RCA Victor Duo 380

Twelve-Tube Superheterodyne Receiver
with
Automatic Phonograph

INSTRUCTIONS



RCA Victor Company, Inc.

CAMDEN, N. J., U. S. A.

INTRODUCTION

This distinctive radio-phonograph combination embodies the latest developments and improvements in home entertainment from broadcasts and recordings. Splendid voice and musical reproduction with abundant reserve volume from either radio programs or phonograph records is realized through the use of aural (automatic tone) compensation, Class B power amplification, and a large electro-dynamic loudspeaker. The latter member is contained in a specially-designed internal compartment which renders the cabinet acoustically correct, preventing sound distortion from resonance effects commonly known as "boominess."

In addition to a refined superheterodyne circuit using twelve tubes, the radio receiver incorporates the following features: (1) secondary tuning range for reception of police calls, amateur and other phone communications between 1500 and 2800 kilocycles as a diversion from the accustomed broadcasts, (2) "automatic volume control" to minimize fading and prevent blasting, (3) "silent-tuning control" to permit adjustment for quiet tuning between station settings, and (4) "dual tone control" to afford altera-

tion of the bass or treble response independently as desired. Colored illuminated indicators on the front panel of the cabinet show at a glance just where the volume, silent-tuning and tone controls are set. An illuminated tuning meter is mounted directly above the station selector dial to facilitate exact adjustments of that dial and thus insure most pleasing reproduction.

The electrical phonograph is fully automatic capable of playing in sequence without attention one side of several ten- or twelve-inch records of the standard-speed (78 R. P. M.—revolutions per minute) or long-playing (33½ R. P. M.) variety. In addition, the mechanism may be quickly converted to function as an ordinary non-automatic phonograph, thus permitting individual playing at either speed records of any diameter up to 12 inches. It is sturdily constructed and simple to operate, all controls being accessible from the front of the instrument. Record changing is accomplished in a minimum interval of four seconds. Two enclosed compartments are provided at the bottom of the cabinet for the storage of records.

INSTALLATION

Preliminary—After withdrawing the instrument from its shipping container and removing the packing framework bolted to the underside of the cabinet, extract the interior wooden brace fastened by screws to the radio chassis shelf and one of the motor-board mounting rails. Also remove the two red hex-head bolts which pass through the mounting rails and withdraw the two wooden blocks from between those rails and the motor-board, which should then float freely on its spring suspension.

Tubes—This instrument is equipped and tested at the factory with RCA Radiotrons and is shipped with these tubes installed. Remove the packing material inserted to protect the tubes against damage in transit, then refer to the chassis diagram printed on the license label inside the cabinet and make certain:

- (a) That all tubes are in the proper sockets and pressed down firmly. Never apply power to the instrument unless all tubes are in place.
- (b) That the shields are rigidly in place over those tubes represented by double circles on the diagram.
- (c) That the spring connectors of the short flexible (grid) leads, shown on the diagram, are securely attached to the dome terminals of the proper tubes. It is important that the adjacent green and black leads shall be connected as indicated—that is, not reversed.

NOTE—The grid lead for the RCA-55 must be enclosed by the cylindrical tube shield. A slot is provided at the bottom of this shield for entrance of the lead.

(d) That the lids are securely in place on the shields of the two tubes designated by a heavy outer circle on the diagram.

Phonograph Compartment—Open the large doors on the front of the cabinet and remove all packing material from the playing compartment.

Withdraw the turntable, used-needle cup, compartment lamp and associated lamp shade from the Outfit Package. Referring to Figure 2, lift the record ejector to its upright position (see paragraph 3 (c) under "Procedure—Automatic Operation—Phonograph") and, with the speed shifter set in the outward or 78 R. P. M. position, mount the turntable on the motor spindle. Make certain that the spindle drive key engages the slot in the turntable hub.

Insert the used-needle cup in the opening provided in the motor-board and install the compartment lamp and lamp shade. The socket for this lamp is located at the top of the compartment directly above the front doors, which doors conceal and actuate the lamp switch.

Location—The instrument should be located close to the antenna lead-in and ground connections and near an electrical outlet. To insure proper operation of the automatic mechanism, the instrument must be level. If the floor is uneven at the location selected, therefore, one or more of the cabinet legs should be blocked up to attain the required level position. This is very important; for further details, see note 2 of paragraph 8 under "Procedure—Automatic Operation—Phonograph."

Antenna and Ground—A well-insulated outdoor antenna having a length of from 50 to 100 feet including the lead-in wire is recommended. It should be erected as high as conveniently possible and sufficiently remote from power lines and street railways to prevent excessive local interference. If the instrument is installed in a building of non-metallic construction, an indoor antenna ordinarily will afford satisfactory reception and may be considered the

most practical. Buildings in which the roof or framework is of metal, however, form an effective shield which greatly impedes the passage of radio waves; to insure best results in such installations, therefore, an outdoor antenna is essential.

A good ground connection also is essential for best performance. The ground lead should be as short as possible and attached preferably to a cold-water pipe. An approved ground clamp should be used to insure a tight and permanent connection.

A terminal board containing three terminals is provided on the receiver chassis at the rear to facilitate connection to the antenna and ground. Connect the antenna lead to the middle terminal (marked "2") and the ground lead to the right-hand terminal (marked "3"). Tighten the terminals with a screw driver to insure permanent electrical connections.

NOTE—The left-hand terminal (marked "1") is provided for use only with shielded lead-in equipment (designed especially for this receiver) which can be purchased from and installed by the dealer who sold this instrument. Such an installation is effective in eliminating or greatly reducing noise interference caused by local electrical disturbances ("man-made static").

Power Supply—Connect the power cord to an electrical outlet supplying alternating current at the voltage and frequency (cycles) specified on the license label. During the subsequent Operating Test, the most satisfactory position for the connector plug

in the outlet (that which provides least hum on record reproduction) should be determined.

FUSE—This instrument is protected by a fuse located at the rear of the chassis, under the metal cover marked "Caution: Remove Power Supply Before Removing Cover." If the fuse burns out, check the power supply connections and rating, and have all tubes tested by your dealer before installing a new fuse. This is a special fuse—obtain replacement fuses from your dealer—do not use any substitute for this fuse.

In districts where the line voltage is always below 115 volts (225 volts for 200-250 volt models), the fuse should be set in the "110" position ("213" position for 200-250 volt models). Always disconnect the power cord from the a-c outlet before removing the fuse cover.

