builder and expert naval architect, and are complete in every particular. Full instructions are given for the selection of a power plant and its installation in the hull. Valuable advice is included on boat and engine operation and latest designs of motors are described and illustrated. The instructions for overhalling boat and engine are worth many times the small cost of the book. It is a comprehensive work of reference for all interested in motor boating in any of its phases. Octavo. Cloth. 372 illustrations. 524 pages. Price pages. \$4.00 Price .

MOTORCYCLES

MOTORCYCLES AND SIDE CARS, THEIR CONSTRUCTION, MANAGE-MENT AND REPAIR. By VICTOR W. PAGÉ, M.E.

MENT AND REPAIR. By VICTOR W. PAGE, M.E. The only complete work published for the motorcyclist and repairman. Describes fully all leading types of machines, their design, construction, maintenance, operation and repair. This treatise outlines fully the operation of two- and four-cycle power plants and all ignition, carburction and lubrication systems in detail. Describes all representative types of free engine clutches, variable speed gears and power transmission systems. Gives complete instructions for operating and repairing all types. Considers fully electric self-starting and lighting systems, all types of spring frames and spring forks and shows leading control methods. For those desiring technical information a complete series of tables and many formulae to assist in designing are included. The work tells how to figure power needed to climb grades, overcome air resistance and attain high speeds. It shows how to select gear ratios for various weights and powers, how to figure braking efficiency required, gives sizes of belts and chains to transmit power safely, and shows how to design sprockets, belt pulleys, etc. This work also includes complete formule for figuring horse-power, shows how dynamometer tests are made, defines relative efficiency of air- and water-cooled engines, plain and anti-friction bearings and many other data of a practical, helpful, engineering nature. Remember that you get this information in addition to the practical description and instructions which alone are worth several times the price of the book. 2nd Edition Revised and Enlarged. 693 pages. 371 specially made illustrations. Cloth. Price \$2.50

WHAT IS SAID OF THIS BOOK:

"Here is a book that should be in the cycle repairer's kit."—American Blacksmith. "The best way for any rider to thoroughly understand his machine, is to get a copy of this book; it is worth many times its price."—Pacific Motorcyclist.

PATTERN MAKING

PRACTICAL PATTERN MAKING. By F. W. BARROWS.

This book, now in its second edition, is a comprehensive and entirely practical treatise on the subject of pattern making, illustrating pattern work in both wood and metal, and with definite instructions on the use of plaster of Paris in the trade. It gives specific and detailed descriptions of the materials used by pattern makers and describes the tools, both those for the bench and the more interesting machine tools; having complete chapters on the Lathe, the Circular Saw, and the Band Saw. It gives many examples of pattern work, each one fully illustrated and explained with much detail. These examples, in their great variety, offer much that will be found of interest to all pattern makers, and especially to the younger ones, who are seeking information on the more advanced branches of their trade.

In this second edition of the work will be found much that is new, even to those who have long practiced this exacting trade. In the description of patterns as adapted to the Moulding Machine many difficulties which have long prevented the rapid and economical production of castings are overcome; and this great, new branch of the trade is given much space. Stripping plate and stool plate work and the less expensive vibrator, or rapping plate work, are all explained in detail.

Plain, everyday rules for lessening the cost of patterns, with a complete system of cost keeping, a detailed method of marking, applicable to all branches of the trade, with complete information showing what the pattern is, its specific title, its cost, date of production, material of which it is made, the number of pieces and core boxes, and its location in the pattern safe, all condensed into a most complete card record, with cross index.

The book closes with an original and practical method for the inventory and valuation of patterns. 2nd Edition. Containing nearly 350 pages and 170 illustrations. Price \$2.50

PERFUMERY

PERFUMES AND COSMETICS, THEIR PREPARATION AND MANUFAC-TURE. By G. W. Askinson, Perfumer.

A comprehensive treatise, in which there has been nothing omitted that could be of value to the perfumer or manufacturer of toilet preparations. Complete directions for making handkerchief perfumes, smelling-salts, sachets, fumigating pastilles; preparations for the care of the skin, the mouth, the hair, cosmetics, hair dyes and other toilet articles are given, also a detailed description of aromatic substances; their nature, tests of purity, and wholesale manufacture, including a chapter on synthetic products, with formulas for their use. A book of general, as well as professional interest, meeting the wants not only of the druggist and perfume manufacturer, but also of the general public. Fourth Edition much enlarged and brought up-to-date. Nearly 400 pages, illustrated. Price

WHAT IS SAID OF THIS BOOK:

"The most satisfactory work on the subject of Perfumery that we have ever seen. "We feel safe in saying that here is a book on Perfumery that will not disappoint you, for it has practical and excellent formulæ that are within your ability to prepare readily.

"We recommend the volume as worthy of confidence, and say that no purchaser will be disappointed in securing from its pages good value for its cost, and a large dividend on the same, even if he should use but one per cent of its working formulæ. There is money in it for every user of its information."—*Pharmaceutical Record.*

PLUMBING

MECHANICAL DRAWING FOR PLUMBERS. By R. M. STARBUCK.

A concise, comprehensive and practical treatise on the subject of mechanical drawing in its various modern applications to the work of all who are in any way connected with the plumbing trade. Nothing will so help the plumber in estimating and in explaining work to customers and workmen as a knowledge of drawing, and to the workman it is of inestimable value if he is to rise above his position to positions of greater responsibility. Among the chapters contained are: 1. Value to plumber of knowledge of drawing; tools required and their use; common views needed in mechanical drawing. 2. Perspective versus mechanical drawing in showing plumbing construction. 3. Correct and incorrect methods in plumbing drawing; plan and elevation explained. 4. Floor and cellar plans and elevation; scale drawings; use of triangles 5. Use of triangles; drawing of fittings, traps, etc. 6. Drawing plumbing elevations and fittings. 7. Instructions in drawing plumbing elevations. 8. The drawing of plumbing fixtures; scale drawings. 9. Drawings of fitures and fittings. 10. Inking of drawings: 11. Shading of drawings. 12. Shading of drawings: 13. Sectional drawings of separate parts of the plumbing elevations from architect's plans. 15. Elevations of separate parts of the plumbing elevations. 18. Architect's plans and plumbing elevations of residence. 19. Plumbing elevations: roof connections. 21. Plans and plumbing elevations of costales. 23. Use of architect's contained is plumbing plus for costage. 20. Plumbing elevations: roof connections. 21. Plans and plumbing is use of scales. 23. Use of architect's costal fatures in the illustrations of country plumbing. 25. Drawing of wrought-iron piping, valves, radiators, coils, etc. 26. Drawing of piping to illustrate heating systems. 150 illustrations. Price

MODERN PLUMBING ILLUSTRATED. By R. M. STARBUCK.

This book represents the highest standard of plumbing work. It has been adopted and used as a reference book by the United States Government, in its sanitary work in Cuba, Porto Rico, and the Philippines, and by the principal Boards of Health of the United States and Canada.

It gives connections, sizes and working data for all fixtures and groups of fixtures. It gives connections, sizes and working data for all lixtures and groups of fixtures. It is helpful to the master plumber in demonstrating to his customers and in figuring work. It gives the mechanic and student quick and easy access to the best modern plumbing practice. Suggestions for estimating plumbing construction are contained in its pages. This book represents, in a word, the latest and best up-to-date practice and should be in the hands of every architect, sanitary engineer and plumber who wishes to keep himself up to the minute on this important feature of construction. Contains following chapters, each illustrated with a full-page plate: Kitchen sink, laundry tubs, vegetable wash sink; lavatories, pantry sinks, contents of marble slabs; bath tub, foot and sitz bath, shower bath; water closets, venting of water closets; low down water closets, water closets operated by flush valves, water closet sinks, sinks, safe should be index. It bath tub, foot and sitz bath, shower bath; water closets, venting of water closets; low-down water closets, water closets operated by flush valves, water closet range; slop sink, urinals, the bidet; hotel and restaurant sink, grease trap; refrigerators, safe wastes, laun-dry waste, lines of refrigerators, bar sinks, soda fountain sinks; horse stall, frost-proof water closets; connections for S traps, venting; connections for drum traps; soil pipe connections; supporting of soil pipe; main trap and fresh air inlet; floor drains and cellar drains, subsoil drainage; water closets and floor connections; local venting; connections for bath rooms; connections for bath rooms, continued; connections for bath rooms, continued; connections for bath rooms, continued; examples of poor practice; roughing work ready for test; testing of plumbing system; method of con-tinuous venting; continuous venting for two-floor work; continuous venting for con-tinuous venting; continuous venting for two-floor work; continuous venting for bublic toilet rooms; plumbing for two-flat house; plumbing for apartment building, plumb-ing for double apartment building; plumbing for apartment building; plumbi-ing for double apartment building; plumbing for office building; plumbing for public toilet rooms; plumbing for engine house, factory plumbing; construction of work without use of factories, etc.; use of flushing valves; urinals for public toilet rooms; haves, induced were the Durham system, the destruction of pipes by electrolysis; construction of work without use of lead; automatic sewage lift; automatic sump tank; country plumbing; construc-tion of cesspools; septic tank and automatic sewage siphon; country plumbing; water supply for country house; thawing of water mains and service by electricity; double boilers; hot water supply of large buildings; automatic control of hor water tank; sug-setsion for estimating plumbing construction. 407 octavo pages, fully illustrated by 58 full-page engravings. Third, revised and enlarged editi