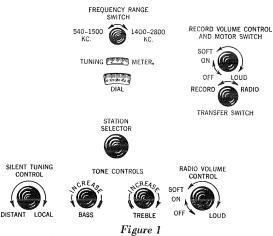
Operating Test—At installation, a thorough trial operation—both radio and phonograph—should be made in accordance with the instructions which follow. The instrument was, of course, in perfect operating condition when shipped from the factory. After transit, however, minor adjustments sometimes may be necessary, particularly on the automatic record-changing mechanism. It is the dealer's responsibility to make sure that the instrument functions perfectly when installed.

A diagrammatic chart giving complete instructions for ordinary adjustments of the automatic mechanism is included in the Service Data section of this booklet. Whenever possible, these adjustments should be made by the dealer from whom the instrument was purchased.

OPERATION—RADIO

All of the radio operating controls are located on the front panel as shown in Figure 1. Proceed as follows:

- 1. Set the Transfer Switch clockwise (for radio reception) and the Frequency Range Switch as indicated below for reception in either band:
 - (a) Counter-clockwise—540-1500 kilocycles (broadcast band). Using the large numerals, the dial scale reads directly in kilocycles for this band.



- (b) Clockwise—1400-2800 kilocycles. Frequencies in this band are indicated approximately by the positions of the small numerals at the bottom of the dial (add two ciphers to obtain kilocycles). Available services therein include the following:
 - (1) Police Calls—Stations operating at 1574 and 1712 kilocycles and between 2400 and 2500 kilocycles.

- (2) Amateur Radio "Phone"—Assigned band 1800–2000 kilocycles.
- (3) Aviation Communications "Phone"—Between 2500 and 2800 kilocycles.

NOTE—The majority of stations in this range do not offer continuous programs. Police calls are usually intermittent, at regular or irregular intervals. Strong local stations in the broadcast band may be audible (sometimes at more than one point on the dial) when the Frequency Range Switch is set for 1400–2800 kilocycles.

- 2. Apply power by turning the Radio Volume Centrol knob clockwise from the "off" position. Set this control near the middle of its range by observing the illuminated colored indicator associated with its control knob. Wait a few seconds for the tubes to heat before attempting further operation.
- 3. With the Silent-Tuning Control set in the extreme counter-clockwise position, turn the Station Selector to a point, near the middle of the dial range, at which no station is heard within several scale divisions. Then turn the Silent-Tuning Control clockwise until the background noise (static) just disappears.

NOTE—The adjustment just described provides quiet tuning (that is, suppression of background noise between station settings) and permits reception of all stations whose signals are above the existing noise level.

4. Tune the receiver by rotating the Station Selector either at random until a desirable program is heard or in an endeavor to locate any particular station whose assigned frequency is known. In the latter case, turn the selector slowly throughout a

narrow range on each side of that dial setting corresponding to the station frequency.

NOTE—In the event that any particular station cannot be reached in this manner, its signal intensity probably is below the prevailing level of background noise. If especially desired, however, weak signals often may be received by turning the Silent-Tuning Control gradually counter-clockwise, thus calling upon the reserve sensitivity of the instrument. Under such conditions, background noise reproduction naturally will be appreciably greater.

5. After locating a station, turn the Radio Volume Control counter-clockwise (if necessary), until the sound level is fairly low and then adjust the Station Selector accurately to that position at which the indicator of the tuning meter travels furthest to the right (as designated by the arrow on the meter scale). At this setting only will the fine quality of reproduction provided in this instrument be realized and least background noise interference be obtained.

NOTE—When receiving a powerful local station, the Station Selector dial should be set at the center of the scale range for which the meter deflection is maximum (this range may be narrowed somewhat by turning the Silent-Tuning Control clockwise.

6. Set the Radio Volume Control for the desired sound level.

- 7. Adjust the two Tone Controls to obtain the tone shading preferred. The full range of musical reproduction is obtained with the right-hand knob turned fully clockwise and the left-hand knob turned to its counter-clockwise extremity, being represented by full illumination of the tone color indicator which extends between the two knobs. Modifications of the tone range may be obtained as follows:
 - (a) To reduce the high-frequency (treble) response, or to decrease the background noise (static) interference on station settings, turn the right-hand tone control knob counter-clockwise. The extent of high-frequency cut-off thus obtained is indicated by shading of the yellow illumination at the right-hand side of the tone color indicator.
 - (b) To reduce the low-frequency (bass) response, or to decrease low-pitched hum present on the signals of some stations, turn the left-hand tone control knob clockwise. The extent of low-frequency cut-off thus obtained is indicated by shading of the blue illumination at the left-hand side of the tone color indicator.
 - (c) The red illumination at the center of the tone color indicator represents the middle range of musical response. This illumination is not cut off by rotation of either of the tone control knobs as described in the preceding paragraphs (a) and (b).
- 8. When through operating, turn the Radio Volume Control fully counter-clockwise, thus switching the power "off."

OPERATION—PHONOGRAPH

Automatic Operation

Important Precautions—The following precautions must be observed during operation:

- 1. In loading the turntable, make certain that the first record inserted (last to be played) is flat—that is, essentially free from warpage.
- 2. Before starting the turntable, make certain that the reject pocket (at the left of the phonograph compartment) is either empty or sufficiently clear to permit proper disposal of records by the automatic mechanism.
- 3. Never restrain by force the normal motion of any part of the automatic mechanism while it is changing records.

Procedure—The phonograph operating controls are located on the front panel and in the playing compartment as shown in Figures 1 and 2. Proceed as follows:

- 1. Set the Transfer Switch counter-clockwise for record reproduction.
- 2. Apply power by turning the Radio Volume Control clockwise from the "off" position. Set the two Tone Controls for full-range reproduction (see paragraph 7 under "Operation—Radio").
- 3. With the Motor Switch in the "off" position (Record Volume Control fully counter-clockwise), load the turntable with records, as follows:
 - (a) Set the Index Lever at "Manual." Always do this before loading or unloading records.

- (b) Place the electric pickup on the rubber rest
- (c) Raise the Record Ejector arm (very slowly, at first, until the internal weight has rolled to the rear of the arm, then as rapidly as desired) to its upper position of rest. Always raise the ejector arm in this manner.
- (d) Select the records to be played. All records for one loading must be of the same diameter (either ten or twelve inches), close to standard thickness and operable at the same speed (either 78 or 33 1/3 R. P. M.).

CAUTION—Do not use thin flexible-type records for automatic operation.

- (e) Place the records, one at a time, on the turntable (see paragraph 1 under "Important Precautions"). The spindle should resume its normal height after each record is added. The turntable is fully loaded when the top surface of the uppermost record is nearly flush with the top of the spindle. (It should not be possible to slide off the top record without lifting its edge or depressing the spindle.)
- (f) Lower the Record Ejector arm gently onto the spindle.
- 4. Insert a new needle in the pickup as far as it will go and tighten the needle screw. For long-playing (33½ R. P. M.) records, use only the orange Chromium needle. For standard (78 R. P. M.) records, use the latter needle or, if preferred, either the green Chromium or the full volume (full tone)

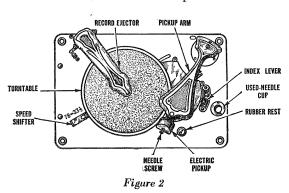
Tungstone needle. Transparent-faced (illustrated) records, however, should not be reproduced with Tungstone needles.

NOTE—With care, the orange Chromium needle should play 75, the green Chromium 100, and the Tungstone 100 to 150 records. Never re-insert in the pickup a Chromium needle which has been used (however slightly) as damage to the record grooves would result.

5. Place the pickup needle on the smooth outer rim of the record, near the first groove. Then move the Index Lever to the position (12 or 10) corresponding to the diameter (inches) of the records on the turntable. Be careful not to move the lever beyond the proper index hole. Push the index pin firmly into the hole.

CAUTION—Never attempt to move the Index Lever from the Manual position when the pickup is on the rubber rest.

6. Start the turntable by turning the Motor Switch clockwise; then set the Speed Shifter for the



speed (78 or $33\frac{1}{3}$ R. P. M.) corresponding to the records on the turntable.

NOTE—The speed shifter should not be moved inward (from the 78 to the 33½ R. P. M. position) while the turntable is at rest.

- 7. Adjust the Record Volume Control to obtain the desired volume.
- 8. Close the cabinet doors to extinguish the compartment lamp and to render less prominent the mechanical noises incident to record playing and changing. If needle scratch reproduction (particularly noticeable with old records) is considered excessive, turn the *treble* Tone Control slightly counter-clockwise. For most faithful reproduction, however, both Tone Controls should be left in the positions which provide full illumination of the tone color indicator.

NOTE 1—When a record has been played, the ejector arm slides it off into the record pocket and the pickup moves to the outside of the next record. The records on the turntable are thus played consecutively until only one record remains on the turntable. This record will be played repeatedly until the motor is stopped by means of the Motor Switch.

NOTE 2—After a record has been played and changed, the needle is lowered automatically onto the smooth rim of the next record and is fed by gravity into the starting groove. After the instrument has been leveled with reference to the top of the cabinet, further slight compensation may be necessary, thus: (1) If the needle fails to enter the playing groove, the right-hand side of the

instrument must be raised by inserting thin blocks under the front and rear legs on that side; or (2) If the needle slides over several grooves, thus failing to reproduce the beginning of the selection, the left-hand side of the instrument must be similarly raised.

- 9. To reject a record while playing, lift the pickup arm and move it to the extreme left. Hold the pickup lightly until it is moved by the mechanism.
- 10. Before reloading or when through operating, turn the Motor Switch to the "off" position, set the index lever at "Manual" and place the pickup on the rubber rest. Never leave the pickup resting on a record (or on the turntable) when not in use. Turn the power switch "off" and close the cabinet doors when discontinuing operation of the instrument.

Manual Operation

Records may be played individually as follows:

- 1. Set the Transfer Switch counter-clockwise and apply the power with the Radio Volume Control as directed for automatic operation. Adjust the two Tone Controls for full-range reproduction.
- 2. Make sure that the Index Lever is at "Manual," the pickup is on the rubber rest, and the Motor Switch is in the "off" position.
- 3. Raise the Record Ejector arm to the upper rest position (see paragraph 3 (c) under "Automatic Operation").
- 4. Place a record on the turntable and insert a needle in the electric pickup. For needle information, see paragraph 4 under "Automatic Operation."

NOTE—Ordinary steel needles (full volume or full tone) can be used with standard (78 R. P. M.) records, provided a new needle is inserted for each selection. Do not use *Tungstone* needles with either thin flexible type or transparent-faced (illustrated) records.

- 5. Start the turntable by turning the Motor Switch clockwise, then set the Speed Shifter for the speed corresponding to the record on the turntable. Lower the needle gently onto the smooth outer rim of the record.
- 6. Adjust the Record Volume Control and close the cabinet doors (see paragraph 8 under "Automatic Operation").
- 7. At the completion of the record, lift the pickup arm and move it toward the right to stop the motor (motor stops automatically at the end of a record having the *eccentric* final groove). Turn the Motor Switch to the "off" position and place the pickup on the rubber rest.
- 8. When through operating, turn the power "off" and close the cabinet doors.

Maintenance

With normal use and handling, trouble-free service is to be expected. The automatic phonograph mechanism and associated parts, however, should be kept clean and well-lubricated. To insure continued efficient operation, it is recommended that the entire instrument be thoroughly inspected and adjusted by an experienced service man once each year.

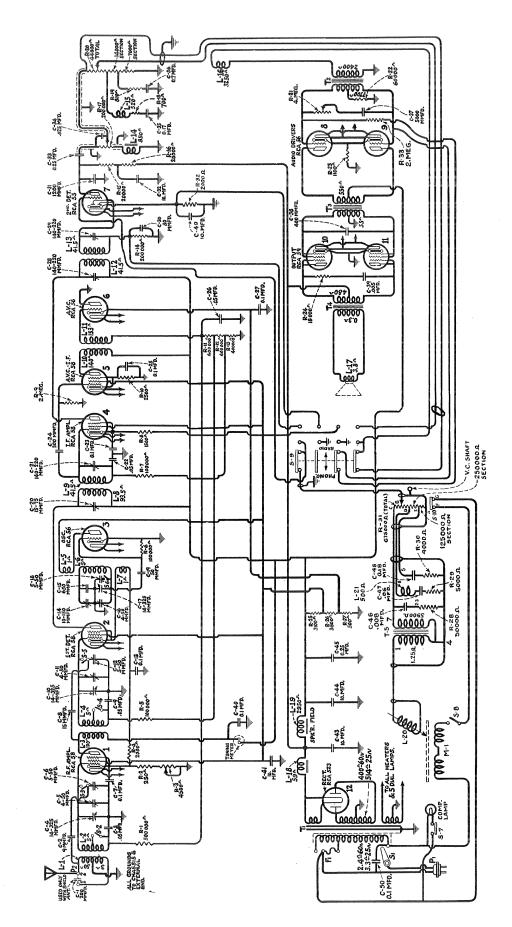


Figure A—Schematic Circuit Diagram

SERVICE DATA

Electrical Specifications

Voltage Rating
Power Consumption (60 Cycle)
Type and Number of Radiotrons 4 RCA-56, 4 RCA-58,
1 RCA-55, 2 RCA-59, 1 RCA-5Z3—Total 12
Frequency Range.540 K.C1500 K.C.—1400 K.C2800 K.C.
Undistorted Output