STANDARD PRACTICAL PLUMBING. By R. M. STARBUCK.

RECIPE BOOK

HENLEY'S TWENTIETH CENTURY BOOK OF RECIPES, FORMULAS AND PROCESSES. Edited by Gardner D. Hiscox.

The most valuable Techno-chemical Formula"Book published, including over 10,000 selected scientific, chemical, technological, and practical recipes and processes.

This is the most complete Book of Formulas ever published, giving thousands of recipes for the manufacture of valuable articles for everyday use. Hints, Helps, Practical Ideas, and Secret Processes are revealed within its pages. It covers every branch of the useful arts and tells thousands of ways of making money, and is just the book everyone should have at his command.

book everyone should have at his command. Modern in its treatment of every subject that properly falls within its scope, the book may truthfully be said to present the very latest formulas to be found in the arts and industries, and to retain those processes which long experience has proven worthy of a permanent record. To present here even a limited number of the subjects which find a place in this valuable work would be difficult. Suffice to say that in its pages will be found matter of intense interest and immeasurably practical value to the scientific amateur and to him who wishes to obtain a knowledge of the many processes used in the arts, trades and manufacture, a knowledge which will render his pursuits more instructive and renumerative. Serving as a reference book to the small and large manufacturer and. supplying intelligent seekers with the information necessary to conduct a process, the work will be found of inestimable worth to the Metallurgist, the Photographer, the Perfumer, the Painter, the Manufacturer of Glues, Pastes, Cements, and Mucliages, the Compounder of Alloys, the Cook, the Physician, the Druggist, the Tanner, the Confectioner, the Engineer, the Foundryman, the Manufacturer of Chemical Novelties and Toilet Preparations, the Dyer, the Electroplater, the Ender, the Engraver, the Provisioner, the Idaw Worker, the Goldbeater, the Watchmaker, the Jeweler, the Hat Maker, the Ink Manufacturer, the Optician, the Farmer, the Dairyman, the Paper Maker, the Ink Manufacture, the Optician, the Farmer, the Dairyman, the Paper Maker, the Ise Movel and Worker, the Chandler and Soap Maker, the Veterinary Surgeon, and the Technologist in general.

WHAT IS SAID OF THIS BOOK:

"Your Twentieth Century Book of Recipes, Formulas, and Processes duly received. I am glad to have a copy of it, and if I could not replace it, money couldn't buy it. It is the best thing of the sort I ever saw." (Signed) M. E. TRUX, Sparta, Wis.

"There are few persons who would not be able to find in the book some single formula that would repay several times the cost of the book."—*Merchants' Record and Show Window.*

"I purchased your book 'Henley's Twentieth Century Book of Recipes, Formulas and Processes' about a year ago and it is worth its weight in *gold*."—WM. H. MURRAY, Bennington, Vt.

"THE BOOK WORTH THREE HUNDRED DOLLARS"

"On close examination of your 'Twentieth Century Receipt Book,' I find it to be a very valuable and useful book with the very best of practical information obtainable. The price of the book, \$4.00, is very small in comparison to the benefits which one can obtain from it. I consider the book worth fully three hundred dollars to anyone." —DR. A. C. SPETTS, New York.

"ONE OF THE WORLD'S MOST USEFUL BOOKS"

"Some time ago, I got one of your 'Twentieth Century Books of Formulas' and have made my living from it ever since. I am alone since my husband's death with two small children to care for and am trying so hard to support them. I have customers who take from me Toilet Articles I put up, following directions given in the book, and I have found every one of them to be fine."—MRS. J. H. MCMAKEN, West Toledo. Ohio.

RUBBER

RUBBER HAND STAMPS AND THE MANIPULATION OF INDIA RUBBER. By T. O'CONOK SLOANE.

SAWS

SCREW CUTTING

THREADS AND THREAD-CUTTING. By COLVIN and STABLE.

STEAM ENGINEERING

MODERN STEAM ENGINEERING IN THEORY AND PRACTICE. By GARDNER D. HISCOX.

This is a complete and practical work issued for Stationary Engineers and Firemen, dealing with the care and management of bollers, engines, pumps, superheated steam, refrigerating machinery, dynamos, motors, elevators, air compressors, and all other branches with which the modern engineer must be familiar. Nearly 200 questions with their answers on steam and electrical engineering, likely to be asked by the Examining Board, are included.

Among the chapters are: Historical: steam and its properties; appliances for the generation of steam; types of boilers; chimney and its work; heat economy of the feed water; steam pumps and their work; incrustation and its work; steam above atmospheric pressure; flow of steam from nozzles; superheated steam and its work; side valve engines and valve motion; Corliss engine and its valve gear; compound engine and its theory; triple and multiple expansion engine; steam turbine; refrigeration; elevators and their management; cost of power; steam engine troubles; electric power and electric plants. 487 pages. 405 engravings. 3d Edition. . . . \$3.50

AMERICAN STATIONARY ENGINEERING. By W. E. CRANE.

This book begins at the boiler room and takes in the whole power plant. A plain talk on every-day work about engines, boilers, and their accessories. It is not intended to be scientific or mathematical. All formulas are in simple form so that anyone understanding plain arithmetic can readily understand any of them. The author has made this the most practical book in print; has given the results of his years of experience, and has included about all that has to do with an engine room or a power plant. You are not left to guess at a single point. You are shown clearly what to expect under the various conditions; how to secure the best results; ways of prevent-ing "shut downs" and regains: in short, all that goes to make up the requirements of a good engineer, capable of taking charge of a plant. It's plain enough for practical men and yet of value to those high in the profession.

A partial list of contents is: The boiler room, cleaning boilers, firing, feeding; pumps, A partial list of contents is: The boiler room, cleaning boilers, firing, feeding; pumps, inspection and repair; chirmeys, sizes and cost; piping; mason work; foundations; testing cement; pile driving; engines, slow and high speed; valves; valve setting; Corliss engines, setting valves, single and double eccentric; air pumps and condensers; different types of condensers; water needed; lining up; pounds; pins not square in crosshead or crank; engineers' tools; pistons and piston rings; bearing metal; hard-aned copper; drip pipes from cylinder jackets; belts, how made, care of; oils; greases; testing lubricants; rules and tables, including steam tables; areas of segments; squares and square roots; cubes and cube root; areas and circumferences of circles. Notes on: Brick work; explosions; pumps; pump valves; heaters, ecconmizers; etc., etc. Third edition. 311 pages. 131 Illustrations. Price. \$2.50

ENGINE RUNNER'S CATECHISM. By ROBERT GRIMSHAW.

A practical treatise for the stationary engineer, telling how to erect, adjust, and run the principal steam engines in use in the United States. Describing the principal features of various special and well-known makes of engines: Temper Cut-off, Shipping and Receiving Foundations. Erecting and Starting, Valve Setting, Care and Use, Emergencies, Erecting and Adjusting Special Engines.

The questions asked throughout the catechism are plain and to the point, and the answers are given in such simple language as to be readily understood by anyone. All the instructions given are complete and up-to-date; and they are written in a popular style, without any technicalities or mathematical formula. The work is of a handy size for the pocket, clearly and well printed, nicely bound, and profusely illustrated. To young engineers this catechism will be of great value, especially to those who may be preparing to go forward to be examined for certificates of competency; and to engineers generally it will be of no little service, as they will find in this volume more

HORSE-POWER CHART.

Shows the horse-power of any stationary engine without calculation. No matter what the cylinder diameter of stroke, the steam pressure of cut-off, the revolutions, or whether condensing or non-condensing, it's all there. Easy to use, accurate, and saves time and calculations. Especially useful to engineers and designers. 50 cents

STEAM ENGINE CATECHISM. By ROBERT GRIMSHAW.