This combination instrument utilizes the new perfected automatic record changing mechanism and the twelve-tube Deluxe Super-Heterodyne receiver. Excellent fidelity on both radio and record reproduction is an inherent feature of this instrument. Other features include double tuning range (540 K. C.-1500 K. C. and 1400 K. C.-2800 K. C.), high and low frequency tone control, compensated volume control and the inherent sensitivity, selectivity and tone quality of the Super-Heterodyne.

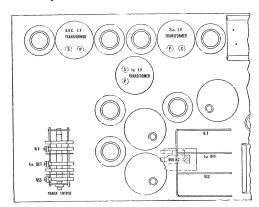


Figure B—Location of Linc-up Capacitors

Figure A shows the schematic circuit, Figure B the location of the adjustable capacitors, Figure C the chassis wiring, and Figure D the assembly wiring diagram. The Radiotron socket voltages, the line-up procedure and the replacement parts are given on the following pages.

R. F. and Oscillator Line-up Capacitor Adjustments

Four adjustable capacitors are provided for aligning the R. F. circuits and adjusting the oscillator frequency so that the oscillator will maintain a constant frequency—175 K. C. difference from that of the incoming signal. Poor quality, insensitivity, poor A. V. C. action and possible inoperation of the receiver may be caused by these capacitors being out of adjustment.

f the other adjustments have not been tampered withthe intermediate transformer tuning capacitors—the following procedure may be used for aligning these capacitors.

- (a) Procure an R. F. Oscillator, such as Stock No. 9050, giving a modulated signal at 600 K. C., 1400 K. C., and 2440 K. C. Also procure a non-metallic screw driver such as Stock No. 7065.

 (b) An output meter is necessary. This should be a 0-10 milliammeter connected in series with the plate supply to the second detector. A dummy Radiotron RCA-56 is necessary to substitute for the one normally used in the A. V. C. socket. This should be a tube that is otherwise normal in all respects, but having one heater prong removed. Insert this tube in the A. V. C. socket.

 (d) First check the chassis and carefully ascertain that the dial pointer reads exactly at the first line on the scale when the tuning capacitor rotor plates are fully meshed with the stator plates.

 (e) Place the oscillator in operation at exactly 1400 K. C. and couple its output to the antenna. Set the Range Switch counter-clockwise and the dial scale at exactly 1400. Connect the output meter to the set and place the volume control and suppressor control, if

- noise level will permit, at its maximum position. Adjust the oscillator input so that only a slight reduction in current is obtained in the output meter.

 With a suitable socket wrench—the nuts are at ground potential—adjust the oscillator, first detector and R. F. line-up capacitors, until a minimum deflection is obtained in the output meter.

 The high frequency band is adjusted at 2440 K. C. This is done in a similar manner to the R. F. adjustments except that the oscillator is set at 2440 K. C., the dial at 1200 and the Range Switch in the clockwise position. The line-up capacitors on the Range Switch are adjusted for minimum output at this frequency. Set the oscillator at 600 K. C. Tune in the signal with the receiver until a slight deflection is obtained in the output meter. Now adjust the 600 K. C. series capacitor, Figure B, until a minimum deflection is obtained in the output meter. Rock the tuning capacitor back and forth while making this adjustment as the frequency of the oscillator at 2400 K. C.

Change the frequency of the oscillator to 1400 K. C. and set the dial at 1400. Again make the adjustments given under (f), (g), and then (h).

So adjusted, the R. F. circuits are properly aligned and the oscillator will maintain a constant frequency difference from the incoming R. F. signal.

I. F. Tuning Capacitor Adjustments

Although this receiver has two I. F. stages, one for the second detector and one for the A. V. C., only two of the three I. F. transformers are tuned by adjustable capacitors and require adjustment. The stage used for the A. V. C. is broadly tuned and does not require any adjustment.

The transformers are all tuned to 175 K. C. and the circuits broadly peaked.

A detailed procedure for making this adjustment follows:

- A detailed procedure for making this adjustment follows:

 (a) Procure a modulated R. F. Oscillator, such as Stock No. 9050, that gives a modulated 175 K. C. signal. Also procure a non-metallic screw driver such as Stock No. 7065.

 (b) An output meter is necessary. This should be a 0-10 milliammeter connected in series with the plate supply to the second detector.

 (c) A dummy Radiotron RCA-56 is necessary to substitute for the one normally used in the A. V. C. socket.

 (d) Remove the oscillator tube and make a good ground connection to the chassis. Place the oscillator in operation and couple its output from the control grid of the first detector to ground. Adjust the oscillator output, with the receiver volume control at maximum, until a slightly reduced deflection is obtained in the output meter.

 (e) Refer to Figure B. Adjust the secondary and primary of the second and then the first I. F. transformer until a minimum deflection is obtained in the output meter. Go through these adjustments as second time, as a slight readjustment may be necessary

When the adjustments are made the set should perform at its maximum efficiency. However, due to the interlocking of adjustments, it is good practice to follow the I. F. adjustments with the R. F. and oscillator line-up capacitor adjustments. The correct method of doing this is given in the preceding section.

Antenna Connections-It will be noted that three antenna terminals are provided at the rear of the receiver chassis. Two of these will normally be used for the usual antenna and ground connections, while the third one is for use in connection with a shielded antenna system. The tap eliminates the need of the transformer usually used for coupling the shielded line to the radio receiver.

Stock No. 7717 shield kit, which comprises a lightning arrester, transformer assembly, a 200 mmfd. capacitor, and 100 feet of shielded wire, is recommended. When such an antenna system is used, it is necessary to connect the 200 mmfd. capacitor between terminals 1 and 2. This prevents the first R. F. circuit from being detuned and results in maximum gain from the antenna. This capacitor is included with the Stock No. 7717 Kit.

Automatic Record Changer-The automatic record changer used in this instrument is of simple design and excellent construction. The various adjustments that may be required are shown in Figure E. A point to remember with this instrument is that it must always be level, otherwise proper operation will not be obtained.