This unique volume of 413 pages is not only a catechism on the question and answer principle, but it contains formulas and worked-out answers for all the Steam problems principle, but it contains formulas and worked-out answers for all the Steam problems that appertain to the operation and management of the Steam Engine. Illustrations of various valves and valve gear with their principles of operation are giver. Thirty-four Tables that are indispensable to every engineer and fireman that wishes to be progressive and is ambitious to become master of his calling are within its pages. It is a most valuable instructor in the service of Steam Engineering. Leading engineers have recommended it as a valuable educator for the beginner as well as a reference book for the engineer. It is thoroughly indexed for every detail. Every essential question on the Steam Engine with its answer is contained in this valuable work. Sixteenth edition. Brice. edition. Price . \$2.00

STEAM ENGINEER'S ARITHMETIC. By COLVIN-CHENEY.

STEAM ENGINE TROUBLES. By H. HAMKENS.

It is safe to say that no book has ever been published which gives the practical engineer such valuable and comprehensive information on steam engine design and troubles.

Not only does it describe the troubles the principal parts of steam engines are subject to; it contrasts good design with bad, points out the most suitable material for certain parts, and the most approved construction of the same; it gives directions for correcting existing evils by following which *breakdowns* and *costly accidents* can be avoided. Just look into the nature of the information this book gives on the following subjects. There are descriptions of cylinders, valves, pistons, frames, pillow blocks and other bearings, connecting rods, wristplates, dashpots, reachrods, valve gears, governors, piping, throttle and emergency valves, safety stops, fly-wheels, oilers, etc. If there is any trouble with these parts, the book gives you the reasons and tells how to remedy them.

The principal considerations in the building of foundations are given with the size, area and weight required for the same, also the setting of templets and lining up, and a complete account of the *erection* and "breaking in" of new engines in the language of the man on the job.

Contains special chapters on: I. Cylinders. II. Valves. III. Piping and Separators. IV. Throttle and Emergency Valves. V. Pistons. VI. Frames. VII. Bearings. VIII. Connecting Rods. IX. Hookrods. X. Dashpots. XI. Governors. XII. Releasing Gears. XIII. Wristplates and Valve Motions. XIV. Rodends and Bonnets, XV. Oilers. XVI. Receivers. XVII. Foundations. XVIII. Erection. XIX. Valve-Setting. XX. Operation. 284 pages. 276 illustrations. Price **\$2.50**

STEAM HEATING AND VENTILATION

PRACTICAL STEAM, HOT-WATER HEATING AND VENTILATION. By A. G. King.

This book is the standard and latest work published on the subject and has been prepared for the use of all engaged in the business of steam, hot-water heating, and ventilation. It is an original and exhaustive work. Tells how to get heating contracts, how to install heating and ventilating apparatus, the best business methods to be used, with "Tricks of the Trade" for shop use. Rules and data for estimating radiation and cost and such tables and information as make it an indispensable work for everyone interested in steam, hot-water heating, and ventilation. It describes all the principal systems of steam, hot-water, vacuum, vapor, and vacuum-vapor heating, together with the new accelerated systems of hot-water circulation, including chapters on up-to-date methods of ventilation and the fan or blower system of heating and ventiltion. Containing chapters on: I. Introduction. II. Heat. III. Evolution of artificial heating apparatus. IV. Boiler surface and settings. V. The chinney flue. VI. Pipe and fittings. VII. Valves, various kinds. VIII. Forms of radiating surfaces. IX. Locating of radiating surfaces. X. Estimating radiation. XI. Steamheating apparatus. XII. Exhaust-steam heating. XIII. Hot-water heating. XIV. Pressure systems of hot-water work. XV. Hot-water appliances. XVI. Greenhouse heating. XVII. Vacuum vapor and vacuum exhaust heating. XXII. Miscellaneous heating. XIX. Radiator and pipe connections. XX. Ventilation. XXI. Mechanical ventilation and hot-blast heating. XXVI. Temperature regulation and heat control. XXVI. Business methods. XXVII. Miscellaneous, XXVIII. Rules, tables, and useful information. 402 pages. 300 detailed engravings. Thirc Edition—Revised. Price.

500 PLAIN ANSWERS TO DIRECT QUESTIONS ON STEAM, HOT-WATER, VAPOR AND VACUUM HEATING PRACTICE. By Alfred G. King.

STEEL

STEEL: ITS SELECTION, ANNEALING, HARDENING, AND TEMPERING. By E. R. MARKHAM.