RADIOTRON SOCKET VOLTAGES (RADIO OPERATION) 120 Volt A. C. Line—Volume Control and Sensitivity Control at Maximum—No signal being received

Radiotron No.	Cathode to Control Grid, Volts	Cathode to Screen Grid, Volts	Cathode to Plate, Volts	Plate Current, M. A.	Heater Volts
RCA-58 R. F.	3.1	97	212	7.5	2.5
RCA-56 Osc.			100	6.0	2,5
RCA-58 1st Det.	9.5	91	206	2.8	2.5
RCA-58 I. F.	7.5	93	208	4.0	2.5
RCA-58 A. V. CI. F.	8.5	92	207	3.0	2.5
RCA-56 A. V. C.	12.0		parameters.	0	2.5
RCA-55 2nd Det.	0		74	8.0	2.5
RCA-56 A. F. Driver	11.0		205	5.0	2.5
RCA-56 A. F. Driver	11.0	Withouthou	205	5.0	2.5
RCA-59 Power	0		394	13.0	2.5
RCA-59 Power	. 0		394	13.0	2.5
RCA-5Z3 Rect.	990-495 R. M. S.		-	92 Total	5,0

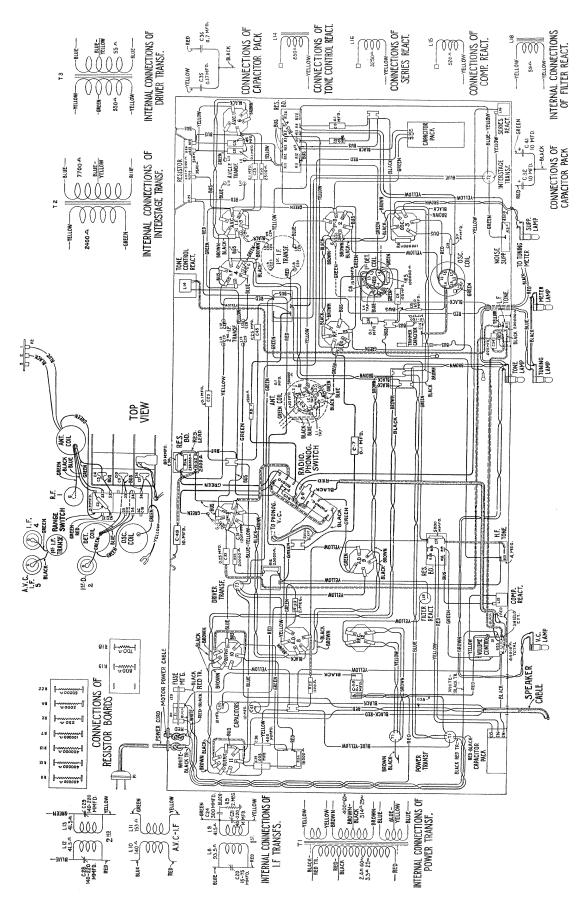


Figure C—Chassis Wiring Diagram

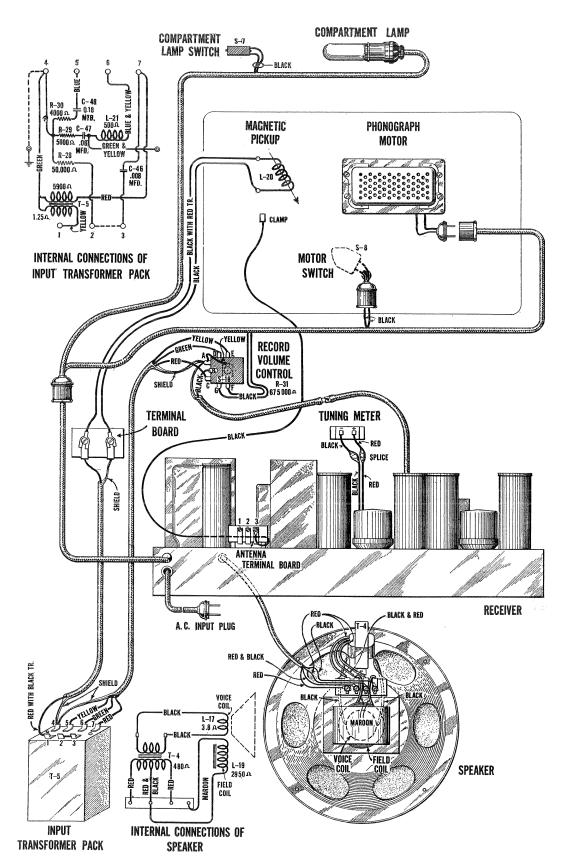


Figure D-Assembly Wiring Diagram

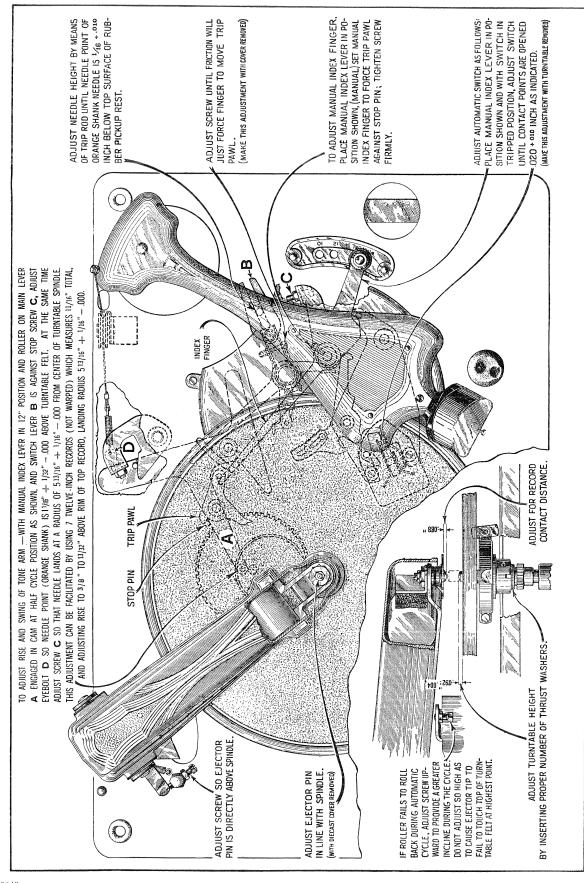


Figure E-Automatic Record Changer Adjustments

SERVICE DATA FOR MAGNETIC PICKUP

The Magnetic Pickup used in this combination instrument is of a new design with an improved frequency range. While in physical appearance it is similar to that of the older type, details of construction are considerably different. It consists essentially of a chromium steel magnet, two thin pole pieces, a mechanism support and bracket, a coil, and an armature that is damped by means of an anchored damping block.

The use of the anchored damping block eliminates any bad peaks in the frequency range. The frequency response characteristic is substantially flat from 50 to 5,000 cycles.

Replacing Magnet Coil, Pivot Rubbers, Armature or Damping Block

In order to replace a defective coil or the hardened pivot rubbers (see Figure G), it is necessary to proceed as follows:

- (a) Remove the pickup cover by removing the center holding screw and needle screw.
- (b) Remove the pickup magnet and the magnet clamp by pulling them forward.
- (c) Unsolder the coil leads and remove the mechanism assembly from the back plate by releasing the two mounting screws and the damping block clamping screw.

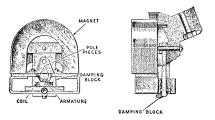


Figure F

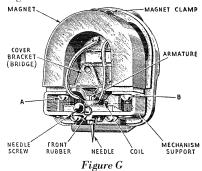
- (d) Remove screws A and B, Figure G, and then remove the mechanism assembly from the pole pieces.
- (e) The coil or the front pivot rubber may now be removed and replaced. If it is desired to replace the rear pivot rubber, then the end of the armature soldered to the mechanism support must be unsoldered and the damping block removed. The rear pivot rubber now may be replaced. After putting the pivot rubbers in place a new damping block should be fastened to the armature as outlined in instructions on replacing the damping block.
- (f) The mechanism should now be reassembled, except for the magnet, which must be magnetized. After being magnetized, the mechanism—with the pole pieces upward—should be placed so that the magnet may be slid from the magnetizer onto the pole pieces without breaking physical contact. After placing the pole pieces on the magnet, the entire assembly should be remagnetized thoroughly, being careful not to change the polarity obtained by the initial magnetization.
- (g) After assembling to the mechanism, the entire assembly should be fastened to the back plate by means of the screws provided, making sure the damping block is securely clamped. At the same time, the metal dust cover must be placed in position.
- (h) After remagnetizing, it is necessary to correctly center the armature. This may be done quite accurately by feeling its play after the needle is inserted. A little practice will quickly show which way an adjustment is necessary to have the armature centered properly. The adjustment is made by loosening screws A and B (Figure G), and sliding the mechanism slightly in relation to the pole pieces.
- (i) The cover may be now replaced over the entire assembly, and the pickup returned to the tone arm.

In assembling, it may be desirable to check the armature air gap by means of a small Feeler Gauge. This air gap should be nine mils on each side of the armature. However, a little practice with the needle in place will quickly disclose whether or not the armature is centered.

Replacing the Damping Block

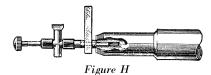
If it is desired to replace the damping block, it may be done in the following manner:

(a) Disassemble the pickup as described under the preceding section.



- (b) Remove the armature entirely by unsoldering it at its joint with the mechanism support.
- (c) Remove the damping block from the armature and clean the bushing for holding the damping block with emery paper.
- (d) Insert the armature through the new block so that it occupies the same position as that of the old. Also ascertain that the block is in correct vertical alignment with the armature. It will be noted that the hole in the damping block is somewhat smaller than the diameter of the armature. This is done so that a snug fit will be obtained.
- (e) After properly locating the damping block, a soldering iron should be applied to the armature so that the block will melt slightly at its point of contact with the armature. A special tip, constructed as shown in Figure II, will prove desirable for fusing the block in place. The iron should be applied long enough to slightly melt the block and cause a small bulge on both sides, but should not be applied long enough to cause any bubbling. The pickup should then be reassembled as described in the preceding section.

Only rosin core solder should be used for soldering the coil leads in the pickup. Also rosin core solder should be satisfactory for resoldering the end of the spring in the hole in the mechanism, since both these parts have been previously tinned. In case the parts are not well tinned, it will be necessary to scrape the end of the spring and the hole in the mechanism until bright. These parts may now be tinned by using as a flux a water solution of zinc chloride (commonly called



acid flux). After tinning, dip the parts in water to wash off the acid flux and thereby prevent serious subsequent corrosion. After making sure that the pivot rubbers and damping block are properly in place, as described under (e) above, the armature may now be soldered in place in the mechanism by using rosin core solder, since the parts are now tinned. Care must be exercised to get the needle hole perfectly square with respect to the mechanism, or otherwise it will be difficult if not impossible to center the armature in the air gap as explained under (h).

REPLACEMENT PARTS

Insist on genuine factory tested parts, which are readily identified and may be purchased from authorized dealers