By E. K. MAARKHAM. This book tells how to select, and how to work, temper, harden, and anneal steel for everything on earth. It doesn't tell how to temper one class of tools and then leave the treatment of another kind of tool to your imagination and judgment, but it gives careful instructions for every detail of every tool, whether it be a tap, a reamer or just a screw-driver. It tells about the tempering of small watch springs, the hardening of cutlery, and the annealing of dies. In fact, there isn't a thing that a steel worker would want to know that isn't included. It is the standard book on selecting, harden-ing, and tempering all grades of steel. Among the chapter headings might be mentioned the following subjects: Introduction: the workman; steel; methods of heating; heating tool steel; forging; annealing; hardening baths; baths for hardening; harden-ing; case hardening; spring tempering; making tools of machine steel; special steels; steel for various tools, causes of trouble; high speed steels, etc. 400 pages. Very fully illustrated. Fourth Edition. Price fully illustrated. Fourth Edition. Price \$3.00

HARDENING, TEMPERING, ANNEALING, AND FORGING OF STEEL. INCLUDING HEAT TREATMENT OF MODERN ALLOY STEELS. By J. V. WOODWORTH.

A new work treating in a clear, concise manner all modern processes for the heating, A new work treating in a clear, concise manner all modern processes for the neating, annealing, forging, welding, hardening, and tempering of high and low grade steel, making it a book of great practical value to the metal-working mechanic in general, with special directions for the successful hardening and tempering of all steel tools used in the arts, including milling cutters, taps, thread dies, reamers, both solid and shell, hollow mills, punches and dies, and all kinds of sheet metal working tools, shear blades, saws, fine cutlery, and metal cutting tools of all description, as well as for all implements of steel both large and small. In this work the simplest and most satis-factory hardening and tempering processes are given.

implements of steel both large and small. In this work the simplest and most satis-factory hardening and tempering processes are given. The uses to which the leading brands of steel may be adapted are concisely presented, and their treatment for working under different conditions explained, also the special methods for the hardening and tempering of special brands. A chapter devoted to the different processes for case-hardening is also included, and special reference made to the adaptation of machinery steel for tools of various kinds. 5th Edition. 321 pages. 201 illustrations. Price **\$3.00**

TRACTORS

MODERN GAS TRACTOR: ITS CONSTRUCTION, UTILITY, OPERATION AND REPAIR. By VICTOR W. PAGÉ.

WELDING

MODERN WELDING METHODS. By VICTOR W. PAGÉ.

One of the most instructive books on all methods of joining metals yet published for the mechanic and practical man. It considers in detail oxy-acetylene welding, the Thermit process and all classes of electric arc and resistance welding. It shows all the apparatus needed and how to use it. It considers the production of welding gases, construction and operation of welding and cutting torches of all kinds. It details the latest approved methods of preparing work for welding. All forms of gas and electric welding machines are described and complete instructions are given for installing electric spot and butt welders. Cost data are given and all methods of doing the work economically are described. It includes instructions for forge and dip brazing and manufacture of hard solders and spelters. It shows and explains soft soldering processes and tells how to make solders for any use. Complete instructions are given for soldering aluminum and authoritative formulas for aluminum solders are included. 292 pages. 200 illustrations. 1921 edition. Price ... \$33.00

AUTOMOBILE WELDING WITH THE OXY-ACETYLENE FLAME. By M. Keith Dunham.

Explains in a simple manner apparatus to be used, its care, and how to construct necessary shop equipment. Proceeds then to the actual welding of all automobile parts, in a manner understandable by everyone. Gives principles never to be forgotten. This book is of utmost value, since the perplexing problems arising when netal is heated to a melting point are fully explained and the proper methods to overcome them shown. 167 pages. Fully illustrated. Price. \$1.50

.

STANDARD AND POPULAR RADIO BOOKS

THE LATEST IN CIRCUIT DESIGNS **HENLEY'S 222 RADIO CIRCUIT DESIGNS**

A Complete and Up-to-Date Collection of Modern Receiving and Transmitting Hook Ups

Written and Edited by a Staff of Radio Engineers of Wide Practical Experience and Thorough Theoretical Training

JOHN E. ANDERSON ELMER H. LEWIS 278 Diagrams and Illustrations Specially Made for This Book—256 Pages

An entirely new and thoroughly practical book on radio circuit designs which will meet the needs of every radio enthusiast, whether novice or expert, amateur or professional. It is replete with correct and trustworthy radio information from which any one can successfully build and operate any of the circuits given. Contains the largest collection of radio circuits and Hook Ups ever published and includes all the standard types and latest developments.

This new book treats the subject in an entirely different and novel way, as it is the only book that gives the complete electrical design of the circuits, showing the electrical values of inductances, capacities and resistances, with the name of each element on the diagram of the Price. \$1.00 circuit.