Stock No.	DESCRIPTION	List Price	Stock No.	DESCRIPTION	List Price
	RECEIVER ASSEMBLIES		6282	Resistor—60,000 ohms—Carbon type—¼ watt (R22)— Package of 5	\$1.00
2730	Resistor-18,000 ohms-Carbon type-1 watt (R24)-	\$1.10	6298	Cord—3-gang tuning condenser drive cord—Package of 5	.60
	Package of 5	.50	6300	Socket—4-contact Radiotron socket	.35
2747	Capacitor—9 mmfd. (C2)—Package of 2	.50	6312	Capacitor—650 mmfd. (C15)—Package of 5	1.50
3024 3047	Resistor-1.500 ohms-Carbon type-1/2 watt (R8)-		6316	Resistor—2.500 ohms—Carbon type—½ watt (R10)—	7.00
3041	Package of 5	1.00		Package of 5	1.00
3085	Capacitor—400 mmfd. (C38)	.30	6437	Coil—Oscillator coil (L5, L6, L7)	1.24
3118	Resistor—100,000 ohms—Carbon type—¼ watt (R5)— Package of 5	1.00	6447	Volume control (R20, S1)	1.92
3252	Pasistor 100 000 ohms Carbon type 1/2 watt (R6, R7)	1.00	6448	Tone control—Low frequency (R17)	1.04 1.06
	Package of 5	.40	6449	Tone control—High frequency (R21)	1.24
3376	Mount—Fuse mount	0.40	6450	Rheostat—Noise suppressor rheostat (R3)	.28
3435	age of 5	1.00	6512	Capacitor—0.005 mfd. (C37)	1.30
3460	Capacitor—1,200 mmfd. (C31)	.30	6537	Switch—Range switch	1.44
3526	Resistor—2,000 ohms—Carbon type—½ watt (R4, R32)— Package of 5	1.00	6539	Coil—Detector coil (L3, L4)	.75
2507	Resistor—800 ohms—Carbon type—½ watt (R19)—	2.00	6541	Dial—Tuning condenser dial and scale	1.65
3527	Package of 5	1.00	6561	Coil—Antenna coil (L1, L2, R1, C3)	3.04
3528	Bracket-Noise suppressor or volume control lamp bracket.	.18	6562	Transformer—Audio driver transformer (T3)	5.04
3529	Socket-Noise suppressor or volume control lamp socket	.32	6564	Transformer—First intermediate frequency transformer (L8, L9, C20, C21, C24)	2.30
3533	Shutter—High frequency tone control shutter	.50 .50	6565	Transformer-A. V. C. intermediate frequency transformer	
3534	Shutter—Low frequency tone control shutter	.32		(L12, L13, C28, C29)	2.10
3535	Socket—High or low frequency tone control lamp socket Capacitor—0.05 mfd.—Located on antenna coil (C3)	.34	6566	Transformer—Second intermediate frequency transformer (L10, L11)	1.72
3556 3558	Capacitor—50 mmfd. (C19)	.36	6567	Capacitor pack—Comprising one 0.17 mfd., and one 0.7	
3564	Bracket-Station selector dial lamp-Mounting bracket	.25	0307	mfd. capacitors (C35, C36)	.95
3565	Socket—Station selector dial lamp socket	.50 .40	6568	Transformer-Interstage audio transformer (T2)	3.10
3597	Capacitor—0.25 mfd. (C33, C45)	.25	6571	Capacitor—10 mfd. (C43, C44)	1.20
3640 3641	Canacitor—0.1 mfd. (C7, C13, C23, C25, C27)	.35	6572	Reactor-Tone control reactor (L14)	.90
3643	Canaditor-0.005 mfd. (C39)	.25	6574	Capacitor pack—Comprising two 10.0 mfd. capacitors	1.80
3652	Screw—No. 10-32-1/4 set screw for bracket and bushing assembly—Package of 10	.32		(C32, C41)	3.22
3719	Socket-7-contact Radiotron socket	.30	6578	Reactor—Filter reactor (L18)	1.04
3726	Arm—Range switch operating arm assembly—Comprising arm, link, studs and set screws.	.45	6797	Capacitor—10.0 mfd. (C49)	.65
3727	or c. ci fe and bushing assembly for range switch operat-		6847	Capacitor—Adjustable capacitor (C14)	.50
3121	ing arm—Comprising two washers, shaft, bushing and nut.	.30	7062	Drum—Dial drum with set screw and three dial mounting	.50
3747	Capacitor—15 mmfd. (C8)	.36	7439	nuts	.35
3749 3765	Capacitor-0.025 mfd. (C34)	.34	7484	Socket-5-contact Radiotron socket	.35
3774	Pasistor 7 400 ohms Tapped at 3,800 and 500 ohms		7485	Socket-6-contact Radiotron socket	.40
	(R25, R26, R27)		7700	Condenser—3-gang variable tuning condenser (C4, C5, C6,	
3797 3798	Resistor—700 ohms—Carbon type—½ watt (R18)—	1		C10, C11, C12, C16, C17, C18, S2, S3, S4, S5, S6)	7.44
3196	Package of 5	1.00	9468	Transformer—Power transformer—105-125 volts—50-60 cycles (T1)	7.75
3799	Capacitor—80 mmfd. (C30)	.70	9469	Transformer—Power transformer—105-125 volts—25-40	
3883 4035	Switch—Radio-Phonograph switch (S9)	. 2.10	7.07	cycles	11.75
4036	Shield-Low or high frequency tone control light shield.	. .30		CABLE ASSEMBLIES	
4037	Shield-Antenna, detector or oscillator shield	55	6793	Cable—2-conductor shielded—From radio volume control	
4038	Shield—Radiotron shield	.30		to Radio-Phonograph switch	.30
4039 4040	Shield-Radiotron tube shield top	25	6794	Cable—Single conductor shielded—From Radio-Phonograph switch to Phonograph volume control (R31)	.38
4041	Cover-Fuse cover	25	6795	Cable—Phonograph motor cable—3-conductor with female	
4042	Reactor—Volume control series reactor (L16)	. 1.20	0793	section of connector plug	1.10
4046	Resistor—2-megohm—Carbon type—½ watt (R33)— Package of 5	. 1.00	6796	Cable—2-conductor—Compartment lamp cable	.80
4129	n v . D. les and husbing assembly for radio-phono-	90	6798	Cable—Compartment lamp and switch cable	2.85
	graph switch shaft—Located on receiver chassis Shield—R. F. Radiotron shield	20	6848	Cable—Tapped cable with two connectors—From Phono-	
4130 5817	Resistor-20,000 ohms-Carbon type-3 watt (R15, R16)	25		graph Motor connector to motor starting switch plug and Phonograph volume control	2.12
6186	n : 500 000 ohme—Carbon type— Wwatt—Located	. 1	6849	Cable Single-conductor shielded cable with male section	
	on antenna coil (R1)—Package of 5. Spring—3-gang tuning condenser drive cord tension spring	1.00		of connector—From Phonograph volume control to re-	.38
6192	-Package of 10	30	6050	Cable—Single-conductor shielded cable—From input	.30
6228	Resistor-200,000 ohms-Carbon type-1/2 watt (R14)-		6850	transformer to terminal board	.50
(077	Package of 5			MOTOR BOARD ASSEMBLIES	
6277	(C50)		2893	Spring—Trip lever latch tension spring—Package of 10	.3
6280	Resistor—400,000 ohms—Carbon type—½ watt (R11, R12, R13)—Package of 5	1.00	2917	Washer-Spring washer, "U" type-Package of 10	
6281	Resistor-1.100 ohms-Carbon type-1/2 watt (R23)-	-	3654	Roller-Guide roller assembly-Comprising bracket roller	
	Package of 5	. 1.00	1	and guide pin	. .34

REPLACEMENT PARTS (Continued)
Insist on genuine factory tested parts, which are readily identified and may be purchased from authorized dealers