THE A B C OF VACUUM TUBES USED IN RADIO RECEP-TION-By E. H. Lewis

Written particularly for the person who "knows nothing about radio" but who would like to gain an understanding of the elementary principles of operation of vacuum tubes and various circuits in which they are used for the reception of radio-telegraph signals and radio-telephone music and speech. With a chapter on Practical Questions and Answers. 128 pages with specially made illustrations. **Price**, \$1.00 WIRELESS TELEGRAPHY AND TELEPHONY SIMPLY EX-

PLAINED- By Alfred P. Morgan

This is a complete and comprehensive treatise, and a close study of its pages, will enable one to master all the details of the wireless transmission of messages. The author has filled a long-felt want and has succeeded in furnishing a lucid, comprehensive explanation in simple language of the theory and practice of wireless telegraphy and telephony. 154 pages. 156 engravings. Price, \$1.00 telephony. 154 pages. 156 engravings.

EXPERIMENTAL WIRELESS STATIONS—By P. E. Edelman

The only book to give you all the recent important radio improvements, some of which have never before been published. This volume anticipates every need of the reader who wants the gist of the art, its principles, simplified calculations, apparatus dimensions, and understandable directions for efficient operation. Vacuum tube circuits; amplifiers; long-distance sets; loop, coil, and underground receivers; tables of wave-lengths, capacity, inductance; such are a few of the subjects presented in detail that satisfies. 27 chapters, 392 pages. 177 Price, \$3.00 illustrations.

See outside of Back Cover for Special 25c Radio Books THE NORMAN W. HENLEY PUBLISHING CO. 2 West 45th Street, New York, U.S.A.

Most Valuable Techno-Chemical Book Ever Offered to the Public! The Recipe

Henley's Twentieth Century Book of **RECIPES, FORMULAS** AND PROCESSES

Price \$4.00

THIS book of 800 pages is the most complete Book of Recipes This book of 800 pages is the most complete book of Recipes ever published, giving thousands of recipes for the manu-facture of valuable articles for every-day use. Hints, Helps, Practical Ideas and Secret Processes are revealed within its pages. It covers every

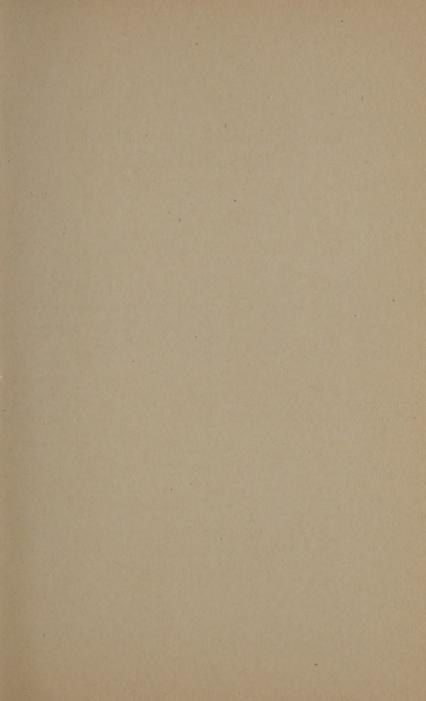


its pages. It covers every branch of the useful arts and tells thousands of ways of mak-ing money and is just the book everyone should have at his command.

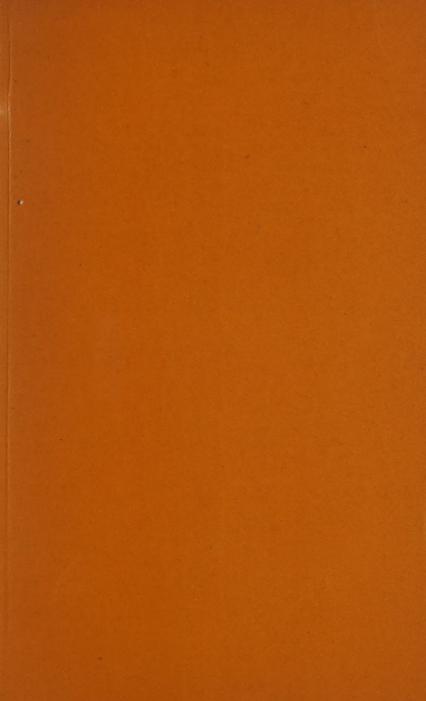
Brameler, the Engraver, the Vatchmaker and Jeweler, the Chiropolist, the Provident, the Chiropolist, the Provident, the Chiropolist, the Provident, the Provident,

of formulas that every one ought to have that are not found in any other work.