Stock No.	DESCRIPTION	List Price	Stock No.	DESCRIPTION	List Price
3666	Spring—Cable lever tension spring—Package of 10	\$0.44		PICKUP AND ARM ASSEMBLIES	
3670	Finger—Friction finger	.32	3388	Screw-Pickup needle holding screw-Package of 10	\$0.60
3672	Pin-Manual index lever pin	.42	3728	Coil—Pickup coil (L20)	.50
3673	Screw-Manual index lever adjustment screw and nut-	.20	3737 4062	Damper—Package of 5	.65
3676	Package of 5	.20	4063	Screw-Pickup mounting screw assembly-Comprising one	
2677	age of 10	.52	4064	screw, one nut, and one washer—Package of 10 Cable—Pickup arm cable—Package of 5	.54 1.00
3677	Lever—Cable lever assembly	.40	4128	Armature—Pickup armature	.96
4059	Screw—Trip lever clutch tension adjustment screw—Package of 10	.22	6811	Pickup-Pickup unit complete	4.30
4060	Escutcheon—Manual—12-10	.28	6812	Cover—Pickup cover	.34
4061	Spring—Main spring—Package of 10	.38	6813	Back—Pickup housing back	.68
4124	Plate—Actuating plate assembly	.50	6814 6815	Cover—Pickup back cover Escutcheon—Pickup arm escutcheon with mounting rivets.	.34
4127	Spring—Actuating plate spring—Package of 10	.24	7707	Arm—Pickup arm complete, less escutcheon, pickup, pickup	.64
6502	Cam—Cam and gear assembly	1.18	1101	mounting screw, nut and washer	4.12
6503	Pawl—Trip pawl assembly	.40		TURNTABLE ASSEMBLIES	
6806	Lever—Manual index lever—Less pin	.55	3340	Washer—Thrust washer—Package of 2	.56
6807	Lever—Trip lever assembly	1.16	3341	Pin—Groov-pin—Package of 2.	.56
6808	Clutch—Trip lever friction clutch	.30	3342	Spring-Latch spring-Located on clamping ring-Pack-	
6809	Finger—Manual index finger assembly.	.25	2244	age of 2.	.56
6810	Lever—Main spring lever	.44	3344 3347	Cover—Grease retainer cover—Package of 2	.70
6846	Lever—Main lever and link assembly.		4065	Bushing—Speed shifter lever bushing—Package of 4	.82
7710		1.45	6816	Ring-Clamp ring assembly-Comprising spring, latch	
1110	Cover—Metal cover for trip lever and friction finger as- semblies	.28	6817	lever, and stud	.42
			6818	Lever—Speed shifter lever.	2.25 .38
	MOTOR ASSEMBLIES		7711	Turntable—Complete.	5.10
3777	Motor mounting spring washers and stud assembly—Com- prising three upper and three lower springs, six cup wash-			MISCELLANEOUS PARTS	
	ers, three spring washers, and three studs	.62	3638	Scale—Tuning meter scale—Package of 5	.60
9011	Motor-Motor complete-105-125 volts-60 cycles	19.72	3763	Motor mounting board spring, washer and stud assembly— Comprising one bolt, two "C" washers, one bottom	
9012	Motor-Motor complete-105-125 volts-25 cycles	24.16		spring, one top spring, two cup washers, one shakeproof	
9013	Motor-Motor complete-105-125 volts-40 cycles	24.16	3780	washer, and one nut	.42
9014	Motor-Motor complete-105-125 volts-50 cycles	19.72	3781	Shutter—Noise suppressor shutter	.30 .30
			4043	Switch—Operating switch (S7)	.80
	EJECT ARM ASSEMBLIES		4044	Socket-Compartment lamp socket	1.28
3655	Retainer—Ball retainer with three ball bearings	.45	4045	Shade—Compartment lamp shade	.50
3656	Bearing—Ejector tip bearing	.48	4047 4066	Receptacle—Needle receptacle	.55 .14
3657	Tip—Ejector tip	.30	4080	Knob—Range switch knob—Package of 5	.75
3658	Ball—Ball bearing—Package of 20	.30	4081	Knob-Station selector, volume control or noise suppressor	
3662 3665	Plate—Ejector plate—Package of 5	.95	4082	knob—Package of 5	1.08
5005	Package of 5	.25	4002	graph switch or phonograph volume control knob-	
3729	Roller—Counter balance roller—Located inside of eject arm	.45	6476	Package of 5	1.08
3930	Cushion—Counter balance cushion and bracket—Located		6456 6457	Escutcheon—Volume control escutcheon and color screen Escutcheon—Noise suppressor escutcheon and color screen.	.50 .50
4054	inside of eject arm	.18	6458	Escutcheon—High and low frequency escutcheon and	.50
4054	Bracket—Eject arm bracket assembly Post—Vertical adjustment post—Located on eject arm	1.35		color screen	.92
4056	Yoke—Eject arm yoke assembly	.30 1.04	6461	Meter—Tuning meter	2.14
4057	Shaft and collar—For eject arm	.24	6547 6799	Bezel—Tuning meter bezel Volume control—Phonograph volume control (R31, S10)	$\frac{.45}{3.00}$
4058	Collar—Eject arm shaft collar	.18	6800	Transformer—Phonograph input transformer—Comprising	5.00
4067	Spring-Eject arm bracket spring-Package of 10	.30		one transformer, one .008 mfd., one 0.06 mfd., and one	
4125	Spring—Eject arm horizontal action tension spring— 60 cycle operation—Package of 10	.42		0.18 mfd. capacitors, one 50,000 ohm, one 4,000 ohm, and one 5,000 ohm resistors, and one choke coil (R28, R29, R30, C46, C47, C48, L21, T5).	6.30
4126	Spring-Eject arm horizontal action tension spring-For		6801	Shaft—Flexible drive shaft for Radio-Phonograph switch.	1.15
7708	25 cycle operation—Package of 10	.60	6802	Bearing and plate assembly-For Radio-Phonograph	
7709	Arm—Eject arm complete	7.74		switch shaft—Located on cabinet	.34
1109	Gover Egect atm cover	1.38		REPRODUCER ASSEMBLIES	
	SWITCH ASSEMBLIES		4131	Mounting assembly for reproducer—Comprising two plates, two bolts, two nuts, and two lockwashers	.44
3322	Switch—Motor switch (S8)		6569	Transformer—Output transformer (T4)	1.95
6805	Switch assembly—Automatic switch complete	.75	6618	Cable—4-conductor—Reproducer cable	.54
10174	Springs—Automatic brake springs—Package of 4	1.90 .50	8969	Cone—Reproducer cone (L17)—Package of 5	6.35
10184	Plate—Automatic brake latch plate—Package of 5	.40	9031 9472	Coil—Field coil magnet and cone support (L19)	4.90
	France a montage of difficult	.40	2714	Reproducer complete	8.50