10,000 Practical Formulas and Processes The Best Way to Make Everything **ONE USEFUL RECIPE WILL BE WORTH MORE** THAN TEN TIMES THE PRICE OF THE BOOK







SPECIAL 25¢ RADIO BOOKS

These inexpensive books contain a wealth of essential Radio information which can be obtained from no other source. They answer thousands of questions about the art and science of Radio Telegraphy and Telephony, in language so simple that the most inexperienced novice can easily understand.

Ideas for the Radio Experimenter's Laboratory By M. B. Sleeper

This book is indispensable to the radio experimenter who desires to get maximum information and enjoyment out of his experiments. It fully describes such laboratory essentials as oscillators, wavemeters, vacuum tube characteristics, measuring circuits, and many others. It describes the construction and explains the advantages of various coils, and shows how their inductance may be calculated. 134 pages. 60 illustrations. Price, 25c.

Design Data for Radio Transmitters and Receivers By M. B. Sleeper

Gives tables and data for the design and construction of receiving and transmitting apparatus. Detailed description of the design of the many forms of air, mica and paper condensers, bank wound, staggered, figure eight multilayer and toroidal coils, and all forms of antennas. Complete wave length capacity and inductance tables and formulas for the calculation of wave length and frequency, etc. No experimenter, amateur or engineer can afford to be without a copy of this book. Fully illustrated. 12 mo. 85 pages. Price, 25c.

How to Make Commercial Type Radio Apparatus By M. B. Sleeper

Describes in detail many commercial types of spark and vacuum tube telephone and telegraph transmitting and receiving equipment of all kinds. The experimenter will be able to get a world of ideas for the design and construction of his next piece of radio equipment from the very clear descriptions and the 96 clearly illustrated engravings. 159 pages. Price, 25c.

Construction of New Type Transatlantic Receiving Sets By Sleeper

There is a peculiar fascination about receiving radio messages from the high-powered stations of England, France, Germany, Russia and Italy, as well as those located in the Pacific Ocean and the Oriental Countries. Several types of simple receiving sets for this purpose are described with circuit diagrams of detector amplifier units. Suggestions are also given for operating relays and reproducing the signals on a phonograph. Schedules of operating time for high-powered stations are given. In addition there is some valuable data on home-made wave-meters for testing and experimenting. 113 pages. 47 illustrations. Price, 25c. Radio Hook-Ups By M. B. Sleeper

Eighty-six of the best and most practical receiving and transmitting circuits, carefully chosen from the great variety which have been used for different purposes are shown in this book. These include circuits for damped and undamped wave reception, including many types of crystal and audion receivers, spark coil, transformer and vacuum tube transmitters, oscillators, radio and audio frequency choke coil, resistance and transformer coupled amplifiers, and measuring instruments. All freak diagrams and those which are unnecessarily complicated have been eliminated. A brief description is given with each circuit, and many blank pages at the end of the book are supplied for the use of the experimenter, who may desire to add other circuits. The diagrams shown in this book are the finest satisfactory known. Fully illustrated. 12 mo. Price, 25c.

The Radio Experimenter's Hand Book By M. B. Sleeper

In these days when the Radio Set is almost as necessary in the Home as the Phonograph, there has been a great need of a book which tells in concise way the "Why" of Radio--What makes it work. How to build simple transmitters and receivers. Answers the practical questions of the novice, the beginner and the advanced student. Gives detailed descriptions of many types of receiving circuits including the crystal, audion, regenerative, also amplifiers and oscillators. It is a handy reference book and no up-to-date radio library is complete without a copy. 143 pages. 16 chapters. 82 engravings. Price, 25c.

Construction of Radio Phone and Telegraph Receivers for Beginners By M. B. Sleeber

Radio men can follow the data in this book with full confidence because each piece of apparatus described was first made, tested, and found efficient before the final design was accepted. Special receivers, both crystal and audion, are shown in detail. Regenerative circuit as well as audio and radio frequency amplifiers are described with clear photos, diagrams, and working drawings prepared especially for the experimenter and the man who wants to receive the radio telephone broadcast. A special feature is the phonograph type radio set and the loud speaker. 142 pages. 74 flustrations.

See inside advertising pages for other Standard and Popular Radio Books

THE NORMAN W. HENLEY PUBLISHING CO. 2 West 45th Street New York